

CORTIZO

Sistema / System

# › COR VISION

SISTEMAS DE ALUMINIO Y PVC PARA LA ARQUITECTURA
ARCHITECTURAL ALUMINIUM AND PVC SYSTEMS

# VERSIÓN 21.06.01

**1. ACCESORIOS**

- Se añade el accesorio 364369.

**2. HERRAJE**

- Se añade detalle de la caja bidireccional frontal 394850/00.

**1. ACCESSORIES**

- The following accessory is added: 364369.

**2. HARDWARE**

- Detail of the front bidirectional box 394850/00 is added.

Sistema / System

# › COR VISION



**CERRAMIENTOS CONTEMPORÁNEOS**
CONTEMPORARY ENCLOSURES





Sistema / System

# › COR VISION


Información general y posibilidades de apertura
General information and opening possibilities ..... 4

1. Relación de perfiles / Profile list ..... 11

2. Perfiles a escala / Profiles to scale ..... 23

3. Relación de accesorios / Accessories list ..... 71

4. Accesorios / Accessories ..... 85

5. Nudos constructivos / Costructive sections ..... 109

6. Acristalamiento / Glazing ..... 151

7. Secciones de despiece / Cutting piece sections ..... 157

8. Herraje / Hardware ..... 187

   a. Tablas de herraje / Hardware tables

   b. Configuración gráfica del herraje / Hardware chart

9. Detalles de fabricación / Fabrication details ..... 225

10. Mecanizados / Machining ..... 299

   a. Mecanizados troquel / Die machinings

   b. Mecanizados fresas / Miller machinings

   c. Otros / Others

11. Puesta en obra / Site installation ..... 319

12. Recomendaciones de mantenimiento / Maintenance recommendations ..... 323

**CENTRO DE PRODUCCIÓN FRANCIA**
PRODUCTION CENTRE FRANCE



**CENTRO DE PRODUCCIÓN**
PRODUCTION CENTRE
**CORTIZO PADRÓN**



**FUNDICIÓN ASTURIAS**
FOUNDRY ASTURIAS



**CENTRO DE PRODUCCIÓN**
PRODUCTION CENTRE
**CORTIZO PVC - STAC - PICUSA PADRÓN**



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LOGISTIC CENTRE LISBON



**CENTRO DE PRODUCCIÓN**
PRODUCTION CENTRE
**CORTIZO CANARIAS**





**CENTRO DE PRODUCCIÓN**
PRODUCTION CENTRE
**CORTIZO MANZANARES**



**CENTRO DE LOGÍSTICA CATALUÑA**
LOGISTIC CENTRE CATALONIA



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**CORTIZO POLONIA**
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CORTIZO POLAND



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**CORTIZO ESLOVAQUIA**
PRODUCTION CENTRE
CORTIZO SLOVAKIA



**CENTRO DE LOGÍSTICA BUCAREST**
LOGISTIC CENTRE BUCHAREST

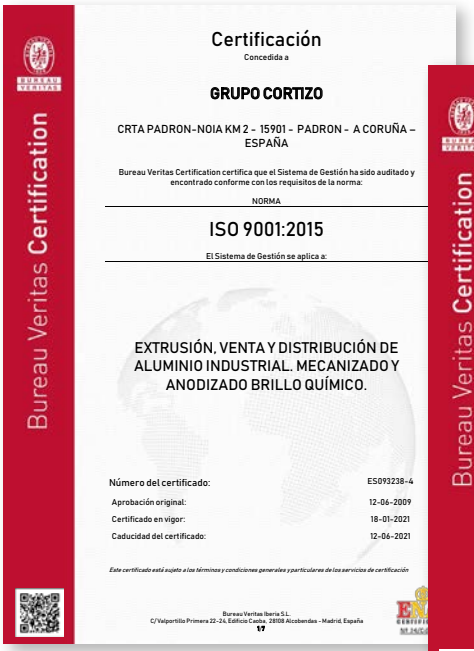



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Logistic and Distribution Centre

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Commercial Delegation

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Concedida a

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CRTA PADRON-NOIA KM 2 – 15901 - PADRON - A CORUÑA – ESPAÑA

Bureau Veritas Certification certifica que el Sistema de Gestión ha sido auditado y encontrado conforme con los requisitos de la norma:

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ISO 9001:2015

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| | |
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| Número del certificado: | ES093238-4 |
| Aprobación original: | 12-06-2009 |
| Certificado en vigor: | 18-01-2021 |
| Caducidad del certificado: | 12-06-2021 |

*Este certificado está sujeto a los términos y condiciones generales y particulares de los servicios de certificación*

Bureau Veritas Iberia S.L.
C/ Valportillo Primera 22-24, Edificio Caoba, 28108 Alcobendas - Madrid, España

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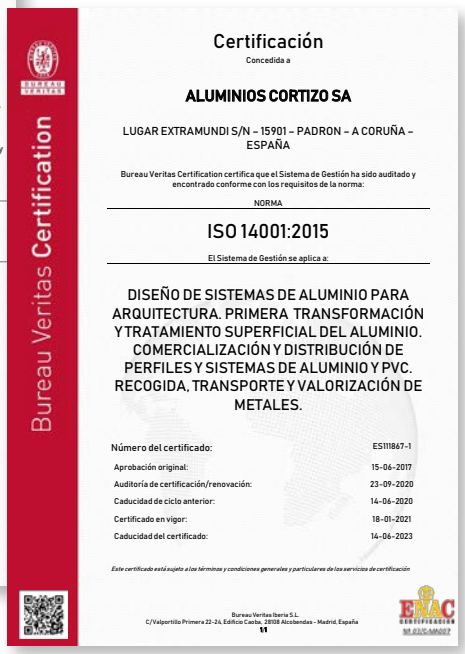
PRIMERA TRANSFORMACIÓN Y TRATAMIENTO DE ALUMINIO. COMERCIALIZACIÓN Y DISTRIBUCIÓN DE ALUMINIO Y PVC

| | |
|---|---|
| Número del Certificado: | ES092017- 3 |
| Aprobación original: | 11-06-2015 |
| Auditoría de certificación/renovación: | 21-03-2018 |
| Caducidad de ciclo anterior: | 10-06-2018 |
| Certificado en vigor: | 11-06-2018 |
| Caducidad del certificado: | 11-06-2021 |

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El Sistema de Gestión se aplica a:

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| | |
|---|---|
| Número del certificado: | ES111867-1 |
| Aprobación original: | 15-06-2017 |
| Auditoría de certificación/renovación: | 23-09-2020 |
| Caducidad de ciclo anterior: | 14-06-2020 |
| Certificado en vigor: | 18-01-2021 |
| Caducidad del certificado: | 14-06-2023 |

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1/1



Autorización

para el uso de la marca de calidad

QUALITY LABEL INTERNATIONAL FOR ANODISING Qualanod ARCHITECTURE

certifica que

**ALUMINIOS CORTIZO, S.A.U.**
Carretera Padrón a Noya, Km. 2
Extramundi, s/n
ES – 15901 Padrón (A Coruña)

**Numero de licencia: 1027**

está autorizada a utilizar la marca de calidad arriba indicada, de acuerdo con el Reglamento de Uso de la Marca de Calidad para ANODIZADO ARQUITECTÓNICO descrito en la vigente edición de las Directrices para la marca de calidad QUALANOD para el anodizado del aluminio en medio ácido sulfúrico (Edición 01.01.2021). El anodizado arquitectural es uno de los cuatro tipos de anodizado contemplados en las Especificaciones.

| | |
|---|---|
| Fecha de emisión de la licencia: | 01.04.1992 |
| Período de validez de la licencia: | hasta el 31.12.2021 |

Zürich, 20 de noviembre de 2020

QUALANOD

Metin Yilmaz
Presidente

INSTITUCIÓN DE CERTIFICACIÓN

Monica Gerber
General Secretary



**CERTIFICADO**

para un **LACADOR**

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Ctra. de Padrón a Noya, Km 2
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Spain

a utilizar la Marca de Calidad conforme a lo dispuesto en la edición 2021 de las Especificaciones QUALICOAT, en vigor desde el 1 de enero de 2021

| | |
|---|---|
| **Nº de licencia:** | **402** |
| **Fecha de emisión:** | **27.06.1988** |
| **Válida hasta:** | **31.12.2021** |

Zurich, 1 de enero de 2021

QUALICOAT

Mohammed C. Panam
Presidente

Sue C. C. Paredi
Directora General

QUALICOAT | Tödistrasse 48, 8002 Zurich, Switzerland | www.qualicoat.net



**CERTIFICADO**

Para un **DECORADOR**

QUALICOAT QUALIDECO

autoriza mediante este documento a

**ALUMINIOS CORTIZO, S.A.**
Crtra. de Padrón a Noya, Km. 2 - Extramundi s/n
15900 Padrón (A Coruña)
Spain

Para utilizar la marca de calidad de acuerdo con las Especificaciones para la decoración de aluminio lacado para fines arquitectónicos (Anexo de las Especificaciones QUALICOAT 2021)

| | |
|---|---|
| **Licencia No.:** | **ES-0014** |
| **Fecha de emisión:** | **20.05.2010** |
| **Válida hasta:** | **31.12.2021** |

Zurich, 26 de enero de 2021

QUALICOAT

Mohammed C. Panam
President

Sue C. C. Paredi
Managing Director

QUALICOAT | Tödistrasse 48, 8002 Zurich, Switzerland | www.qualicoat.net

Muestra ensayada por / Sample tested by
**ALUMINIOS CORTIZO S.A.U.**

CORTIZO
TECHNOLOGICAL CENTRE
CENTRO TECNOLÓGICO

## Transmitancia / Transmittance

**$U_w \geq 1,3$** (W/m²K)

Consultar tipología, dimensión y vidrio.
Consult typology, dimensions and glass.

## CTE - Apto para zonas climáticas*: α A B C D E

*En función de la transmitancia del vidrio.

## Aislamiento acústico / Accoustic insulation

| | |
|---|---|
| Máximo acristalamiento<br>Maximum glazing | **30 mm** |
| Máximo aislamiento acústico<br>Maximum accoustic insulation | **Rw = 41 dB** |

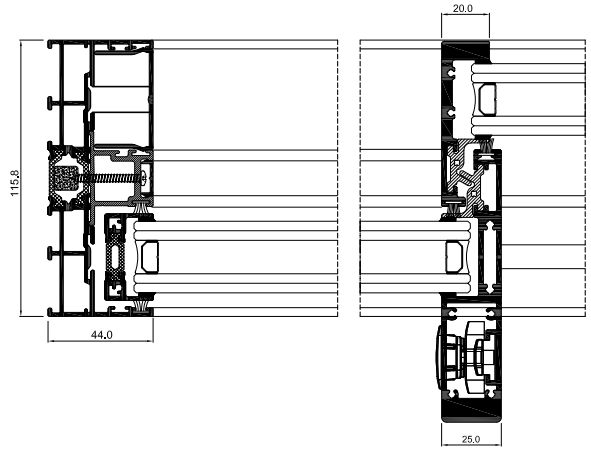
## Secciones / Sections

| | |
|---|---|
| Marco / Frame | 116 mm<br>182 mm tricarril |
| Hoja / Sash | 37 mm |

## Espesor perfilería / Profile thickness

Puerta / Door 1,7 mm

| | |
|---|---|
| Longitud varilla poliamida<br>Polyamide strip length | **16 - 24 mm** |




## Categorías alcanzadas en banco de ensayos / Categories achieved at test centre

Permeabilidad al aire / Air permeability
**(UNE-EN 12207): Clase / Class 4**

Estanqueidad al agua / Water tightness
**(UNE-EN 12208): Clase / Class 7A**

Resistencia al viento / Wind resistance
**(UNE-EN 12210): Clase / Class C5**

Ensayo de referencia ventana 1,23 x 1,55 m, 1 hoja + 1 fijo.
Reference test 1,23 x 1,55 m, 1 sash + 1 fixed light.

## Acabados / Finishes

Posibilidad bicolor / Possibility of dual colour
Lacado colores (RAL, moteados y rugosos) / Colour powder coating (RAL, mottled & rough)
Lacado imitación madera / Wood effect powder coating
Lacado antibacteriano / Anti-bacterial powder coating
Anodizado / Anodized

## Posibilidades de apertura / Opening possibilities

Corredera de 1, 2, 3, 4 y 6 hojas
Posibilidad monocarril, bicarril y tricarril
Posibilidad de apertura en esquina y rincón a 90º sin parteluz
Posibilidad galandage de 1 , 2, 3, 4 y 6 hojas

Sliding of 1, 2, 3, 4 & 6 sashes
Possibility of 1, 2 or 3 rails
Possibility of interior and exterior corner at 90º without mullion
Galandage possibility in 1, 2, 3, 4 & 6 sashes.

## Dimensiones máximas/hoja / Maximum dimensions/sash

Ancho / Width (L) = 2500 mm
Alto / Height (H) = 3000 mm

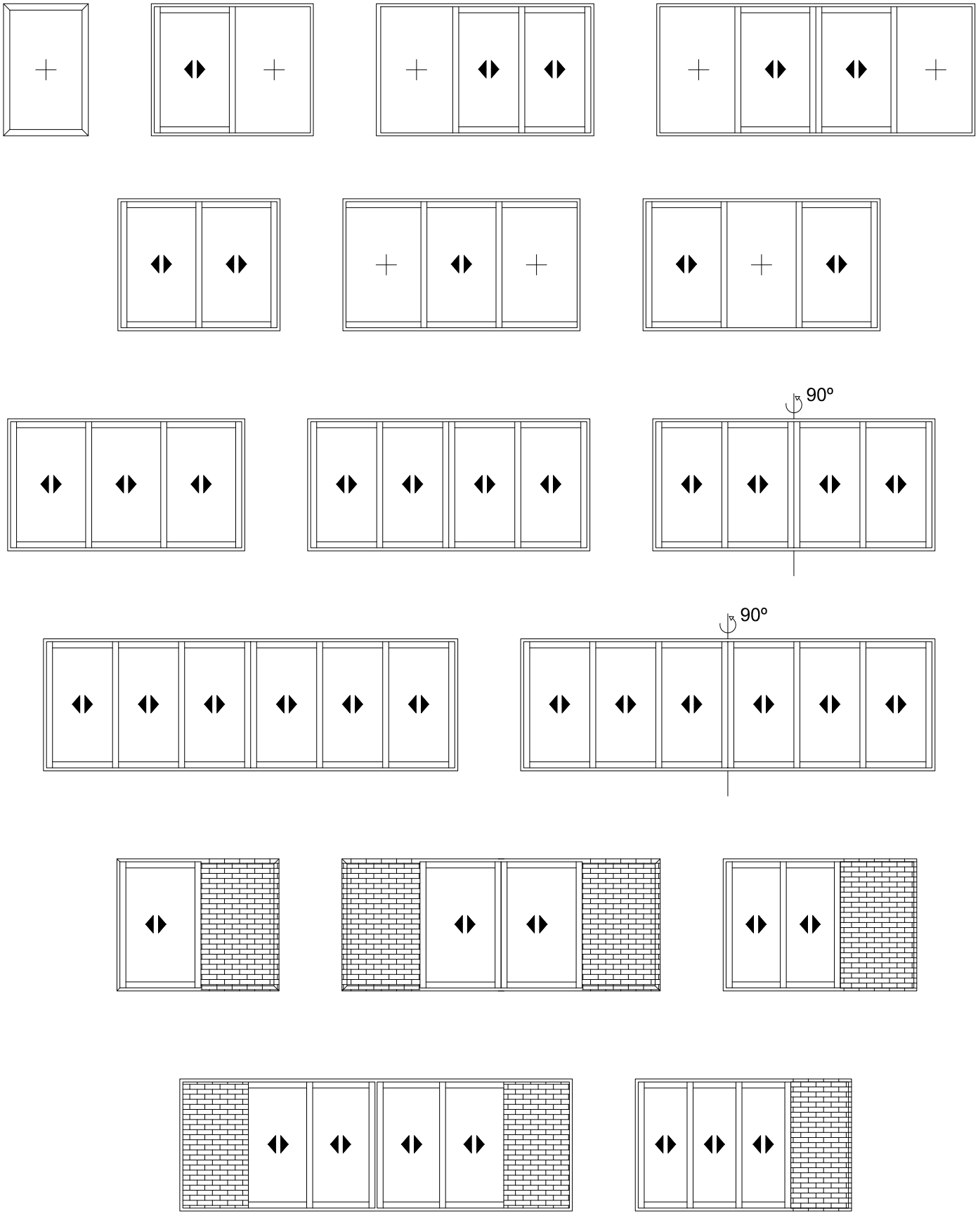
Consultar peso y dimensiones máximas según tipología.
Consult maximum weight and dimensions in accordance to typology.

## Peso máximo/hoja / Maximum weight/sash

320 Kg

**Diego Piñeiro Janeiro**
Director de I+D+i / R&D Manager

Este documento no es válido sin los correspondientes informes de ensayo. Estos resultados sólo se refieren a las muestras ensayadas por ALUMINIOS CORTIZO S.A.U. en sus instalaciones de Padrón (A Coruña - España) y no indican una característica de constancia en la calidad de la producción.
This document is not valid without the corresponding test reports. These reports only refer to the samples tested by ALUMINIOS CORTIZO S.A.U. in their installations in Padrón (A Coruña - Spain) and do not indicate a constant characteristic in production quality.


90°
90°

CORTIZOCENTER

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COR VISION

# 1. RELACIÓN DE PERFILES
# 1. PROFILE LIST

IMPORTANTE

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IMPORTANT

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# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>(dm²/m) | PÁG<br>PAG |
|---|---|---|---|---|---|
| 10417 |  | Pletina de 15x5 mm<br>15x5 mm plate | 202,5 | 4,05 | 46 |
| 15919 |  | Tapeta canal<br>Channel cover | 72,9 | 4,61 | 47 |
| 600808 |  | Refuerzo 8x8 mm<br>Reinforcement 8x8 mm | 172,8 | 3,2 | 46 |
| 770048 |  | Tubo 30x43<br>Tube 30x43 | 567 | 27,91 | 47 |
| 770216 |  | Tubo 150x40<br>Tube 150x40 | 2592 | 73,8 | 47 |
| 771441 |  | Hoja central con refuerzo<br>Centra sash with reinforcement | 1285,2 | 37,58 | 35 |
| 771442 |  | Hoja mosquitera<br>Mosquito net sash | 580,5 | 23,02 | 47 |
| 771443 |  | Tapa hoja mosquitera<br>Mosquito net sash cover | 153,9 | 8,93 | 48 |
| 812040 |  | Tubo 120 mm x 40 mm<br>Tube 120 mm x 40 mm | 1522,8 | 62,66 | 48 |
| COR-1761 |  | Divisor mosquitera<br>Mosquito net divider | 629,1 | 30,88 | 48 |
| COR-1770 |  | Solape de 35 mm<br>35 mm overlap | 197,1 | 10,05 | 61 |
| COR-1772 |  | Solape de 25 mm<br>25 mm overlap | 156,6 | 80,6 | 61 |
| COR-1773 |  | Solape de 45 mm<br>45 mm overlap | 237,6 | 12,06 | 61 |
| COR-1774 |  | Solape de 35x13,5 mm<br>35x13,5 mm overlap | 240,3 | 12,27 | 61 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-1776 |  | Solape de 55 mm<br>55 mm overlap | 278,1 | 14,06 | 62 |
| COR-1777 |  | Solape de 65 mm<br>65 mm overlap | 318,6 | 16,06 | 62 |
| COR-1778 |  | Solape de 75 mm<br>75 mm overlap | 35,91 | 18,06 | 62 |
| COR-1780 |  | Tapé recto de 28,5 mm<br>Straight cap of 28,5 mm | 388,8 | 18,5 | 50 |
| COR-1781 |  | Tapé recto de 48,5 mm<br>Straight cap of 48,5 mm | 480,6 | 22,5 | 50 |
| COR-1782 |  | Tapé recto de 68,5 mm<br>Straight cap of 68,5 mm | 572,4 | 26,5 | 50 |
| COR-1783 |  | Tapé recto de 88,5 mm<br>Straight cap of 88,5 mm | 664,2 | 30,5 | 50 |
| COR-1784 |  | Tapé recto de 58,5 mm<br>Straight cap of 58,5 mm | 529,2 | 24,52 | 51 |
| COR-1785 |  | Tapé recto de 108,50 mm<br>Straight cap of 108,50 mm | 756 | 34,57 | 51 |
| COR-1786 |  | Tapé recto de 128,50 mm<br>Straight cap of 128,50 mm | 847,8 | 38,57 | 51 |
| COR-2130 |  | Pletina falleba poliamida<br>Polyamide espagnolette | - | - | 48 |
| COR-2705 |  | Grapa para solapes<br>Clip for overlap | 232,2 | 112,1 | 60 |
| COR-2721 |  | Tapa guía<br>Guide cover | 351 | 17,43 | 54 |
| COR-2725 |  | Solape recto 22 mm<br>22 mm straight overlap | 245,7 | 11,2 | 63 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2728 |  | Solape recto de 55 mm<br>Straight overlap 55 mm | 270 | 16,03 | 63 |
| COR-2734 |  | Solape de 77 mm<br>77 mm overlap | 337,5 | 19,66 | 63 |
| COR-2737 |  | Solape con moldura de 70 mm<br>Overlap with mould of 70 mm | 399,6 | 22,59 | 64 |
| COR-2742 |  | Solape de 60 mm para atornillar, saliente de 35 mm<br>60 mm overlap for screwing, protrusion of 35 mm | 556,2 | 29,5 | 64 |
| COR-2744 |  | Grapa para solapes<br>Clip for overlap | 348,3 | 13,98 | 60 |
| COR-2751 |  | Guía de persiana<br>Shutter guide | 807,3 | 42,97 | 55 |
| COR-2752 |  | Guía de 50 mm<br>Guide of 50 mm | 758,7 | 41,84 | 55 |
| COR-2753 |  | Guía de 60 mm<br>Guide of 60 mm | 761,4 | 42,42 | 55 |
| COR-2754 |  | Guía de 65 mm<br>Guide of 65 mm | 777,6 | 43,42 | 56 |
| COR-2755 |  | Guía de 70 mm<br>Guide of 70 mm | 810 | 44,33 | 56 |
| COR-2756 |  | Guía de 75 mm<br>Guide of 75 mm | 828,9 | 44,99 | 56 |
| COR-2757 |  | Guía de 80 mm<br>Guide of 80 mm | 847,8 | 46,33 | 57 |
| COR-2758 |  | Guía de 85 mm<br>Guide of 85 mm | 866,7 | 46,99 | 57 |
| COR-2759 |  | Guía de 90 mm<br>Guide of 90 mm | 885,6 | 48,32 | 57 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2760 |  | Guía de 95 mm<br>Guide of 95 mm | 918 | 48,83 | 58 |
| COR-2761 |  | Guía de 100 mm<br>Guide of 100 mm | 950,4 | 49,73 | 58 |
| COR-2763 |  | Guía de 110 mm<br>Guide of 110 mm | 977,4 | 52,13 | 59 |
| COR-2765 |  | Guía de 120 mm<br>120 mm guide | 1028,7 | 53,82 | 59 |
| COR-2766 |  | Guía de 125 mm<br>125 mm guide | 1047,6 | 54,82 | 60 |
| COR-2773 |  | Solape recto de 65 mm<br>Straight overlap 65 mm | 299,7 | 17,49 | 65 |
| COR-2816 |  | Tapé achaflanado de 108 mm<br>Bevelled cap of 108 mm | 753,3 | 29,58 | 52 |
| COR-2817 |  | Alargadera con enganche de 100 mm<br>Extension with attachment of 100 mm | 626,4 | 27,69 | 52 |
| COR-2818 |  | Alargadera con enganche de 160 mm<br>Extension with attachment of 160 mm | 901,8 | 39,76 | 52 |
| COR-2819 |  | Alargadera con enganche de 40 mm<br>Extension with attachment of 40 mm | 353,7 | 15,8 | 53 |
| COR-2820 |  | Tapa guía<br>Guide end plate | 369,9 | 16,72 | 65 |
| COR-2831 |  | Solape de 35 mm<br>35 mm overlap | 159,3 | 9,31 | 65 |
| COR-2833 |  | Tapajuntas atornillar 38 mm<br>38 mm flashings screw | 259,2 | 16,08 | 66 |
| COR-2834 |  | Solape de 55 mm atornillar (en L)<br>55 mm overlap screw (in L) | 340,2 | 19,71 | 66 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-2835 |  | Solape de 55 mm<br>55 mm overlap | 253,8 | 14,4 | 66 |
| COR-2837 |  | Solape de 70 mm<br>70 mm overlap | 305,1 | 17,4 | 67 |
| COR-2839 |  | Solape recto de 40 mm<br>40 mm straight overlap | 232,2 | 14,42 | 67 |
| COR-2842 |  | Grapa para solapes<br>Clip for overlap | 261,9 | 12,73 | 60 |
| COR-2843 |  | Grapa para enganche postizo<br>Clip for coupling for hook | 116,1 | 6,17 | 49 |
| COR-2890 |  | Complemento tapa registro (para panel)<br>Register cover complement (for pannel) | 280,8 | 15,65 | 49 |
| COR-2891 |  | Asiento tapa registro<br>Register cover seat | 159,3 | 7,92 | 49 |
| COR-2894 |  | Solape de registro de 45 mm<br>45 mm register overlap | 372,6 | 21,37 | 67 |
| COR-2898 |  | Solape de registro de 85 mm<br>85 mm register overlap | 612,9 | 33,06 | 68 |
| COR-4283 |  | Remate Galandage<br>Galandage cover | 661,5 | 31,92 | 42 |
| COR-4284 |  | Tapa remate Galandage<br>Galandage end plate cover | 561,5 | 28,78 | 40 |
| COR-4302 |  | Acople solera marco inferior<br>Bottom frame sub sill | 3440 | 119,14 | 43 |
| COR-4304 |  | Acople solera marco inferior tricarril<br>Bottom frame subcill three rail | 4898,2 | 167,57 | 43 |
| COR-4311 |  | Carril de rodadura<br>Railing | - | - | 44 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4315 |  | Refuerzo inox 15x5 mm<br>Stainless steel reinforcement 15x5 mm | - | - | 47 |
| COR-4319 |  | Hoja lateral de balconera sin tirador<br>Balcony lateral sash without handle | 1622,2 | 63,28 | 35 |
| COR-4320 |  | Hoja lateral con tirador<br>Lateral sash with handle | 1616,8 | 53,5 | 35 |
| COR-4322 |  | Hoja lateral ventana<br>Window lateral sash | 1368,4 | 48,26 | 36 |
| COR-4323 |  | Hoja lateral de balconera<br>Balcony lateral sash | 2102,8 | 73,66 | 36 |
| COR-4324 |  | Hoja de ruedas (material sintético)<br>Bearing profile (synthetic material) | - | - | 36 |
| COR-4325 |  | Patín de ruedas<br>Bearing profile | 318,6 | 9,45 | 37 |
| COR-4326 |  | Hoja central<br>Central sash | 631,8 | 20,66 | 37 |
| COR-4327 |  | Hoja central balconera<br>Balcony central sash | 1444,5 | 44,36 | 37 |
| COR-4328 |  | Hoja central balconera reforzada<br>Balcony reinforced central sash | 1860,3 | 51,36 | 38 |
| COR-4329 |  | Engatillado hoja central<br>Central sash hem | - | - | 44 |
| COR-4330 |  | Marco perimetral<br>Perimeter frame | 1803,8 | 71,9 | 25 |
| COR-4331 |  | Aislante de marco (material sintético)<br>Frame isolator (synthetic material) | - | - | 44 |
| COR-4333 |  | Marco perimetral tricarril<br>Three rail perimeter frame | 2719,3 | 101,91 | 25 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4335 |  | Tapa drenaje aislante marco<br>Frame isolating drainage end plate | 75,6 | 4,08 | 40 |
| COR-4336 |  | Tapa lateral marco<br>Frame lateral end plate | 356,4 | 17,91 | 41 |
| COR-4337 |  | Marco HI para fijo<br>HI frame for fixed | 1766 | 71,54 | 26 |
| COR-4338 |  | Tapa canal fijo<br>Fixed channel end p.ate | 332,1 | 18,93 | 41 |
| COR-4339 |  | Marco con carril inox<br>Frame with stainless steel rail | 2019,8 | 83,12 | 26 |
| COR-4341 |  | Marco tricarril con carril de inox.<br>Three rail frame with stainless steel rail | 3019 | 117,25 | 27 |
| COR-4342 |  | Marco para hoja y fijo con carril de inox.<br>Frame for sash and fixed with stainless steel rail | 1787,6 | 70,77 | 27 |
| COR-4343 |  | Marco para hoja y fijo<br>Frame for sash and fixed | 1633,7 | 63,53 | 28 |
| COR-4345 |  | Marco lateral galandage con carril de acero inoxidable<br>Galandage lateral frame with stainless steel rail | 1906,4 | 76,99 | 28 |
| COR-4347 |  | Marco para fijo<br>Frame for fixed | 1766 | 71,54 | 29 |
| COR-4348 |  | Marco tricarril para 2 hojas y fijo<br>Three rail frame for 2 sashes and fixed | 2651,8 | 99,03 | 29 |
| COR-4349 |  | Marco tricarril para 2 hojas y fijo con carril de inox<br>Three rail frame for 2 sashes and fixed with stainless steel rail | 2905,6 | 111,12 | 30 |
| COR-4350 |  | Unión de cuatro hojas<br>Four sash union | 526,5 | 14,94 | 41 |
| COR-4351 |  | Acople para fijo<br>Adaptor for fixed | 1341,1 | 51,54 | 44 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4352 |  | Acople para fijo HI<br>Adaptor for fixed HI | 1341,1 | 51,54 | 45 |
| COR-4355 |  | Remate exterior Galandage<br>Outwards finishing Galandage | 1031,4 | 24,38 | 45 |
| COR-4356 |  | Complemento Galandage bicarril<br>Two rail complement Galdange | 459 | 15,13 | 45 |
| COR-4357 |  | Complemento Galandage tricarril<br>Three rail complement Galandage | 1017,9 | 29,23 | 45 |
| COR-4361 |  | Hoja lateral esquinero<br>Corner lateral sash | 2188,6 | 77,93 | 38 |
| COR-4362 |  | Hoja central para fijo<br>Central sash for fixed | 1082,7 | 23,26 | 38 |
| COR-4365 |  | Junquillo interior<br>Internal beading | 183,6 | 9,51 | 42 |
| COR-4369 |  | Hoja lateral de balconera tirador interior<br>Balcony lateral sash with interior handle | 1862,5 | 68,47 | 39 |
| COR-4371 |  | Hoja lateral embutida<br>Inlaid lateral sash | 698,2 | 19,94 | 39 |
| COR-4376 |  | Hoja central invertida para fijo<br>Central inverted sash for fixed light | 985,5 | 21,33 | 39 |
| COR-4377 |  | Hoja central invertida para cierre<br>Inverted central sash for closing | 1895,4 | 48,53 | 40 |
| COR-4378 |  | Hoja central para cierre<br>Central sash for closing | 2238,3 | 60,34 | 40 |
| COR-4379 |  | Engatillado invertido CV<br>Inverted hem CV | - | - | 46 |
| COR-4380 |  | Marco perimetral HI<br>HI perimeter frame | 1803,8 | 71,9 | 30 |

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-4381 |  | Marco HI para hoja y fijo<br>HI frame for sash and fixed | 1633,7 | 63,53 | 31 |
| COR-4383 |  | Marco perimetral tricarril HI<br>HI three rail perimeter frame | 2719,3 | 101,91 | 31 |
| COR-4385 |  | Marco HI lateral galandage con carril de acero inoxidable<br>HI lateral frame galandage with stainless steel rail | 1906,4 | 76,99 | 32 |
| COR-4386 |  | Marco HI tricarril para 2 hojas y fijo<br>HI three rail frame for 2 sashes and fixed | 2651,8 | 99,03 | 32 |
| COR-4387 |  | Marco HI tricarril para 2 hojas y fijo con carril de inox<br>HI three rail frame for 2 sashes and fixed with stainless steel rail | 2905,6 | 111,12 | 33 |
| COR-4388 |  | Marco HI para hoja y fijo con carril de inox.<br>HI frame for sash and fixed with stainless steel rail | 1787,6 | 70,77 | 33 |
| COR-4389 |  | Marco HI con carril inox.<br>HI frame with stainless steel | 2019,8 | 83,12 | 34 |
| COR-4391 |  | Marco HI tricarril con marco inox.<br>HI three rail frame with stainless steel frame | 3019 | 117,25 | 34 |
| COR-4397 |  | Suplemento marco<br>Frame supplement | 1911,8 | 73,32 | 41 |
| COR-4398 |  | Suplemento marco tricarril<br>Three frame supplement | 2980,4 | 110,35 | 42 |
| COR-4891 |  | Canaleta de recogida<br>Pickup duct | 1830,6 | 67,53 | 46 |
| COR-5056 |  | Solape de registro<br>Register overlap | 356,4 | 20,49 | 68 |
| COR-5057 |  | Complemento tapa registro (para chapa)<br>Register cover complement (for plate) | 191,7 | 12,06 | 49 |
| COR-7026 |  | Solape de 50 mm<br>50 mm overlap | 340,2 | 20,45 | 69 |

# COR VISION
Relación de perfiles

## COR VISION
Profile list

| REFERENCIA<br>REFERENCE | DISEÑO<br>DESIGN | DESCRIPCIÓN<br>DESCRIPTION | PESO<br>WEIGHT<br>(g/m) | SUPERF.<br>SURFACE<br>($dm^2/m$) | PÁG<br>PAG |
|---|---|---|---|---|---|
| COR-7027 |  | Solape de 85 mm<br>85 mm overlap | 464,4 | 25,82 | 69 |
| COR-7029 |  | Solape de 65 mm<br>65 mm overlap | 394,2 | 23,45 | 70 |
| COR-7030 |  | Solape de 48 mm<br>48 mm overlap | 353,7 | 20,41 | 70 |
| COR-7055 |  | Alargadera de 85 mm<br>85 mm cill | 434,7 | 20,54 | 53 |
| COR-7056 |  | Alargadera de 60 mm<br>60 mm cill | 307,8 | 15,57 | 53 |
| COR-7057 |  | Alargadera de 120 mm<br>120 mm cill | 618,3 | 27,5 | 53 |
| COR-7072 |  | Alargadera de 180 mm<br>180 mm cill | 950,4 | 39,66 | 54 |
| COR-7073 |  | Alargadera de 150 mm<br>150 mm cill | 764,1 | 33,66 | 54 |
| COR-7251 |  | Unión de marcos oculta<br>Concealed frame joint profile | 105,3 | 5,15 | 70 |

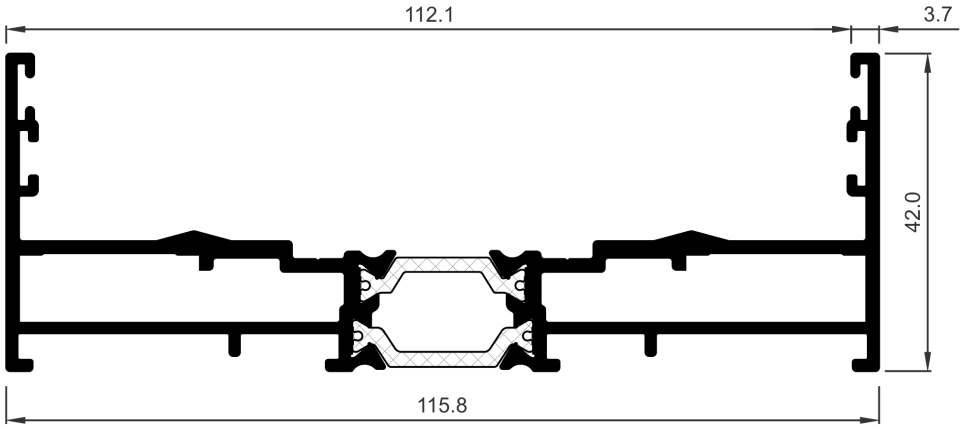
# 2. PERFILES A ESCALA
# 2. PROFILES TO SCALE

IMPORTANTE

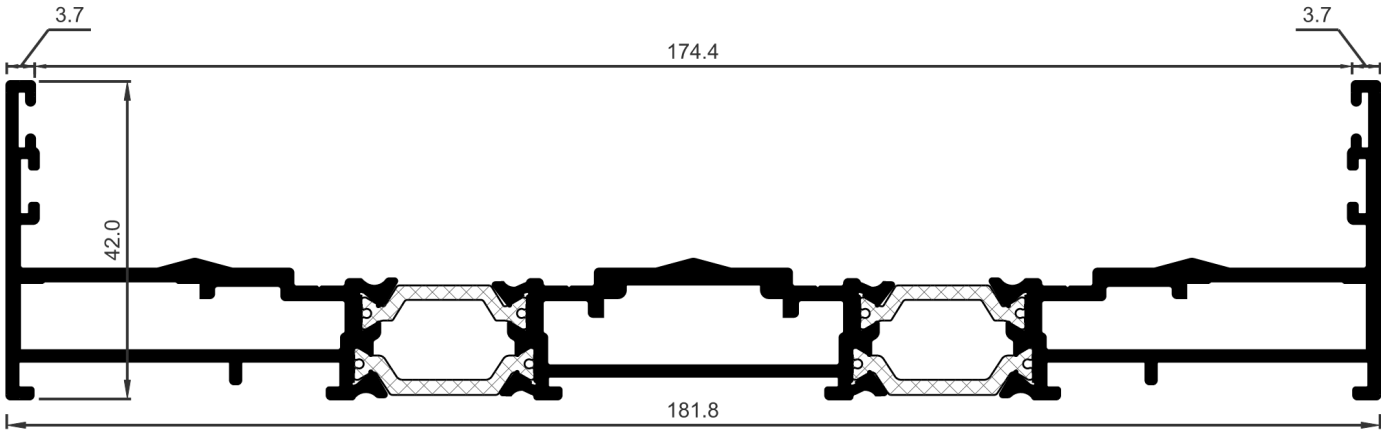
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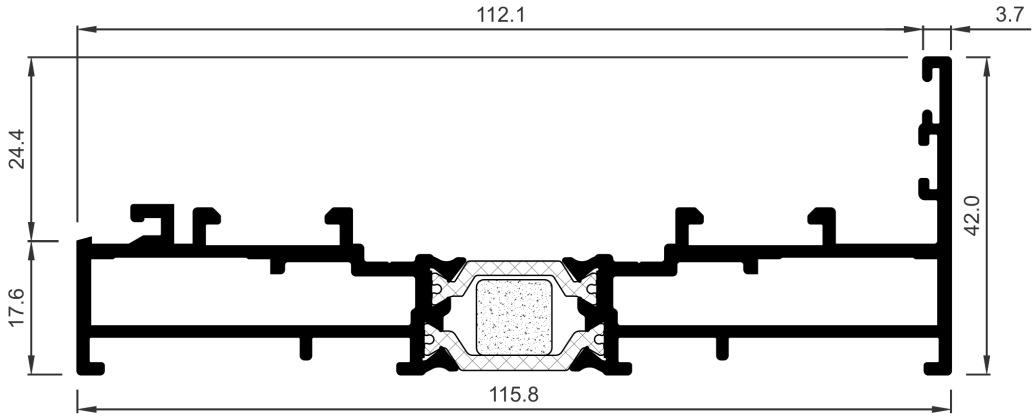
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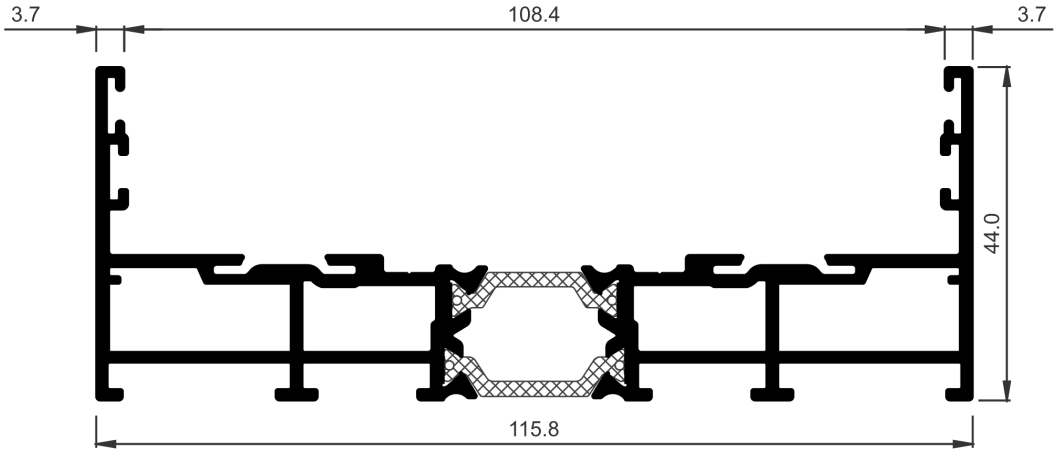

| **COR-4330** | |
|---|---|
| **Descripción** Description | Marco perimetral Perimeter frame |
| **Peso** Weight **(g/m)** | 1803,8 |
| **Superficie** Surface **($dm^2/m$)** | 71,9 |
| **Ix ($cm^4$)** | 5,54 |
| **Iy ($cm^4$)** | 96,64 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



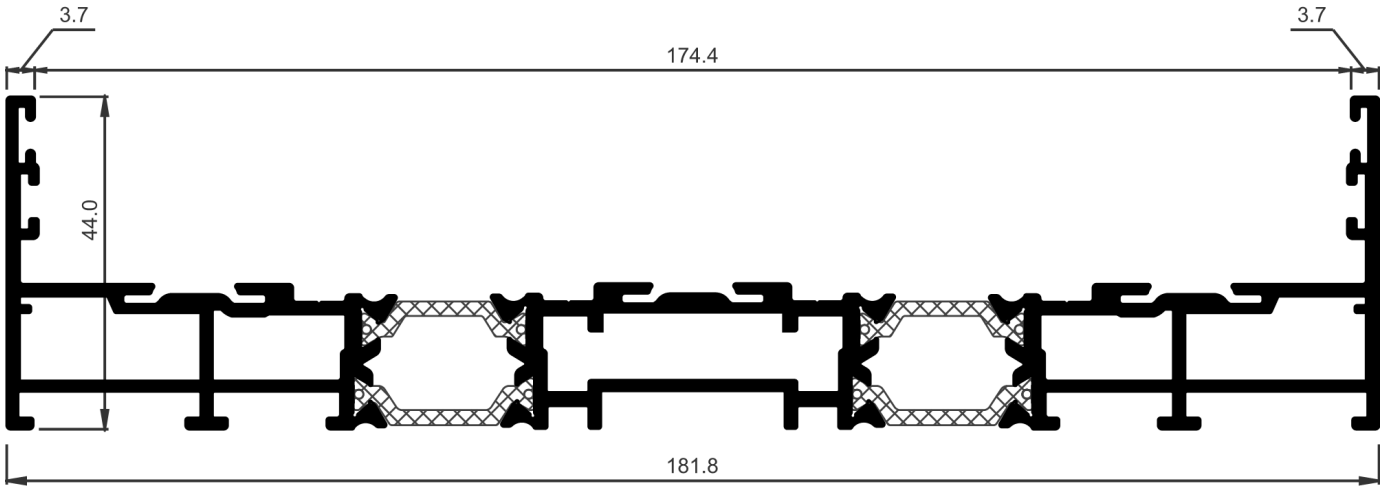

| **COR-4333** | |
|---|---|
| **Descripción** Description | Marco perimetral tricarril Three rail perimeter frame |
| **Peso** Weight **(g/m)** | 2719,3 |
| **Superficie** Surface **($dm^2/m$)** | 101,91 |
| **Ix ($cm^4$)** | 6,69 |
| **Iy ($cm^4$)** | 310,42 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



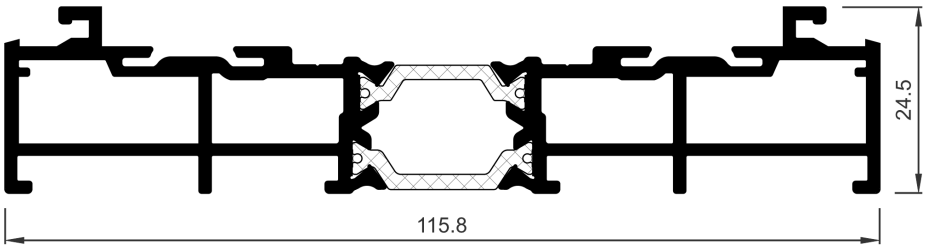

| **COR-4337** | |
|---|---|
| **Descripción** Description | Marco HI para fijo HI frame for fixed |
| **Peso** Weight **(g/m)** | 1766 |
| **Superficie** Surface **(dm²/m)** | 71,54 |
| **Ix (cm⁴)** | 3,97 |
| **Iy (cm⁴)** | 85,26 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



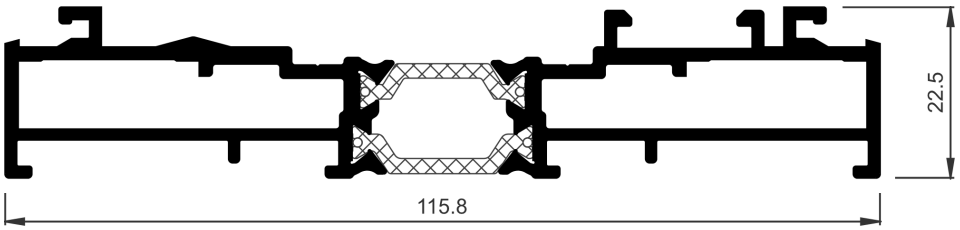

| **COR-4339** | |
|---|---|
| **Descripción** Description | Marco con carril inox Frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 2019,8 |
| **Superficie** Surface **(dm²/m)** | 83,12 |
| **Ix (cm⁴)** | 6,81 |
| **Iy (cm⁴)** | 106,26 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



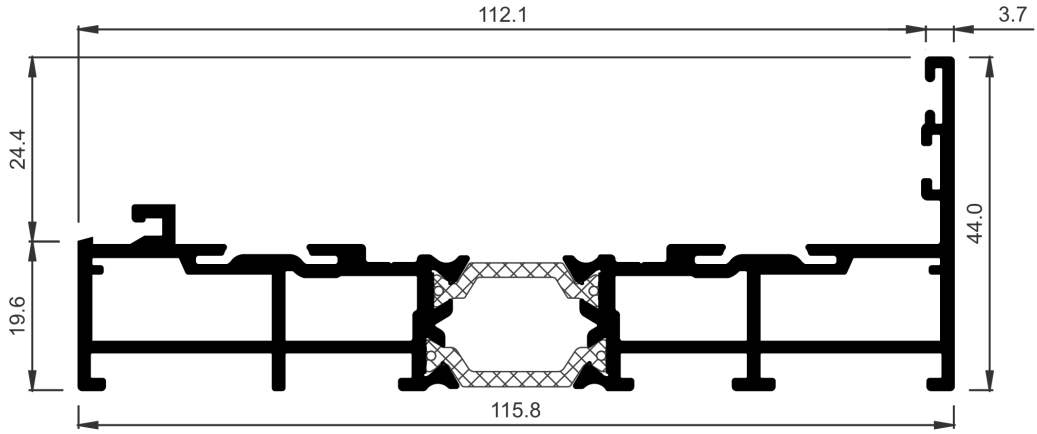

| **COR-4341** | |
|---|---|
| **Descripción** Description | Marco tricarril con carril de inox. Three rail frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 3019 |
| **Superficie** Surface **(dm²/m)** | 117,25 |
| **Ix (cm⁴)** | 8,17 |
| **Iy (cm⁴)** | 346,82 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



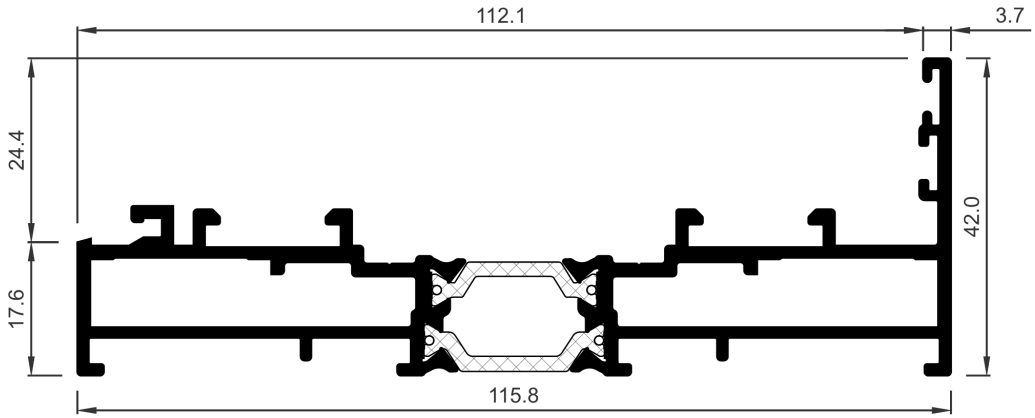

| **COR-4342** | |
|---|---|
| **Descripción** Description | Marco para hoja y fijo con carril de inox. Frame for sash and fixed with stainless steel rail |
| **Peso** Weight **(g/m)** | 1787,6 |
| **Superficie** Surface **(dm²/m)** | 70,77 |
| **Ix (cm⁴)** | 2,39 |
| **Iy (cm⁴)** | 78,92 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |



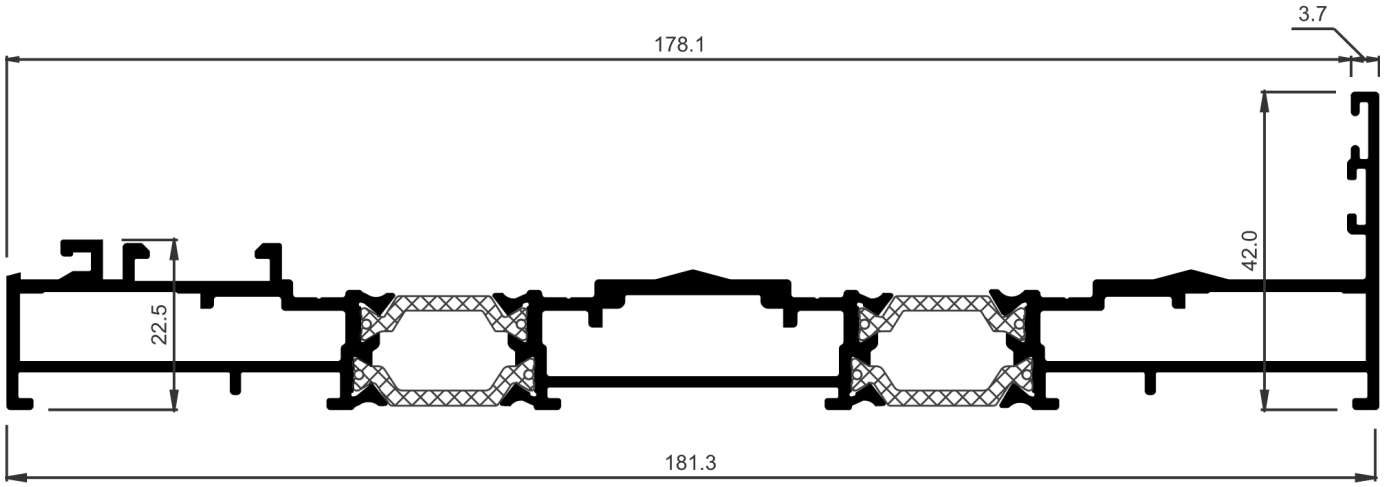

| **COR-4343** | |
|---|---|
| **Descripción** Description | Marco para hoja y fijo Frame for sash and fixed |
| **Peso** Weight **(g/m)** | 1633,7 |
| **Superficie** Surface **(dm²/m)** | 63,53 |
| **Ix (cm⁴)** | 1,92 |
| **Iy (cm⁴)** | 71,7 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |



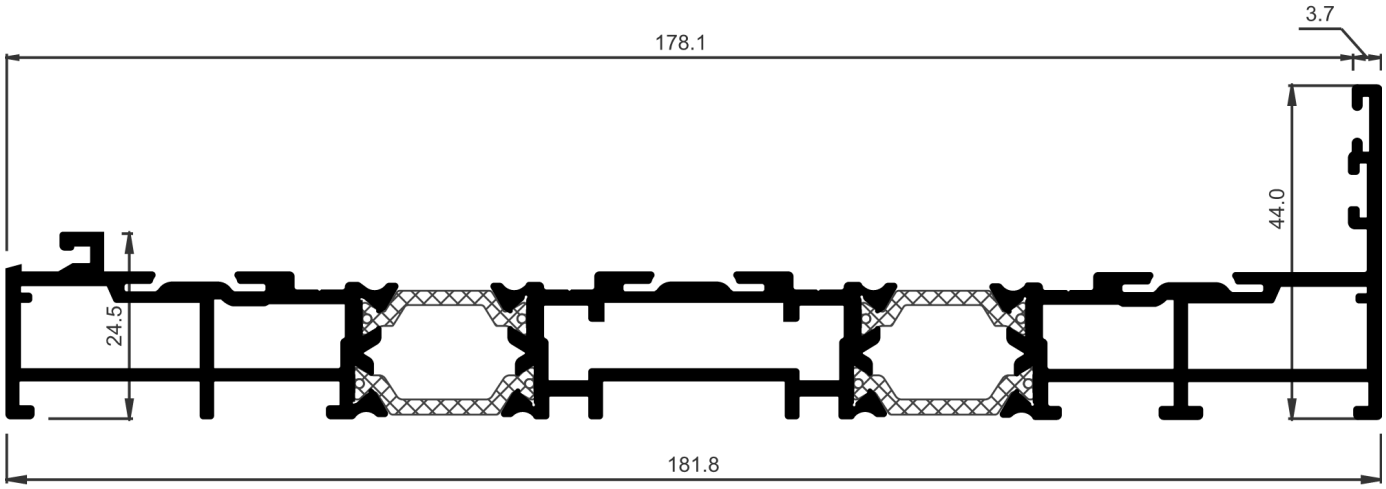

| **COR-4345** | |
|---|---|
| **Descripción** Description | Marco lateral galandage con carril de acero inoxidable Galandage lateral frame with stainless steel rail |
| **Peso** Weight **(g/m)** | 1906,4 |
| **Superficie** Surface **(dm²/m)** | 76,99 |
| **Ix (cm⁴)** | 4,7 |
| **Iy (cm⁴)** | 91,71 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



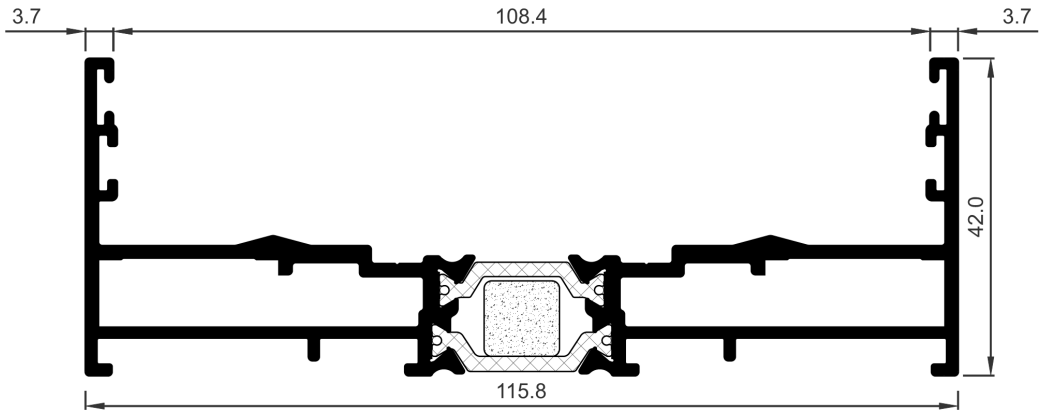

| **COR-4347** | |
|---|---|
| **Descripción** Description | Marco para fijo Frame for fixed |
| **Peso** Weight **(g/m)** | 1766 |
| **Superficie** Surface **(dm²/m)** | 71,54 |
| **Ix (cm⁴)** | 3,97 |
| **Iy (cm⁴)** | 85,26 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



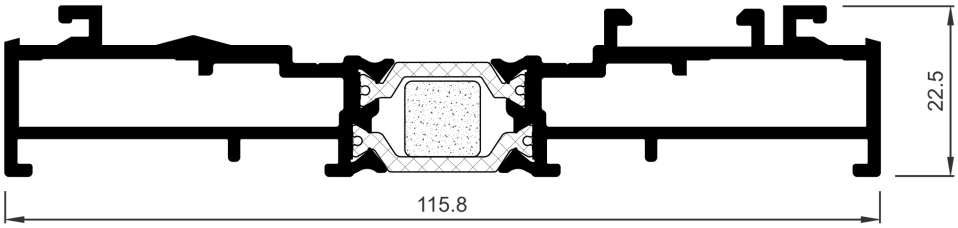

| **COR-4348** | |
|---|---|
| **Descripción** Description | Marco tricarril para 2 hojas y fijo Three rail frame for 2 sashes and fixed |
| **Peso** Weight **(g/m)** | 2651,8 |
| **Superficie** Surface **(dm²/m)** | 99,03 |
| **Ix (cm⁴)** | 4,88 |
| **Iy (cm⁴)** | 283,01 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



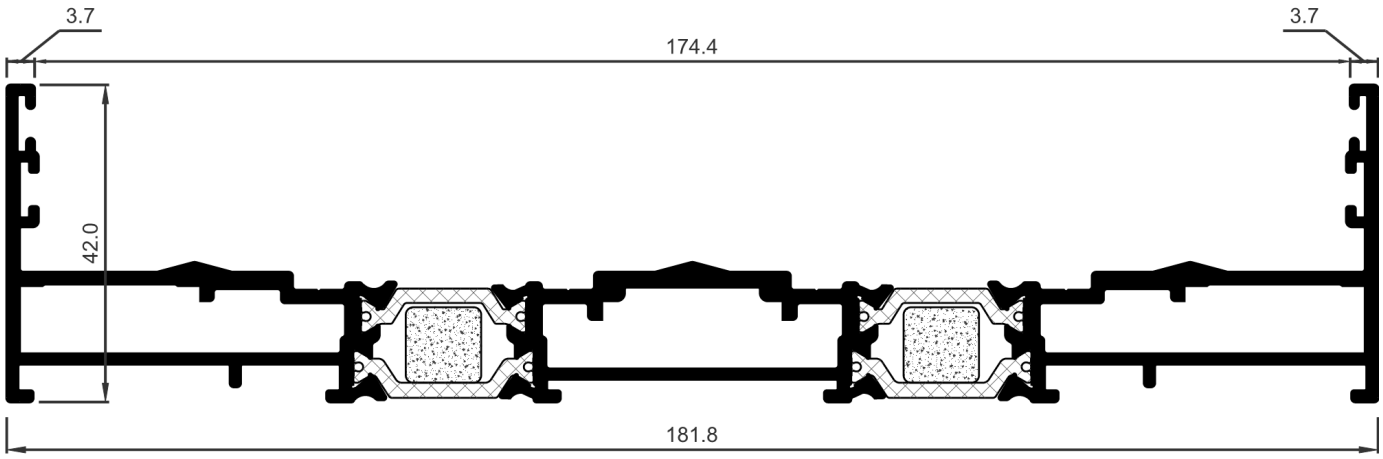

| COR-4349 | |
|---|---|
| **Descripción** Description | Marco tricarril para 2 hojas y fijo con carril de inox Three rail frame for 2 sashes and fixed with stainless steel rail |
| **Peso** Weight **(g/m)** | 2905,6 |
| **Superficie** Surface **(dm²/m)** | 111,12 |
| **Ix (cm⁴)** | 5,88 |
| **Iy (cm⁴)** | 311,61 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



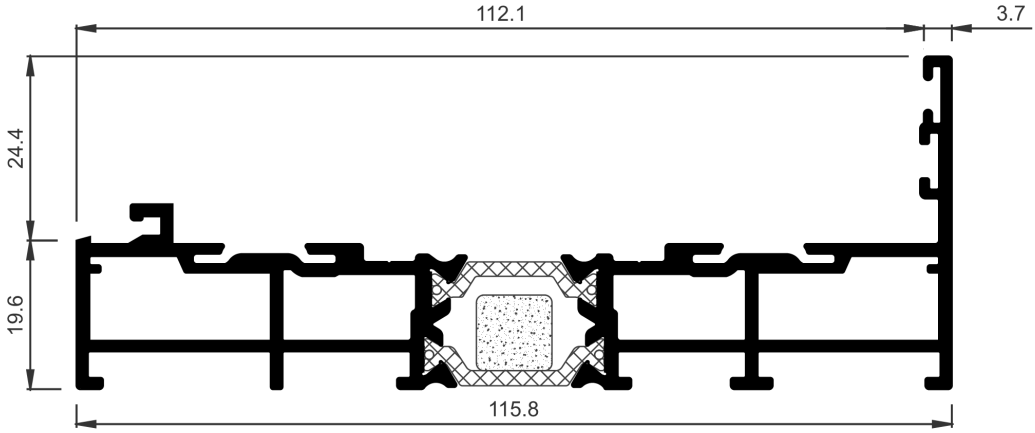

| COR-4380 | |
|---|---|
| **Descripción** Description | Marco perimetral HI HI perimeter frame |
| **Peso** Weight **(g/m)** | 1803,8 |
| **Superficie** Surface **(dm²/m)** | 71,9 |
| **Ix (cm⁴)** | 5,54 |
| **Iy (cm⁴)** | 96,64 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



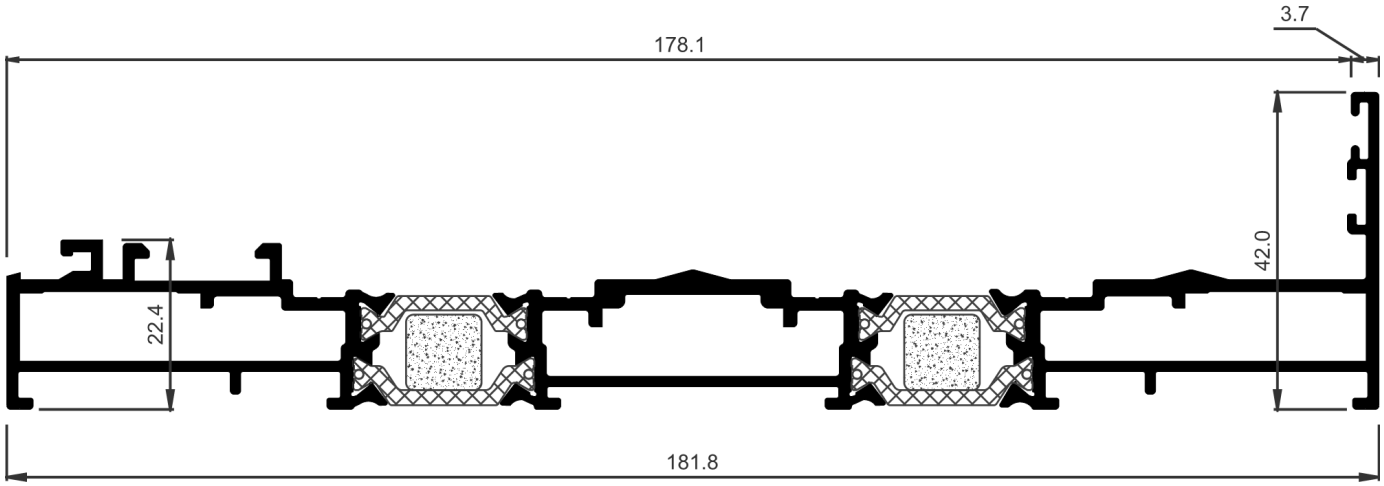

| COR-4381 | |
|---|---|
| **Descripción** Description | Marco HI para hoja y fijo HI frame for sash and fixed |
| **Peso** Weight **(g/m)** | 1633,7 |
| **Superficie** Surface **(dm²/m)** | 63,53 |
| **Ix (cm⁴)** | 1,92 |
| **Iy (cm⁴)** | 71,7 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |



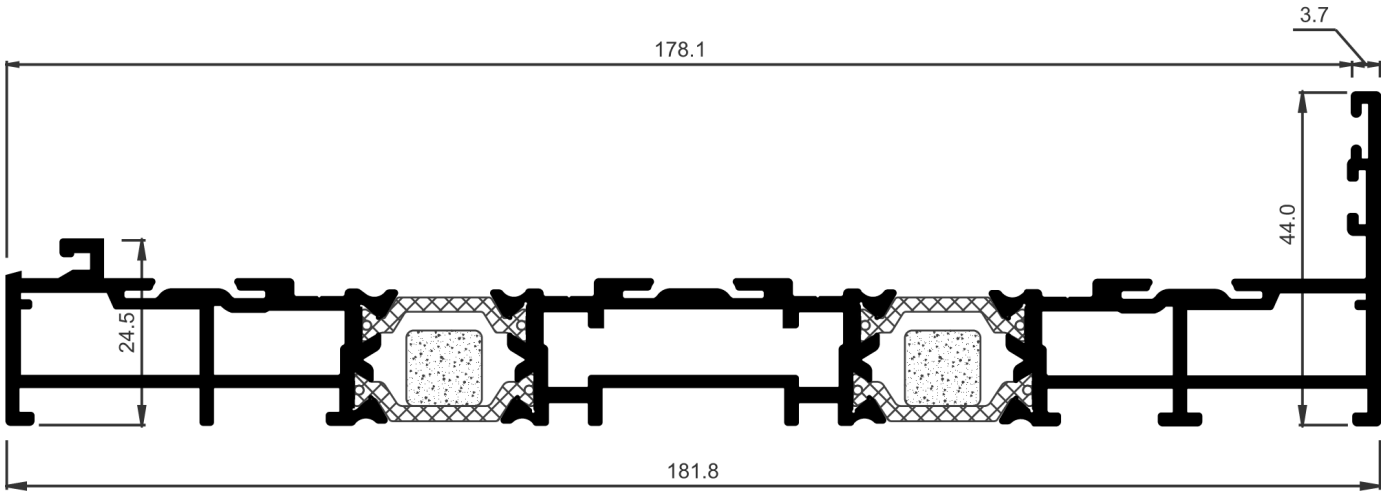

| COR-4383 | |
|---|---|
| **Descripción** Description | Marco perimetral tricarril HI HI three rail perimeter frame |
| **Peso** Weight **(g/m)** | 2719,3 |
| **Superficie** Surface **(dm²/m)** | 101,91 |
| **Ix (cm⁴)** | 6,69 |
| **Iy (cm⁴)** | 310,42 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



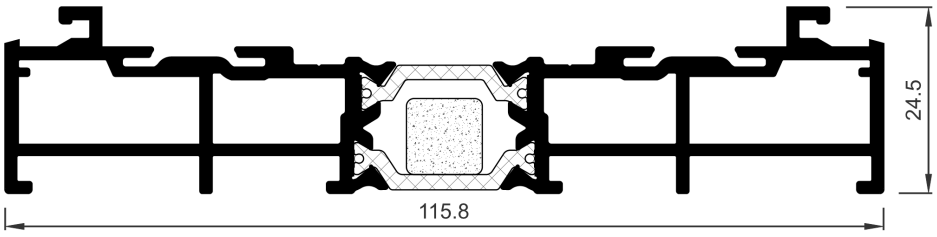

| **COR-4385** | |
|---|---|
| **Descripción** Description | Marco HI lateral galandage con carril de acero inoxidable HI lateral frame galandage with stainless steel rail |
| **Peso** Weight **(g/m)** | 1906,4 |
| **Superficie** Surface **(dm²/m)** | 76,99 |
| **Ix (cm⁴)** | 4,7 |
| **Iy (cm⁴)** | 91,71 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



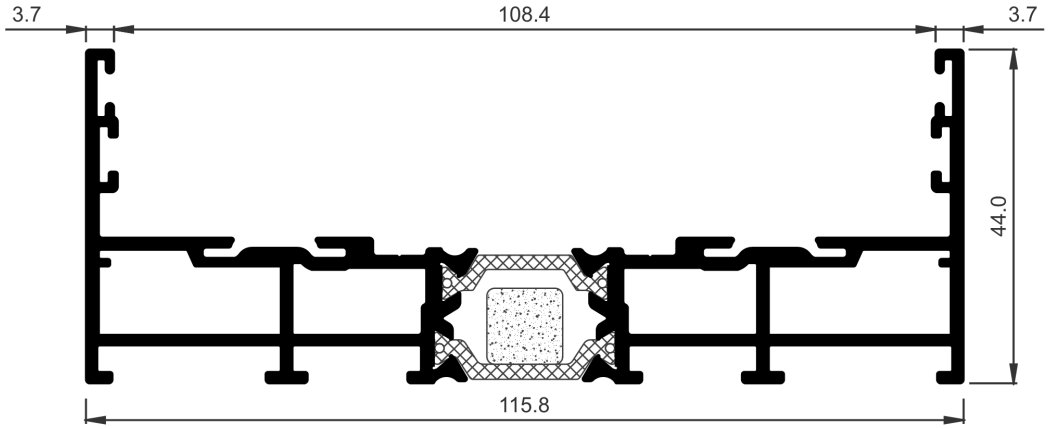

| **COR-4386** | |
|---|---|
| **Descripción** Description | Marco HI tricarril para 2 hojas y fijo HI three rail frame for 2 sashes and fixed |
| **Peso** Weight **(g/m)** | 2651,8 |
| **Superficie** Surface **(dm²/m)** | 99,03 |
| **Ix (cm⁴)** | 4,88 |
| **Iy (cm⁴)** | 283,01 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



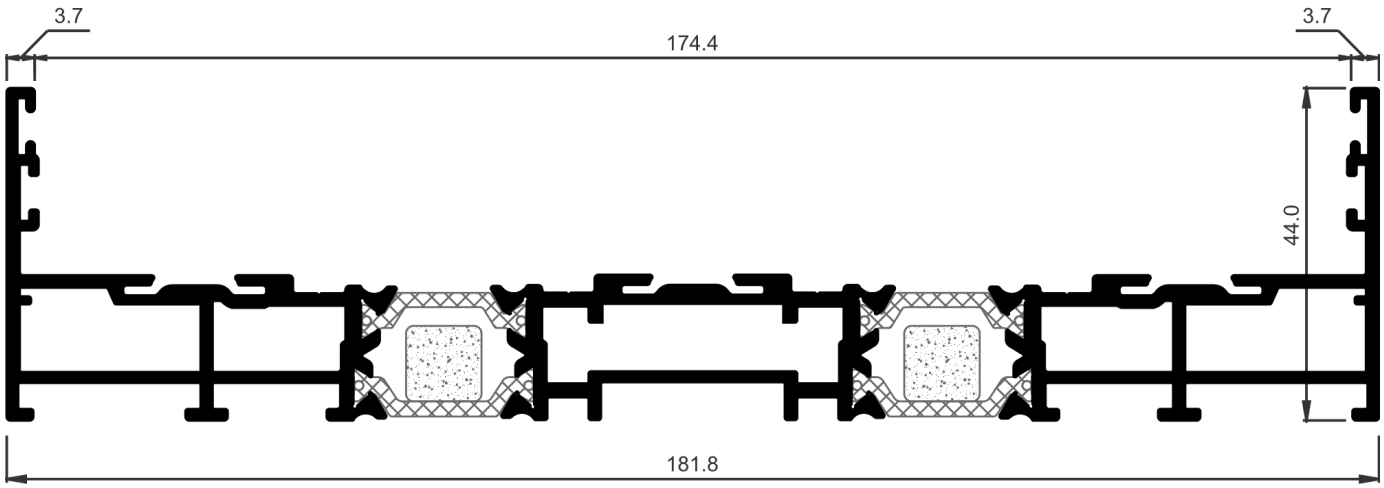

| COR-4387 | |
|---|---|
| **Descripción** Description | Marco HI tricarril para 2 hojas y fijo con carril de inox HI three rail frame for 2 sashes and fixed with stainless steel rail |
| **Peso** Weight **(g/m)** | 2905,6 |
| **Superficie** Surface **(dm²/m)** | 111,12 |
| **Ix (cm⁴)** | 5,88 |
| **Iy (cm⁴)** | 311,61 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



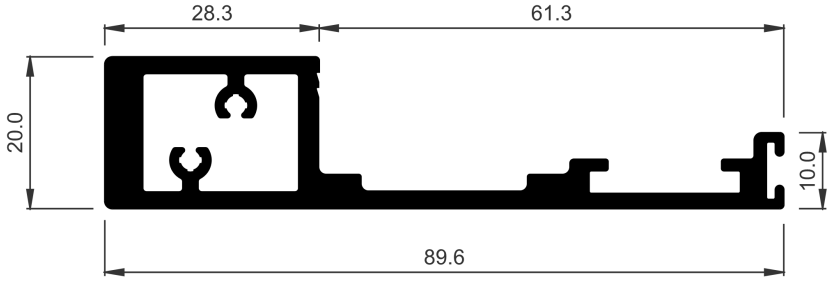

| COR-4388 | |
|---|---|
| **Descripción** Description | Marco HI para hoja y fijo con carril de inox. HI frame for sash and fixed with stainless steel rail |
| **Peso** Weight **(g/m)** | 1787,6 |
| **Superficie** Surface **(dm²/m)** | 70,77 |
| **Ix (cm⁴)** | 2,39 |
| **Iy (cm⁴)** | 78,92 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |



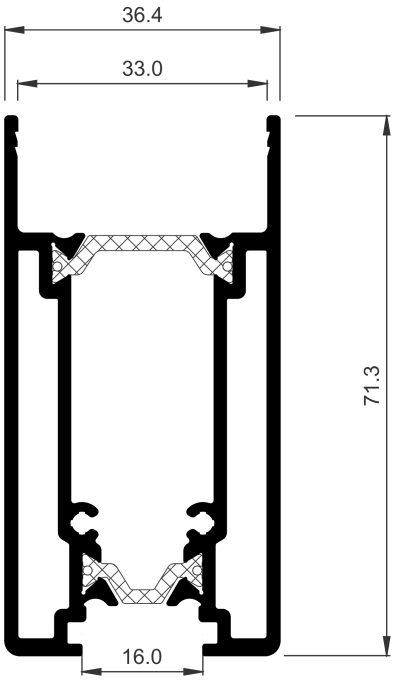

| COR-4389 | |
|---|---|
| **Descripción** Description | Marco HI con carril inox. HI frame with stainless steel |
| **Peso** Weight **(g/m)** | 2019,8 |
| **Superficie** Surface **(dm²/m)** | 83,12 |
| **Ix (cm⁴)** | 6,81 |
| **Iy (cm⁴)** | 106,26 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



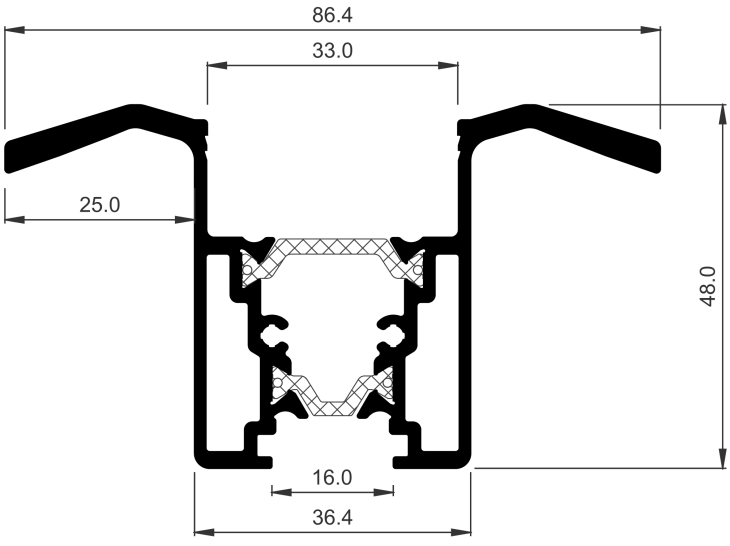

| COR-4391 | |
|---|---|
| **Descripción** Description | Marco HI tricarril con marco inox. HI three rail frame with stainless steel frame |
| **Peso** Weight **(g/m)** | 3019 |
| **Superficie** Surface **(dm²/m)** | 117,25 |
| **Ix (cm⁴)** | 8,17 |
| **Iy (cm⁴)** | 346,82 |
| **Escuadra principal** Main cleat | 248220 |
| **Troquel** Punch tool | 304398 |
| **Escuadra secundaria** Secondary cleat | 248220 |
| **Escuadra alineamiento** Alignment cleat | 960023 |



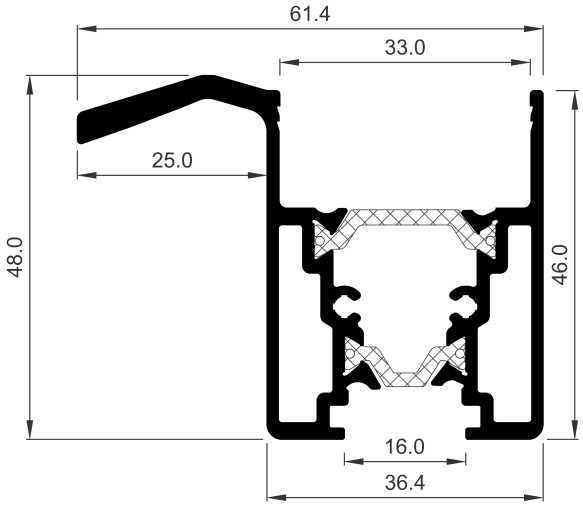

| 771441 | |
|---|---|
| **Descripción**<br>Description | Hoja central con refuerzo<br>Centra sash with reinforcement |
| **Peso**<br>Weight<br>**(g/m)** | 1285,2 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 37,58 |
| **Ix ($cm^4$)** | 2,08 |
| **Iy ($cm^4$)** | 36,5 |
| **Fresa**<br>Miller | 304390 |
| **Tapas**<br>Covers | 374372 |



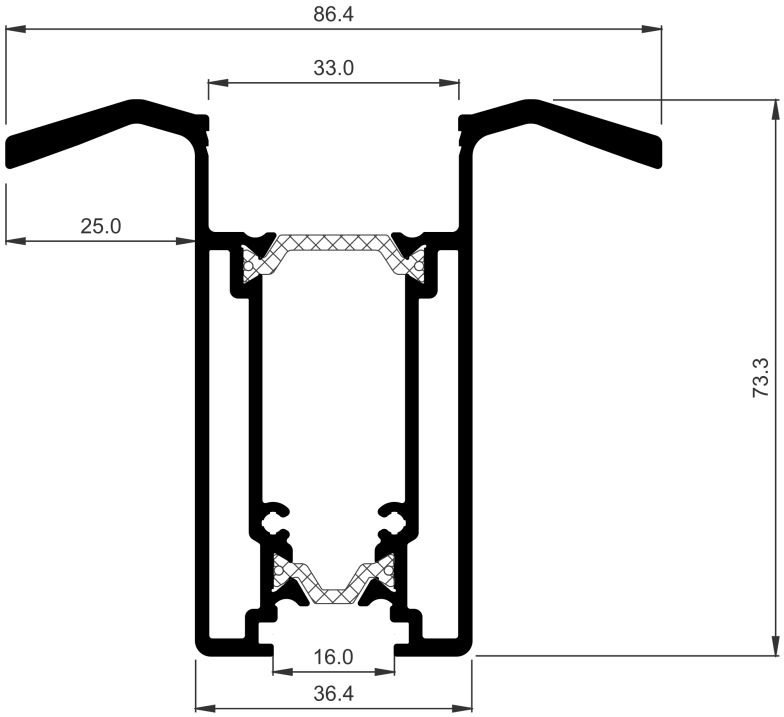

| COR-4319 | |
|---|---|
| **Descripción**<br>Description | Hoja lateral de balconera sin tirador<br>Balcony lateral sash without handle |
| **Peso**<br>Weight<br>**(g/m)** | 1622,2 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 63,28 |
| **Ix ($cm^4$)** | 21,44 |
| **Iy ($cm^4$)** | 10,47 |
| **Tapas**<br>Covers | 344361<br>344362 |
| **Tornillería**<br>Screws | 344355<br>814819<br>823519 |



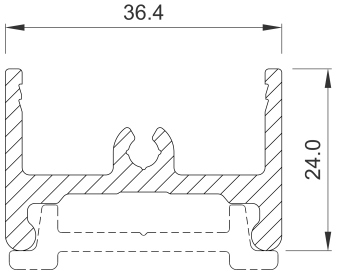

| COR-4320 | |
|---|---|
| **Descripción**<br>Description | Hoja lateral con tirador<br>Lateral sash with handle |
| **Peso**<br>Weight<br>**(g/m)** | 1616,8 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 53,5 |
| **Ix ($cm^4$)** | 13,22 |
| **Iy ($cm^4$)** | 25,2 |
| **Troquel**<br>Punch tool | 304398 |
| **Tapas**<br>Covers | 304360<br>344360 |
| **Tornillería**<br>Screws | 304355<br>814819<br>823519 |



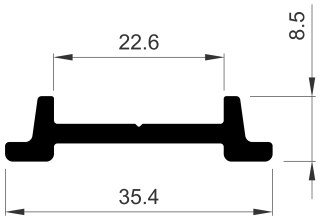

| **COR-4322** | |
|---|---|
| **Descripción**<br>Description | Hoja lateral ventana<br>Window lateral sash |
| **Peso**<br>Weight<br>**(g/m)** | 1368,4 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 48,26 |
| **Ix ($cm^4$)** | 9,95 |
| **Iy ($cm^4$)** | 14,14 |
| **Troquel**<br>Punch tool | 304398 |
| **Tapas**<br>Covers | 304360<br>344360 |
| **Tornillería**<br>Screws | 304355<br>814819<br>823519 |



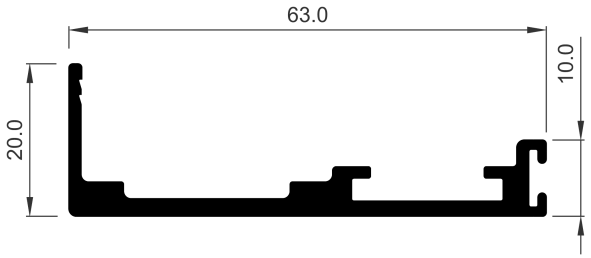

| **COR-4323** | |
|---|---|
| **Descripción**<br>Description | Hoja lateral de balconera<br>Balcony lateral sash |
| **Peso**<br>Weight<br>**(g/m)** | 2102,8 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 73,66 |
| **Ix ($cm^4$)** | 42,21 |
| **Iy ($cm^4$)** | 28,98 |
| **Fresa**<br>Miller | 304390 |
| **Tapas**<br>Covers | 344361<br>344362 |
| **Tornillería**<br>Screws | 344355<br>814819<br>823519 |



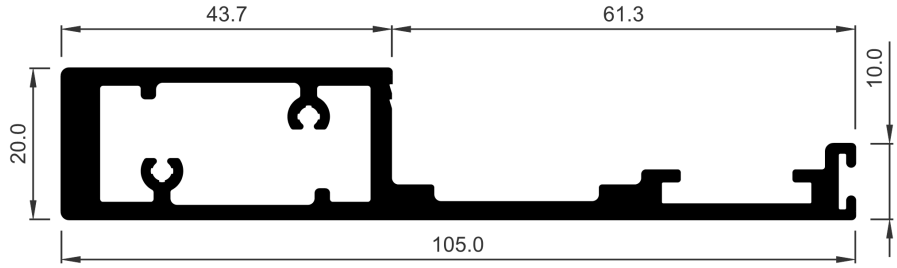

| **COR-4324** | |
|---|---|
| **Descripción**<br>Description | Hoja de ruedas (material sintético)<br>Bearing profile (synthetic material) |



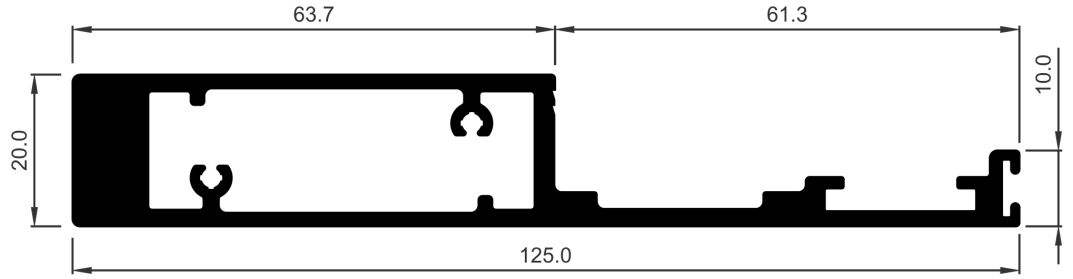

| COR-4325 | |
|---|---|
| **Descripción** Description | Patín de ruedas Bearing profile |
| **Peso** Weight **(g/m)** | 318,6 |
| **Superficie** Surface **(dm²/m)** | 9,45 |
| **Ix (cm⁴)** | 0,04 |
| **Iy (cm⁴)** | 1,38 |
| **Observaciones** Observations | Perfil en lacado negro mate – Ral 9011CM Black lacquered profile ? Ral 9011CM |



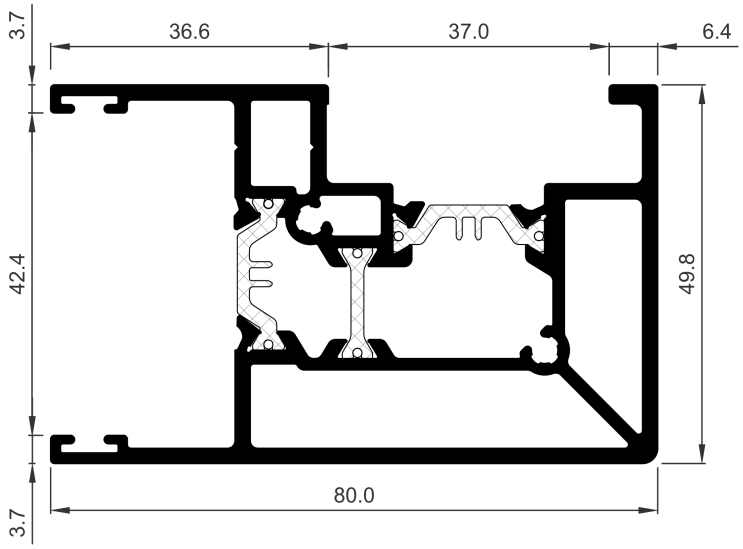

| COR-4326 | |
|---|---|
| **Descripción** Description | Hoja central Central sash |
| **Peso** Weight **(g/m)** | 631,8 |
| **Superficie** Surface **(dm²/m)** | 20,66 |
| **Ix (cm⁴)** | 0,35 |
| **Iy (cm⁴)** | 10,26 |
| **Fresa** Miller | 304390 |
| **Troquel** Punch tool | 304398 |
| **Tapas** Covers | 304361<br>304371 |
| **Tornillería** Screws | 304355<br>822919 |



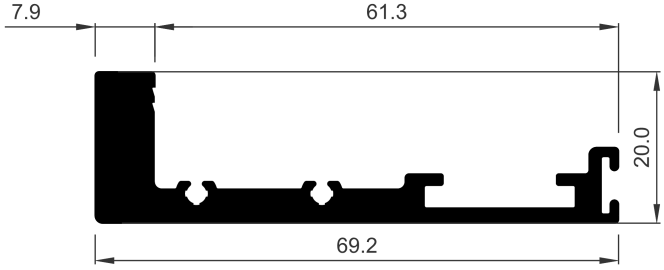

| COR-4327 | |
|---|---|
| **Descripción** Description | Hoja central balconera Balcony central sash |
| **Peso** Weight **(g/m)** | 1444,5 |
| **Superficie** Surface **(dm²/m)** | 44,36 |
| **Ix (cm⁴)** | 2,61 |
| **Iy (cm⁴)** | 54,84 |
| **Fresa** Miller | 304390<br>304391 |
| **Troquel** Punch tool | 304398 |
| **Tapas** Covers | 304361<br>304371<br>304372 |
| **Tornillería** Screws | 304355<br>822919 |



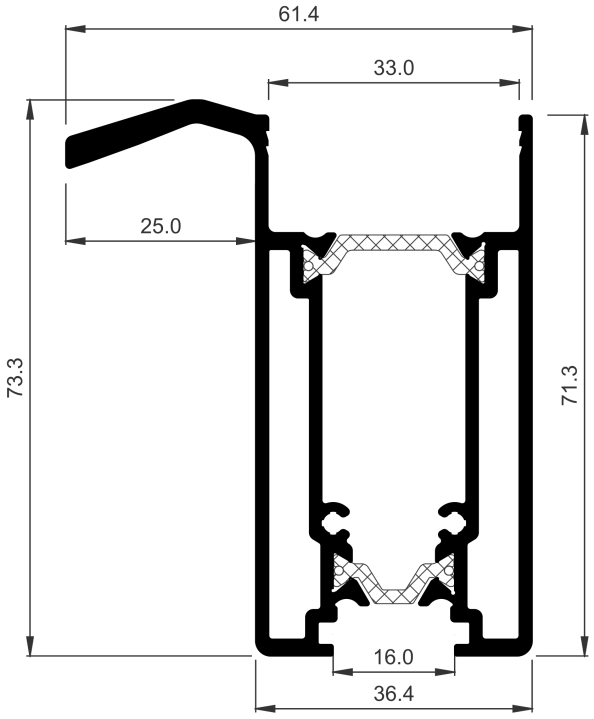

| COR-4328 | |
|---|---|
| **Descripción** Description | Hoja central balconera reforzada Balcony reinforced central sash |
| **Peso** Weight **(g/m)** | 1860,3 |
| **Superficie** Surface **(dm²/m)** | 51,36 |
| **Ix (cm⁴)** | 3,49 |
| **Iy (cm⁴)** | 101,39 |
| **Fresa** Miller | 304390 |
| **Troquel** Punch tool | 304398 |
| **Tapas** Covers | 304361<br>304371<br>304373 |
| **Tornillería** Screws | 304355<br>822919 |



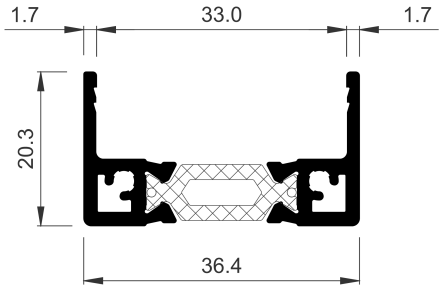

| COR-4361 | |
|---|---|
| **Descripción** Description | Hoja lateral esquinero Corner lateral sash |
| **Peso** Weight **(g/m)** | 2188,6 |
| **Superficie** Surface **(dm²/m)** | 77,93 |
| **Ix (cm⁴)** | 20,8 |
| **Iy (cm⁴)** | 38,84 |
| **Tapas** Covers | 304364<br>304365 |
| **Tornillería** Screws | 824219 |



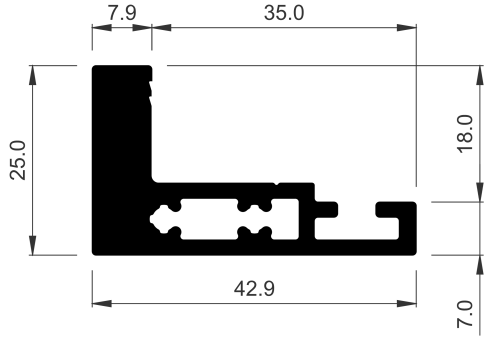

| COR-4362 | |
|---|---|
| **Descripción** Description | Hoja central para fijo Central sash for fixed |
| **Peso** Weight **(g/m)** | 1082,7 |
| **Superficie** Surface **(dm²/m)** | 23,26 |
| **Ix (cm⁴)** | 1,14 |
| **Iy (cm⁴)** | 19,1 |
| **Fresa** Miller | 304391 |
| **Tornillería** Screws | 813532 |



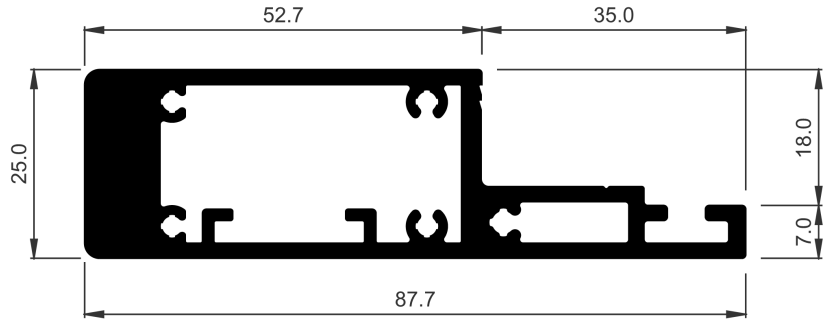

| COR-4369 | |
|---|---|
| **Descripción**<br>Description | Hoja lateral de balconera tirador interior<br>Balcony lateral sash with interior handle |
| **Peso**<br>Weight<br>**(g/m)** | 1862,5 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 68,47 |
| **Ix ($cm^4$)** | 33,29 |
| **Iy ($cm^4$)** | 18,46 |
| **Fresa**<br>Miller | 304390 |
| **Tapas**<br>Covers | 344361<br>344362 |
| **Tornillería**<br>Screws | 344355<br>814819<br>823519 |



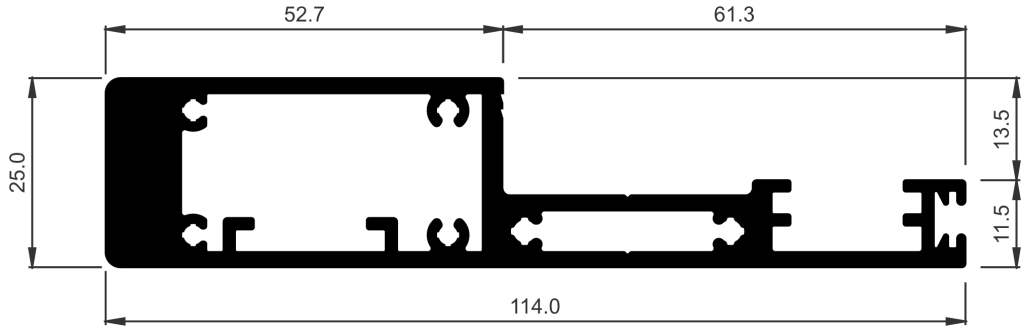

| COR-4371 | |
|---|---|
| **Descripción**<br>Description | Hoja lateral embutida<br>Inlaid lateral sash |
| **Peso**<br>Weight<br>**(g/m)** | 698,2 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 19,94 |
| **Ix ($cm^4$)** | 0,44 |
| **Iy ($cm^4$)** | 3,38 |
| **Tapas**<br>Covers | 394371 |




| COR-4376 | |
|---|---|
| **Descripción**<br>Description | Hoja central invertida para fijo<br>Central inverted sash for fixed light |
| **Peso**<br>Weight<br>**(g/m)** | 985,5 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 21,33 |
| **Ix ($cm^4$)** | 1,81 |
| **Iy ($cm^4$)** | 5,71 |
| **Fresa**<br>Miller | 304391 |



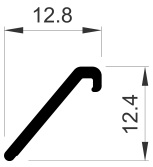

| COR-4377 | |
|---|---|
| **Descripción** Description | Hoja central invertida para cierre Inverted central sash for closing |
| **Peso** Weight **(g/m)** | 1895,4 |
| **Superficie** Surface **(dm²/m)** | 48,53 |
| **Ix (cm⁴)** | 5,14 |
| **Iy (cm⁴)** | 48,63 |
| **Tapas** Covers | 394305<br>394306<br>394311<br>394312 |



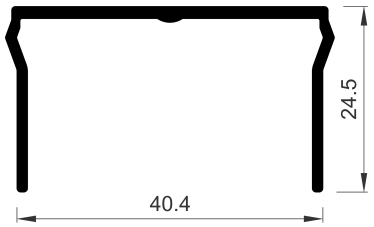

| COR-4378 | |
|---|---|
| **Descripción** Description | Hoja central para cierre Central sash for closing |
| **Peso** Weight **(g/m)** | 2238,3 |
| **Superficie** Surface **(dm²/m)** | 60,34 |
| **Ix (cm⁴)** | 5,64 |
| **Iy (cm⁴)** | 98,68 |
| **Tapas** Covers | 394301<br>394302<br>394305<br>394306 |



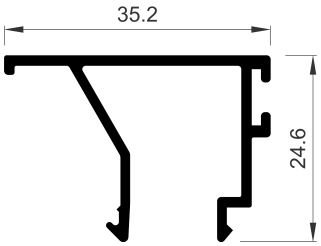

| COR-4284 | |
|---|---|
| **Descripción** Description | Tapa remate Galandage Galandage end plate cover |
| **Peso** Weight **(g/m)** | 561,5 |
| **Superficie** Surface **(dm²/m)** | 28,78 |
| **Ix (cm⁴)** | 2,1 |
| **Iy (cm⁴)** | 15,98 |



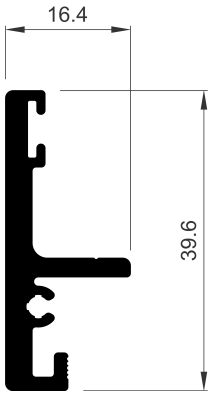

| COR-4335 | |
|---|---|
| **Descripción** Description | Tapa drenaje aislante marco Frame isolating drainage end plate |
| **Peso** Weight **(g/m)** | 75,6 |
| **Superficie** Surface **(dm²/m)** | 4,08 |
| **Iy (cm⁴)** | 0,07 |



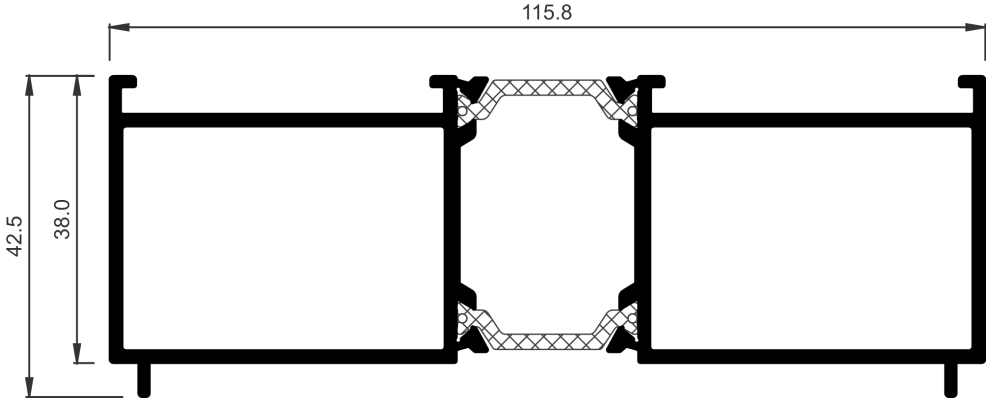

| COR-4336 | |
|---|---|
| **Descripción** Description | Tapa lateral marco Frame lateral end plate |
| **Peso** Weight **(g/m)** | 356,4 |
| **Superficie** Surface **(dm²/m)** | 17,91 |
| **Ix (cm⁴)** | 0,77 |
| **Iy (cm⁴)** | 3,48 |



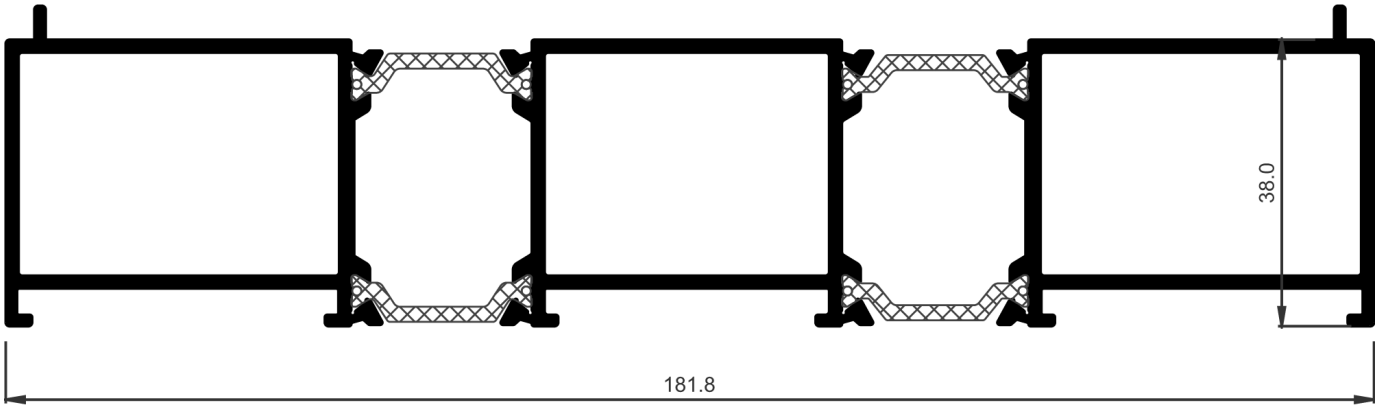

| COR-4338 | |
|---|---|
| **Descripción** Description | Tapa canal fijo Fixed channel end p.ate |
| **Peso** Weight **(g/m)** | 332,1 |
| **Superficie** Surface **(dm²/m)** | 18,93 |
| **Ix (cm⁴)** | 0,77 |
| **Iy (cm⁴)** | 1,27 |



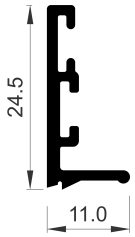

| COR-4350 | |
|---|---|
| **Descripción** Description | Unión de cuatro hojas Four sash union |
| **Peso** Weight **(g/m)** | 526,5 |
| **Superficie** Surface **(dm²/m)** | 14,94 |
| **Ix (cm⁴)** | 0,25 |
| **Iy (cm⁴)** | 2,35 |
| **Tapas** Covers | 304366<br>344366<br>354366 |
| **Tornillería** Screws | 823519 |



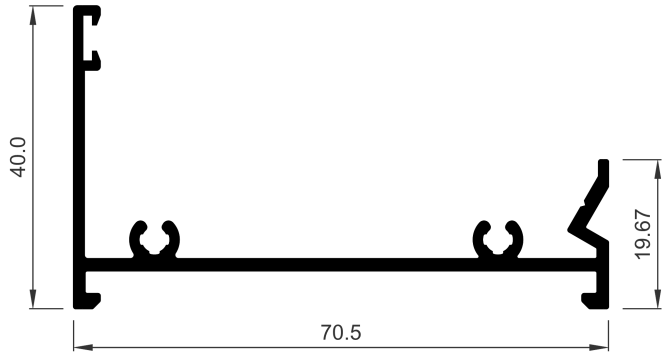

| COR-4397 | |
|---|---|
| **Descripción** Description | Suplemento marco Frame supplement |
| **Peso** Weight **(g/m)** | 1911,8 |
| **Superficie** Surface **(dm²/m)** | 73,32 |
| **Ix (cm⁴)** | 12,36 |
| **Iy (cm⁴)** | 89,59 |



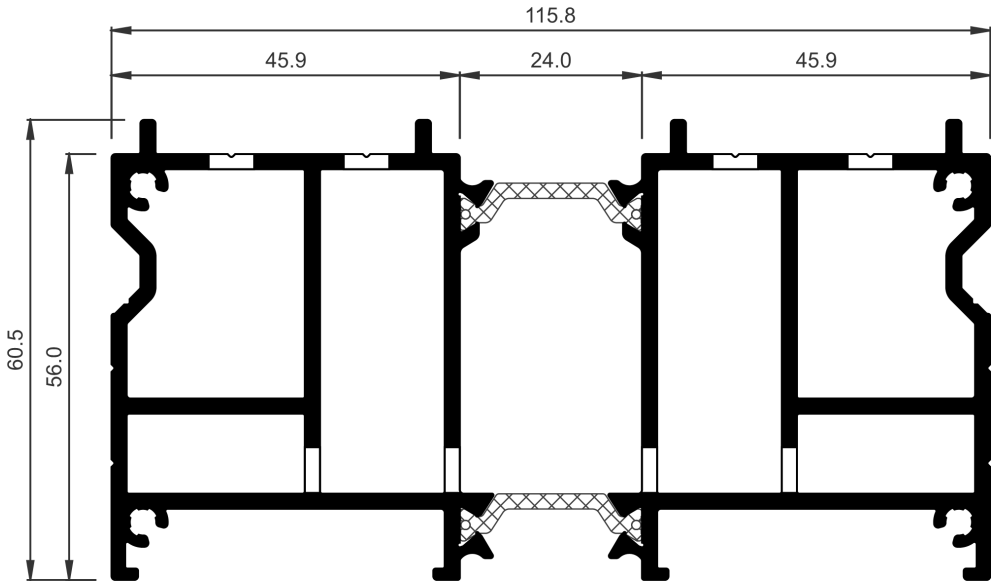

| COR-4398 | |
|---|---|
| **Descripción** Description | Suplemento marco tricarril Three frame supplement |
| **Peso** Weight **(g/m)** | 2980,4 |
| **Superficie** Surface **(dm²/m)** | 110,35 |
| **Ix (cm⁴)** | 18,49 |
| **Iy (cm⁴)** | 305,27 |



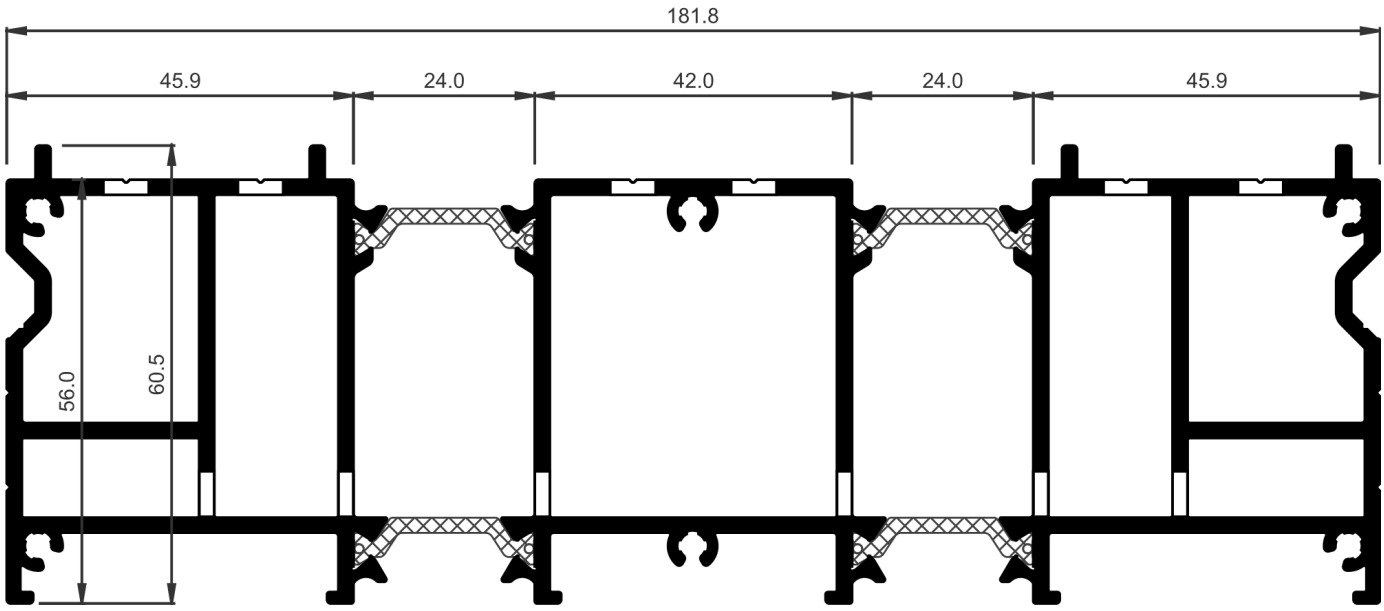

| COR-4365 | |
|---|---|
| **Descripción** Description | Junquillo interior Internal beading |
| **Peso** Weight **(g/m)** | 183,6 |
| **Superficie** Surface **(dm²/m)** | 9,51 |
| **Ix (cm⁴)** | 0,39 |
| **Iy (cm⁴)** | 0,04 |



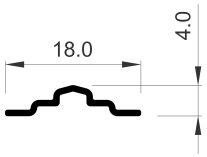

| COR-4283 | |
|---|---|
| **Descripción** Description | Remate Galandage Galandage cover |
| **Peso** Weight **(g/m)** | 661,5 |
| **Superficie** Surface **(dm²/m)** | 31,92 |
| **Ix (cm⁴)** | 2,04 |
| **Iy (cm⁴)** | 17,46 |
| **Observaciones** Observations | Tornillo ∅4,2 mm DIN 7981 Screw ∅4,2 mm DIN 7981 |



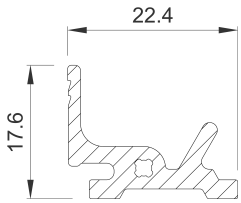

| **COR-4302** | |
|---|---|
| **Descripción** Description | Acople solera marco inferior Bottom frame sub sill |
| **Peso** Weight **(g/m)** | 3440 |
| **Superficie** Surface **(dm²/m)** | 119,14 |
| **Ix (cm⁴)** | 40,23 |
| **Iy (cm⁴)** | 177,75 |
| **Tapas** Covers | 374302 |
| **Observaciones** Observations | Perfil de 6.5 m mecanizado cada 400 mm<br>6.5 m profile machined w/400 mm |



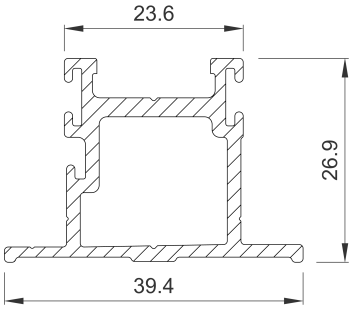

| **COR-4304** | |
|---|---|
| **Descripción** Description | Acople solera marco inferior tricarril Bottom frame subcill three rail |
| **Peso** Weight **(g/m)** | 4898,2 |
| **Superficie** Surface **(dm²/m)** | 167,57 |
| **Ix (cm⁴)** | 58,23 |
| **Iy (cm⁴)** | 596,27 |
| **Tapas** Covers | 374307 |
| **Observaciones** Observations | Perfil de 6.5 m mecanizado cada 400 mm<br>6.5 m profile machined w/400 mm |



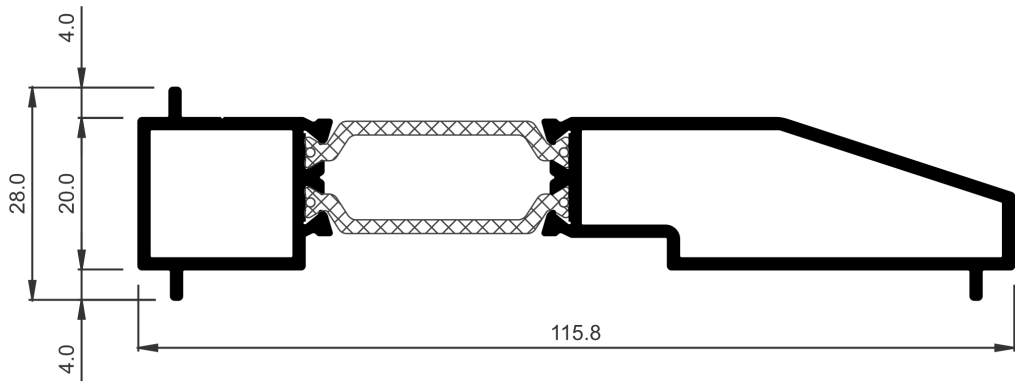

| COR-4311 | |
|---|---|
| **Descripción** Description | Carril de rodadura Railing |
| **Material** Material | Acero inoxidable AISI 316 Stainless steel AISI 316 |



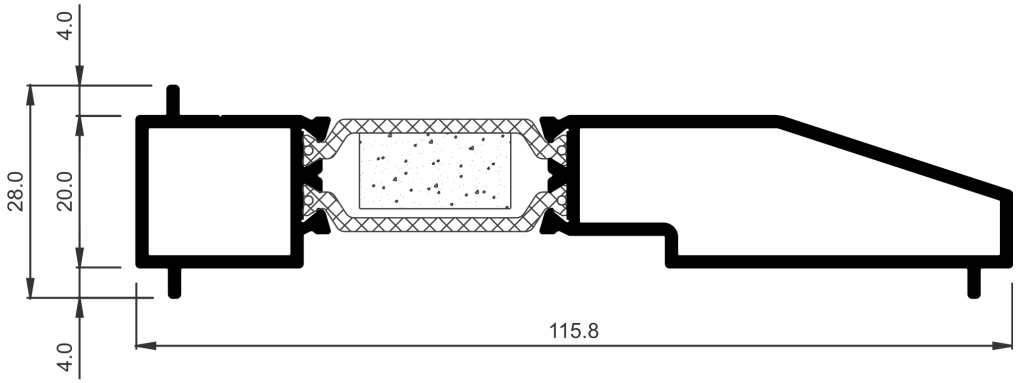

| COR-4329 | |
|---|---|
| **Descripción** Description | Engatillado hoja central Central sash hem |




| COR-4331 | |
|---|---|
| **Descripción** Description | Aislante de marco (material sintético) Frame isolator (synthetic material) |
| **Troquel** Punch tool | 304398 |
| **Tornillería** Screws | 814232 |



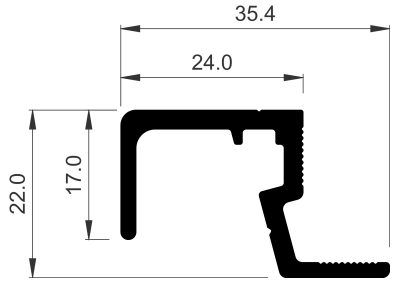

| COR-4351 | |
|---|---|
| **Descripción** Description | Acople para fijo Adaptor for fixed |
| **Peso** Weight **(g/m)** | 1341,1 |
| **Superficie** Surface **(dm²/m)** | 51,54 |
| **Ix (cm⁴)** | 2,29 |
| **Iy (cm⁴)** | 57,34 |



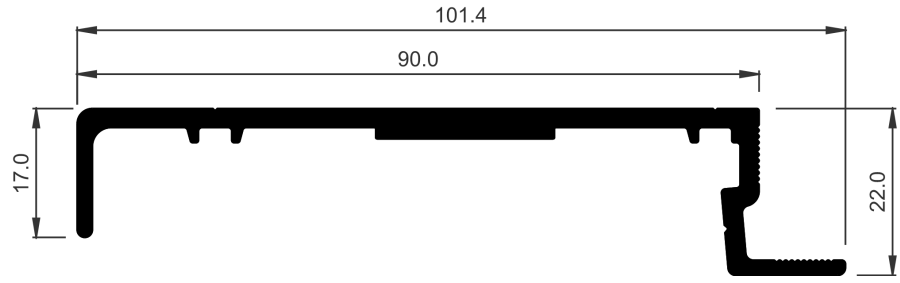

| COR-4352 | |
|---|---|
| **Descripción** Description | Acople para fijo HI Adaptor for fixed HI |
| **Peso** Weight **(g/m)** | 1341,1 |
| **Superficie** Surface **(dm²/m)** | 51,54 |
| **Ix (cm⁴)** | 2,29 |
| **Iy (cm⁴)** | 57,34 |



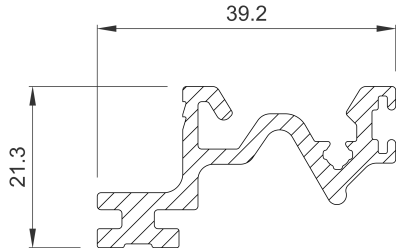

| COR-4355 | |
|---|---|
| **Descripción** Description | Remate exterior Galandage Outwards finishing Galandage |
| **Peso** Weight **(g/m)** | 1031,4 |
| **Superficie** Surface **(dm²/m)** | 24,38 |
| **Ix (cm⁴)** | 3,8 |
| **Iy (cm⁴)** | 16,67 |



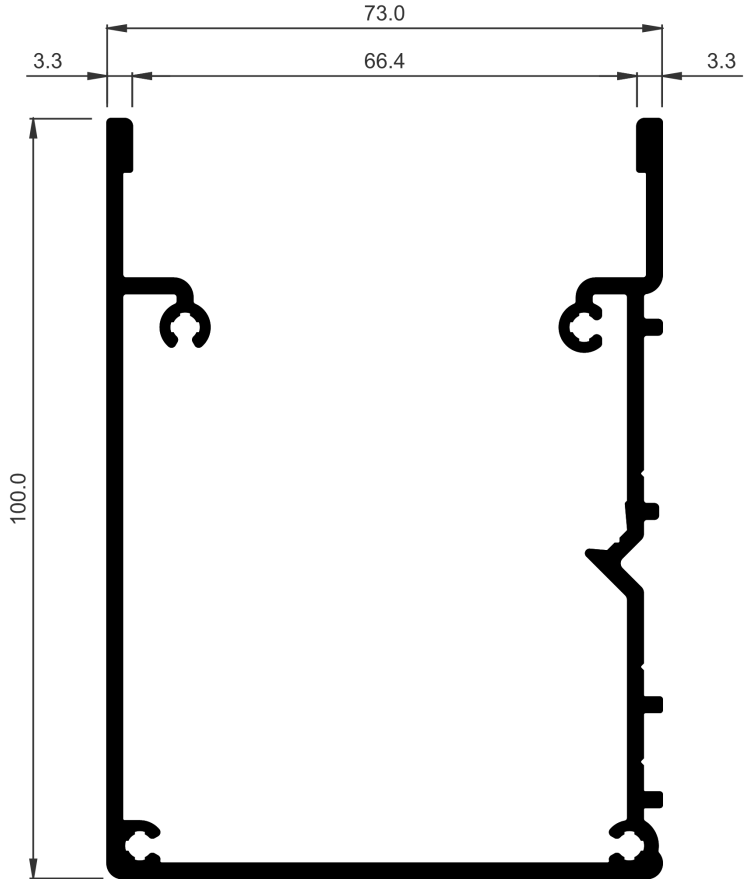

| COR-4356 | |
|---|---|
| **Descripción** Description | Complemento Galandage bicarril Two rail complement Galdange |
| **Peso** Weight **(g/m)** | 459 |
| **Superficie** Surface **(dm²/m)** | 15,13 |
| **Ix (cm⁴)** | 0,97 |
| **Iy (cm⁴)** | 1,65 |



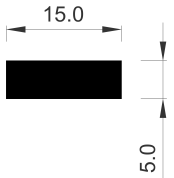

| COR-4357 | |
|---|---|
| **Descripción** Description | Complemento Galandage tricarril Three rail complement Galandage |
| **Peso** Weight **(g/m)** | 1017,9 |
| **Superficie** Surface **(dm²/m)** | 29,23 |
| **Ix (cm⁴)** | 1,52 |
| **Iy (cm⁴)** | 36,36 |



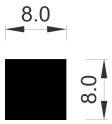

| COR-4379 | |
|---|---|
| **Descripción**<br>**Description** | Engatillado invertido CV<br>Inverted hem CV |



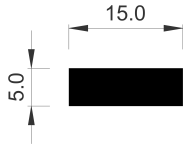

| COR-4891 | |
|---|---|
| **Descripción**<br>**Description** | Canaleta de recogida<br>Pickup duct |
| **Peso**<br>**Weight**<br>**(g/m)** | 1830,6 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 67,53 |
| **Ix ($cm^4$)** | 76,38 |
| **Iy ($cm^4$)** | 66,21 |
| **Tapas**<br>**Covers** | 374897 |



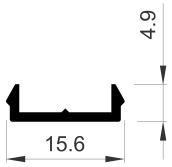

| 10417 | |
|---|---|
| **Descripción**<br>**Description** | Pletina de 15x5 mm<br>15x5 mm plate |
| **Peso**<br>**Weight**<br>**(g/m)** | 202,5 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 4,05 |
| **Ix ($cm^4$)** | 0,02 |
| **Iy ($cm^4$)** | 0,14 |



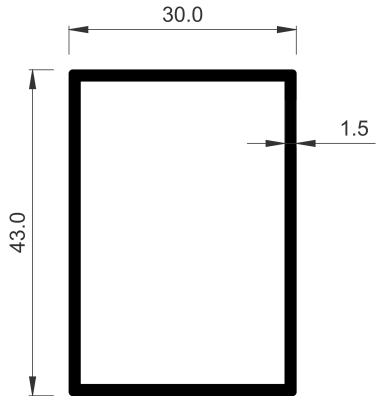

| 600808 | |
|---|---|
| **Descripción**<br>**Description** | Refuerzo 8x8 mm<br>Reinforcement 8x8 mm |
| **Peso**<br>**Weight**<br>**(g/m)** | 172,8 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 3,2 |
| **Ix ($cm^4$)** | 0,03 |
| **Iy ($cm^4$)** | 0,03 |




| COR-4315 | |
|---|---|
| **Descripción** Description | Refuerzo inox 15x5 mm Stainless steel reinforcement 15x5 mm |
| **Ix (cm⁴)** | 0,02 |
| **Iy (cm⁴)** | 0,14 |



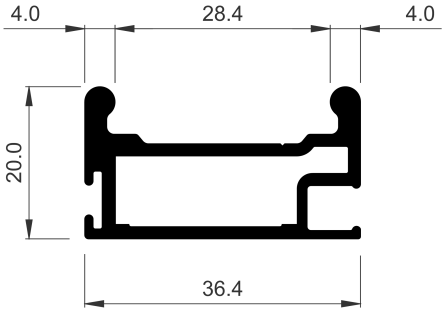

| 15919 | |
|---|---|
| **Descripción** Description | Tapeta canal Channel cover |
| **Peso** Weight **(g/m)** | 72,9 |
| **Superficie** Surface **(dm²/m)** | 4,61 |



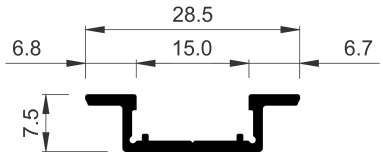

| 770048 | |
|---|---|
| **Descripción** Description | Tubo 30x43 Tube 30x43 |
| **Peso** Weight **(g/m)** | 567 |
| **Superficie** Surface **(dm²/m)** | 27,91 |
| **Ix (cm⁴)** | 5,46 |
| **Iy (cm⁴)** | 3,1 |



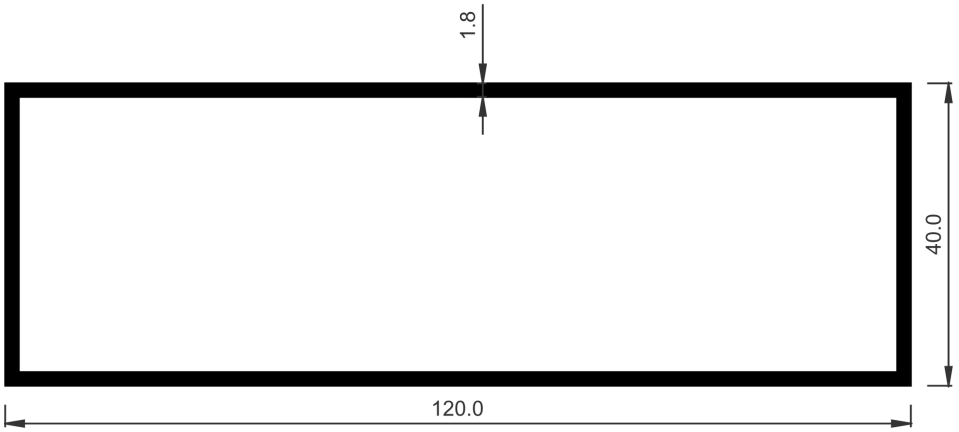

| 770216 | |
|---|---|
| **Descripción** Description | Tubo 150x40 Tube 150x40 |
| **Peso** Weight **(g/m)** | 2592 |
| **Superficie** Surface **(dm²/m)** | 73,8 |
| **Ix (cm⁴)** | 28,55 |
| **Iy (cm⁴)** | 254,08 |



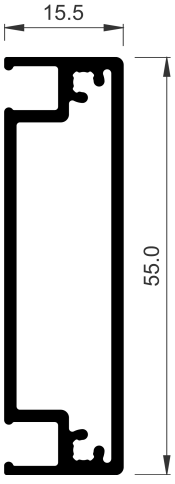

| 771442 | |
|---|---|
| **Descripción** Description | Hoja mosquitera Mosquito net sash |
| **Peso** Weight **(g/m)** | 580,5 |
| **Superficie** Surface **(dm²/m)** | 23,02 |
| **Ix (cm⁴)** | 0,77 |
| **Iy (cm⁴)** | 3,65 |
| **Escuadra principal** Main cleat | 248220 |



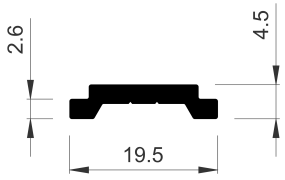

| 771443 | |
|---|---|
| **Descripción** Description | Tapa hoja mosquitera Mosquito net sash cover |
| **Peso** Weight **(g/m)** | 153,9 |
| **Superficie** Surface **(dm²/m)** | 8,93 |
| **Ix (cm⁴)** | 0,04 |
| **Iy (cm⁴)** | 0,39 |



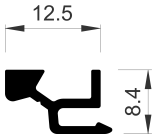

| 812040 | |
|---|---|
| **Descripción** Description | Tubo 120 mm x 40 mm Tube 120 mm x 40 mm |
| **Peso** Weight **(g/m)** | 1522,8 |
| **Superficie** Surface **(dm²/m)** | 62,66 |
| **Ix (cm⁴)** | 17,22 |
| **Iy (cm⁴)** | 97,61 |



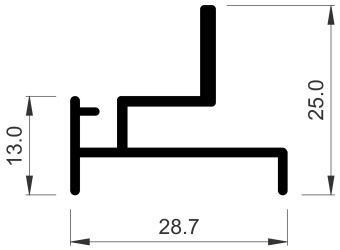

| COR-1761 | |
|---|---|
| **Descripción** Description | Divisor mosquitera Mosquito net divider |
| **Peso** Weight **(g/m)** | 629,1 |
| **Superficie** Surface **(dm²/m)** | 30,88 |
| **Ix (cm⁴)** | 8,17 |
| **Iy (cm⁴)** | 0,81 |
| **Observaciones** Observations | Tornillos DIN 7981 ∅3,5 Screw DIN 7981 ∅3,5 |



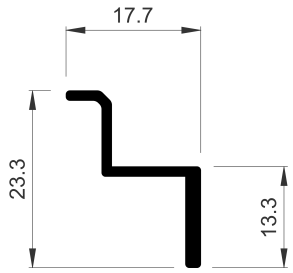

| COR-2130 | |
|---|---|
| **Descripción** Description | Pletina falleba poliamida Polyamide espagnolette |



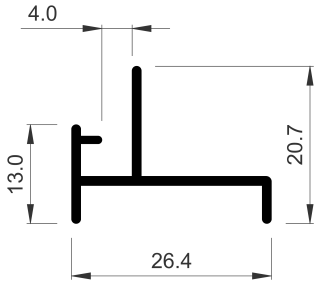

| COR-2843 | |
|---|---|
| **Descripción** Description | Grapa para enganche postizo Clip for coupling for hook |
| **Peso** Weight **(g/m)** | 116,1 |
| **Superficie** Surface **(dm²/m)** | 6,17 |
| **Ix (cm⁴)** | 0,02 |
| **Iy (cm⁴)** | 0,07 |
| **Tornillería** Screws | 822919 |



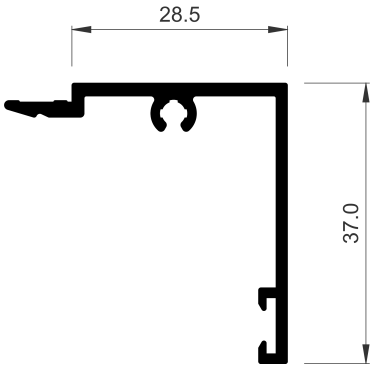

| COR-2890 | |
|---|---|
| **Descripción** Description | Complemento tapa registro (para panel) Register cover complement (for pannel) |
| **Peso** Weight **(g/m)** | 280,8 |
| **Superficie** Surface **(dm²/m)** | 15,65 |
| **Ix (cm⁴)** | 0,37 |
| **Iy (cm⁴)** | 0,73 |
| **Tornillería** Screws | 853913 |



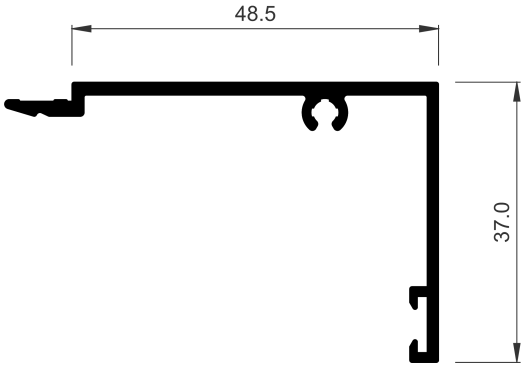

| COR-2891 | |
|---|---|
| **Descripción** Description | Asiento tapa registro Register cover seat |
| **Peso** Weight **(g/m)** | 159,3 |
| **Superficie** Surface **(dm²/m)** | 7,92 |
| **Ix (cm⁴)** | 0,23 |
| **Iy (cm⁴)** | 0,19 |



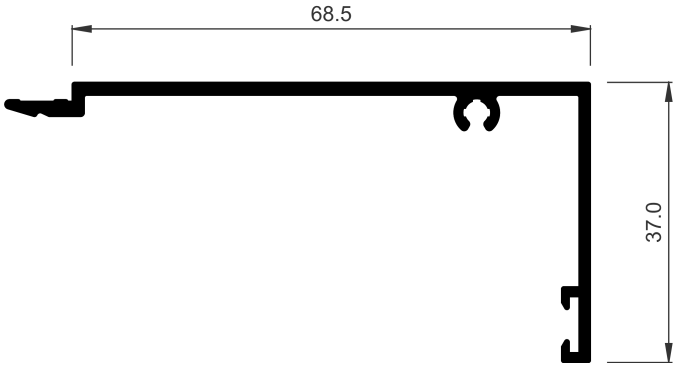

| COR-5057 | |
|---|---|
| **Descripción** Description | Complemento tapa registro (para chapa) Register cover complement (for plate) |
| **Peso** Weight **(g/m)** | 191,7 |
| **Superficie** Surface **(dm²/m)** | 12,06 |
| **Ix (cm⁴)** | 0,14 |
| **Iy (cm⁴)** | 0,5 |
| **Tornillería** Screws | 853913 |



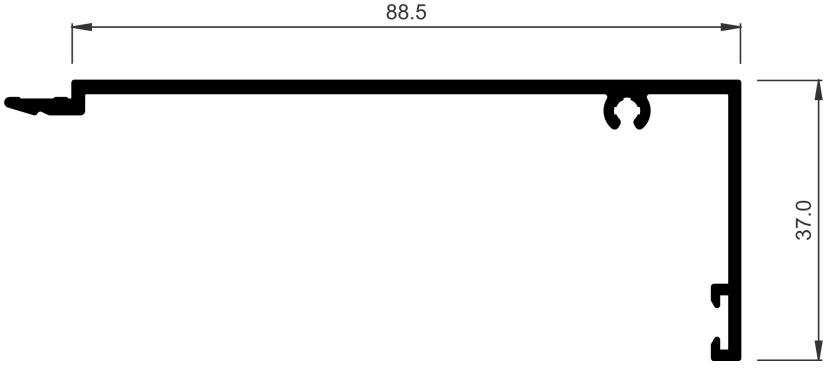

| COR-1780 | |
|---|---|
| **Descripción** Description | Tapé recto de 28,5 mm Straight cap of 28,5 mm |
| **Peso** Weight **(g/m)** | 388,8 |
| **Superficie** Surface **(dm²/m)** | 18,5 |
| **Ix (cm⁴)** | 2,01 |
| **Iy (cm⁴)** | 1,87 |



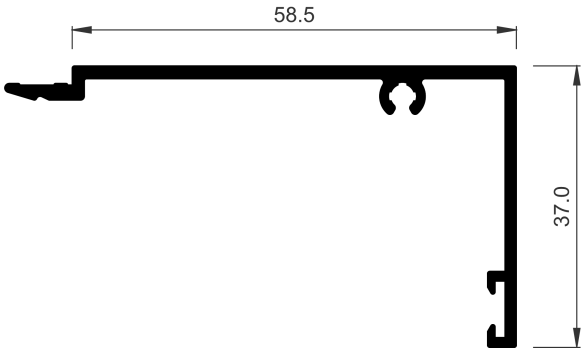

| COR-1781 | |
|---|---|
| **Descripción** Description | Tapé recto de 48,5 mm Straight cap of 48,5 mm |
| **Peso** Weight **(g/m)** | 480,6 |
| **Superficie** Surface **(dm²/m)** | 22,5 |
| **Ix (cm⁴)** | 2,25 |
| **Iy (cm⁴)** | 5,96 |



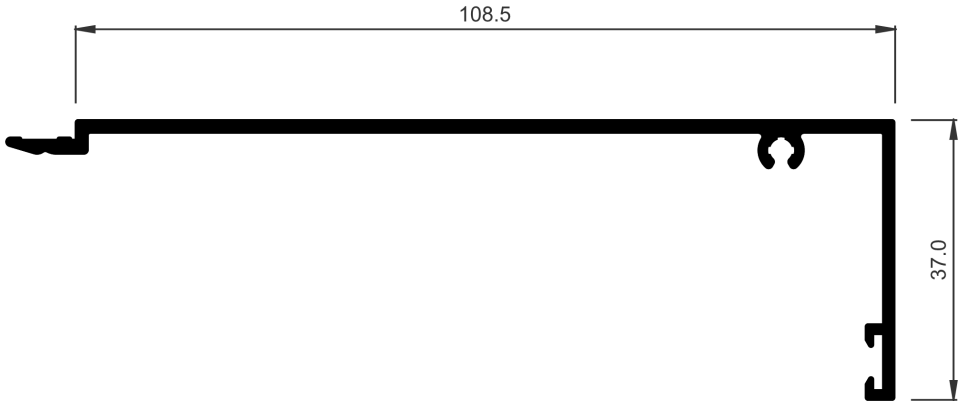

| COR-1782 | |
|---|---|
| **Descripción** Description | Tapé recto de 68,5 mm Straight cap of 68,5 mm |
| **Peso** Weight **(g/m)** | 572,4 |
| **Superficie** Surface **(dm²/m)** | 26,5 |
| **Ix (cm⁴)** | 2,41 |
| **Iy (cm⁴)** | 13,47 |



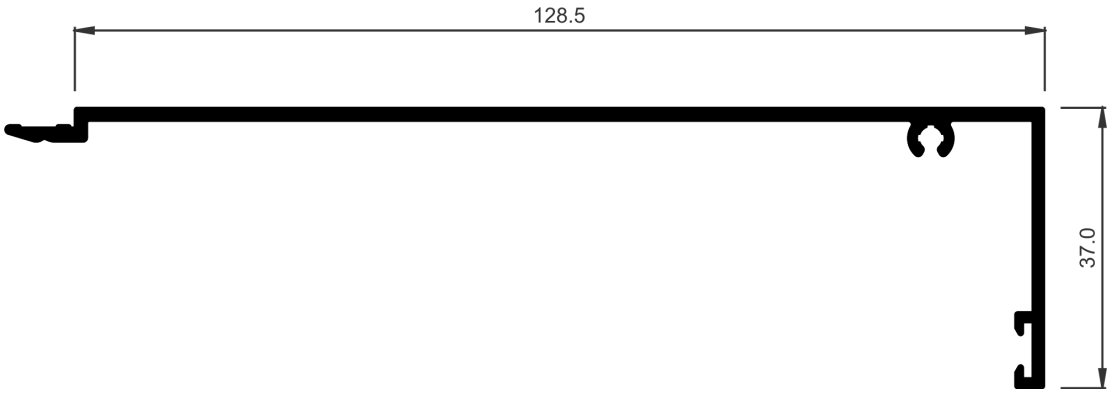

| COR-1783 | |
|---|---|
| **Descripción** Description | Tapé recto de 88,5 mm Straight cap of 88,5 mm |
| **Peso** Weight **(g/m)** | 664,2 |
| **Superficie** Surface **(dm²/m)** | 30,5 |
| **Ix (cm⁴)** | 2,53 |
| **Iy (cm⁴)** | 25,14 |



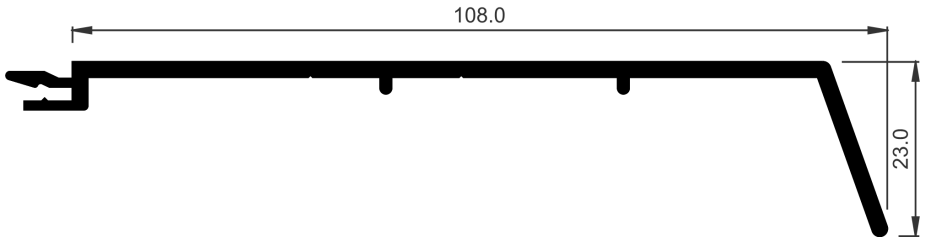

| COR-1784 | |
|---|---|
| **Descripción** Description | Tapé recto de 58,5 mm Straight cap of 58,5 mm |
| **Peso** Weight **(g/m)** | 529,2 |
| **Superficie** Surface **($dm^2/m$)** | 24,52 |
| **Ix ($cm^4$)** | 2,34 |
| **Iy ($cm^4$)** | 9,28 |



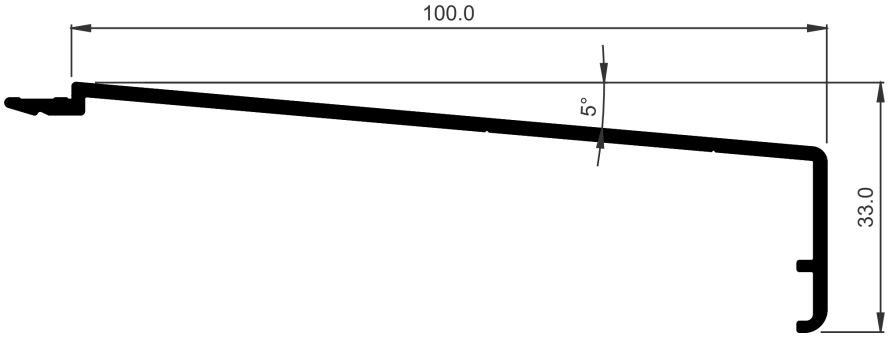

| COR-1785 | |
|---|---|
| **Descripción** Description | Tapé recto de 108,50 mm Straight cap of 108,50 mm |
| **Peso** Weight **(g/m)** | 756 |
| **Superficie** Surface **($dm^2/m$)** | 34,57 |
| **Ix ($cm^4$)** | 2,62 |
| **Iy ($cm^4$)** | 41,58 |



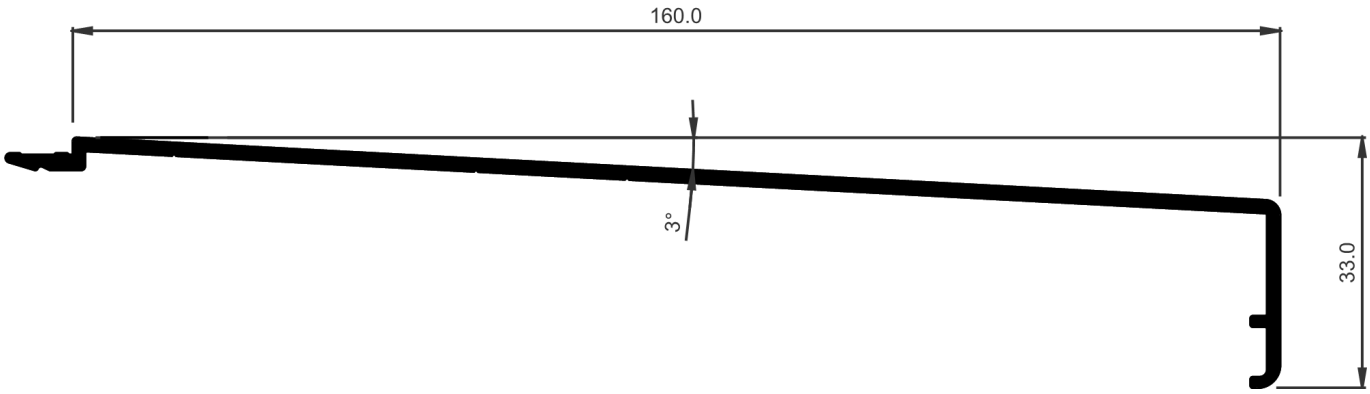

| COR-1786 | |
|---|---|
| **Descripción** Description | Tapé recto de 128,50 mm Straight cap of 128,50 mm |
| **Peso** Weight **(g/m)** | 847,8 |
| **Superficie** Surface **($dm^2/m$)** | 38,57 |
| **Ix ($cm^4$)** | 2,69 |
| **Iy ($cm^4$)** | 63,65 |



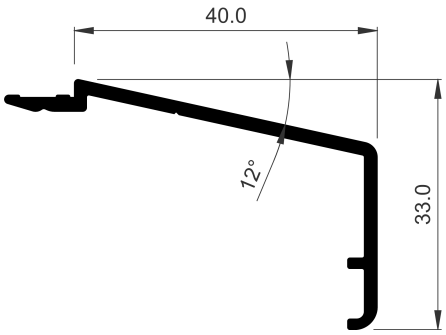

| **COR-2816** | |
|---|---|
| **Descripción** Description | Tapé achaflanado de 108 mm Bevelled cap of 108 mm |
| **Peso** Weight **(g/m)** | 753,3 |
| **Superficie** Surface **(dm²/m)** | 29,58 |
| **Ix (cm⁴)** | 0,64 |
| **Iy (cm⁴)** | 37,19 |



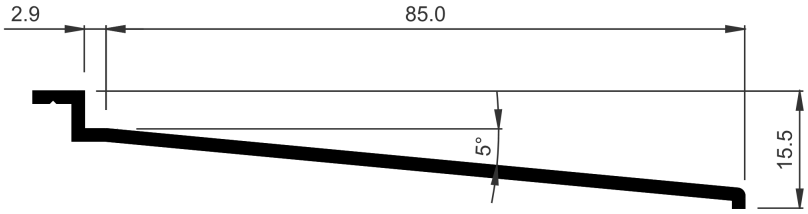

| **COR-2817** | |
|---|---|
| **Descripción** Description | Alargadera con enganche de 100 mm Extension with attachment of 100 mm |
| **Peso** Weight **(g/m)** | 626,4 |
| **Superficie** Surface **(dm²/m)** | 27,69 |
| **Ix (cm⁴)** | 1,34 |
| **Iy (cm⁴)** | 29,29 |



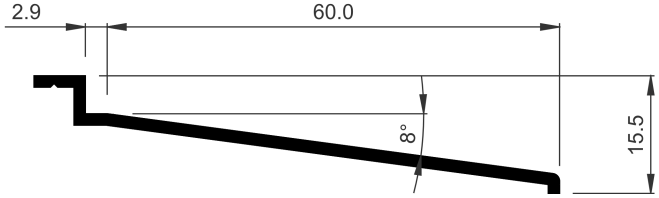

| **COR-2818** | |
|---|---|
| **Descripción** Description | Alargadera con enganche de 160 mm Extension with attachment of 160 mm |
| **Peso** Weight **(g/m)** | 901,8 |
| **Superficie** Surface **(dm²/m)** | 39,76 |
| **Ix (cm⁴)** | 1,47 |
| **Iy (cm⁴)** | 97,1 |



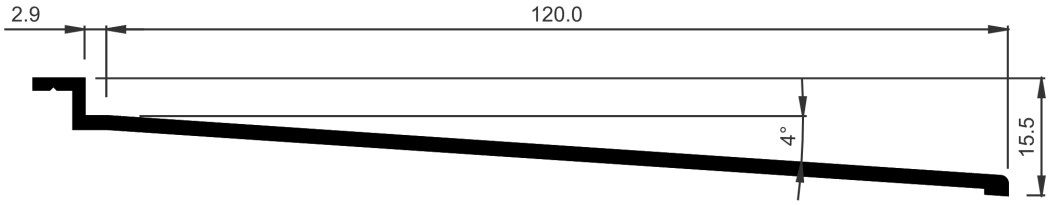

| COR-2819 | |
|---|---|
| **Descripción** Description | Alargadera con enganche de 40 mm Extension with attachment of 40 mm |
| **Peso** Weight **(g/m)** | 353,7 |
| **Superficie** Surface **(dm²/m)** | 15,8 |
| **Ix (cm⁴)** | 1,12 |
| **Iy (cm⁴)** | 3,38 |



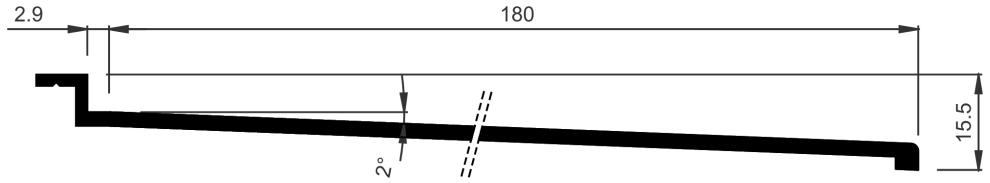

| COR-7055 | |
|---|---|
| **Descripción** Description | Alargadera de 85 mm 85 mm cill |
| **Peso** Weight **(g/m)** | 434,7 |
| **Superficie** Surface **(dm²/m)** | 20,54 |
| **Ix (cm⁴)** | 0,19 |
| **Iy (cm⁴)** | 12,95 |
| **Tornillería** Screws | 812913 |



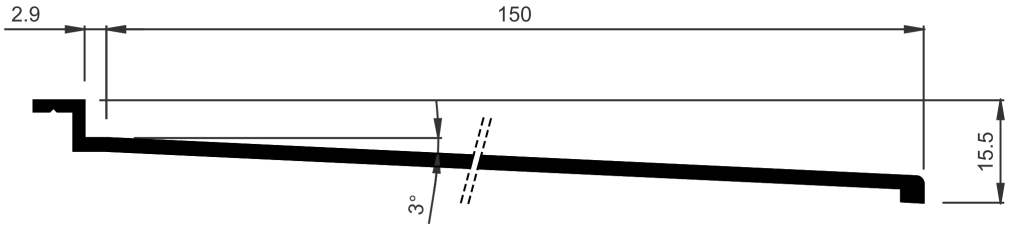

| COR-7056 | |
|---|---|
| **Descripción** Description | Alargadera de 60 mm 60 mm cill |
| **Peso** Weight **(g/m)** | 307,8 |
| **Superficie** Surface **(dm²/m)** | 15,57 |
| **Ix (cm⁴)** | 0,15 |
| **Iy (cm⁴)** | 5 |
| **Tornillería** Screws | 812913 |



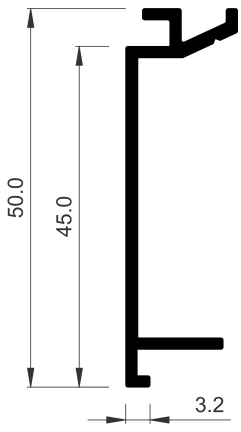

| COR-7057 | |
|---|---|
| **Descripción** Description | Alargadera de 120 mm 120 mm cill |
| **Peso** Weight **(g/m)** | 618,3 |
| **Superficie** Surface **(dm²/m)** | 27,5 |
| **Ix (cm⁴)** | 0,23 |
| **Iy (cm⁴)** | 33,9 |
| **Tornillería** Screws | 812913 |



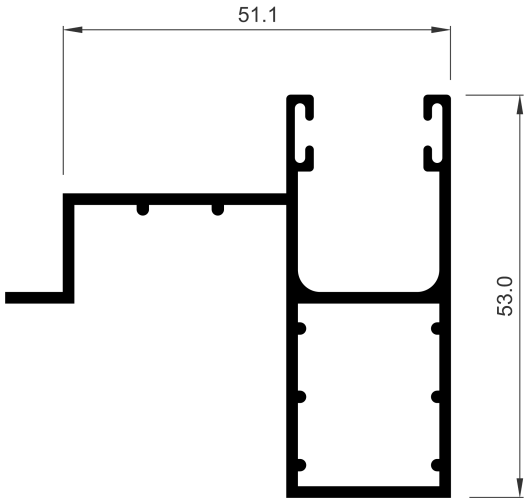

| COR-7072 | |
|---|---|
| **Descripción** Description | Alargadera de 180 mm 180 mm cill |
| **Peso** Weight **(g/m)** | 950,4 |
| **Superficie** Surface **(dm²/m)** | 39,66 |
| **Ix (cm⁴)** | 0,26 |
| **Iy (cm⁴)** | 110,95 |
| **Tornillería** Screws | 812913 |



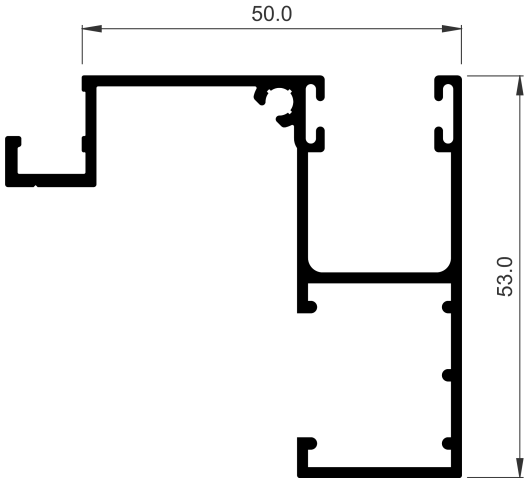

| COR-7073 | |
|---|---|
| **Descripción** Description | Alargadera de 150 mm 150 mm cill |
| **Peso** Weight **(g/m)** | 764,1 |
| **Superficie** Surface **(dm²/m)** | 33,66 |
| **Ix (cm⁴)** | 0,22 |
| **Iy (cm⁴)** | 64,13 |
| **Tornillería** Screws | 812913 |



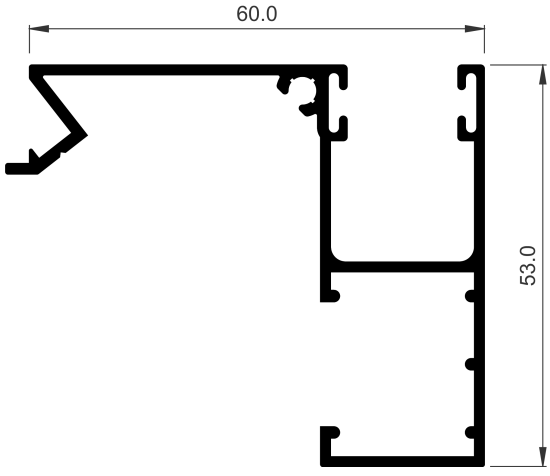

| COR-2721 | |
|---|---|
| **Descripción** Description | Tapa guía Guide cover |
| **Peso** Weight **(g/m)** | 351 |
| **Superficie** Surface **(dm²/m)** | 17,43 |
| **Ix (cm⁴)** | 3,91 |
| **Iy (cm⁴)** | 0,29 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2 Screw ∅3.9 mm DIN7504N-A2 |



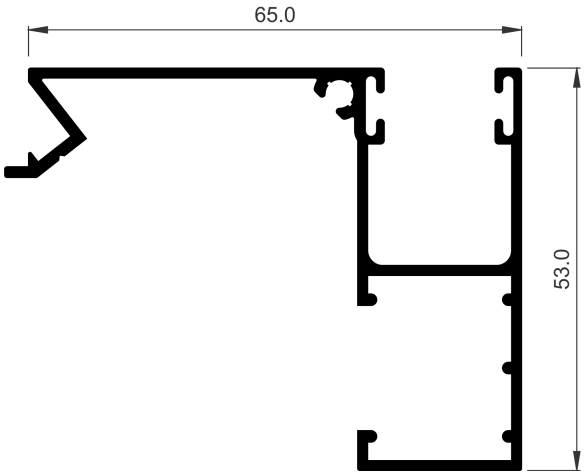

| COR-2751 | |
|---|---|
| **Descripción**<br>**Description** | Guía de persiana<br>Shutter guide |
| **Peso**<br>**Weight**<br>**(g/m)** | 807,3 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 42,97 |
| **Ix (cm⁴)** | 6,77 |
| **Iy (cm⁴)** | 8,16 |



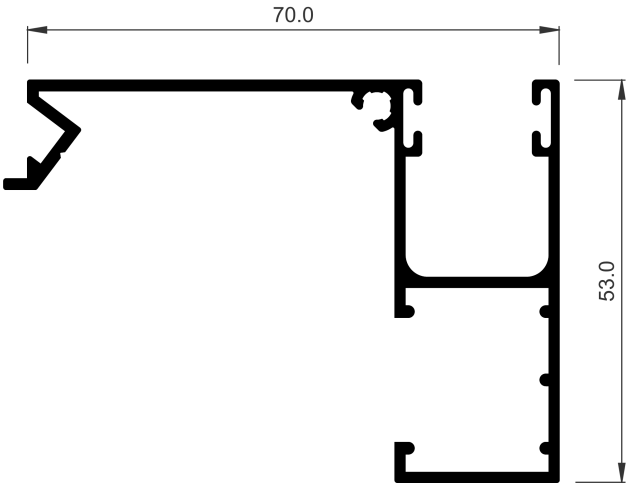

| COR-2752 | |
|---|---|
| **Descripción**<br>**Description** | Guía de 50 mm<br>Guide of 50 mm |
| **Peso**<br>**Weight**<br>**(g/m)** | 758,7 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 41,84 |
| **Ix (cm⁴)** | 8,43 |
| **Iy (cm⁴)** | 9,58 |
| **Observaciones**<br>**Observations** | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



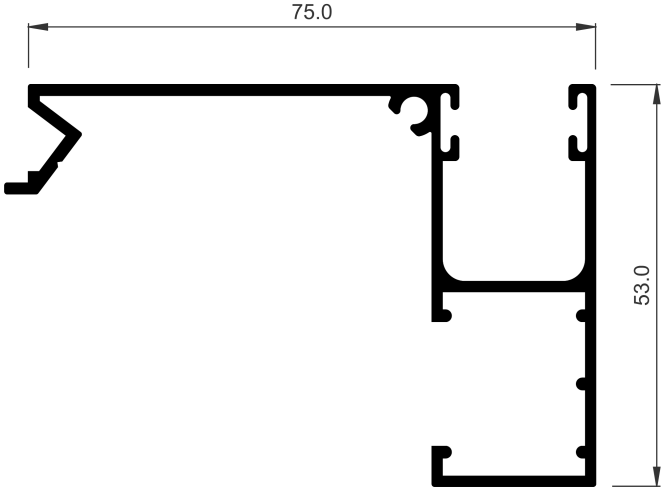

| COR-2753 | |
|---|---|
| **Descripción**<br>**Description** | Guía de 60 mm<br>Guide of 60 mm |
| **Peso**<br>**Weight**<br>**(g/m)** | 761,4 |
| **Superficie**<br>**Surface**<br>**(dm²/m)** | 42,42 |
| **Ix (cm⁴)** | 8,9 |
| **Iy (cm⁴)** | 10,72 |
| **Observaciones**<br>**Observations** | Tornillo Ø3.9 mm<br>DIN7504N-A2<br>Screw Ø3.9 mm<br>DIN7504N-A2 |



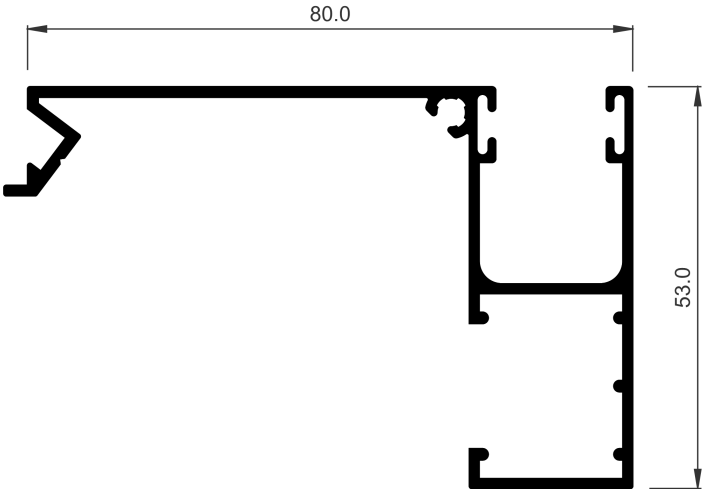

| COR-2754 | |
|---|---|
| **Descripción**<br>Description | Guía de 65 mm<br>Guide of 65 mm |
| **Peso**<br>Weight<br>**(g/m)** | 777,6 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 43,42 |
| **Ix (cm⁴)** | 9,13 |
| **Iy (cm⁴)** | 13 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



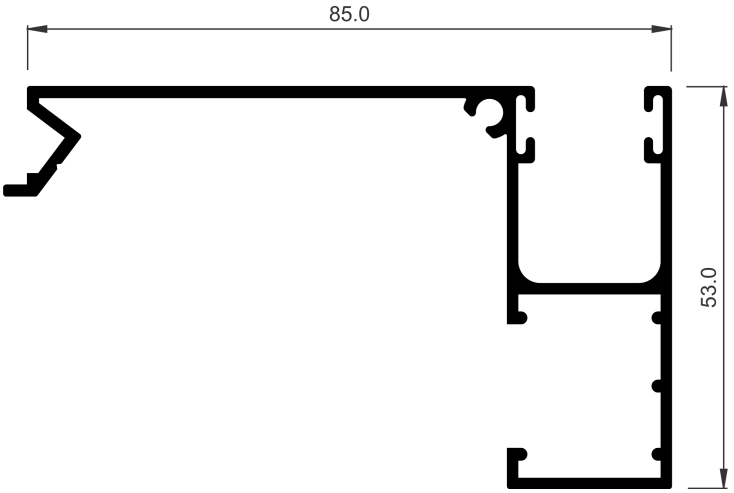

| COR-2755 | |
|---|---|
| **Descripción**<br>Description | Guía de 70 mm<br>Guide of 70 mm |
| **Peso**<br>Weight<br>**(g/m)** | 810 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 44,33 |
| **Ix (cm⁴)** | 9,48 |
| **Iy (cm⁴)** | 16,21 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



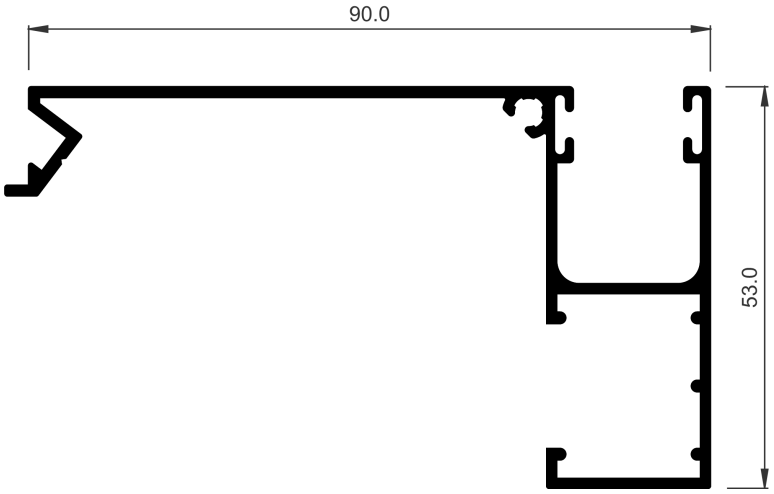

| COR-2756 | |
|---|---|
| **Descripción**<br>Description | Guía de 75 mm<br>Guide of 75 mm |
| **Peso**<br>Weight<br>**(g/m)** | 828,9 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 44,99 |
| **Ix (cm⁴)** | 9,72 |
| **Iy (cm⁴)** | 18,84 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



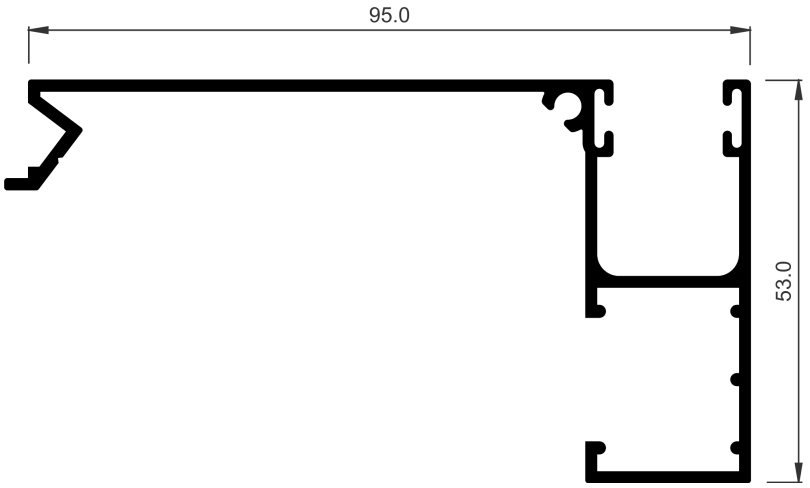

| COR-2757 | |
|---|---|
| **Descripción**<br>Description | Guía de 80 mm<br>Guide of 80 mm |
| **Peso**<br>Weight<br>**(g/m)** | 847,8 |
| **Superficie**<br>Surface<br>**($dm^2$/m)** | 46,33 |
| **Ix ($cm^4$)** | 9,91 |
| **Iy ($cm^4$)** | 22,59 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



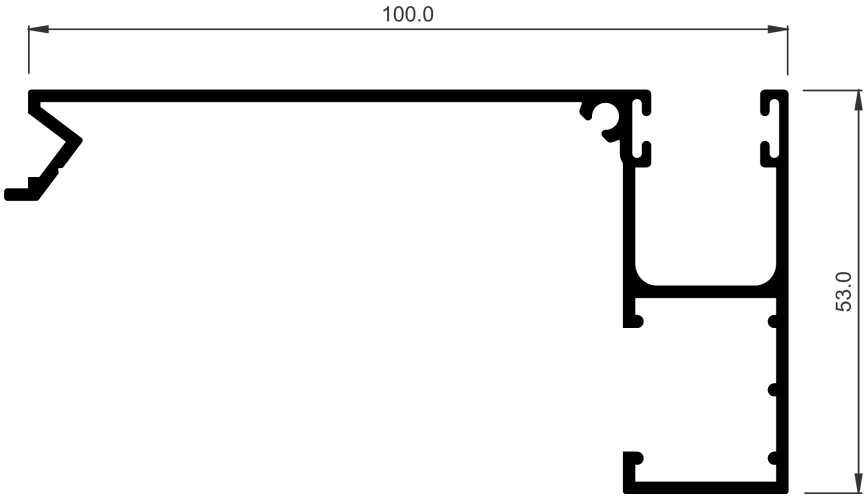

| COR-2758 | |
|---|---|
| **Descripción**<br>Description | Guía de 85 mm<br>Guide of 85 mm |
| **Peso**<br>Weight<br>**(g/m)** | 866,7 |
| **Superficie**<br>Surface<br>**($dm^2$/m)** | 46,99 |
| **Ix ($cm^4$)** | 10,13 |
| **Iy ($cm^4$)** | 25,79 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



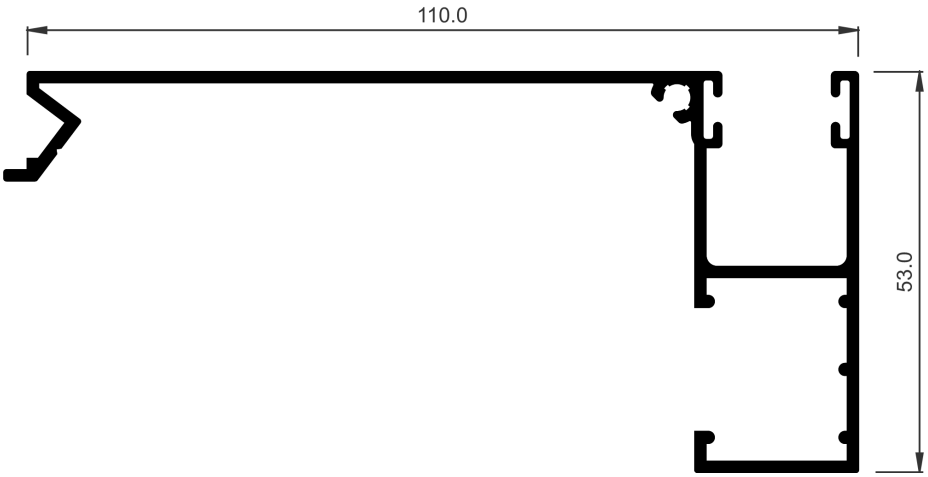

| COR-2759 | |
|---|---|
| **Descripción**<br>Description | Guía de 90 mm<br>Guide of 90 mm |
| **Peso**<br>Weight<br>**(g/m)** | 885,6 |
| **Superficie**<br>Surface<br>**($dm^2$/m)** | 48,32 |
| **Ix ($cm^4$)** | 10,3 |
| **Iy ($cm^4$)** | 30,36 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm<br>DIN7504N-A2<br>Screw ∅3.9 mm<br>DIN7504N-A2 |



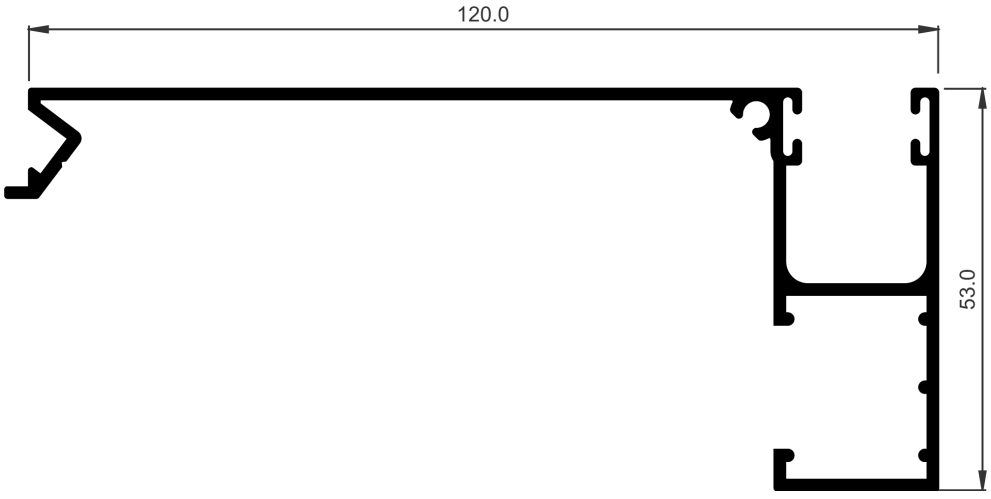

| COR-2760 | |
|---|---|
| **Descripción** Description | Guía de 95 mm Guide of 95 mm |
| **Peso** Weight **(g/m)** | 918 |
| **Superficie** Surface **(dm²/m)** | 48,83 |
| **Ix (cm⁴)** | 10,72 |
| **Iy (cm⁴)** | 34,47 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2 Screw ∅3.9 mm DIN7504N-A2 |



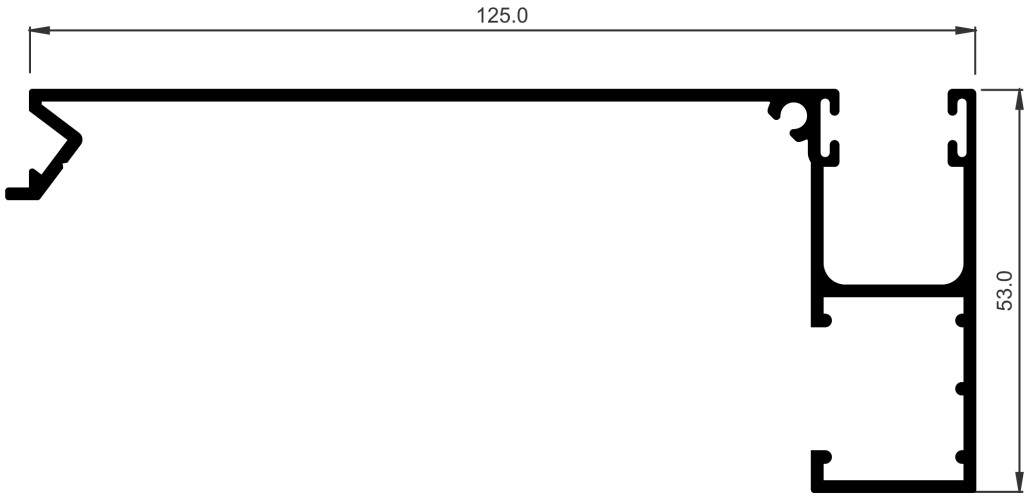

| COR-2761 | |
|---|---|
| **Descripción** Description | Guía de 100 mm Guide of 100 mm |
| **Peso** Weight **(g/m)** | 950,4 |
| **Superficie** Surface **(dm²/m)** | 49,73 |
| **Ix (cm⁴)** | 11,1 |
| **Iy (cm⁴)** | 39,59 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2 Screw ∅3.9 mm DIN7504N-A2 |



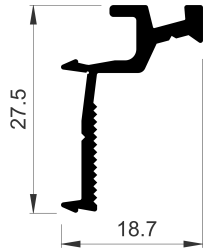

| **COR-2763** | |
|---|---|
| **Descripción** Description | Guía de 110 mm Guide of 110 mm |
| **Peso** Weight **(g/m)** | 977,4 |
| **Superficie** Surface **(dm²/m)** | 52,13 |
| **Ix (cm⁴)** | 11,4 |
| **Iy (cm⁴)** | 50,19 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



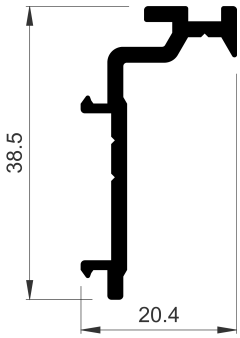

| **COR-2765** | |
|---|---|
| **Descripción** Description | Guía de 120 mm 120 mm guide |
| **Peso** Weight **(g/m)** | 1028,7 |
| **Superficie** Surface **(dm²/m)** | 53,82 |
| **Ix (cm⁴)** | 63,68 |
| **Iy (cm⁴)** | 11,77 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



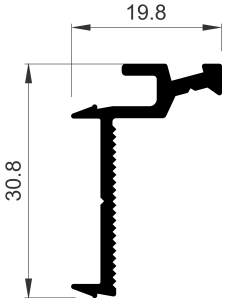

| COR-2766 | |
|---|---|
| **Descripción** Description | Guía de 125 mm 125 mm guide |
| **Peso** Weight **(g/m)** | 1047,6 |
| **Superficie** Surface **(dm²/m)** | 54,82 |
| **Ix (cm⁴)** | 11,93 |
| **Iy (cm⁴)** | 70,69 |
| **Observaciones** Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



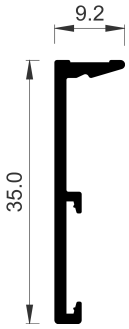

| COR-2705 | |
|---|---|
| **Descripción** Description | Grapa para solapes<br>Clip for overlap |
| **Peso** Weight **(g/m)** | 232,2 |
| **Superficie** Surface **(dm²/m)** | 112,1 |
| **Ix (cm⁴)** | 0,58 |
| **Iy (cm⁴)** | 0,23 |
| **Tornillería** Screws | 853913 |



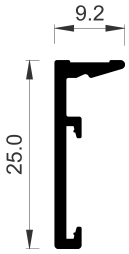

| COR-2744 | |
|---|---|
| **Descripción** Description | Grapa para solapes<br>Clip for overlap |
| **Peso** Weight **(g/m)** | 348,3 |
| **Superficie** Surface **(dm²/m)** | 13,98 |
| **Ix (cm⁴)** | 1,84 |
| **Iy (cm⁴)** | 0,36 |
| **Tornillería** Screws | 853913 |



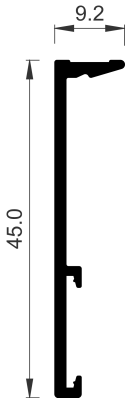

| COR-2842 | |
|---|---|
| **Descripción** Description | Grapa para solapes<br>Clip for overlap |
| **Peso** Weight **(g/m)** | 261,9 |
| **Superficie** Surface **(dm²/m)** | 12,73 |
| **Ix (cm⁴)** | 0,9 |
| **Iy (cm⁴)** | 0,24 |
| **Tornillería** Screws | 853913 |



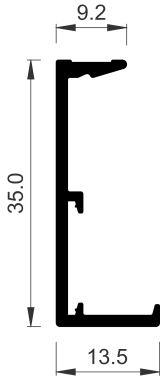

| COR-1770 | |
|---|---|
| **Descripción** Description | Solape de 35 mm 35 mm overlap |
| **Peso** Weight **(g/m)** | 197,1 |
| **Superficie** Surface **(dm²/m)** | 10,05 |
| **Ix (cm⁴)** | 0,95 |
| **Iy (cm⁴)** | 0,03 |



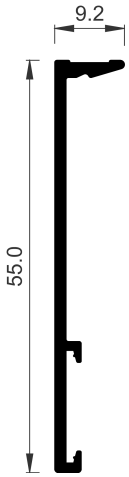

| COR-1772 | |
|---|---|
| **Descripción** Description | Solape de 25 mm 25 mm overlap |
| **Peso** Weight **(g/m)** | 156,6 |
| **Superficie** Surface **(dm²/m)** | 80,6 |
| **Ix (cm⁴)** | 0,39 |
| **Iy (cm⁴)** | 0,02 |



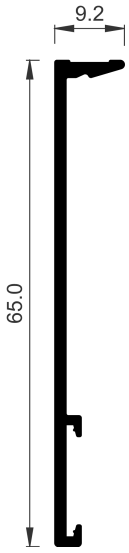

| COR-1773 | |
|---|---|
| **Descripción** Description | Solape de 45 mm 45 mm overlap |
| **Peso** Weight **(g/m)** | 237,6 |
| **Superficie** Surface **(dm²/m)** | 12,06 |
| **Ix (cm⁴)** | 1,87 |
| **Iy (cm⁴)** | 0,03 |



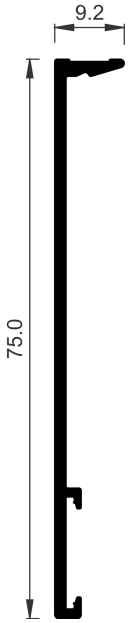

| COR-1774 | |
|---|---|
| **Descripción** Description | Solape de 35x13,5 mm 35x13,5 mm overlap |
| **Peso** Weight **(g/m)** | 240,3 |
| **Superficie** Surface **(dm²/m)** | 12,27 |
| **Ix (cm⁴)** | 1,42 |
| **Iy (cm⁴)** | 0,11 |



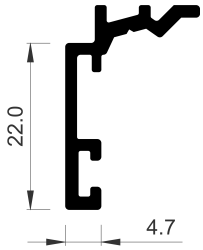

| COR-1776 | |
|---|---|
| **Descripción**<br>Description | Solape de 55 mm<br>55 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 278,1 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 14,06 |
| **Ix ($cm^4$)** | 3,23 |
| **Iy ($cm^4$)** | 0,28 |



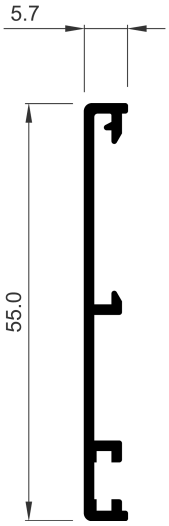

| COR-1777 | |
|---|---|
| **Descripción**<br>Description | Solape de 65 mm<br>65 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 318,6 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 16,06 |
| **Ix ($cm^4$)** | 5,1 |
| **Iy ($cm^4$)** | 0,29 |



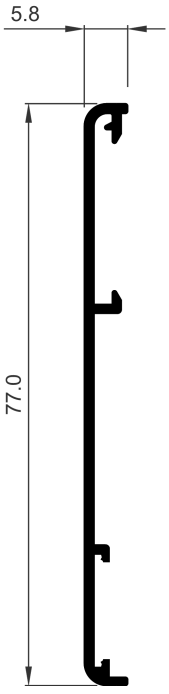

| COR-1778 | |
|---|---|
| **Descripción**<br>Description | Solape de 75 mm<br>75 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 35,91 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 18,06 |
| **Ix ($cm^4$)** | 7,57 |
| **Iy ($cm^4$)** | 0,29 |



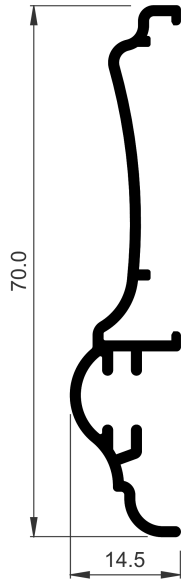

| COR-2725 | |
|---|---|
| **Descripción**<br>Description | Solape recto 22 mm<br>22 mm straight overlap |
| **Peso**<br>Weight<br>**(g/m)** | 245,7 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 11,2 |
| **Ix (cm⁴)** | 0,71 |
| **Iy (cm⁴)** | 0,2 |
| **Escuadra alineamiento**<br>Alignment cleat | 212007 |
| **Observaciones**<br>Observations | Tornillo Ø3.9 mm DIN7504P-A2<br>Screw Ø3.9 mm DIN7504N-A2 |



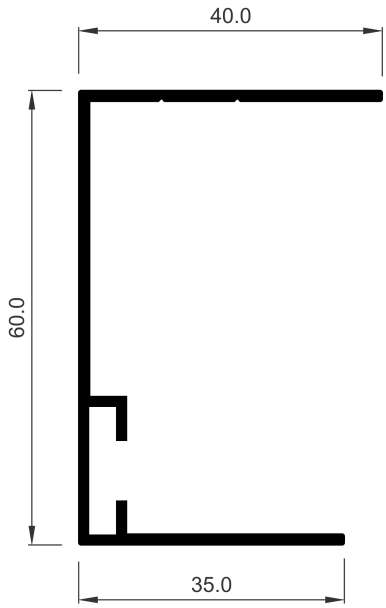

| COR-2728 | |
|---|---|
| **Descripción**<br>Description | Solape recto de 55 mm<br>Straight overlap 55 mm |
| **Peso**<br>Weight<br>**(g/m)** | 270 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 16,03 |
| **Ix (cm⁴)** | 3,19 |
| **Iy (cm⁴)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment cleat | 912100 |
| **Observaciones**<br>Observations | Grapa 2705<br>Clip 2705 |



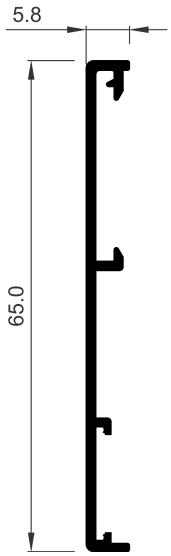

| COR-2734 | |
|---|---|
| **Descripción**<br>Description | Solape de 77 mm<br>77 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 337,5 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 19,66 |
| **Ix (cm⁴)** | 7,31 |
| **Iy (cm⁴)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment cleat | 912100<br><br>920135 |
| **Observaciones**<br>Observations | Grapa 2705<br>Clip 2705 |



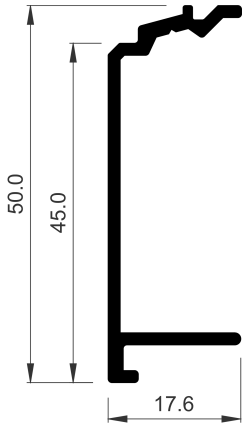

| COR-2737 | |
|---|---|
| **Descripción**<br>Description | Solape con moldura de 70 mm<br>Overlap with mould of 70 mm |
| **Peso**<br>Weight<br>**(g/m)** | 399,6 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 22,59 |
| **Ix (cm⁴)** | 0,14 |
| **Iy (cm⁴)** | 6,27 |
| **Escuadra alineamiento**<br>Alignment cleat | 245054 |
| **Observaciones**<br>Observations | Grapa plástica 252737, Tornillo rch Ø3.9mm DIN 7504N-A2<br>Plastic clip 252737, Screw rch Ø3.9mm DIN 7504N-A2 |



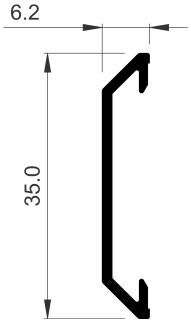

| COR-2742 | |
|---|---|
| **Descripción**<br>Description | Solape de 60 mm para atornillar, saliente de 35 mm<br>60 mm overlap for screwing, protrusion of 35 mm |
| **Peso**<br>Weight<br>**(g/m)** | 556,2 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 29,5 |
| **Ix (cm⁴)** | 11,32 |
| **Iy (cm⁴)** | 2,51 |
| **Escuadra alineamiento**<br>Alignment cleat | 207004<br><br>277004 |
| **Observaciones**<br>Observations | Tornillo rch Ø3.9 mm DIN 7504N-A2. CONSULTAR DISPONIBILIDAD<br>Screw rch Ø3.9 mm DIN 7504N-A2. CHECK AVAILABILITY |



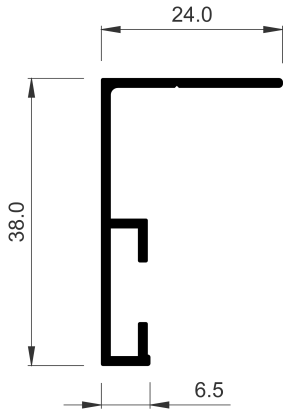

| COR-2773 | |
|---|---|
| **Descripción**<br>Description | Solape recto de 65 mm<br>Straight overlap 65 mm |
| **Peso**<br>Weight<br>**(g/m)** | 299,7 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 17,49 |
| **Ix (cm⁴)** | 4,7 |
| **Iy (cm⁴)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment cleat | 912100<br>920135 |
| **Observaciones**<br>Observations | Grapa 2705<br>Clip 2705 |



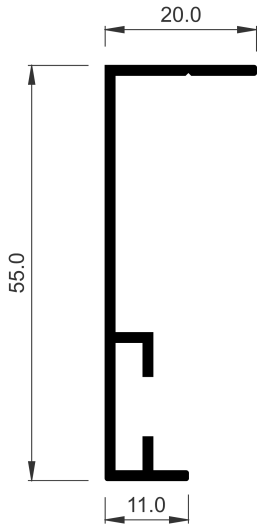

| COR-2820 | |
|---|---|
| **Descripción**<br>Description | Tapa guía<br>Guide end plate |
| **Peso**<br>Weight<br>**(g/m)** | 369,9 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 16,72 |
| **Ix (cm⁴)** | 4,19 |
| **Iy (cm⁴)** | 0,36 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm DIN7504P-A2<br>∅2.9 mm DIN7504N-A2 screw |



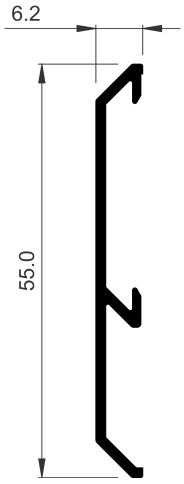

| COR-2831 | |
|---|---|
| **Descripción**<br>Description | Solape de 35 mm<br>35 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 159,3 |
| **Superficie**<br>Surface<br>**(dm²/m)** | 9,31 |
| **Ix (cm⁴)** | 0,76 |
| **Iy (cm⁴)** | 0,02 |
| **Escuadra alineamiento**<br>Alignment cleat | 242831 |
| **Grapa**<br>Clip | 342842 |



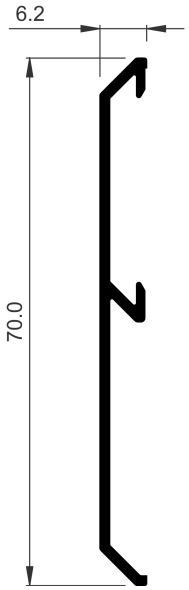

| COR-2833 | |
|---|---|
| **Descripción** Description | Tapajuntas atornillar 38 mm 38 mm flashings screw |
| **Peso** Weight **(g/m)** | 259,2 |
| **Superficie** Surface **(dm²/m)** | 16,08 |
| **Ix (cm⁴)** | 1,74 |
| **Iy (cm⁴)** | 0,37 |
| **Tornillería** Screws | 813919 |
| **Escuadra alineamiento** Alignment cleat | 277004 |



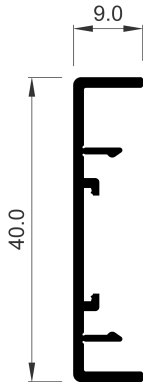

| COR-2834 | |
|---|---|
| **Descripción** Description | Solape de 55 mm atornillar (en L) 55 mm overlap screw (in L) |
| **Peso** Weight **(g/m)** | 340,2 |
| **Superficie** Surface **(dm²/m)** | 19,71 |
| **Ix (cm⁴)** | 4,91 |
| **Iy (cm⁴)** | 0,28 |
| **Tornillería** Screws | 813919 |
| **Escuadra alineamiento** Alignment cleat | 207004<br>277004 |



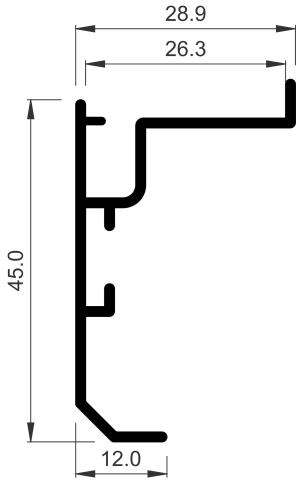

| COR-2835 | |
|---|---|
| **Descripción** Description | Solape de 55 mm 55 mm overlap |
| **Peso** Weight **(g/m)** | 253,8 |
| **Superficie** Surface **(dm²/m)** | 14,4 |
| **Ix (cm⁴)** | 2,44 |
| **Iy (cm⁴)** | 0,03 |
| **Escuadra alineamiento** Alignment cleat | 242831 |
| **Grapa** Clip | 342842 |



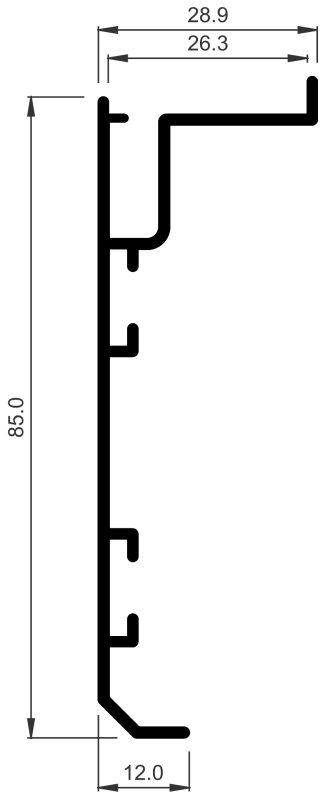

| COR-2837 | |
|---|---|
| **Descripción**<br>Description | Solape de 70 mm<br>70 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 305,1 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 17,4 |
| **Ix ($cm^4$)** | 4,74 |
| **Iy ($cm^4$)** | 0,03 |
| **Escuadra alineamiento**<br>Alignment cleat | 242831 |
| **Grapa**<br>Clip | 342842 |



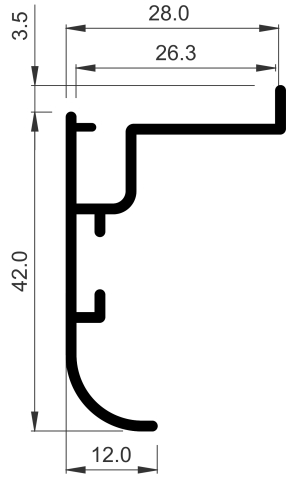

| COR-2839 | |
|---|---|
| **Descripción**<br>Description | Solape recto de 40 mm<br>40 mm straight overlap |
| **Peso**<br>Weight<br>**(g/m)** | 232,2 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 14,42 |
| **Ix ($cm^4$)** | 1,59 |
| **Iy ($cm^4$)** | 0,04 |
| **Escuadra alineamiento**<br>Alignment cleat | 920135 |
| **Observaciones**<br>Observations | Grapa 2744<br>Clip 2744 |



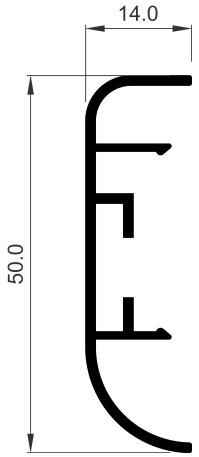

| COR-2894 | |
|---|---|
| **Descripción**<br>Description | Solape de registro de 45 mm<br>45 mm register overlap |
| **Peso**<br>Weight<br>**(g/m)** | 372,6 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 21,37 |
| **Ix ($cm^4$)** | 2,87 |
| **Iy ($cm^4$)** | 1 |
| **Tornillería**<br>Screws | 813919 |
| **Escuadra alineamiento**<br>Alignment cleat | 245054 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



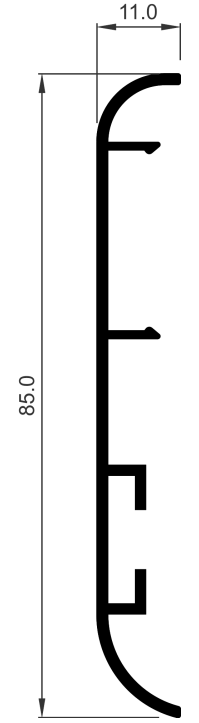

| COR-2898 | |
|---|---|
| **Descripción**<br>Description | Solape de registro de 85 mm<br>85 mm register overlap |
| **Peso**<br>Weight<br>**(g/m)** | 612,9 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 33,06 |
| **Ix ($cm^4$)** | 17,56 |
| **Iy ($cm^4$)** | 1,24 |
| **Tornillería**<br>Screws | 813919 |
| **Escuadra alineamiento**<br>Alignment cleat | 245054 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



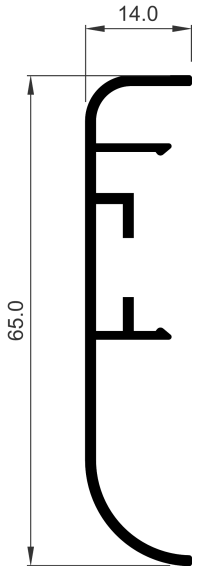

| COR-5056 | |
|---|---|
| **Descripción**<br>Description | Solape de registro<br>Register overlap |
| **Peso**<br>Weight<br>**(g/m)** | 356,4 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 20,49 |
| **Ix ($cm^4$)** | 2,38 |
| **Iy ($cm^4$)** | 0,97 |
| **Tornillería**<br>Screws | 813919 |
| **Escuadra alineamiento**<br>Alignment cleat | 245054 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm DIN7504N-A2<br>Screw ∅3.9 mm DIN7504N-A2 |



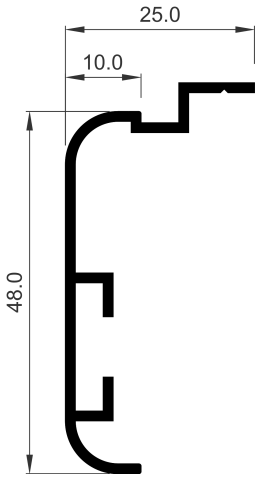

| COR-7026 | |
|---|---|
| **Descripción**<br>**Description** | Solape de 50 mm<br>50 mm overlap |
| **Peso**<br>**Weight**<br>**(g/m)** | 340,2 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 20,45 |
| **Ix ($cm^4$)** | 2,99 |
| **Iy ($cm^4$)** | 0,18 |
| **Escuadra alineamiento**<br>**Alignment cleat** | 207004<br><br>277004 |
| **Observaciones**<br>**Observations** | Grapa 2744<br>Clip 2744 |



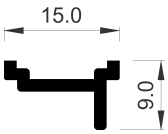

| COR-7027 | |
|---|---|
| **Descripción**<br>**Description** | Solape de 85 mm<br>85 mm overlap |
| **Peso**<br>**Weight**<br>**(g/m)** | 464,4 |
| **Superficie**<br>**Surface**<br>**($dm^2/m$)** | 25,82 |
| **Ix ($cm^4$)** | 11,36 |
| **Iy ($cm^4$)** | 0,12 |
| **Escuadra alineamiento**<br>**Alignment cleat** | 207004<br><br>277004 |
| **Observaciones**<br>**Observations** | Grapa 2744<br>Clip 2744 |




| COR-7029 | |
|---|---|
| **Descripción**<br>Description | Solape de 65 mm<br>65 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 394,2 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 23,45 |
| **Ix ($cm^4$)** | 5,75 |
| **Iy ($cm^4$)** | 0,2 |
| **Escuadra alineamiento**<br>Alignment cleat | 207004<br><br>277004 |
| **Observaciones**<br>Observations | Grapa 2744<br>Clip 2744 |




| COR-7030 | |
|---|---|
| **Descripción**<br>Description | Solape de 48 mm<br>48 mm overlap |
| **Peso**<br>Weight<br>**(g/m)** | 353,7 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 20,41 |
| **Ix ($cm^4$)** | 3,83 |
| **Iy ($cm^4$)** | 0,53 |
| **Escuadra alineamiento**<br>Alignment cleat | 207004<br><br>277004 |
| **Observaciones**<br>Observations | Tornillo ∅3.9 mm DIN7504N.<br>Screw ∅3.9 mm DIN7504N. |




| COR-7251 | |
|---|---|
| **Descripción**<br>Description | Unión de marcos oculta<br>Concealed frame joint profile |
| **Peso**<br>Weight<br>**(g/m)** | 105,3 |
| **Superficie**<br>Surface<br>**($dm^2/m$)** | 5,15 |
| **Ix ($cm^4$)** | 0,02 |
| **Iy ($cm^4$)** | 0,08 |
| **Observaciones**<br>Observations | Tornillo ∅2.9 mm DIN7504N-A2<br>∅2.9 mm DIN7504N-A2 screw |

# 3. RELACIÓN DE ACCESORIOS
# 3. ACCESSORIES LIST

IMPORTANTE

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| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 207004 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 94 |
| 212007 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 94 |
| 240135 | Junta interior acristalamiento 4 mm<br>Glazing inner gasket 4 mm | Sin color<br>No colour | Juntas<br>Gaskets | 96 |
| 240136 | Junta interior acristalamiento 6 mm<br>Glazing inner gasket 6 mm | Sin color<br>No colour | Juntas<br>Gaskets | 96 |
| 242701 | Junta interior de acristalar 5 mm<br>Glazing inner gasket 5 mm | Sin color<br>No colour | Juntas<br>Gaskets | 96 |
| 242831 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 94 |
| 245054 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 94 |
| 248220 | Escuadra  inyección<br>Injection cleat | Sin color<br>No colour | Escuadra principal/secundaria<br>Main cleat/secondary | 94 |
| 250097 | Junta acristalamiento globo 7 mm.<br>Glazing balloon gasket 7 mm | Sin color<br>No colour | Juntas<br>Gaskets | 96 |
| 252737 | Grapa para solape COR-2737<br>Clip for overlap COR-2737 | Sin color<br>No colour | Grapa<br>Clip | 95 |
| 264251 | Junta para correderas<br>Sliding system gasket | Sin color<br>No colour | Juntas<br>Gaskets | 96 |
| 270000 | Tapa directa desagüe baja (sin deflector)<br>Low drainage direct cover (sithout deflector) | Negro<br>Black | Tapas<br>Covers | 100 |
| 272100 | Junta mosquitera<br>Insect screen gasket | Sin color<br>No colour | Juntas<br>Gaskets | 96 |
| 277004 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 94 |
| 282130 | Pletina poliamida Canal Europeo<br>Polyamide plate European Groove | Sin color<br>No colour | Varios<br>Various | 105 |
| 282321 | Transmisión multipunto<br>Multilock transmission | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 91 |
| 297004 | Aireador lateral drch. 1250-150<br>Vent lateral right 1250-150 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297005 | Aireador lateral drch. 1250-150<br>Vent lateral right 1250-150 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297006 | Aireador lateral drch. 1250-150<br>Vent lateral right 1250-150 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297007 | Aireador lateral drch. 1250-180<br>Vent lateral right 1250-180 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297008 | Aireador lateral drch. 1250-180<br>Vent lateral right 1250-180 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297009 | Aireador lateral drch. 1250-180<br>Vent lateral right 1250-180 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297014 | Aireador lateral drch. 1600-150<br>Vent lateral right 1600-150 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297015 | Aireador lateral drch. 1600-150<br>Vent lateral right 1600-150 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297016 | Aireador lateral drch. 1600-150<br>Vent lateral right 1600-150 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297017 | Aireador lateral drch. 1600-180<br>Vent lateral right 1600-180 | Blanco<br>White | Aireadores<br>Aireators | 87 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 297018 | Aireador lateral drch. 1600-180<br>Vent lateral right 1600-180 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297019 | Aireador lateral drch. 1600-180<br>Vent lateral right 1600-180 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297024 | Aireador lateral drch. 2400-150<br>Vent lateral right 2400-150 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297025 | Aireador lateral drch. 2400-150<br>Vent lateral right 2400-150 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297027 | Aireador lateral drch. 2400-180<br>Vent lateral right 2400-180 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297028 | Aireador lateral drch. 2400-180<br>Vent lateral right 2400-180 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297029 | Aireador lateral drch. 2400-180<br>Vent lateral right 2400-180 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297034 | Aireador lateral drch. 3000-150<br>Vent lateral right 3000-150 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297035 | Aireador lateral drch. 3000-150<br>Vent lateral right 3000-150 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297037 | Aireador lateral drch. 3000-180<br>Vent lateral right 3000-180 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297038 | Aireador lateral drch. 3000-180<br>Vent lateral right 3000-180 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297039 | Aireador lateral drch. 3000-180<br>Vent lateral right 3000-180 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297071 | Aireador guia<br>Vent guide | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297072 | Aireador guia<br>Vent guide | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297073 | Aireador guia<br>Vent guide | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297904 | Aireador lateral izq. 1250-150<br>Vent lateral left 1250-150 | Blanco<br>White | Aireadores<br>Aireators | 87 |
| 297905 | Aireador lateral izq. 1250-150<br>Vent lateral left 1250-150 | Negro<br>Black | Aireadores<br>Aireators | 87 |
| 297906 | Aireador lateral izq. 1250-150<br>Vent lateral left 1250-150 | Color<br>Colour | Aireadores<br>Aireators | 87 |
| 297907 | Aireador lateral izq. 1250-180<br>Vent lateral left 1250-180 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297908 | Aireador lateral izq. 1250-180<br>Vent lateral left 1250-180 | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 297909 | Aireador lateral izq. 1250-180<br>Vent lateral left 1250-180 | Color<br>Colour | Aireadores<br>Aireators | 88 |
| 297914 | Aireador lateral izq. 1600-150<br>Vent lateral left 1600-150 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297915 | Aireador lateral izq. 1600-150<br>Vent lateral left 1600-150 | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 297916 | Aireador lateral izq. 1600-150<br>Vent lateral left 1600-150 | Color<br>Colour | Aireadores<br>Aireators | 88 |
| 297917 | Aireador lateral izq. 1600-180<br>Vent lateral left 1600-180 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297918 | Aireador lateral izq. 1600-180<br>Vent lateral left 1600-180 | Negro<br>Black | Aireadores<br>Aireators | 88 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 297919 | Aireador lateral izq. 1600-180<br>Vent lateral left 1600-180 | Color<br>Colour | Aireadores<br>Aireators | 88 |
| 297924 | Aireador lateral izq. 2400-150<br>Vent lateral left 2400-150 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297925 | Aireador lateral izq. 2400-150<br>Vent lateral left 2400-150 | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 297927 | Aireador lateral izq. 2400-180<br>Vent lateral left 2400-180 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297928 | Aireador lateral izq. 2400-180<br>Vent lateral left 2400-180 | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 297929 | Aireador lateral izq. 2400-180<br>Vent lateral left 2400-180 | Color<br>Colour | Aireadores<br>Aireators | 88 |
| 297934 | Aireador lateral izq. 3000-150<br>Vent lateral left 3000-150 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297935 | Aireador lateral izq. 3000-150<br>Vent lateral left 3000-150 | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 297937 | Aireador lateral izq. 3000-180<br>Vent lateral left 3000-180 | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 297938 | Aireador lateral izq. 3000-180<br>Vent lateral left 3000-180 | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 297939 | Aireador lateral izq. 3000-180<br>Vent lateral left 3000-180 | Color<br>Colour | Aireadores<br>Aireators | 88 |
| 300001 | Perfil cubre guía exterior<br>Exterior guide cover profile | Blanco<br>White | Aireadores<br>Aireators | 89 |
| 300002 | Perfil cubre guía exterior<br>Exterior guide cover profile | Negro<br>Black | Aireadores<br>Aireators | 89 |
| 300131 | Bombillo (medio) 30 L.L. simple<br>30 L.L. simple cylinder (medium) | Sin color<br>No colour | Bombillo<br>Cylinder | 90 |
| 302130 | Pletina de remate de 35 mm<br>Cover cap of 35 mm | Sin color<br>No colour | Varios<br>Various | 105 |
| 303130 | Bombillo 30+30 L.L. simple<br>30+30 L.L. cylinder simple | Sin color<br>No colour | Bombillo<br>Cylinder | 90 |
| 303131 | Bombillo 30+30 L.L. seguridad<br>30+30 L.L. cylinder security | Sin color<br>No colour | Bombillo<br>Cylinder | 90 |
| 304320 | Escuadra lateral marco esquinero<br>Corner frame alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 94 |
| 304325 | Juego centradores patín rodamientos<br>Bearing profile centralizer set | Sin color<br>No colour | Varios<br>Various | 105 |
| 304330 | Juego cortavientos inferior y superior<br>Bottom and top trickle vent set | Sin color<br>No colour | Cortavientos<br>Trickle vent | 93 |
| 304335 | Cinta termo-acústica<br>Thermo-acoustic strip | Sin color<br>No colour | Juntas<br>Gaskets | 95 |
| 304341 | Tapa Inferior para fijación del fijo<br>Bottom end plate for the fixed part | Negro<br>Black | Tapas<br>Covers | 100 |
| 304346 | Tapa superior para fijación del fijo<br>Top end plate for the fixed part | Negro<br>Black | Tapas<br>Covers | 101 |
| 304350 | Rodamiento simple agujas, regulable, 50 kg<br>Single adjustable roller, 50 kg | Sin color<br>No colour | Rodamiento<br>Gearing | 97 |
| 304351 | Rodamiento tándem agujas, regulable, 100 kg<br>Needle tandem bearing, adjustable, 100 kg | Sin color<br>No colour | Rodamiento<br>Gearing | 97 |
| 304355 | Tornillo hoja de ruedas ∅5x70 mm<br>Bearing profile screw ∅5x70 mm | Sin color<br>No colour | Tornillería<br>Screws | 102 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 304360 | Juego tapas hoja lateral, inferior y superior<br>Lateral end plates, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 304361 | Juego tapas hoja central, inferior y superior<br>End plates for central sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 304364 | Juego tapas hoja esquinero derecha, inferior y superior<br>End plates for right corner sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 304365 | Juego tapas hoja esquinero izquierda, inferior y superior<br>End plates for left corner sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 304366 | Juego tapas unión 4ª hoja, inferior y superior<br>End plates for fourth sash union, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 100 |
| 304369 | Juego sobre-tapas hoja central, inferior y superior<br>End plate covers for central sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 304371 | Juego tapas hoja central, inferior y superior<br>End plates for central sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 304372 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Negro<br>Black | Tapas<br>Covers | 101 |
| 304373 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Negro<br>Black | Tapas<br>Covers | 101 |
| 304374 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Blanco<br>White | Tapas<br>Covers | 101 |
| 304375 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Blanco<br>White | Tapas<br>Covers | 101 |
| 304376 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Color<br>Colour | Tapas<br>Covers | 101 |
| 304377 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Color<br>Colour | Tapas<br>Covers | 101 |
| 304381 | Juego tapetas hoja central<br>Cover set central sash | Sin color<br>No colour | Tapas<br>Covers | 100 |
| 304385 | Tope limitador hoja lateral y central<br>Limit top lateral and central sash | Sin color<br>No colour | Varios<br>Various | 105 |
| 304390 | Juego de fresas hojas centrales<br>Central sash miller set | Sin color<br>No colour | Fresa<br>Miller | 94 |
| 304391 | Juego de fresas retestado COR-4327, para fijo<br>Miller set COR-4327, for fixed | Sin color<br>No colour | Fresa<br>Miller | 95 |
| 304398 | Troquel 4300 corredera Vision<br>Punch tool 4300 sliding Vision | Sin color<br>No colour | Troquel<br>Punch tool | 104 |
| 304399 | Troquel 4300 corredera Vision con pulmón neumático<br>Punch tool 4300 sliding Vision with pneumatic plenum chamber | Sin color<br>No colour | Troquel<br>Punch tool | 104 |
| 310100 | Tubo drenaje ∅8<br>∅8 drainage tube | Sin color<br>No colour | Varios<br>Various | 106 |
| 314321 | Calzo de vidrio<br>Glass packer | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 90 |
| 314378 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 101 |
| 314379 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 101 |
| 314380 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Plata claro<br>Light silver | Tapas<br>Covers | 101 |
| 314381 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Plata claro<br>Light silver | Tapas<br>Covers | 101 |
| 314382 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Plata oscuro<br>Dark silver | Tapas<br>Covers | 101 |

# COR VISION
Relación de accesorios

## COR VISION
Accessories list

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 314383 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Plata oscuro<br>Dark silver | Tapas<br>Covers | 101 |
| 317121 | Calzo para vidrio hoja<br>Sash glazing wedge | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 90 |
| 317150 | Bicomponente Cortizo<br>Cortizo bicomponent | Sin color<br>No colour | Varios<br>Various | 104 |
| 317151 | Dosificador para bicomponente<br>Dispenser for bicomponent | Sin color<br>No colour | Varios<br>Various | 105 |
| 317152 | Pistola para bicomponente<br>Spray gun for bicomponent | Sin color<br>No colour | Varios<br>Various | 105 |
| 317951 | Aireador rejilla interior<br>Interior grating aireator | Blanco<br>White | Aireadores<br>Aireators | 88 |
| 317952 | Aireador rejilla interior<br>Interior grating aireator | Negro<br>Black | Aireadores<br>Aireators | 88 |
| 317953 | Aireador rejilla interior<br>Interior grating aireator | Color<br>Colour | Aireadores<br>Aireators | 88 |
| 317954 | Aireador rejilla interior<br>Interior grating aireator | Lacado Inox<br>Inox powder coating | Aireadores<br>Aireators | 88 |
| 317959 | Aireador rejilla interior<br>Interior grating aireator | Marrón<br>Brown | Aireadores<br>Aireators | 88 |
| 317961 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Blanco<br>White | Aireadores<br>Aireators | 89 |
| 317962 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Negro<br>Black | Aireadores<br>Aireators | 89 |
| 317963 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Color<br>Colour | Aireadores<br>Aireators | 89 |
| 317964 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Lacado Inox<br>Inox powder coating | Aireadores<br>Aireators | 89 |
| 317969 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Marrón<br>Brown | Aireadores<br>Aireators | 89 |
| 317971 | Tapas laterales plástico<br>Lateral plastic end plates | Blanco<br>White | Aireadores<br>Aireators | 89 |
| 317972 | Tapas laterales plástico<br>Lateral plastic end plates | Negro<br>Black | Aireadores<br>Aireators | 89 |
| 317973 | Tapas laterales plástico<br>Lateral plastic end plates | Plata<br>Silver | Aireadores<br>Aireators | 89 |
| 318990 | Soporte troqueladora semiautomática<br>Semi automatic diecutter support | Sin color<br>No colour | Troquel<br>Punch tool | 104 |
| 318999 | Troqueladora falleba automatica<br>Automatic cutting tool | Sin color<br>No colour | Troquel<br>Punch tool | 104 |
| 319999 | Troqueladora semiautomática falleba<br>Semi automatic diecutter | Sin color<br>No colour | Troquel<br>Punch tool | 104 |
| 324320 | Conector alineación marco<br>Frame alignment connector | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 93 |
| 324382 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | 7016CM<br>7016CM | Tapas<br>Covers | 101 |
| 327955 | Aireador rejilla interior<br>Interior grating aireator | Plata claro<br>Light silver | Aireadores<br>Aireators | 88 |
| 327956 | Aireador rejilla interior<br>Interior grating aireator | Plata oscuro<br>Dark silver | Aireadores<br>Aireators | 88 |
| 327965 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Plata claro<br>Light silver | Aireadores<br>Aireators | 89 |

# COR VISION
Relación de accesorios

## COR VISION
Accessories list

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 327966 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Plata oscuro<br>Dark silver | Aireadores<br>Aireators | 89 |
| 330124 | Calce para vidrio 1x24 mm<br>Wedge for 1x24 mm glass | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 89 |
| 330134 | Calce para vidrio 1x34 mm<br>Wedge for 1x34 mm glass | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 89 |
| 330424 | Calce para vidrio 4x24 mm<br>Wedge for 4x24 mm glass | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 89 |
| 330434 | Calce para vidrio 4x34 mm<br>Wedge for 4x34 mm glass | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 89 |
| 330524 | Calce para vidrio 5x24 mm<br>Wedge for 5x24 mm glass | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 90 |
| 330534 | Calce para vidrio 5x34 mm<br>Wedge for 5x34 mm glass | Sin color<br>No colour | Asiento vidrio<br>Glass wedge | 90 |
| 330706 | Cepillo 7x6 mm TRIFIN<br>Wool pile 7x6 mm TRIFIN | Negro<br>Black | Juntas<br>Gaskets | 95 |
| 330710 | Cepillo 7x10 mm TRIFIN<br>Wool pile 7x10 mm TRIFIN | Negro<br>Black | Juntas<br>Gaskets | 95 |
| 341269 | Adhesivo especial gomas, TRANSPARENTE<br>Special adhesive, TRANSPARENT | Sin color<br>No colour | Varios<br>Various | 104 |
| 341270 | Protector anticorrosión herraje<br>Anti-corrosion guard hardware | Sin color<br>No colour | Varios<br>Various | 105 |
| 341276 | Kit mantenimiento PVC BLANCO - Aluminio ANODIZADO<br>Maintenance kit PVC WHITE - ANODIZED Aluminum | Sin color<br>No colour | Varios<br>Various | 105 |
| 341277 | Kit mantenimiento PVC COLOR - Aluminio LACADO<br>Maintenance kit PVC COLOR - POWDER COATING Aluminum | Sin color<br>No colour | Varios<br>Various | 105 |
| 342705 | Grapa para solapes<br>Overlaps clip | Sin color<br>No colour | Grapa<br>Clip | 95 |
| 342744 | Grapa para solapes<br>Overlaps clip | Sin color<br>No colour | Grapa<br>Clip | 95 |
| 342842 | Grapa para solapes<br>Overlaps clip | Sin color<br>No colour | Grapa<br>Clip | 95 |
| 343504 | Espuma aislante de 35 mm x 4 mm<br>35 x 4 mm isolation foam | Sin color<br>No colour | Varios<br>Various | 105 |
| 344300 | Kit tornillería Vision Security<br>Vision Security screw set | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 344301 | Kit transmisión cierre Vision Security<br>Vision Security lock transmission kit | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 91 |
| 344302 | Cerradura cierre Vision Security<br>Vision Security sash lock | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 90 |
| 344303 | Kit cierre y contracierre Vision Security encasquillado<br>Vision Security lock and counter lock kit | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 91 |
| 344304 | Kit cierre y contracierre Vision Security microventilación encasquillado<br>Vision Security microventilation lock and counter lock kit | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 91 |
| 344305 | Kit calzos marco Vision Security<br>Vision Security frame wedge kit | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 91 |
| 344306 | Kit calzos marco carril inox Vision Security<br>Vision Security stainless steel rail frame wedge kit | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 91 |
| 344307 | Tope final carrera marco carril Inox Vision Security<br>Vision Security stainless steel rail frame stop | Sin color<br>No colour | Varios<br>Various | 105 |
| 344311 | Cierre Vision Security con llave<br>Vision Security lock with key | Blanco<br>White | Cierre<br>Lock | 92 |

# COR VISION
Relación de accesorios

## COR VISION
Accessories list

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 344312 | Cierre Vision Security con llave<br>Vision Security lock with key | Negro<br>Black | Cierre<br>Lock | 92 |
| 344315 | Cierre Vision Security con llave<br>Vision Security lock with key | Color<br>Colour | Cierre<br>Lock | 92 |
| 344316 | Cierre Vision Security con llave<br>Vision Security lock with key | 7016CM<br>7016CM | Cierre<br>Lock | 92 |
| 344317 | Cierre Vision Security con llave<br>Vision Security lock with key | 9010CM<br>9010CM | Cierre<br>Lock | 92 |
| 344318 | Cierre Vision Security con llave<br>Vision Security lock with key | Lacado Inox<br>Inox powder coating | Cierre<br>Lock | 92 |
| 344319 | Cierre Vision Security con llave<br>Vision Security lock with key | Plata claro<br>Light silver | Cierre<br>Lock | 92 |
| 344320 | Cierre Vision Security con llave<br>Vision Security lock with key | Plata oscuro<br>Dark silver | Cierre<br>Lock | 92 |
| 344331 | Cierre Vision<br>Vision lock | Blanco<br>White | Cierre<br>Lock | 92 |
| 344332 | Cierre Vision<br>Vision lock | Negro<br>Black | Cierre<br>Lock | 92 |
| 344335 | Cierre Vision<br>Vision lock | Color<br>Colour | Cierre<br>Lock | 92 |
| 344336 | Cierre Vision<br>Vision lock | 7016CM<br>7016CM | Cierre<br>Lock | 92 |
| 344338 | Cierre Vision<br>Vision lock | Lacado Inox<br>Inox powder coating | Cierre<br>Lock | 92 |
| 344339 | Cierre Vision<br>Vision lock | Plata claro<br>Light silver | Cierre<br>Lock | 92 |
| 344340 | Cierre Vision<br>Vision lock | Plata oscuro<br>Dark silver | Cierre<br>Lock | 92 |
| 344342 | Tapa inferior del fijo<br>Bottom end plate of fixed part | Negro<br>Black | Tapas<br>Covers | 100 |
| 344346 | Tapa superior del fijo<br>Top end plate of fixed part | Negro<br>Black | Tapas<br>Covers | 101 |
| 344355 | Tornillo hoja de ruedas ∅5x100 mm<br>Bearing profile screw ∅5x100 | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 344360 | Juego tapas hoja lateral, inf. y sup.<br>End plates for lateral sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 344361 | Juego tapas hoja lateral Cor-4323, inf. y sup.<br>End plates for lateral sash Cor-4323, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 344362 | Juego tapas hoja lateral Cor-4323, inf. y sup.<br>End plates for cental sash Cor-4323, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 344364 | Juego tapas hoja esquinero dcha., inf/sup.<br>End plates for right corner sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 344365 | Juego tapas hoja esquinero izda., inf/sup<br>End plates for right left sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 344366 | Juego tapas unión 4ª hoja, inf/sup<br>End plates for fourth sash union, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 344390 | Juego de fresas hojas centrales<br>Central sash miller set | Sin color<br>No colour | Fresa<br>Miller | 94 |
| 344391 | Juego fresas retestado COR-4327, para fijo<br>Miller set COR-4327, for fixed | Sin color<br>No colour | Fresa<br>Miller | 95 |
| 354311 | Cierre Vision Security<br>Vision Security lock | Blanco<br>White | Cierre<br>Lock | 92 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 354312 | Cierre Vision Security<br>Vision Security lock | Negro<br>Black | Cierre<br>Lock | 92 |
| 354315 | Cierre Vision Security<br>Vision Security lock | Color<br>Colour | Cierre<br>Lock | 92 |
| 354316 | Cierre Vision Security<br>Vision Security lock | 7016CM<br>7016CM | Cierre<br>Lock | 92 |
| 354317 | Cierre Vision Security<br>Vision Security lock | 9010CM<br>9010CM | Cierre<br>Lock | 92 |
| 354318 | Cierre Vision Security<br>Vision Security lock | Lacado Inox<br>Inox powder coating | Cierre<br>Lock | 92 |
| 354319 | Cierre Vision Security<br>Vision Security lock | Plata claro<br>Light silver | Cierre<br>Lock | 92 |
| 354320 | Cierre Vision Security<br>Vision Security lock | Plata oscuro<br>Dark silver | Cierre<br>Lock | 92 |
| 354366 | Juego tapas unión 4ª hoja, inferior y superior<br>End plates for fourth sash union, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 100 |
| 364369 | Juego sobre-tapas hoja central, inferior y superior premontado<br>Pre-assembled end plate covers for central sash, bottom and top | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 374302 | Tapa lateral solera Cor-4302<br>Lateral cover sub sill Cor-4302 | Negro<br>Black | Tapas<br>Covers | 100 |
| 374307 | Tapa lateral solera Cor-4304<br>Lateral cover sub sill Cor-4304 | Negro<br>Black | Tapas<br>Covers | 101 |
| 374341 | Asa tirador<br>Fixed handle | Blanco<br>White | Tiradores<br>Pull handles | 102 |
| 374342 | Asa tirador<br>Fixed handle | Negro<br>Black | Tiradores<br>Pull handles | 102 |
| 374343 | Asa tirador<br>Fixed handle | Color<br>Colour | Tiradores<br>Pull handles | 102 |
| 374344 | Asa tirador<br>Fixed handle | Lacado Inox<br>Inox powder coating | Tiradores<br>Pull handles | 102 |
| 374345 | Asa tirador<br>Fixed handle | Plata claro<br>Light silver | Tiradores<br>Pull handles | 102 |
| 374346 | Asa tirador<br>Fixed handle | Plata oscuro<br>Dark silver | Tiradores<br>Pull handles | 102 |
| 374347 | Asa tirador<br>Fixed handle | 7016CM<br>7016CM | Tiradores<br>Pull handles | 102 |
| 374348 | Asa tirador<br>Fixed handle | 9010CM<br>9010CM | Tiradores<br>Pull handles | 102 |
| 374350 | Juego bases para tapetas<br>Base set for covers | Sin color<br>No colour | Tapas<br>Covers | 97 |
| 374371 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Blanco<br>White | Tapas<br>Covers | 101 |
| 374372 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Negro<br>Black | Tapas<br>Covers | 101 |
| 374373 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Color<br>Colour | Tapas<br>Covers | 101 |
| 374374 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 101 |
| 374375 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Plata claro<br>Light silver | Tapas<br>Covers | 101 |
| 374376 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Plata oscuro<br>Dark silver | Tapas<br>Covers | 101 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 374377 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | 7016CM<br>7016CM | Tapas<br>Covers | 101 |
| 374378 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | 9010CM<br>9010CM | Tapas<br>Covers | 101 |
| 374800 | Rejilla de drenaje<br>Drainage grid | Sin color<br>No colour | Varios<br>Various | 105 |
| 374897 | Tapa lateral canaleta solera<br>Lateral cover pickup duct | Negro<br>Black | Tapas<br>Covers | 100 |
| 384311 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Blanco<br>White | Cierre de embutir<br>Inlaid lock | 93 |
| 384312 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Negro<br>Black | Cierre de embutir<br>Inlaid lock | 93 |
| 384313 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Color<br>Colour | Cierre de embutir<br>Inlaid lock | 93 |
| 384314 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Lacado Inox<br>Inox powder coating | Cierre de embutir<br>Inlaid lock | 93 |
| 384315 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Plata claro<br>Light silver | Cierre de embutir<br>Inlaid lock | 93 |
| 384316 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Plata oscuro<br>Dark silver | Cierre de embutir<br>Inlaid lock | 93 |
| 384317 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | 7016CM<br>7016CM | Cierre de embutir<br>Inlaid lock | 93 |
| 384318 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | 9010CM<br>9010CM | Cierre de embutir<br>Inlaid lock | 93 |
| 384350 | Ruleta fija con triple rueda en inox, 160 kg<br>Fixed bearing with triple wheel in stainless steel, 160 kg | Sin color<br>No colour | Rodamiento<br>Gearing | 97 |
| 394011 | Manilla embutida multipunto<br>Multipoint embedded handle | Blanco<br>White | Manillas y cremonas<br>Handles & cremones | 96 |
| 394012 | Manilla embutida multipunto<br>Multipoint embedded handle | Negro<br>Black | Manillas y cremonas<br>Handles & cremones | 96 |
| 394013 | Manilla embutida multipunto<br>Multipoint embedded handle | Color<br>Colour | Manillas y cremonas<br>Handles & cremones | 96 |
| 394014 | Manilla embutida multipunto<br>Multipoint embedded handle | Lacado Inox<br>Inox powder coating | Manillas y cremonas<br>Handles & cremones | 96 |
| 394015 | Manilla embutida multipunto<br>Multipoint embedded handle | Plata claro<br>Light silver | Manillas y cremonas<br>Handles & cremones | 96 |
| 394016 | Manilla embutida multipunto<br>Multipoint embedded handle | Plata oscuro<br>Dark silver | Manillas y cremonas<br>Handles & cremones | 96 |
| 394017 | Manilla embutida multipunto<br>Multipoint embedded handle | 7016CM<br>7016CM | Manillas y cremonas<br>Handles & cremones | 96 |
| 394018 | Manilla embutida multipunto<br>Multipoint embedded handle | 9010CM<br>9010CM | Manillas y cremonas<br>Handles & cremones | 96 |
| 394301 | Juego tapas cierre central izquierda<br>Cover set central left lock | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 394302 | Juego tapas cierre central derecha<br>Cover set central right lock | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 394305 | Juego tapas refuerzo cierre izquierda<br>Reinforcement covers set left lock | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 394306 | Juego tapas refuerzo cierre derecha<br>Reinforcement covers set right lock | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 394311 | Juego tapas hoja central invertida izquierda<br>Covers set inverter central sash left | Sin color<br>No colour | Tapas<br>Covers | 98 |

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 394312 | Juego tapas hoja central invertida derecha<br>Covers set inverter central sash right | Sin color<br>No colour | Tapas<br>Covers | 98 |
| 394321 | Juego cobertor cerradero central<br>Central striker cover set | Blanco<br>White | Tapas<br>Covers | 97 |
| 394322 | Juego cobertor cerradero central<br>Central striker cover set | Negro<br>Black | Tapas<br>Covers | 97 |
| 394323 | Juego cobertor cerradero central<br>Central striker cover set | Color<br>Colour | Tapas<br>Covers | 97 |
| 394324 | Juego cobertor cerradero central<br>Central striker cover set | Plata claro<br>Light silver | Tapas<br>Covers | 97 |
| 394325 | Juego cobertor cerradero central<br>Central striker cover set | Plata oscuro<br>Dark silver | Tapas<br>Covers | 97 |
| 394326 | Juego cobertor cerradero central<br>Central striker cover set | Lacado Inox<br>Inox powder coating | Tapas<br>Covers | 97 |
| 394327 | Juego cobertor cerradero central<br>Central striker cover set | 7016CM<br>7016CM | Tapas<br>Covers | 97 |
| 394328 | Juego cobertor cerradero central<br>Central striker cover set | 9010CM<br>9010CM | Tapas<br>Covers | 97 |
| 394371 | Juego tapas hoja lateral embutida<br>Covers set lateral embedded sash | Sin color<br>No colour | Tapas<br>Covers | 99 |
| 394376 | Tapa inferior fijo Cor-4377<br>Bottom end plate of fixed part Cor-4377 | Negro<br>Black | Tapas<br>Covers | 100 |
| 394377 | Tapa superior fijo Cor-4377<br>Top end plate of fixed part Cor-4377 | Negro<br>Black | Tapas<br>Covers | 101 |
| 394800 | Caja bidireccional frontal derecha<br>Bidirectional front box right | Sin color<br>No colour | Cierre<br>Lock | 91 |
| 394805 | Juego pasador con puntera encasquillada<br>Pin set with capped toe | Sin color<br>No colour | Pasador<br>Pin | 97 |
| 394806 | Juego base cerradero central<br>Central lock base set | Sin color<br>No colour | Cerradero y cerradura<br>Striker and lock | 90 |
| 394850 | Caja bidireccional frontal izquierda<br>Bidirectional front box left | Sin color<br>No colour | Cierre<br>Lock | 91 |
| 404351 | Rodamiento tándem agujas, regulable, INOX 100 kg<br>Needle tandem bearing, adjustable, INOX 100 kg | Sin color<br>No colour | Rodamiento<br>Gearing | 97 |
| 812913 | Tornillos DIN7981 Ø2,9x13<br>Screws DIN7981 Ø2,9x13 | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 813519 | Tornillos DIN7981 Ø3,5x19<br>Screws DIN7981 Ø3,5x19 | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 813532 | Tornillos DIN7981 Ø3,5x32<br>Screws DIN7981 Ø3,5x32 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 813919 | Tornillos DIN7981 Ø3,9x19<br>Screws DIN7981 Ø3,9x19 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 814213 | Tornillos DIN7981 Ø4,2x13<br>ScrewsDIN7981 Ø4,2x13 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 814219 | Tornillos DIN7981 Ø4,2x19<br>DIN7981 Ø4,2x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 814232 | Tornillos DIN7981 Ø4,2x32<br>DIN7981 Ø4,2x32 screws | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 814813 | Tornillos DIN7981 Ø4,8x13<br>ScrewsDIN7981 Ø4,8x13 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 814819 | Tornillos DIN7981 Ø4,8x19<br>Screws DIN7981 Ø4,8x19 | Sin color<br>No colour | Tornillería<br>Screws | 103 |

# COR VISION
Relación de accesorios

## COR VISION
Accessories list

| REFERENCIA<br>REFERENCE | DESCRIPCIÓN<br>DESCRIPTION | COLOR<br>COLOUR | TIPO<br>TYPE | PÁG<br>PAG |
|---|---|---|---|---|
| 814870 | Tornillos DIN7981 Ø4,8x70<br>Screws DIN7981 Ø4,8x70 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 814880 | Tornillos DIN7981 Ø4,8x80<br>Screws DIN7981 Ø4,8x80 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 822919 | Tornillos DIN7982 Ø2,9x19<br>Screws DIN7982 Ø2,9x19 | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 823513 | Tornillo DIN7982 Ø3,5x13<br>Screws DIN7982 Ø3,5x13 | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 823519 | Tornillos DIN7982 Ø3,5x19<br>DIN7982 Ø3,5x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 823909 | Tornillos DIN7982 Ø3,9x9,5<br>DIN7982 Ø3,9x9,5 screws | Sin color<br>No colour | Tornillería<br>Screws | 103 |
| 823913 | Tornillos DIN7982 Ø3.9x12.7<br>DIN7982 Ø3,9x12,7 screws | Sin color<br>No colour | Tornillería<br>Screws | 104 |
| 824219 | Tornillos DIN7982 Ø4,2x19<br>DIN7982 Ø4,2x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 104 |
| 844819 | Tornillos DIN7504MH Ø4,8x19<br>DIN7504MH Ø4,8x19 screws | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 853913 | Tornillos DIN7504O Ø3,9x13<br>DIN7504O Ø3,9x13 screws | Sin color<br>No colour | Tornillería<br>Screws | 102 |
| 912060 | Válvula desagüe carril inferior<br>Drainage valve bottom rail | Sin color<br>No colour | Varios<br>Various | 106 |
| 912100 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 93 |
| 920100 | Tapa desagüe con deflector<br>Drainage cover with deflector | Negro<br>Black | Tapas<br>Covers | 100 |
| 920101 | Tapa desagüe con deflector<br>Drainage cover with deflector | Blanco<br>White | Tapas<br>Covers | 100 |
| 920135 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 93 |
| 950030 | Cepillo 7x7 mm<br>Wool pile 7x7 mm | Gris<br>Gray | Juntas<br>Gaskets | 95 |
| 950031 | Cepillo 7x7 mm<br>Wool pile 7x7 mm | Negro<br>Black | Juntas<br>Gaskets | 95 |
| 960023 | Escuadra alineamiento<br>Alignment cleat | Sin color<br>No colour | Escuadra alineamiento<br>Alignment cleat | 93 |

# 4. ACCESORIOS
# 4. ACCESSORIES

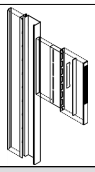
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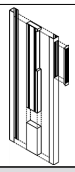
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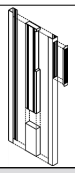
## AIREADORES AIREATORS



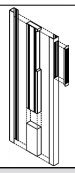
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297072 | Aireador guia<br>Vent guide | Negro Black |
| 297071 | | Blanco White |
| 297073 | | Color Colour |



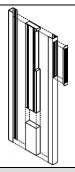
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297005 | Aireador lateral drch. 1250-150<br>Vent lateral right 1250-150 | Negro Black |
| 297004 | | Blanco White |
| 297006 | | Color Colour |



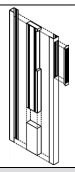
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297008 | Aireador lateral drch. 1250-180<br>Vent lateral right 1250-180 | Negro Black |
| 297007 | | Blanco White |
| 297009 | | Color Colour |



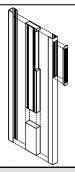
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297015 | Aireador lateral drch. 1600-150<br>Vent lateral right 1600-150 | Negro Black |
| 297014 | | Blanco White |
| 297016 | | Color Colour |



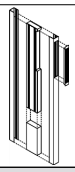
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297018 | Aireador lateral drch. 1600-180<br>Vent lateral right 1600-180 | Negro Black |
| 297017 | | Blanco White |
| 297019 | | Color Colour |



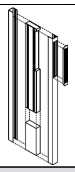
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297025 | Aireador lateral drch. 2400-150<br>Vent lateral right 2400-150 | Negro Black |
| 297024 | | Blanco White |



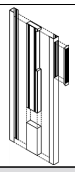
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297028 | Aireador lateral drch. 2400-180<br>Vent lateral right 2400-180 | Negro Black |
| 297027 | | Blanco White |
| 297029 | | Color Colour |



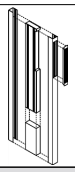
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297035 | Aireador lateral drch. 3000-150<br>Vent lateral right 3000-150 | Negro Black |
| 297034 | | Blanco White |



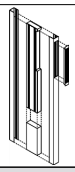
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297038 | Aireador lateral drch. 3000-180<br>Vent lateral right 3000-180 | Negro Black |
| 297037 | | Blanco White |
| 297039 | | Color Colour |



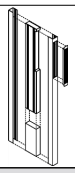
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297905 | Aireador lateral izq. 1250-150<br>Vent lateral left 1250-150 | Negro Black |
| 297904 | | Blanco White |
| 297906 | | Color Colour |



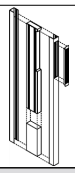
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297908 | Aireador lateral izq. 1250-180<br>Vent lateral left 1250-180 | Negro Black |
| 297907 | | Blanco White |
| 297909 | | Color Colour |



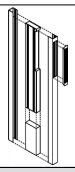
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297915 | Aireador lateral izq. 1600-150<br>Vent lateral left 1600-150 | Negro Black |
| 297914 | | Blanco White |
| 297916 | | Color Colour |



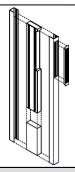
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297918 | Aireador lateral izq. 1600-180<br>Vent lateral left 1600-180 | Negro Black |
| 297917 | | Blanco White |
| 297919 | | Color Colour |



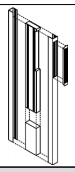
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297925 | Aireador lateral izq. 2400-150<br>Vent lateral left 2400-150 | Negro Black |
| 297924 | | Blanco White |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297928 | Aireador lateral izq. 2400-180<br>Vent lateral left 2400-180 | Negro Black |
| 297927 | | Blanco White |
| 297929 | | Color Colour |



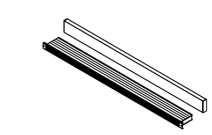
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297935 | Aireador lateral izq. 3000-150<br>Vent lateral left 3000-150 | Negro Black |
| 297934 | | Blanco White |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 297938 | Aireador lateral izq. 3000-180<br>Vent lateral left 3000-180 | Negro Black |
| 297937 | | Blanco White |
| 297939 | | Color Colour |



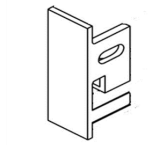
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317952 | Aireador rejilla interior<br>Interior grating aireator | Negro Black |
| 317951 | | Blanco White |
| 317953 | | Color Colour |
| 317954 | | Lacado Inox Inox powder coating |
| 317959 | | Marrón Brown |
| 327955 | | Plata claro Light silver |
| 327956 | | Plata oscuro Dark silver |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317962 | Aireador rejilla interior con remate exterior<br>Internal trickle vent with outside finishing | Negro Black |
| 317961 | | Blanco White |
| 317963 | | Color Colour |
| 317964 | | Lacado Inox Inox powder coating |
| 317969 | | Marrón Brown |
| 327965 | | Plata claro Light silver |
| 327966 | | Plata oscuro Dark silver |

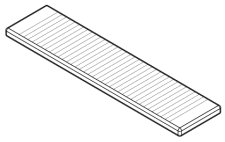


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 300002 | Perfil cubre guía exterior<br>Exterior guide cover profile | Negro Black |
| 300001 | | Blanco White |
| OBS. | A 390 mm. Para aireador guía.<br>At 390 mm. For aireator guide. | |

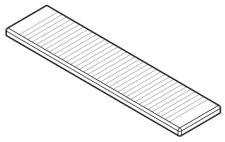


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317972 | Tapas laterales plástico<br>Lateral plastic end plates | Negro Black |
| 317971 | | Blanco White |
| 317973 | | Plata Silver |

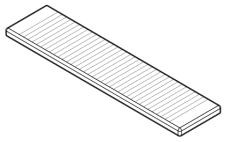
## ASIENTO VIDRIO GLASS WEDGE



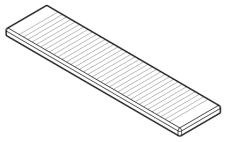
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330124 | Calce para vidrio 1x24 mm<br>Wedge for 1x24 mm glass | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



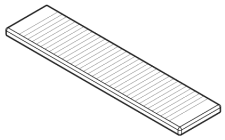
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330134 | Calce para vidrio 1x34 mm<br>Wedge for 1x34 mm glass | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



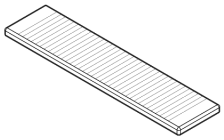
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330424 | Calce para vidrio 4x24 mm<br>Wedge for 4x24 mm glass | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



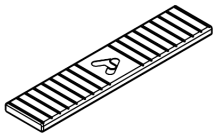
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330434 | Calce para vidrio 4x34 mm<br>Wedge for 4x34 mm glass | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |



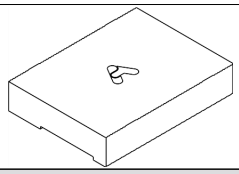
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330524 | Calce para vidrio 5x24 mm<br>Wedge for 5x24 mm glass | Sin color No colour |
| OBS. | Longitud de calce100 mm<br>Wedge length 100 mm | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330534 | Calce para vidrio 5x34 mm<br>Wedge for 5x34 mm glass | Sin color No colour |
| OBS. | Longitud de calce 100 mm<br>Wedge length 100 mm | |

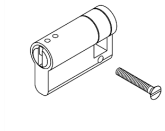


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 314321 | Calzo de vidrio<br>Glass packer | Sin color No colour |

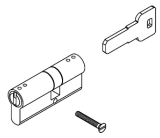


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317121 | Calzo para vidrio hoja<br>Sash glazing wedge | Sin color No colour |

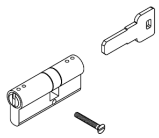
## BOMBILLO CYLINDER



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 300131 | Bombillo (medio) 30 L.L. simple<br>30 L.L. simple cylinder (medium) | Sin color No colour |

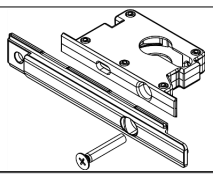


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 303131 | Bombillo 30+30 L.L. seguridad<br>30+30 L.L. cylinder security | Sin color No colour |

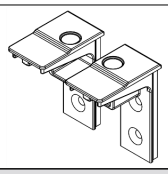


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 303130 | Bombillo 30+30 L.L. simple<br>30+30 L.L. cylinder simple | Sin color No colour |

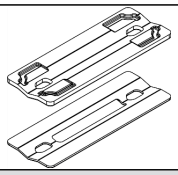
## CERRADERO Y CERRADURA STRIKER AND LOCK



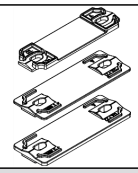
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344302 | Cerradura cierre Vision Security<br>Vision Security sash lock | Sin color No colour |



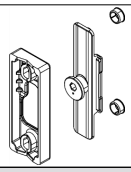
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394806 | Juego base cerradero central<br>Central lock base set | Sin color No colour |



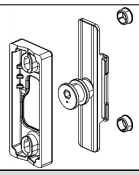
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344305 | Kit calzos marco Vision Security<br>Vision Security frame wedge kit | Sin color No colour |
| OBS. | Sólo válido para 344303 y 344304<br>Valid only for 344303 and 344304 | |



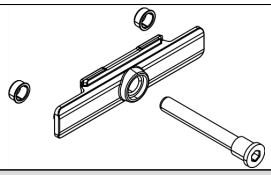
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344306 | Kit calzos marco carril inox Vision Security<br>Vision Security stainless steel rail frame wedge kit | Sin color No colour |
| OBS. | Sólo válido para 344303 y 344304<br>Valid only for 344303 and 344304 | |



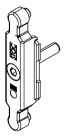
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344303 | Kit cierre y contracierre Vision Security encasquillado<br>Vision Security lock and counter lock kit | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344304 | Kit cierre y contracierre Vision Security microventilación encasquillado<br>Vision Security microventilation lock and counter lock kit | Sin color No colour |

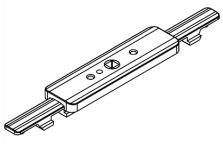


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344301 | Kit transmisión cierre Vision Security<br>Vision Security lock transmission kit | Sin color No colour |
| OBS. | Válido para 344312 y 354312<br>Valid for 344312 and 354312 | |

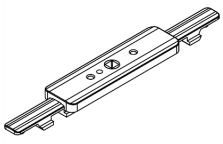


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 282321 | Transmisión multipunto<br>Multilock transmission | Sin color No colour |
| OBS. | Válido para 344332<br>Valid for 344332 | |

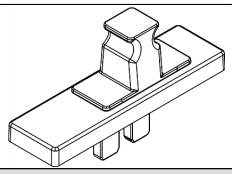
## CIERRE LOCK



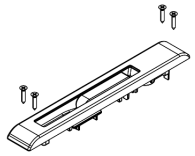
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394800 | Caja bidireccional frontal derecha<br>Bidirectional front box right | Sin color No colour |



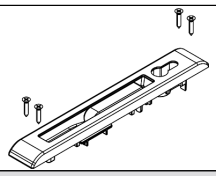
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394850 | Caja bidireccional frontal izquierda<br>Bidirectional front box left | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344332 | Cierre Vision<br>Vision lock | Negro Black |
| 344331 | | Blanco White |
| 344335 | | Color Colour |
| 344336 | | 7016CM 7016CM |
| 344338 | | Lacado Inox Inox powder coating |
| 344339 | | Plata claro Light silver |
| 344340 | | Plata oscuro Dark silver |
| **OBS.** | Válido para 344303 y 344304<br>Valid for 304303 and 304304 | |

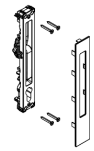


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 354312 | Cierre Vision Security<br>Vision Security lock | Negro Black |
| 354311 | | Blanco White |
| 354315 | | Color Colour |
| 354316 | | 7016CM 7016CM |
| 354317 | | 9010CM 9010CM |
| 354318 | | Lacado Inox Inox powder coating |
| 354319 | | Plata claro Light silver |
| 354320 | | Plata oscuro Dark silver |
| **OBS.** | Válido para 344303 y 344304<br>Valid for 344303 and 344304 | |



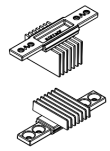
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344312 | Cierre Vision Security con llave<br>Vision Security lock with key | Negro Black |
| 344311 | | Blanco White |
| 344315 | | Color Colour |
| 344316 | | 7016CM 7016CM |
| 344317 | | 9010CM 9010CM |
| 344318 | | Lacado Inox Inox powder coating |
| 344319 | | Plata claro Light silver |
| 344320 | | Plata oscuro Dark silver |
| **OBS.** | Válido para 344303 y 344304<br>Valid for 344303 and 344304 | |

## CIERRE DE EMBUTIR INLAID LOCK



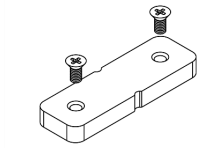
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 384312 | Cierre Vision Plus Security embutido<br>Vision Plus Security inlay lock | Negro Black |
| 384311 | | Blanco White |
| 384313 | | Color Colour |
| 384314 | | Lacado Inox Inox powder coating |
| 384315 | | Plata claro Light silver |
| 384316 | | Plata oscuro Dark silver |
| 384317 | | 7016CM 7016CM |
| 384318 | | 9010CM 9010CM |

## CORTAVIENTOS TRICKLE VENT

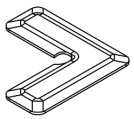


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304330 | Juego cortavientos inferior y superior<br>Bottom and top trickle vent set | Sin color No colour |

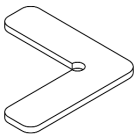
## ESCUADRA ALINEAMIENTO ALIGNMENT CLEAT



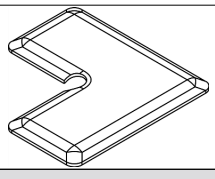
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 324320 | Conector alineación marco<br>Frame alignment connector | Sin color No colour |
| OBS. | Incluye 2 tornillos M6x10 para el apriete<br>2 screws included M6x10 | |



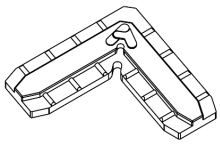
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 920135 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



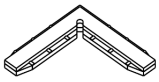
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 960023 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



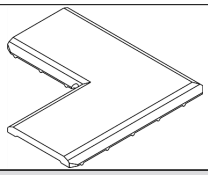
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 912100 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



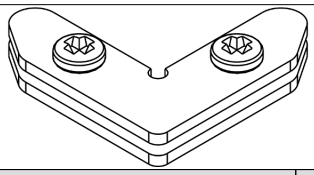
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 207004 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |
| OBS. | Para solapes o tapajuntas<br>For overlap or flashings | |



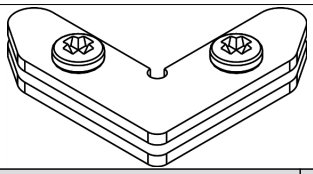
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 212007 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



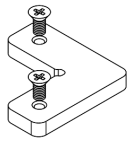
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 242831 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 277004 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 245054 | Escuadra alineamiento<br>Alignment cleat | Sin color No colour |



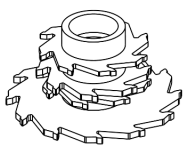
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304320 | Escuadra lateral marco esquinero<br>Corner frame alignment cleat | Sin color No colour |
| OBS. | Mecanizada y con tornillería<br>Prepared and with fasteners | |

## ESCUADRA PRINCIPAL/SECUNDARIA MAIN CLEAT/SECONDARY

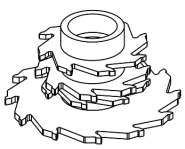


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 248220 | Escuadra inyección<br>Injection cleat | Sin color No colour |

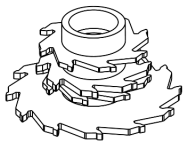
## FRESA MILLER



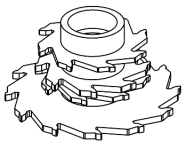
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344390 | Juego de fresas hojas centrales<br>Central sash miller set | Sin color No colour |
| OBS. | Eje 40 mm. Retestado Cor-4327 y Cor-4328<br>Axis 40 mm. Cross-cuts Cor-4327 and Cor-4329 | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304390 | Juego de fresas hojas centrales<br>Central sash miller set | Sin color No colour |
| OBS. | Eje 32 mm<br>Axis 32 mm | |

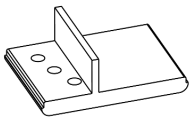


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304391 | Juego de fresas retestado COR-4327, para fijo<br>Miller set COR-4327, for fixed | Sin color No colour |
| OBS. | Eje 32 mm. Retesta el COR-4327 contra el marco COR-4380 y COR-4381<br>Axis 32 mm. Cross-cuts COR-4327 against frame COR-4380 and COR-4382 | |

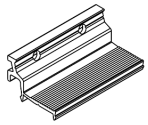


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344391 | Juego fresas retestado COR-4327, para fijo<br>Miller set COR-4327, for fixed | Sin color No colour |
| OBS. | Eje 40 mm. Retesta el COR-4327 contra el marco COR-4380 y COR-4381<br>Axis 40 mm. Cross-cutsl COR-4327 against frame COR-4380 and COR-4382 | |

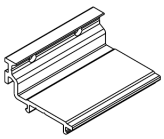
## GRAPA CLIP



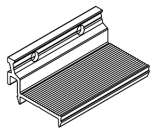
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 252737 | Grapa para solape COR-2737<br>Clip for overlap COR-2737 | Sin color No colour |
| OBS. | Plástica<br>Plastic | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 342705 | Grapa para solapes<br>Overlaps clip | Sin color No colour |
| OBS. | Se obtiene del perfil Cor-2705. Corte a 50 mm<br>It is obtained from profile Cor-2705. Cutting at 50 mm | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 342744 | Grapa para solapes<br>Overlaps clip | Sin color No colour |
| OBS. | Se obtiene del perfil Cor-2744. Corte a 50 mm<br>It is obtained from profile Cor-2744. Cutting at 50 mm | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 342842 | Grapa para solapes<br>Overlaps clip | Sin color No colour |
| OBS. | Se obtiene del perfil Cor-2842. Corte a 50 mm<br>It is obtained from profile Cor-2842. Cutting at 50 mm | |

## JUNTAS GASKETS



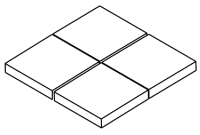
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330710 | Cepillo 7x10 mm TRIFIN<br>Wool pile 7x10 mm TRIFIN | Negro Black |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 330706 | Cepillo 7x6 mm TRIFIN<br>Wool pile 7x6 mm TRIFIN | Negro Black |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 950031 | Cepillo 7x7 mm<br>Wool pile 7x7 mm | Negro Black |
| 950030 | | Gris Gray |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304335 | Cinta termo-acústica<br>Thermo-acoustic strip | Sin color No colour |
| OBS. | Situar en zona cortavientos<br>Place in trickle vent area | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 250097 | Junta acristalamiento globo 7 mm.<br>Glazing balloon gasket 7 mm | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 240135 | Junta interior acristalamiento 4 mm<br>Glazing inner gasket 4 mm | Sin color No colour |



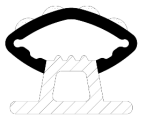
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 240136 | Junta interior acristalamiento 6 mm<br>Glazing inner gasket 6 mm | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 242701 | Junta interior de acristalar 5 mm<br>Glazing inner gasket 5 mm | Sin color No colour |

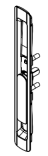


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 272100 | Junta mosquitera<br>Insect screen gasket | Sin color No colour |



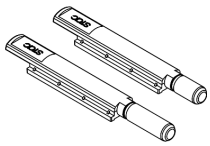
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 264251 | Junta para correderas<br>Sliding system gasket | Sin color No colour |

## MANILLAS Y CREMONAS HANDLES & CREMONES



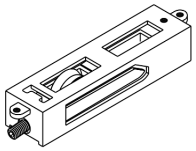
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394012 | Manilla embutida multipunto<br>Multipoint embedded handle | Negro Black |
| 394011 | | Blanco White |
| 394013 | | Color Colour |
| 394014 | | Lacado Inox Inox powder coating |
| 394015 | | Plata claro Light silver |
| 394016 | | Plata oscuro Dark silver |
| 394017 | | 7016CM 7016CM |
| 394018 | | 9010CM 9010CM |
| OBS. | Longitud cuadradillo 12 mm<br>12 mm square spindle length | |

## PASADOR PIN

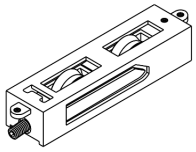


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394805 | Juego pasador con puntera encasquillada<br>Pin set with capped toe | Sin color No colour |

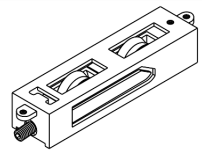
## RODAMIENTO GEARING



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304350 | Rodamiento simple agujas, regulable, 50 kg<br>Single adjustable roller, 50 kg | Sin color No colour |
| OBS. | Hasta 100 kg/hoja. Carcasa avellanada e incluye tornillos fijación en inox<br>Max. 100 kg/sash. Countersink casing and includes stainles fixing screws. | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304351 | Rodamiento tándem agujas, regulable, 100 kg<br>Needle tandem bearing, adjustable, 100 kg | Sin color No colour |
| OBS. | Hasta 200 kg/hoja (320 kg/hoja con 4 rodamientos, 2 en cada extremo, sólo en marcos con carril inox). Carcasa avellanada e incluye tornillos fijación en inox<br>Max. 200 kg/sash (320 kg/sash with 4 bearings, 2 at each end, only in frames with stainless steel rail). Countersink casing and includes stainles fixing screws. | |

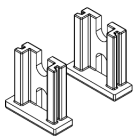


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 404351 | Rodamiento tándem agujas, regulable, INOX 100 kg<br>Needle tandem bearing, adjustable, INOX 100 kg | Sin color No colour |
| OBS. | Hasta 200 kg/hoja<br>Max. 200 kg/sash | |

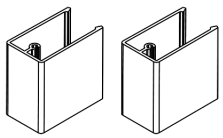


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 384350 | Ruleta fija con triple rueda en inox, 160 kg<br>Fixed bearing with triple wheel in stainless steel, 160 kg | Sin color No colour |
| OBS. | Hasta 320 kg/hoja<br>Max. 320 kg/sash | |

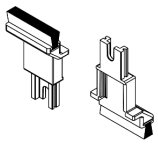
## TAPAS COVERS



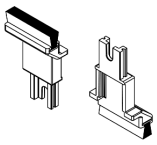
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374350 | Juego bases para tapetas<br>Base set for covers | Sin color No colour |



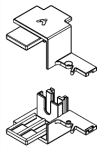
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394322 | Juego cobertor cerradero central<br>Central striker cover set | Negro Black |
| 394321 | | Blanco White |
| 394323 | | Color Colour |
| 394324 | | Plata claro Light silver |
| 394325 | | Plata oscuro Dark silver |
| 394326 | | Lacado Inox Inox powder coating |
| 394327 | | 7016CM 7016CM |
| 394328 | | 9010CM 9010CM |



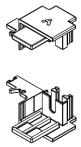
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304369 | Juego sobre-tapas hoja central, inferior y superior<br>End plate covers for central sash, bottom and top | Sin color No colour |
| OBS. | En la hoja central tricarril. Montada sobre tapas 304361/71<br>In three rail central sash. Mounted on cover 304361/71 | |



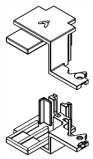
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 364369 | Juego sobre-tapas hoja central, inferior y superior premontado<br>Pre-assembled end plate covers for central sash, bottom and top | Sin color No colour |
| OBS. | En la hoja central tricarril. Montada sobre tapas 304361/71<br>In three rail central sash. Mounted on cover 304361/71 | |



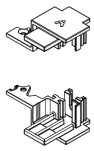
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394302 | Juego tapas cierre central derecha<br>Cover set central right lock | Sin color No colour |



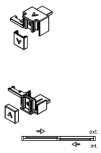
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394301 | Juego tapas cierre central izquierda<br>Cover set central left lock | Sin color No colour |



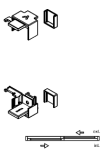
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394312 | Juego tapas hoja central invertida derecha<br>Covers set inverter central sash right | Sin color No colour |



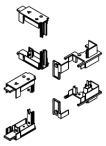
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394311 | Juego tapas hoja central invertida izquierda<br>Covers set inverter central sash left | Sin color No colour |



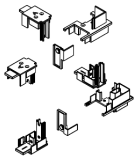
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304361 | Juego tapas hoja central, inferior y superior<br>End plates for central sash, bottom and top | Sin color No colour |
| OBS. | Ventana a derechas<br>Right handed window | |



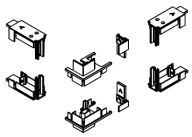
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304371 | Juego tapas hoja central, inferior y superior<br>End plates for central sash, bottom and top | Sin color No colour |
| OBS. | Ventana a izquierdas<br>Left handed window | |



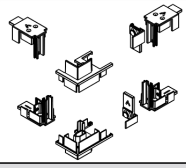
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344364 | Juego tapas hoja esquinero dcha., inf/sup.<br>End plates for right corner sash, bottom and top | Sin color No colour |
| OBS. | Para hoja Cor-4323<br>For sash Cor-4323 | |



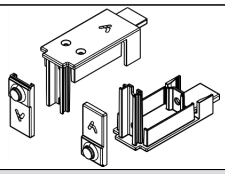
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304364 | Juego tapas hoja esquinero derecha, inferior y superior<br>End plates for right corner sash, bottom and top | Sin color No colour |
| OBS. | Para hojas Cor-4320 y Cor-4322<br>For sash Cor-4320 and Cor-4322 | |



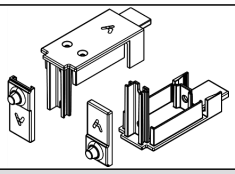
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344365 | Juego tapas hoja esquinero izda., inf/sup<br>End plates for right left sash, bottom and top | Sin color No colour |
| OBS. | Para hoja Cor-4323<br>For sash Cor-4323 | |



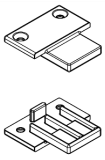
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304365 | Juego tapas hoja esquinero izquierda, inferior y superior<br>End plates for left corner sash, bottom and top | Sin color No colour |
| OBS. | Para hojas Cor-4320 y Cor-4322<br>For sash Cor-4320 and Cor-4322 | |



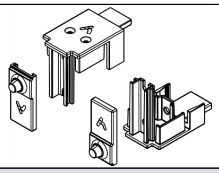
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344361 | Juego tapas hoja lateral Cor-4323, inf. y sup.<br>End plates for lateral sash Cor-4323, bottom and top | Sin color No colour |
| OBS. | Marco sin carril inox<br>Frame without stainless steel rail | |



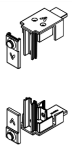
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344362 | Juego tapas hoja lateral Cor-4323, inf. y sup.<br>End plates for cental sash Cor-4323, bottom and top | Sin color No colour |
| OBS. | Marco carril inox<br>Frame with stainless steel rail | |



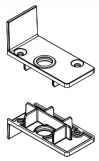
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394371 | Juego tapas hoja lateral embutida<br>Covers set lateral embedded sash | Sin color No colour |



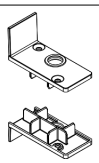
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344360 | Juego tapas hoja lateral, inf. y sup.<br>End plates for lateral sash, bottom and top | Sin color No colour |
| OBS. | Para hojas Cor-4320 y Cor-4322. Marco carril inox<br>For sashes Cor-4320 and Cor-4322. Stainless steel rail frame | |



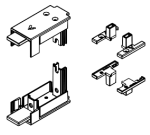
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304360 | Juego tapas hoja lateral, inferior y superior<br>Lateral end plates, bottom and top | Sin color No colour |
| OBS. | Para hojas Cor-4320 y Cor-4322. Marco sin carril inox<br>For sashes Cor-4320 and Cor-4322. Frame without stainless steel frame | |



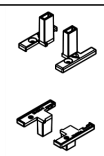
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394306 | Juego tapas refuerzo cierre derecha<br>Reinforcement covers set right lock | Sin color No colour |



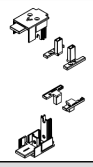
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394305 | Juego tapas refuerzo cierre izquierda<br>Reinforcement covers set left lock | Sin color No colour |



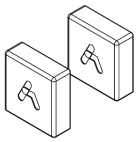
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344366 | Juego tapas unión 4ª hoja, inf/sup<br>End plates for fourth sash union, bottom and top | Sin color No colour |
| OBS. | Para hoja Cor-4323<br>For sash Cor-4323 | |



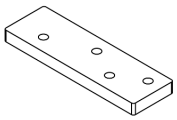
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 354366 | Juego tapas unión 4ª hoja, inferior y superior<br>End plates for fourth sash union, bottom and top | Sin color No colour |
| OBS. | Para perfil Cor-4350<br>For profile Cor-4350 | |



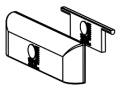
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304366 | Juego tapas unión 4ª hoja, inferior y superior<br>End plates for fourth sash union, bottom and top | Sin color No colour |
| OBS. | Para hojas Cor-4320 y Cor-4322<br>For sash Cor-4320 and Cor-4322 | |



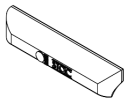
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304381 | Juego tapetas hoja central<br>Cover set central sash | Sin color No colour |



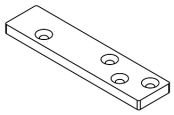
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304341 | Tapa Inferior para fijación del fijo<br>Bottom end plate for the fixed part | Negro Black |
| OBS. | Valida para Cor-4327. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for Cor-4327. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



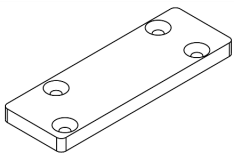
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 920100 | Tapa desagüe con deflector<br>Drainage cover with deflector | Negro Black |
| 920101 | | Blanco White |



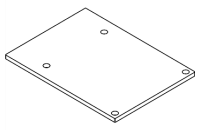
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 270000 | Tapa directa desagüe baja (sin deflector)<br>Low drainage direct cover (sithout deflector) | Negro Black |



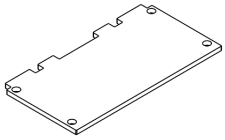
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344342 | Tapa inferior del fijo<br>Bottom end plate of fixed part | Negro Black |
| OBS. | Válida para perfil Cor-4328. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for profile Cor-4328. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



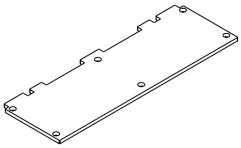
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394376 | Tapa inferior fijo Cor-4377<br>Bottom end plate of fixed part Cor-4377 | Negro Black |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



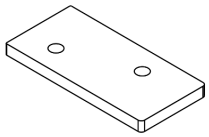
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374897 | Tapa lateral canaleta solera<br>Lateral cover pickup duct | Negro Black |



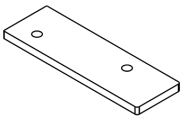
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374302 | Tapa lateral solera Cor-4302<br>Lateral cover sub sill Cor-4302 | Negro Black |



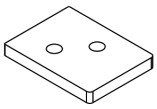
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374307 | Tapa lateral solera Cor-4304<br>Lateral cover sub sill Cor-4304 | Negro Black |



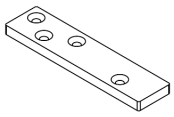
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304372 | Tapa refuerzo hoja central 4327<br>Reinforcement end plate central sash 4327 | Negro Black |
| 304374 | | Blanco White |
| 304376 | | Color Colour |
| 314378 | | Lacado Inox Inox powder coating |
| 314380 | | Plata claro Light silver |
| 314382 | | Plata oscuro Dark silver |
| 324382 | | 7016CM 7016CM |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) | |



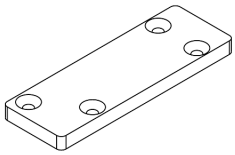
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304373 | Tapa refuerzo hoja central 4328<br>Reinforcement end plate central sash 4328 | Negro Black |
| 304375 | | Blanco White |
| 304377 | | Color Colour |
| 314379 | | Lacado Inox Inox powder coating |
| 314381 | | Plata claro Light silver |
| 314383 | | Plata oscuro Dark silver |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) | |



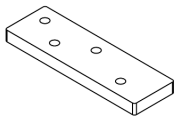
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374372 | Tapa refuerzo hoja central 771441<br>Reinforcement cover central sash 771441 | Negro Black |
| 374371 | | Blanco White |
| 374373 | | Color Colour |
| 374374 | | Lacado Inox Inox powder coating |
| 374375 | | Plata claro Light silver |
| 374376 | | Plata oscuro Dark silver |
| 374377 | | 7016CM 7016CM |
| 374378 | | 9010CM 9010CM |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344346 | Tapa superior del fijo<br>Top end plate of fixed part | Negro Black |
| OBS. | Válida para perfil Cor-4328. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for profile Cor-4328. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |

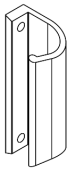


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 394377 | Tapa superior fijo Cor-4377<br>Top end plate of fixed part Cor-4377 | Negro Black |
| OBS. | Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |



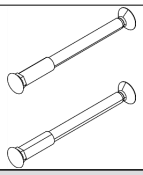
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304346 | Tapa superior para fijación del fijo<br>Top end plate for the fixed part | Negro Black |
| OBS. | Válida para Cor-4327. Tornillos 2 x 823519 (Ø3.5x19 DIN7982) y 2 x 823909 (Ø3.9x9.5 DIN7982)<br>Valid for Cor-4327. Screws 2 x 823519 (Ø3.5x19 DIN7982) and 2 x 823909 (Ø3.9x9.5 DIN7982) | |

## TIRADORES PULL HANDLES



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374342 | Asa tirador<br>Fixed handle | Negro Black |
| 374341 | | Blanco White |
| 374343 | | Color Colour |
| 374344 | | Lacado Inox Inox powder coating |
| 374345 | | Plata claro Light silver |
| 374346 | | Plata oscuro Dark silver |
| 374347 | | 7016CM 7016CM |
| 374348 | | 9010CM 9010CM |

## TORNILLERÍA SCREWS



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344300 | Kit tornillería Vision Security<br>Vision Security screw set | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 823513 | Tornillo DIN7982 Ø3,5x13<br>Screws DIN7982 Ø3,5x13 | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344355 | Tornillo hoja de ruedas Ø5x100 mm<br>Bearing profile screw Ø5x100 | Sin color No colour |
| OBS. | Para hoja Cor-4323<br>For sash Cor-4323 | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304355 | Tornillo hoja de ruedas Ø5x70 mm<br>Bearing profile screw Ø5x70 mm | Sin color No colour |
| OBS. | Para hojas Cor-4320 y Cor-4322<br>For sashes Cor-4320 and Cor-4322 | |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 844819 | Tornillos DIN7504MH Ø4,8x19<br>DIN7504MH Ø4,8x19 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 853913 | Tornillos DIN7504O Ø3,9x13<br>DIN7504O Ø3,9x13 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 812913 | Tornillos DIN7981 Ø2,9x13<br>Screws DIN7981 Ø2,9x13 | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 813519 | Tornillos DIN7981 Ø3,5x19<br>Screws DIN7981 Ø3,5x19 | Sin color No colour |

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|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 813532 | Tornillos DIN7981 Ø3,5x32<br>Screws DIN7981 Ø3,5x32 | Sin color No colour | 813919 | Tornillos DIN7981 Ø3,9x19<br>Screws DIN7981 Ø3,9x19 | Sin color No colour |

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|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814213 | Tornillos DIN7981 Ø4,2x13<br>ScrewsDIN7981 Ø4,2x13 | Sin color No colour | 814219 | Tornillos DIN7981 Ø4,2x19<br>DIN7981 Ø4,2x19 screws | Sin color No colour |

| | | | | | |
|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814232 | Tornillos DIN7981 Ø4,2x32<br>DIN7981 Ø4,2x32 screws | Sin color No colour | 814813 | Tornillos DIN7981 Ø4,8x13<br>ScrewsDIN7981 Ø4,8x13 | Sin color No colour |

| | | | | | |
|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814819 | Tornillos DIN7981 Ø4,8x19<br>Screws DIN7981 Ø4,8x19 | Sin color No colour | 814870 | Tornillos DIN7981 Ø4,8x70<br>Screws DIN7981 Ø4,8x70 | Sin color No colour |

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|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 814880 | Tornillos DIN7981 Ø4,8x80<br>Screws DIN7981 Ø4,8x80 | Sin color No colour | 822919 | Tornillos DIN7982 Ø2,9x19<br>Screws DIN7982 Ø2,9x19 | Sin color No colour |

| | | | | | |
|---|---|---|---|---|---|
|  | | |  | | |
| **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** | **REF.** | **DESCRIPCIÓN DESCRIPTION** | **COLOR COLOUR** |
| 823519 | Tornillos DIN7982 Ø3,5x19<br>DIN7982 Ø3,5x19 screws | Sin color No colour | 823909 | Tornillos DIN7982 Ø3,9x9,5<br>DIN7982 Ø3,9x9,5 screws | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 823913 | Tornillos DIN7982 ∅3.9x12.7<br>DIN7982 ∅3,9x12,7 screws | Sin color No colour |
| OBS. | Zincado Negro<br>Black zinc plate | |

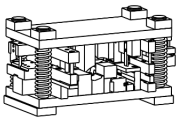


| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 824219 | Tornillos DIN7982 ∅4,2x19<br>DIN7982 ∅4,2x19 screws | Sin color No colour |

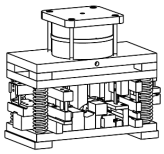
## TROQUEL PUNCH TOOL



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 318990 | Soporte troqueladora semiautomática<br>Semi automatic diecutter support | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304398 | Troquel 4300 corredera Vision<br>Punch tool 4300 sliding Vision | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304399 | Troquel 4300 corredera Vision con pulmón neumático<br>Punch tool 4300 sliding Vision with pneumatic plenum chamber | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 318999 | Troqueladora falleba automatica<br>Automatic cutting tool | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 319999 | Troqueladora semiautomática falleba<br>Semi automatic diecutter | Sin color No colour |

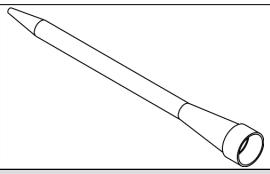
## VARIOS VARIOUS



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341269 | Adhesivo especial gomas, TRANSPARENTE<br>Special adhesive, TRANSPARENT | Sin color No colour |
| OBS. | Base de cianocrilato<br>Cyanocrylate based | |



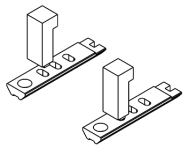

| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317150 | Bicomponente Cortizo<br>Cortizo bicomponent | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317151 | Dosificador para bicomponente<br>Dispenser for bicomponent | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 343504 | Espuma aislante de 35 mm x 4 mm<br>35 x 4 mm isolation foam | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304325 | Juego centradores patín rodamientos<br>Bearing profile centralizer set | Sin color No colour |



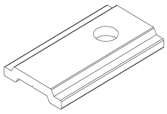
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341276 | Kit mantenimiento PVC BLANCO - Aluminio ANODIZADO<br>Maintenance kit PVC WHITE - ANODIZED Aluminum | Sin color No colour |



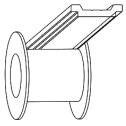
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341277 | Kit mantenimiento PVC COLOR - Aluminio LACADO<br>Maintenance kit PVC COLOR - POWDER COATING Aluminum | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 317152 | Pistola para bicomponente<br>Spray gun for bicomponent | Sin color No colour |



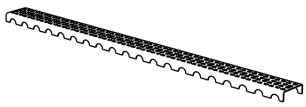
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 302130 | Pletina de remate de 35 mm<br>Cover cap of 35 mm | Sin color No colour |



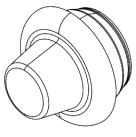
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 282130 | Pletina poliamida Canal Europeo<br>Polyamide plate European Groove | Sin color No colour |




| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 341270 | Protector anticorrosión herraje<br>Anti-corrosion guard hardware | Sin color No colour |
| OBS. | Bote de 0,5 l.<br>0,5 l. can | |



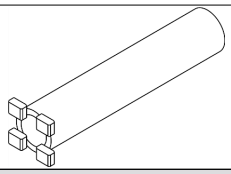
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 374800 | Rejilla de drenaje<br>Drainage grid | Sin color No colour |
| OBS. | Piezas de 2 m<br>Pieces of 2 m | |



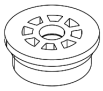
| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 344307 | Tope final carrera marco carril Inox Vision Security<br>Vision Security stainless steel rail frame stop | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 304385 | Tope limitador hoja lateral y central<br>Limit top lateral and central sash | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 310100 | Tubo drenaje ∅8<br>∅8 drainage tube | Sin color No colour |



| REF. | DESCRIPCIÓN DESCRIPTION | COLOR COLOUR |
|---|---|---|
| 912060 | Válvula desagüe carril inferior<br>Drainage valve bottom rail | Sin color No colour |
| OBS. | Taladro en marco ∅12 mm<br>∅12 mm drill in frame | |

## TABLA ESCUADRAS INYECCIÓN / DIE CAST CORNER CEAT TABLE

**Mecanizado a realizar en el troquel de la serie - 304398**

**Machining done in punch tool - 304398**

| REF PERFIL/ PROFILE LIST | ESC. PRINCIPAL INYECCIÓN / MAIN MECHANICAL CLEAT | ESC. SECUNDARIA INYECCIÓN / SECONDARY MECHANICAL CLEAT | ESC. ALINEAMIENTO INTERIOR / INTERNAL ALIGNMENT CLEAT | ESC. ALINEAMIENTO EXTERIOR / EXTERNAL ALIGNMENT CLEAT |
|---|---|---|---|---|
| COR-4330 | 248220 | 248220 | 960023 | 960023 |
| COR-4333 | 248220 | 248220 | 960023 | 960023 |
| COR-4337 | 248220 | 248220 | - | 960023 |
| COR-4339 | 248220 | 248220 | 960023 | 960023 |
| COR-4341 | 248220 | 248220 | 960023 | 960023 |
| COR-4342 | 248220 | 248220 | - | - |
| COR-4343 | 248220 | 248220 | - | - |
| COR-4345 | 248220 | 248220 | - | 960023 |
| COR-4347 | 248220 | 248220 | - | 960023 |
| COR-4348 | 248220 | 248220 | 960023 | - |
| COR-4349 | 248220 | 248220 | 960023 | - |
| COR-4380 | 248220 | 248220 | 960023 | 960023 |
| COR-4381 | 248220 | 248220 | - | - |
| COR-4383 | 248220 | 248220 | 960023 | 960023 |
| COR-4385 | 248220 | 248220 | - | 960023 |
| COR-4386 | 248220 | 248220 | 960023 | - |
| COR-4387 | 248220 | 248220 | 960023 | - |
| COR-4388 | 248220 | 248220 | - | - |
| COR-4389 | 248220 | 248220 | 960023 | 960023 |
| COR-4391 | 248220 | 248220 | 960023 | 960023 |

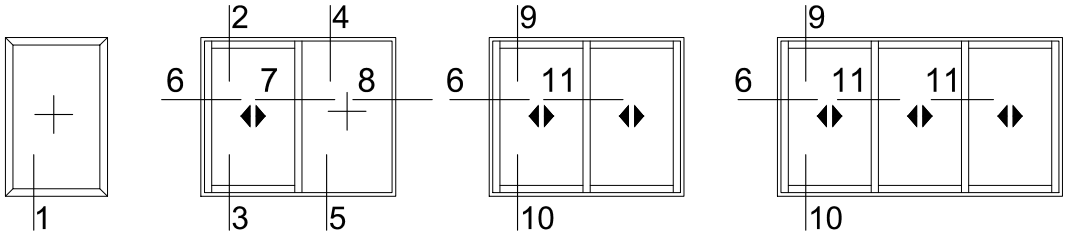
# 5. NUDOS CONSTRUCTIVOS
# 5. CONSTRUCTIVE SECTIONS

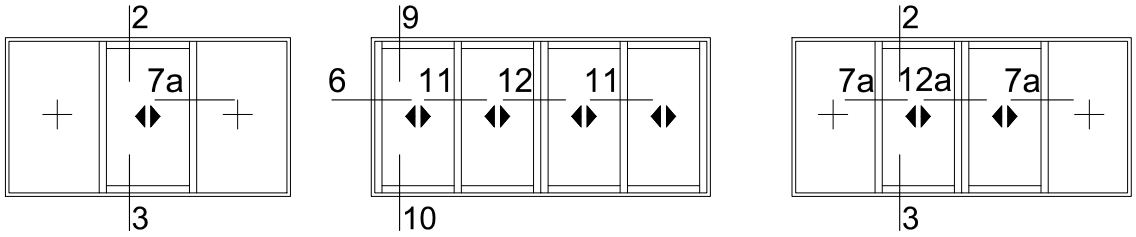
IMPORTANTE

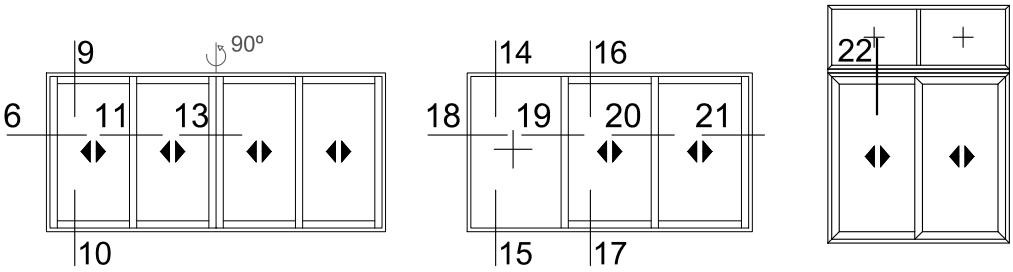
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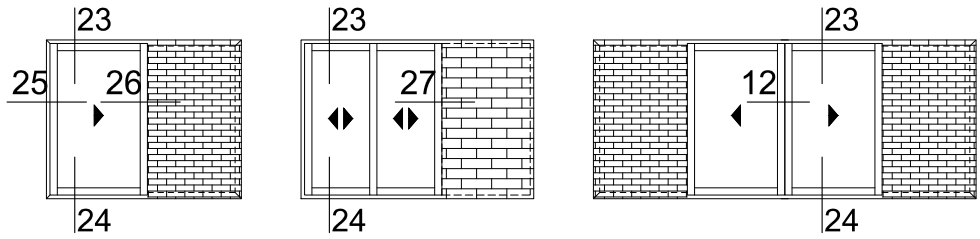
IMPORTANT

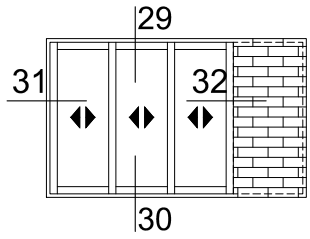
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1
2
4
6
7
8
3
5
9
6
11
10
9
6
11
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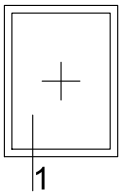

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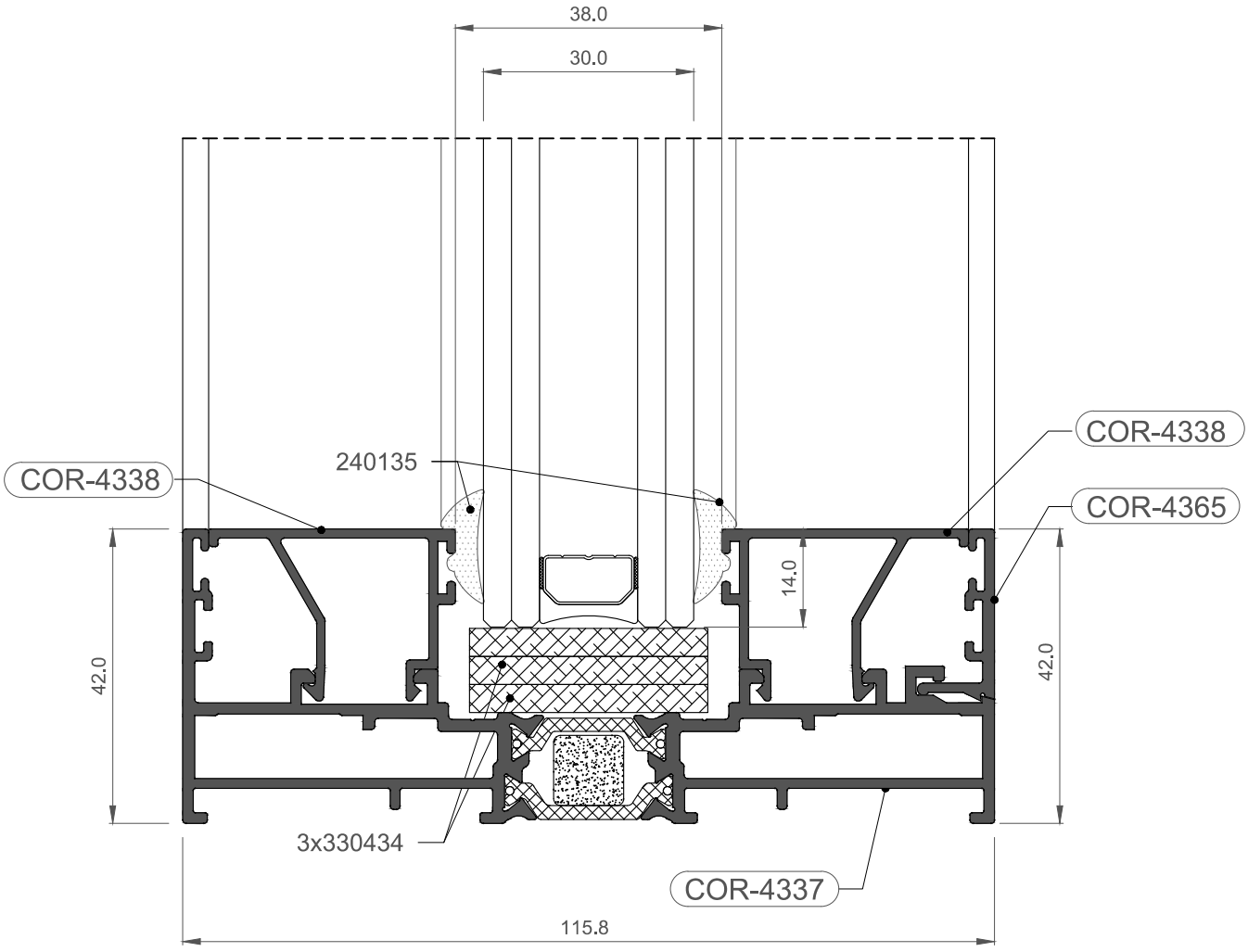

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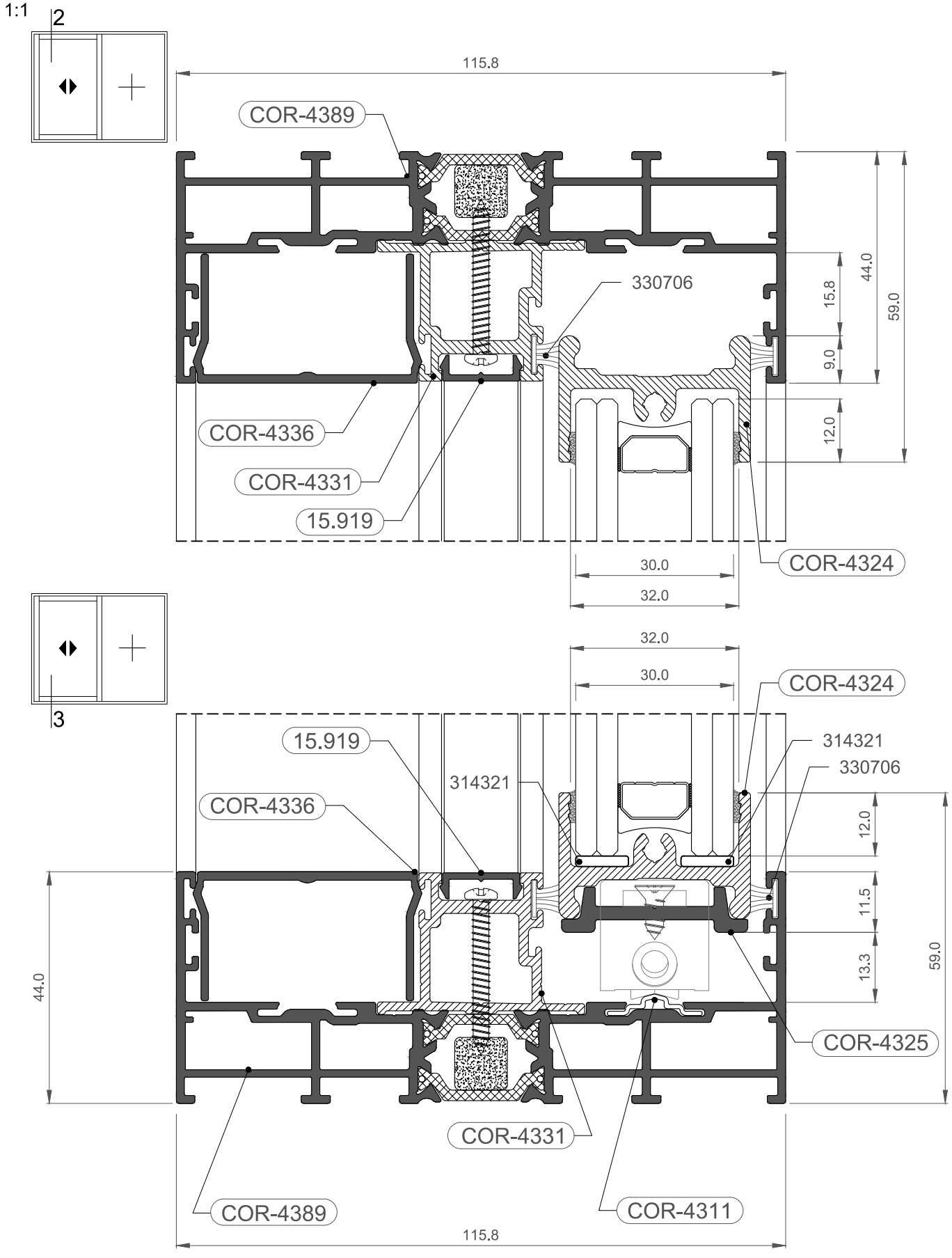

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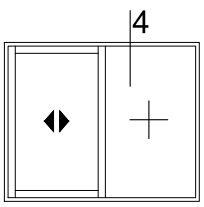
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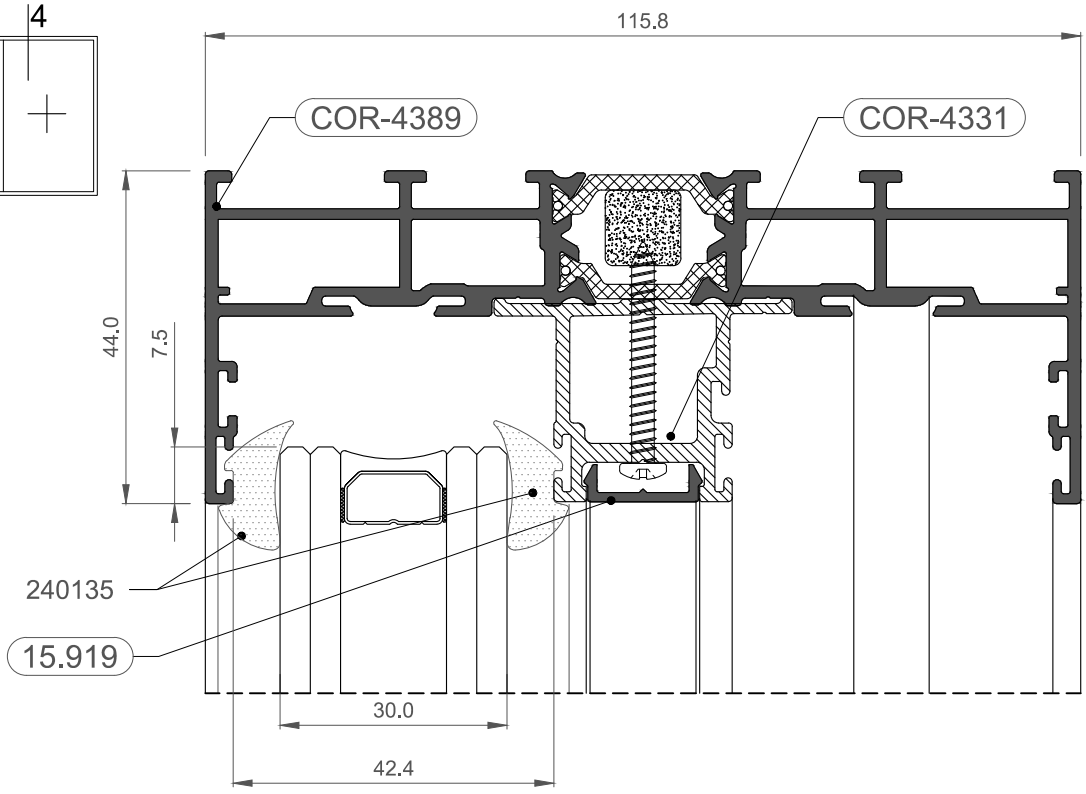

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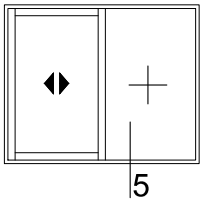

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COR-4338
COR-4365
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COR-4337
115.8

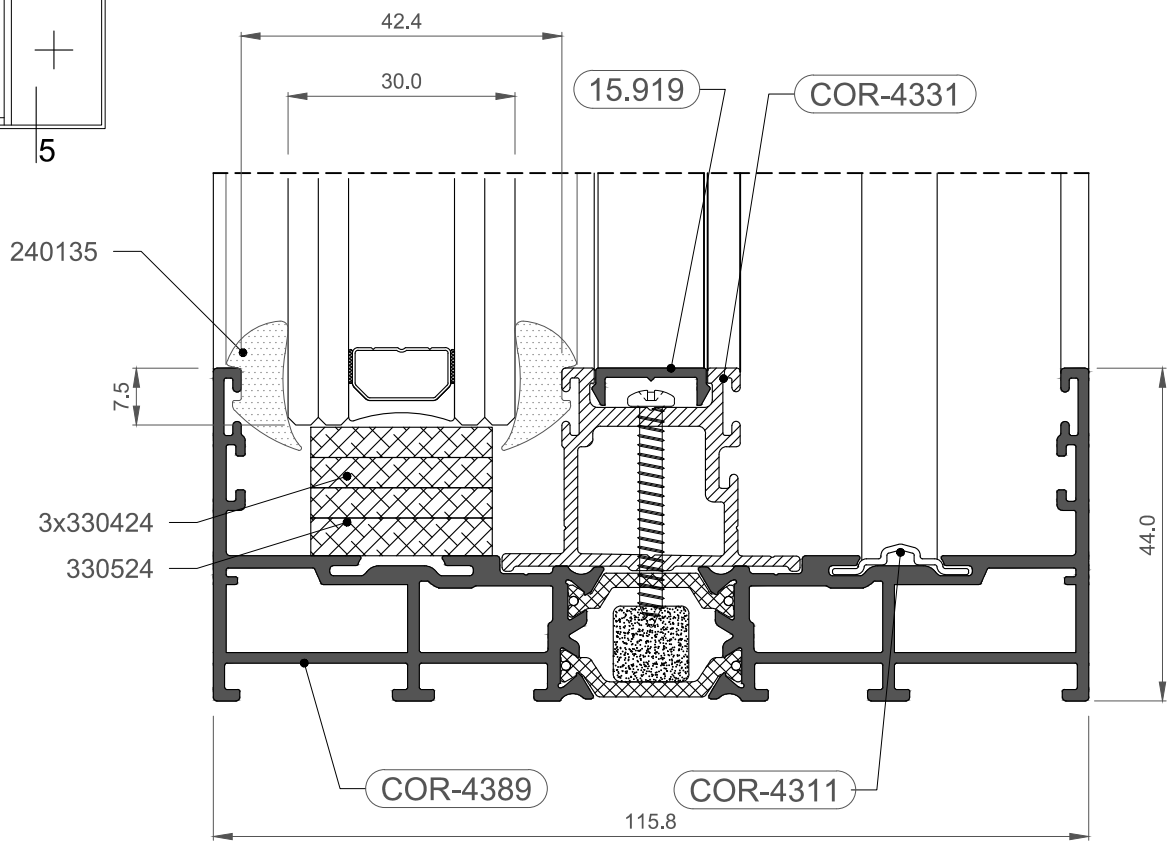

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32.0
COR-4324
3
32.0
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115.8

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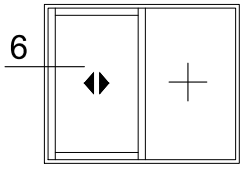

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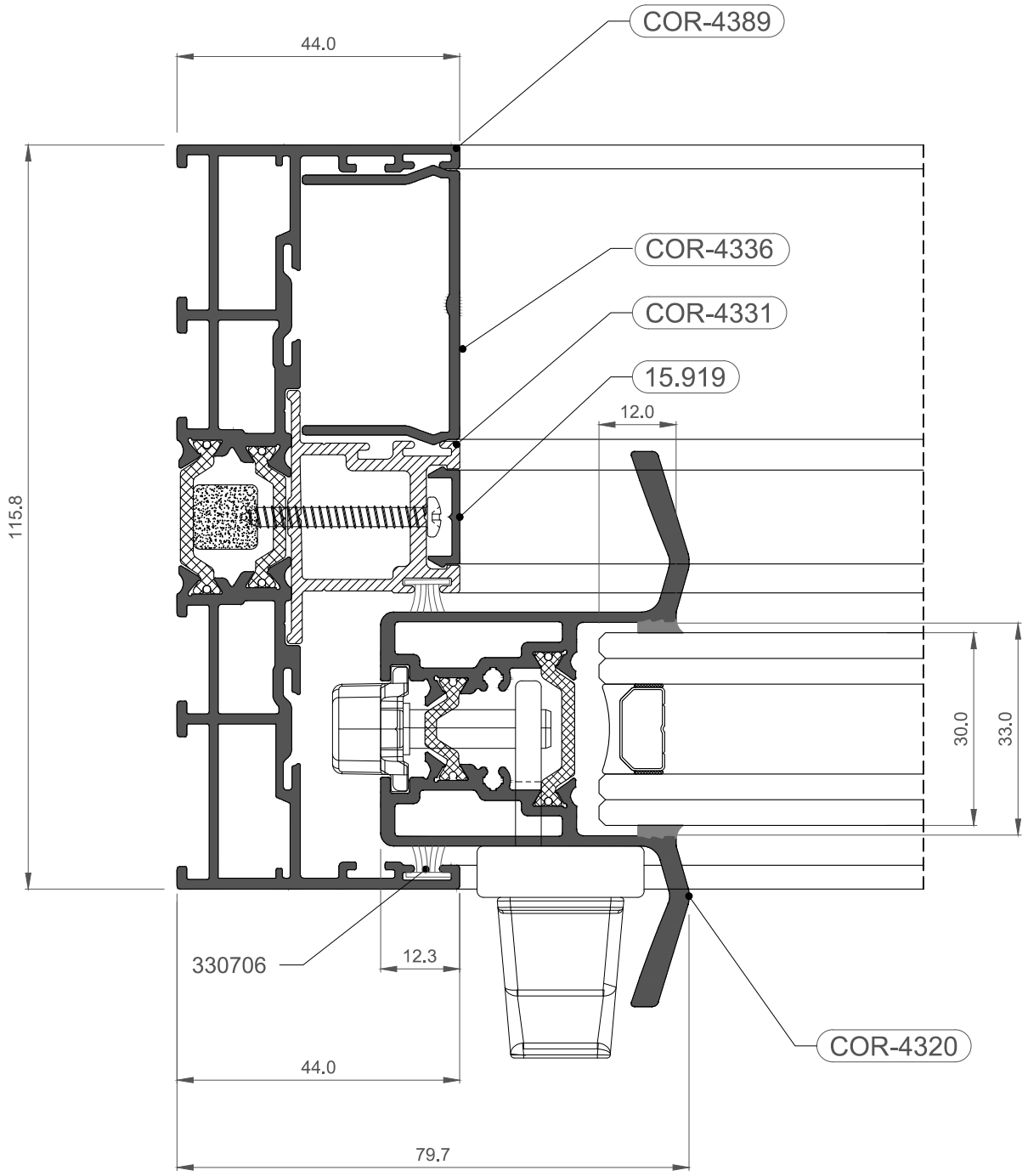

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COR-4331
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240135
15.919
30.0
42.4


5

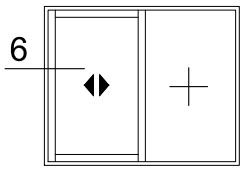

42.4
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COR-4331
240135
7.5
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44.0
COR-4389
COR-4311
115.8

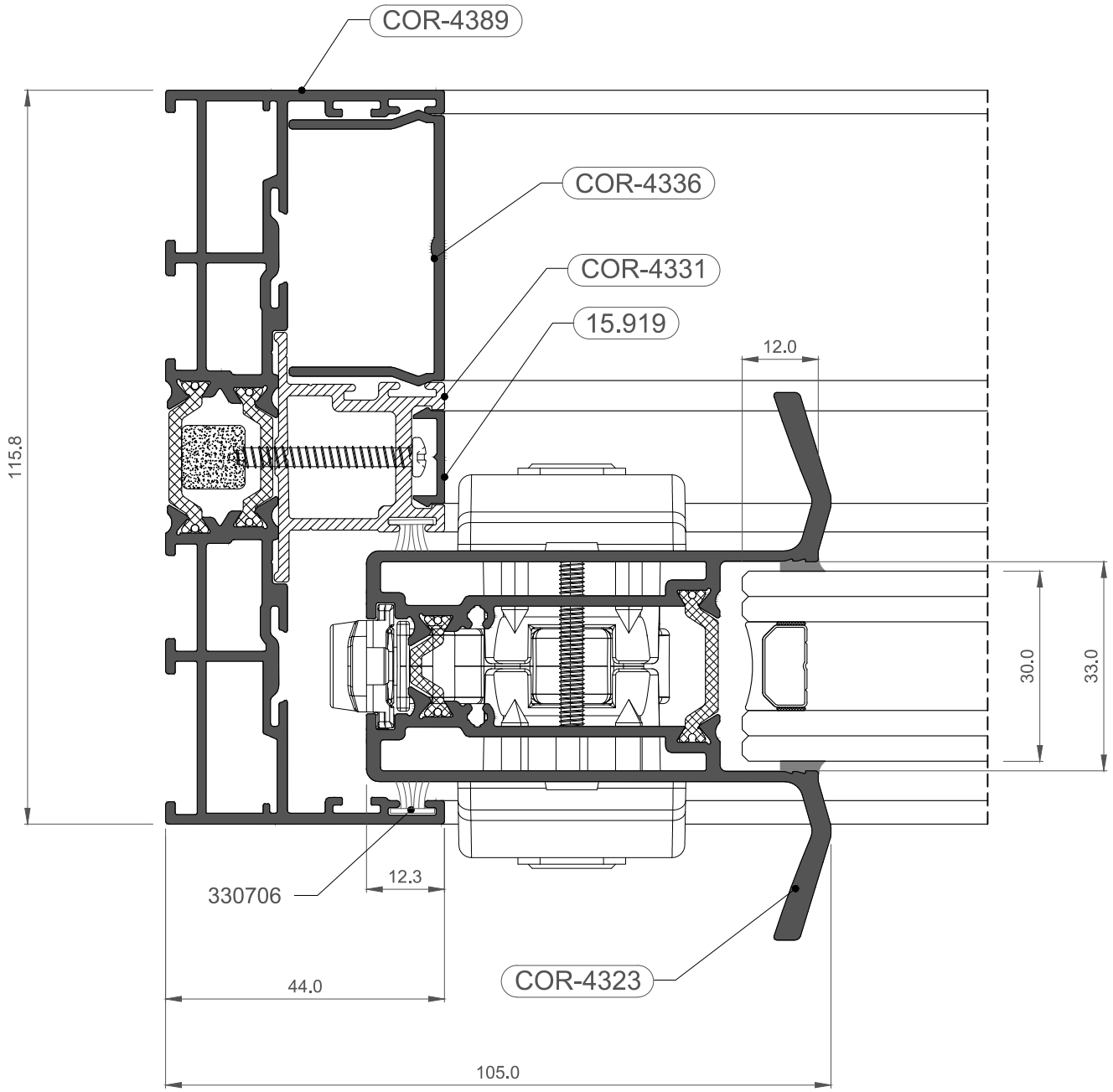
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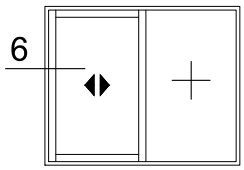

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COR-4336
COR-4331
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12.0
115.8
30.0
33.0
330706
12.3
COR-4320
44.0
79.7

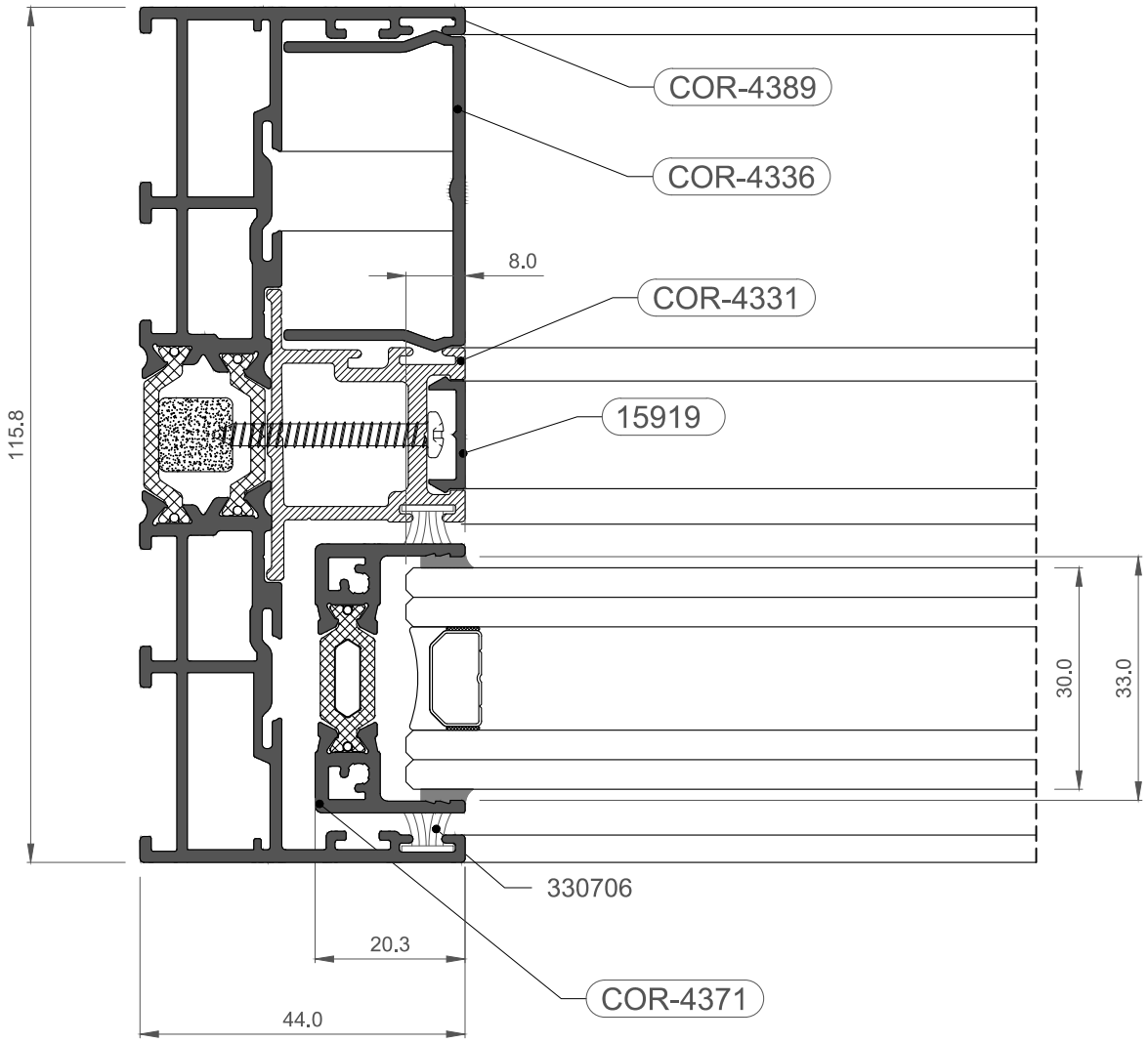
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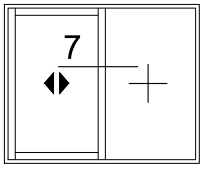

COR-4389
COR-4336
COR-4331
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30.0
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330706
12.3
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COR-4323
105.0

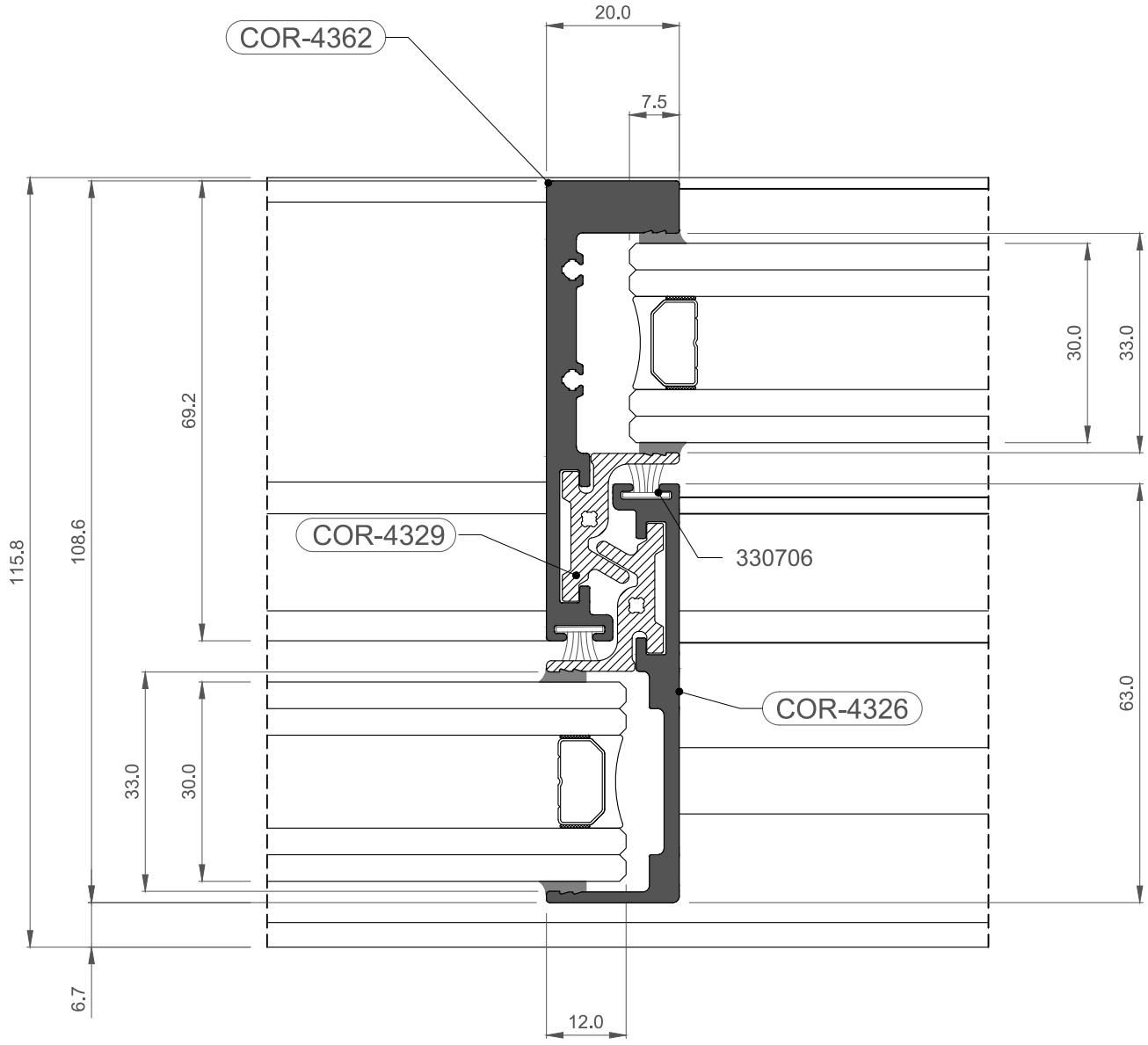
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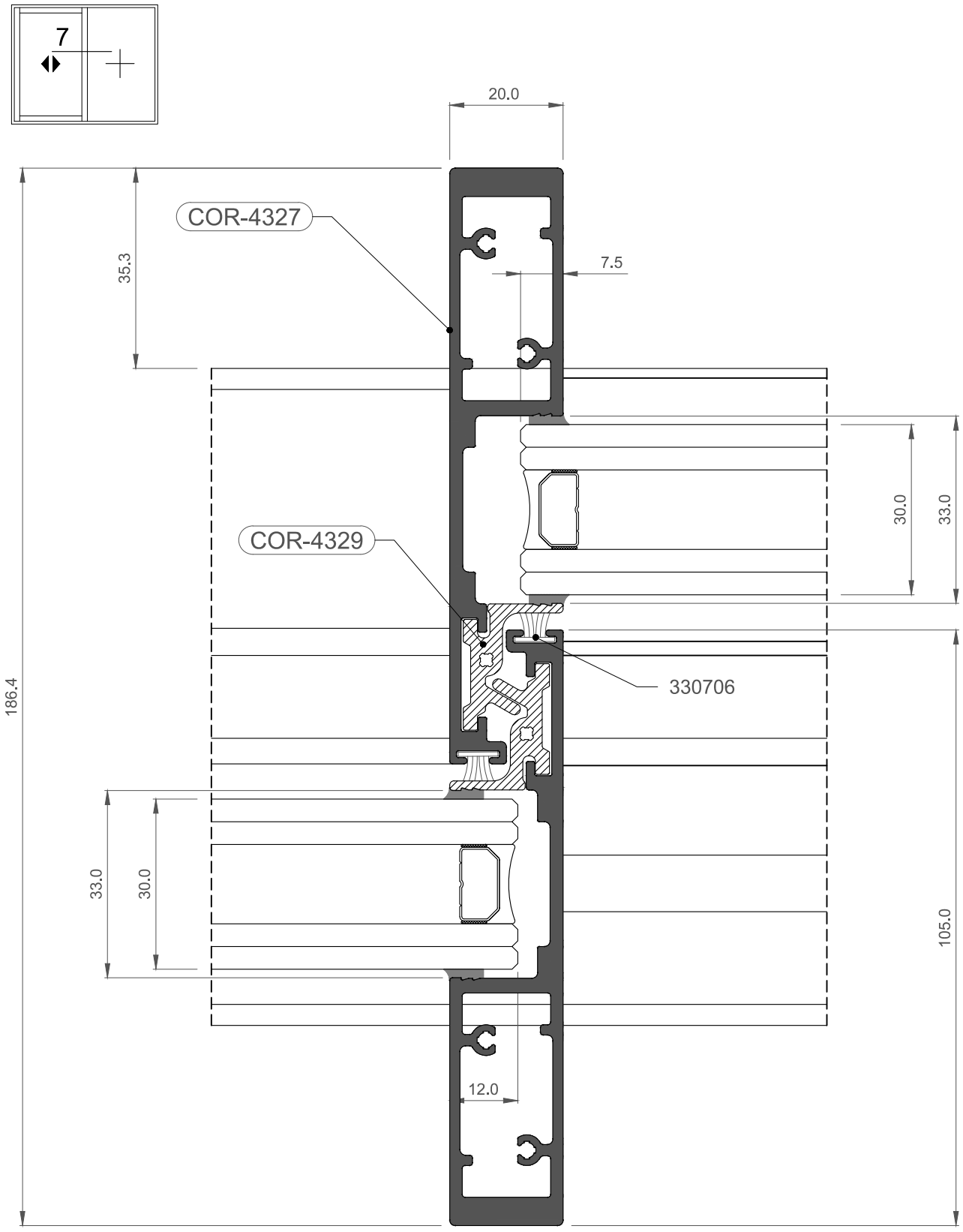

COR-4389
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COR-4331
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115.8
30.0
33.0
330706
20.3
COR-4371
44.0

1:1

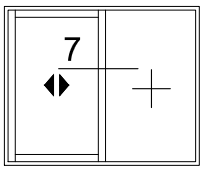

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COR-4362
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7.5
COR-4329
330706
COR-4326
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69.2
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30.0
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6.7
12.0

1:1

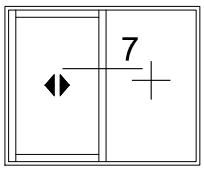

7
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COR-4329
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186.4
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105.0
12.0

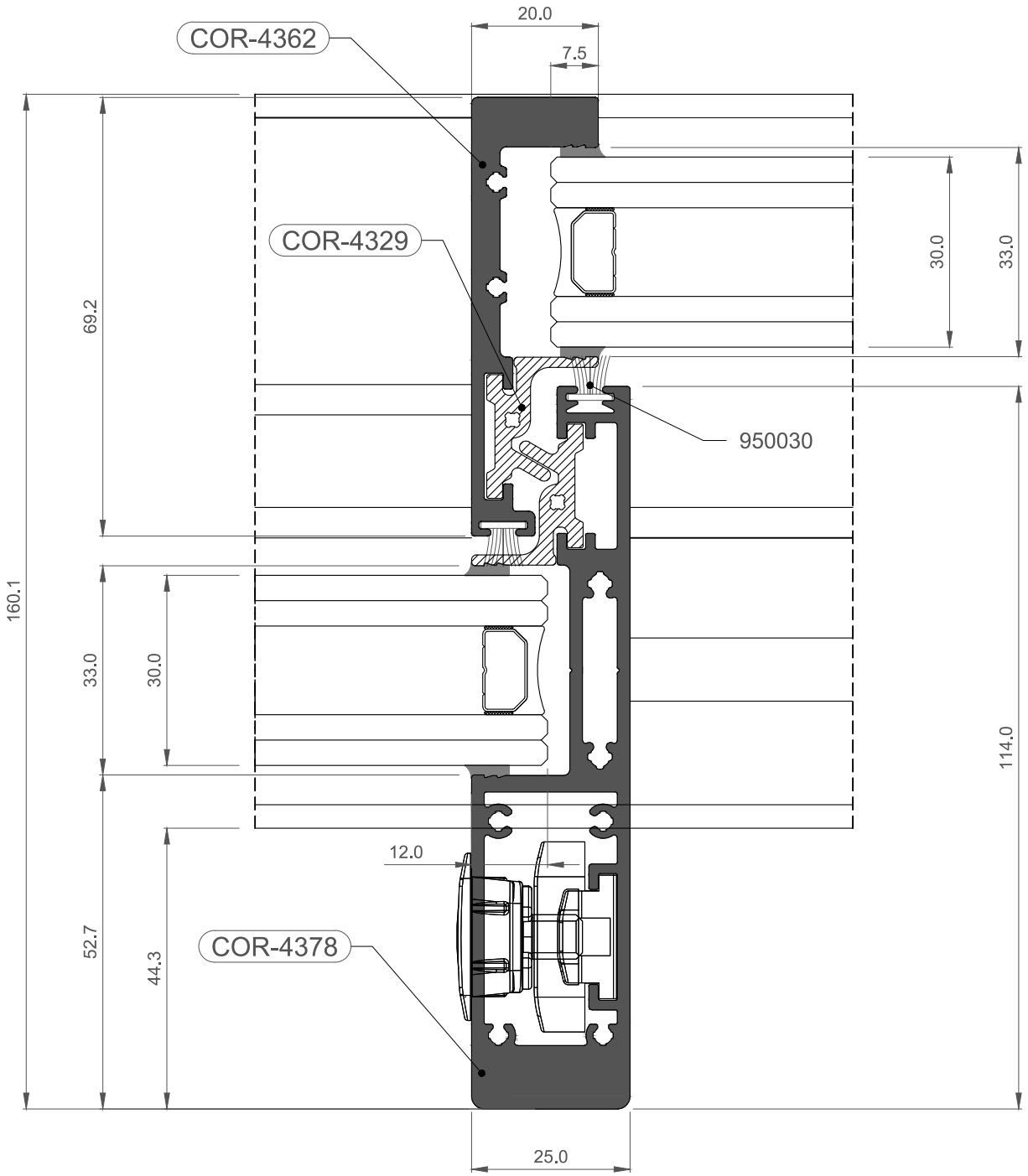
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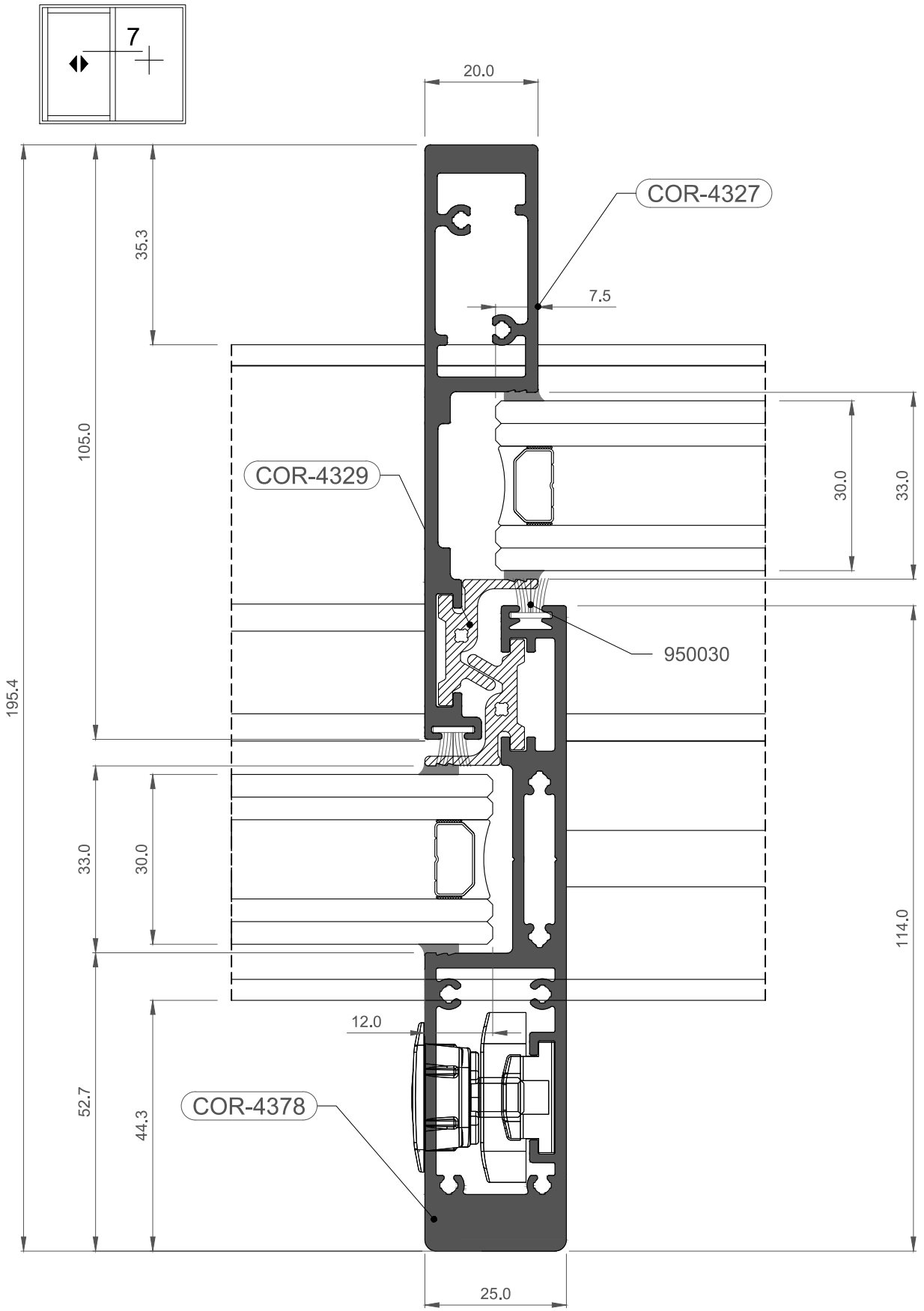

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330706
226.4
33.0
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12.0

1:1

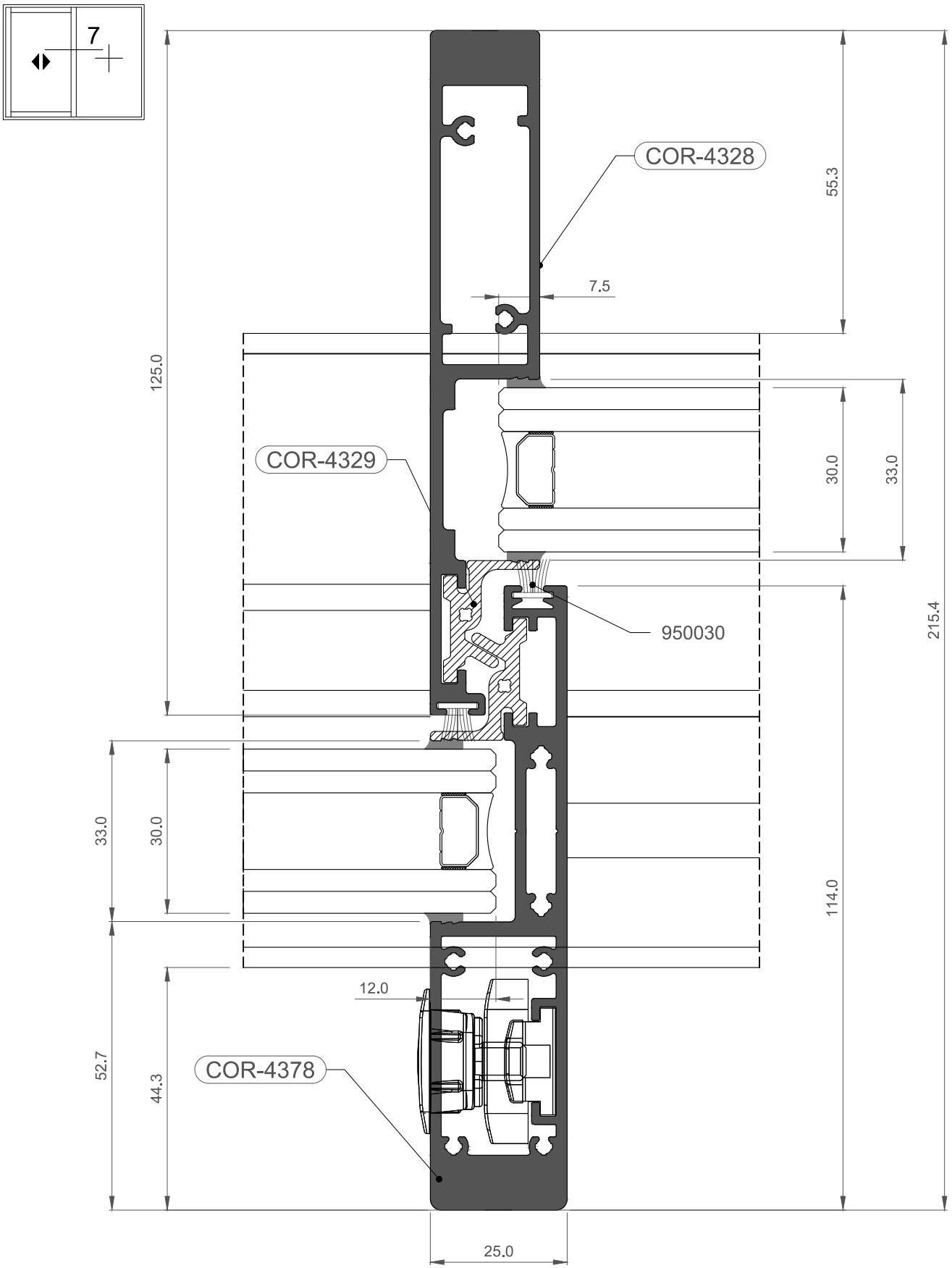

7


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COR-4362
COR-4329
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33.0
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30.0
114.0
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52.7
44.3
COR-4378
25.0

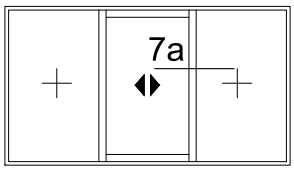
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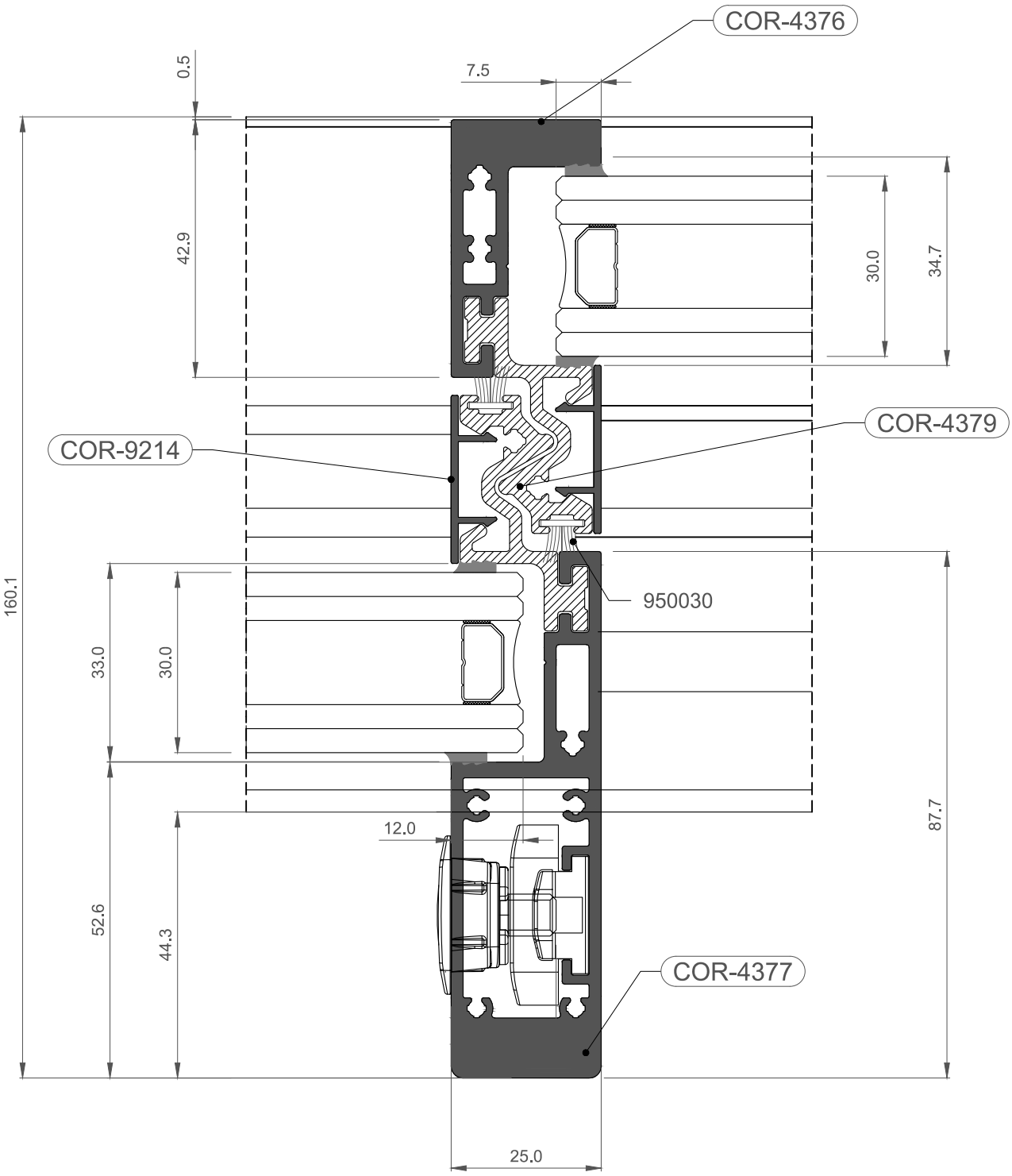

7
20.0
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7.5
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105.0
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30.0
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114.0
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44.3
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25.0

1:1

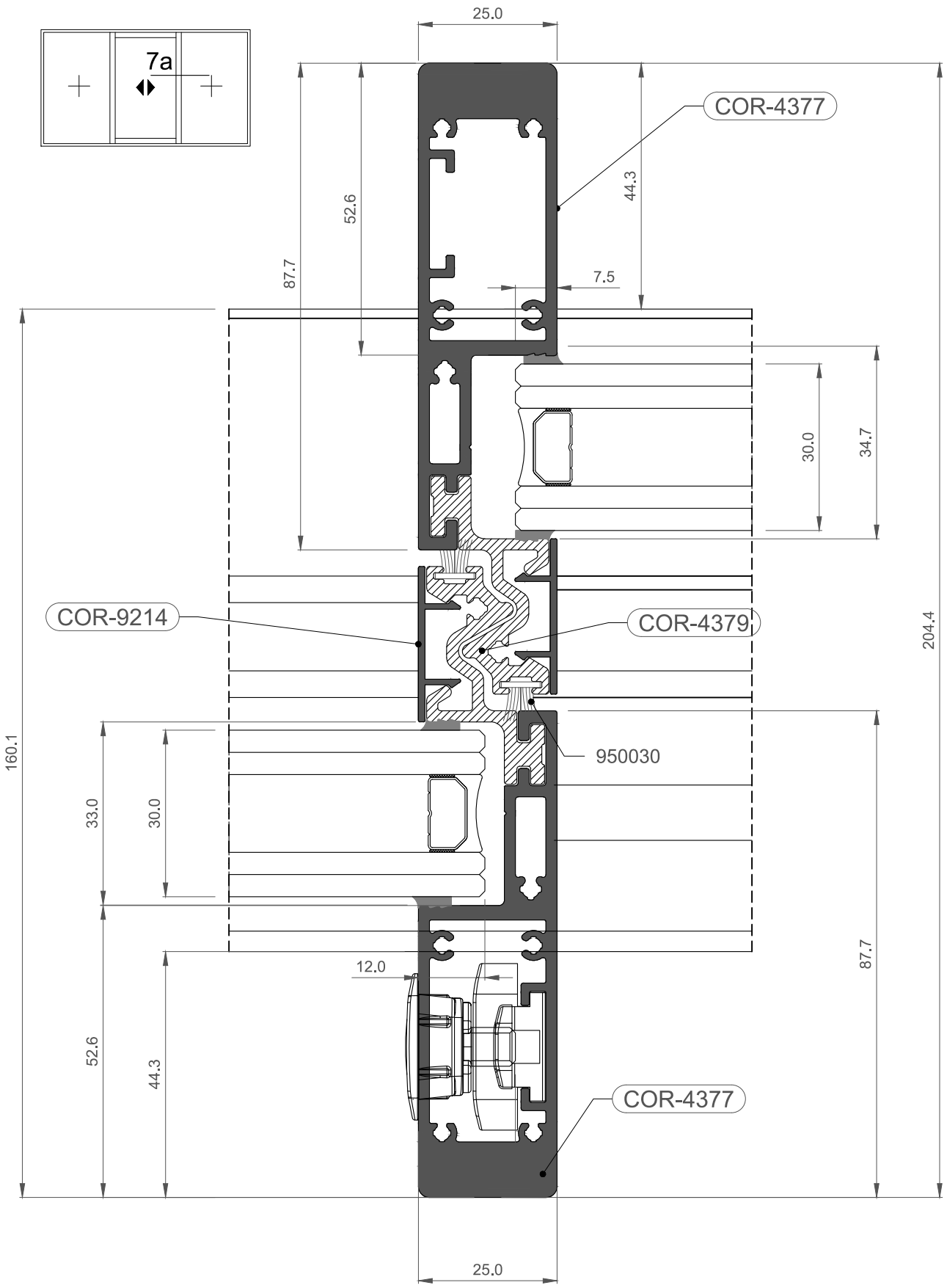

7
COR-4328
55.3
7.5
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COR-4329
30.0
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33.0
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114.0
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44.3
COR-4378
25.0

1:1

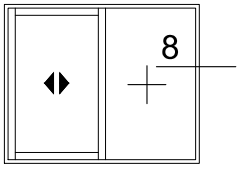

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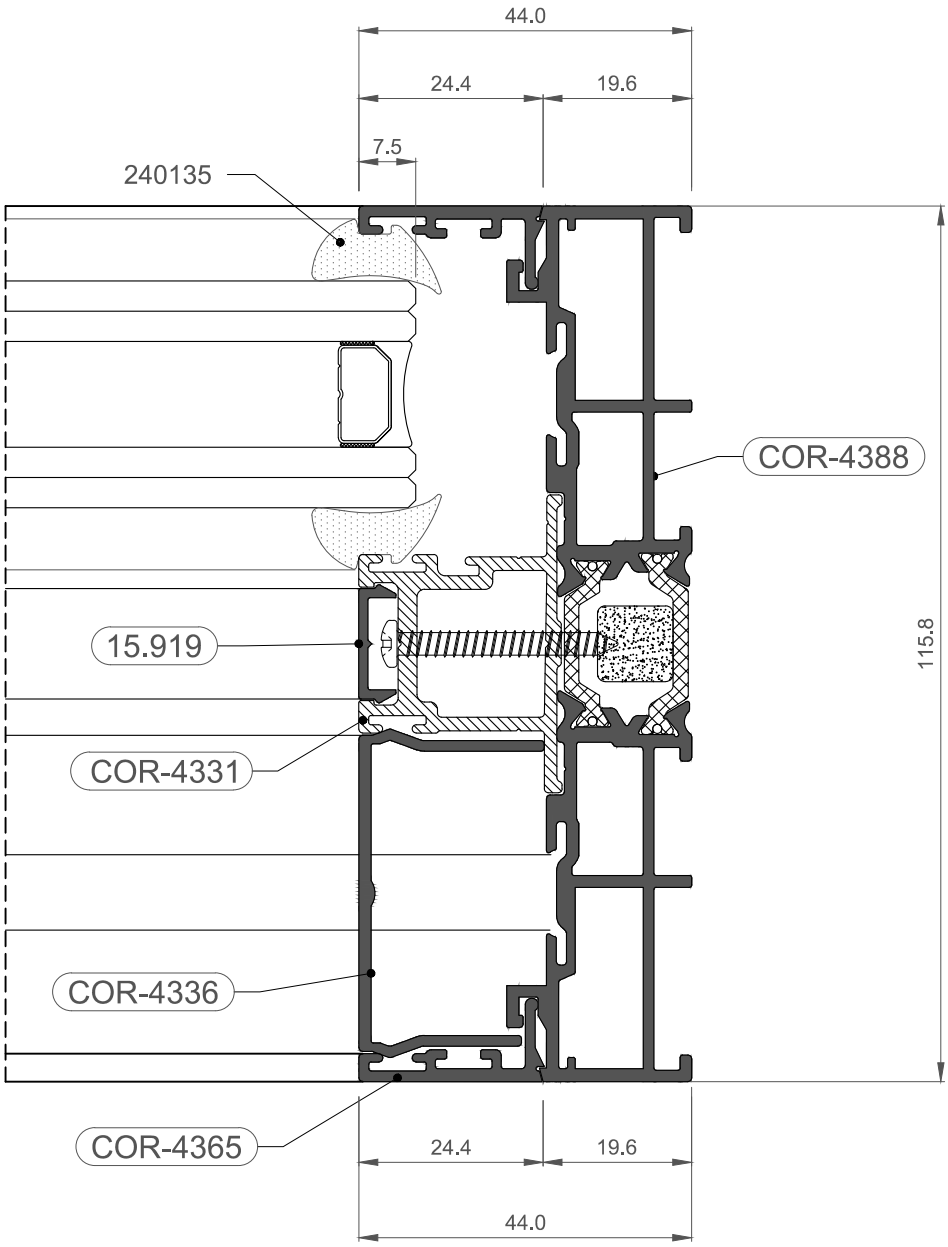

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34.7
COR-9214
COR-4379
950030
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33.0
30.0
87.7
12.0
52.6
44.3
COR-4377
25.0

1:1

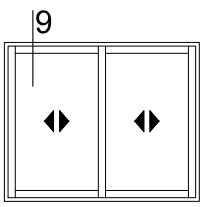

7a
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COR-4377
44.3
52.6
87.7
7.5
30.0
34.7
COR-9214
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52.6
44.3
COR-4377
25.0

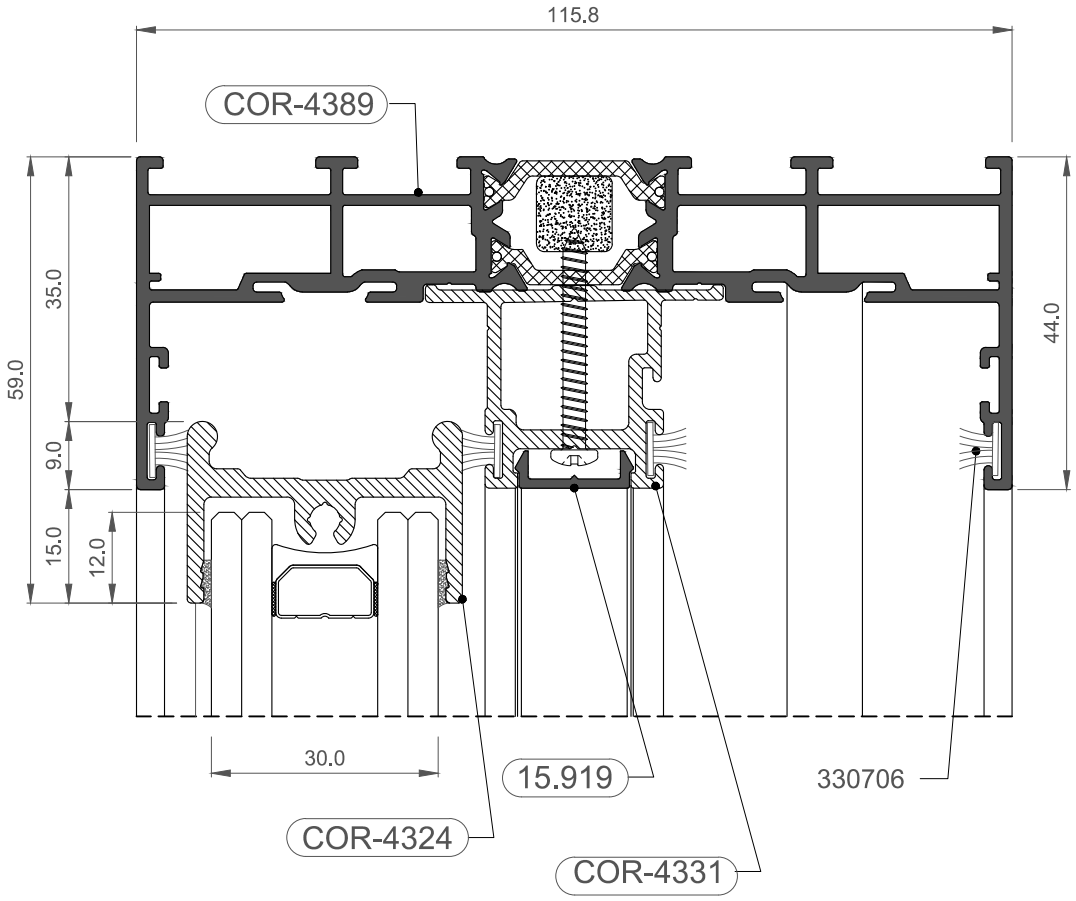
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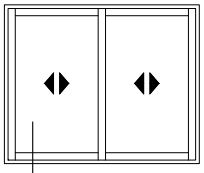

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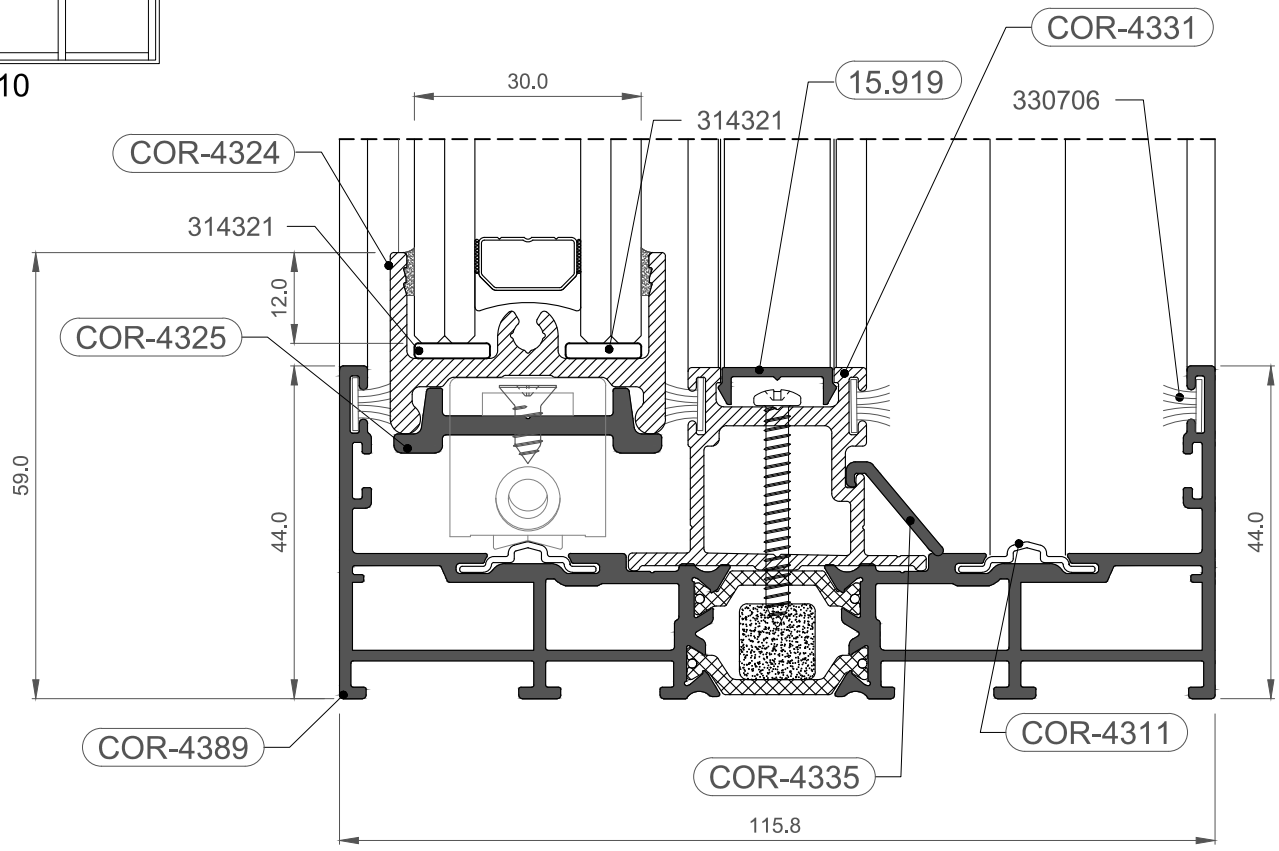

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115.8
COR-4331
COR-4336
COR-4365
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19.6
44.0

1:1

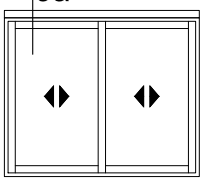

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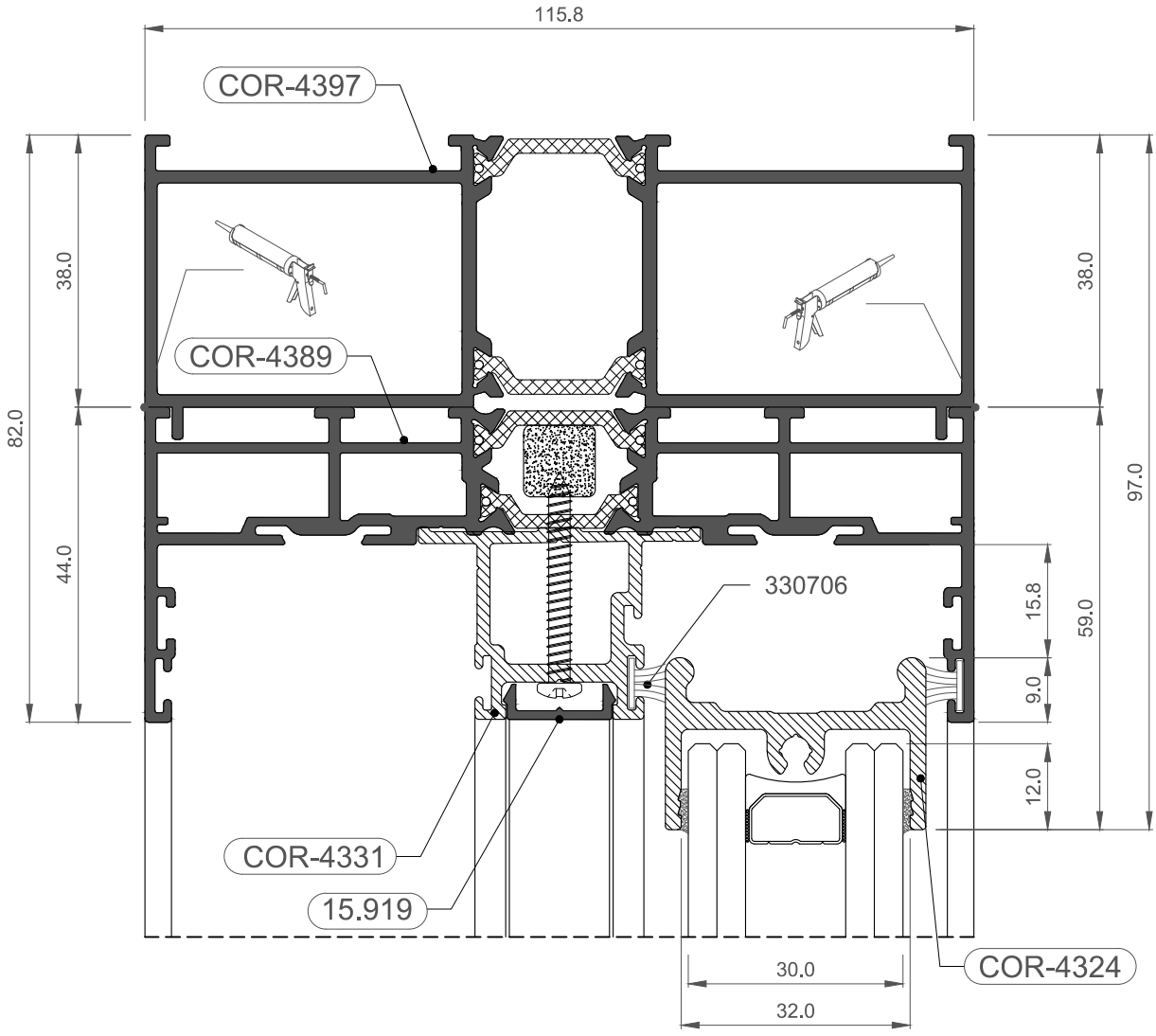

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COR-4389
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44.0
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15.919
330706
COR-4324
COR-4331


10

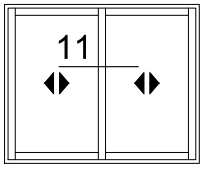

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COR-4335
115.8

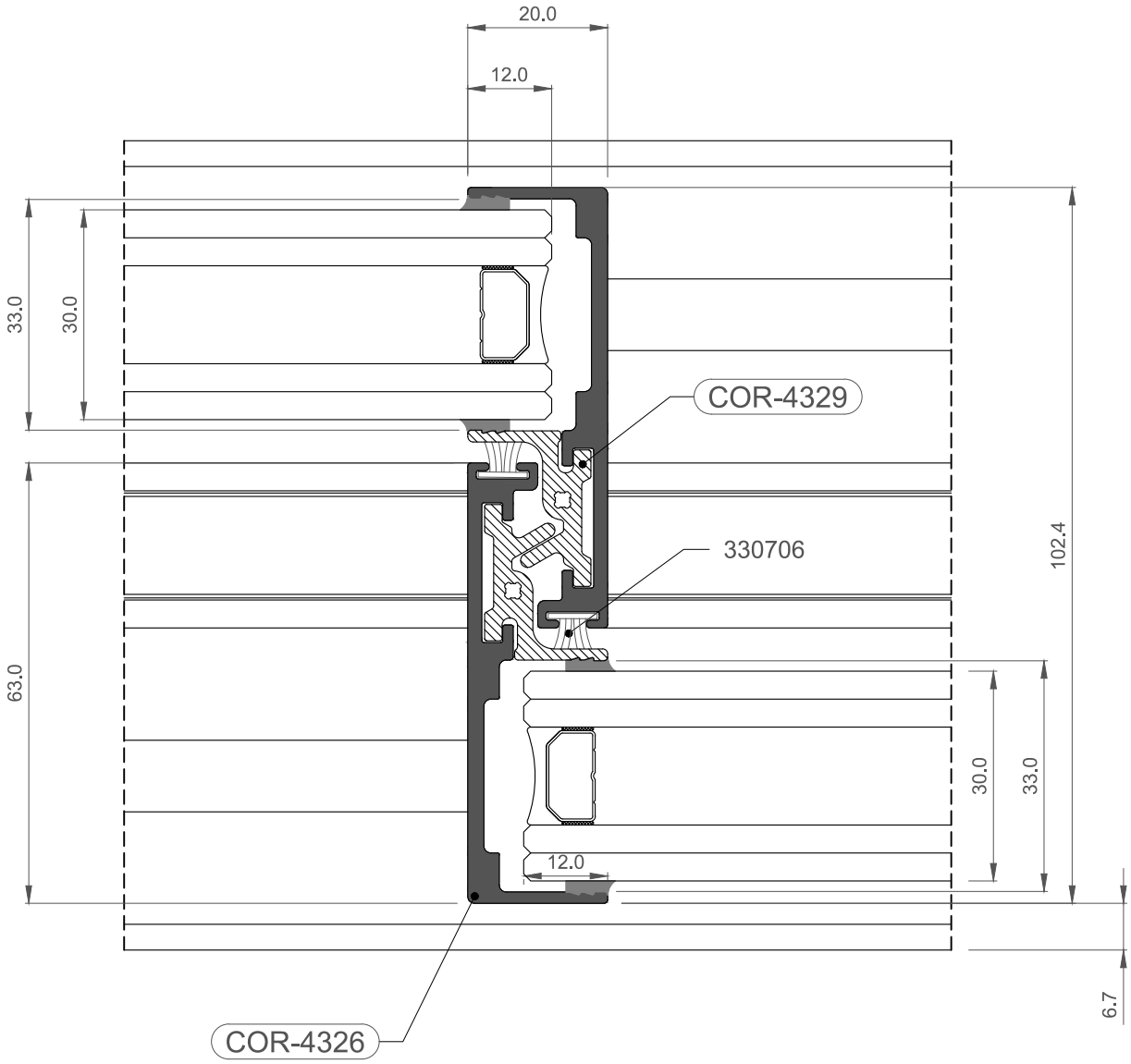
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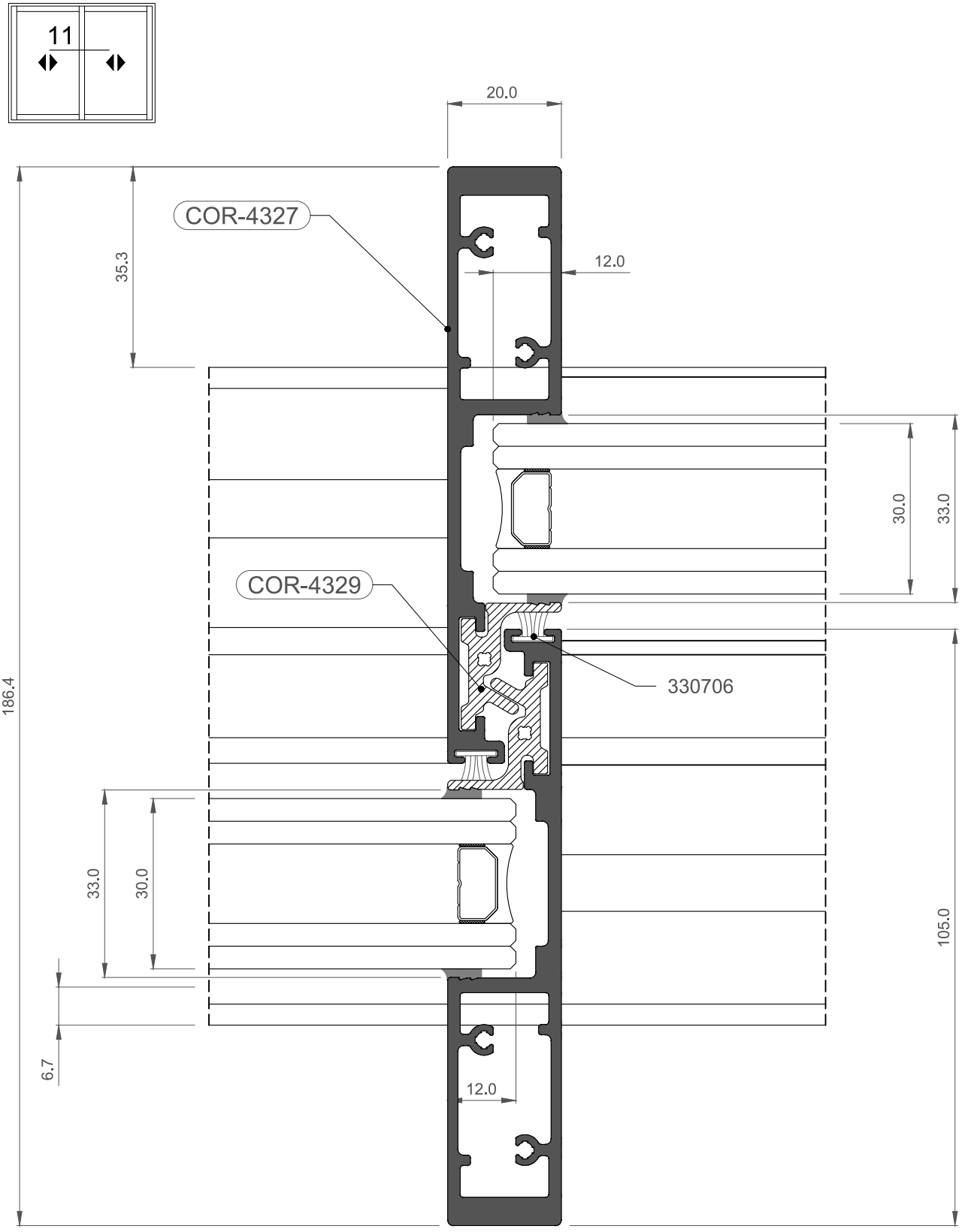

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COR-4389
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COR-4324

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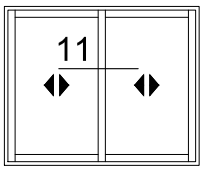

11


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COR-4326

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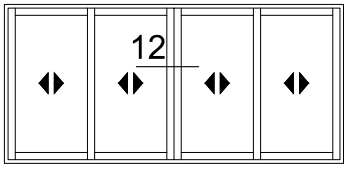

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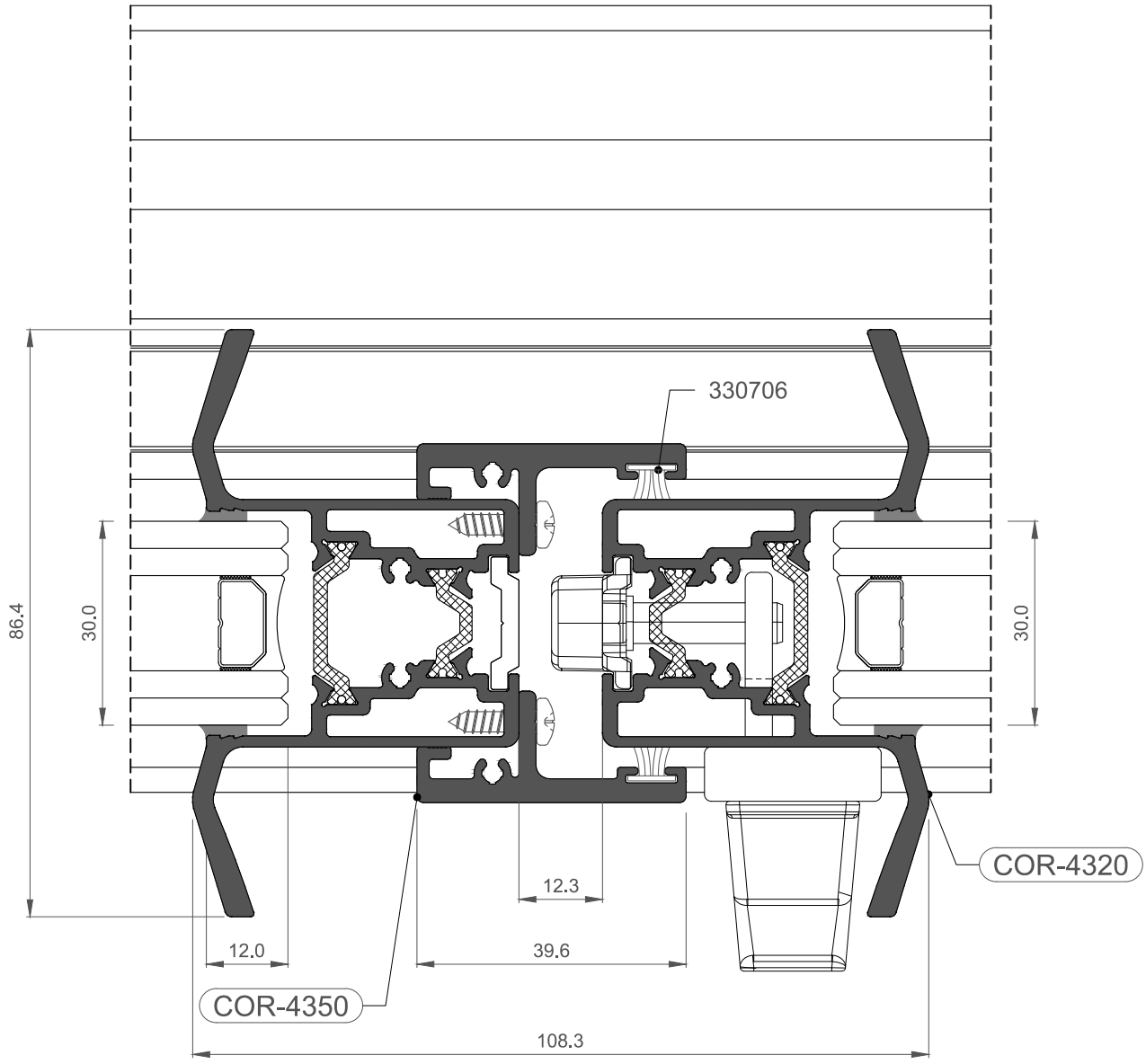
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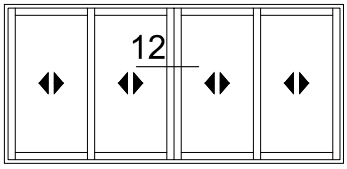

20.0
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COR-4329
330706
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12.0

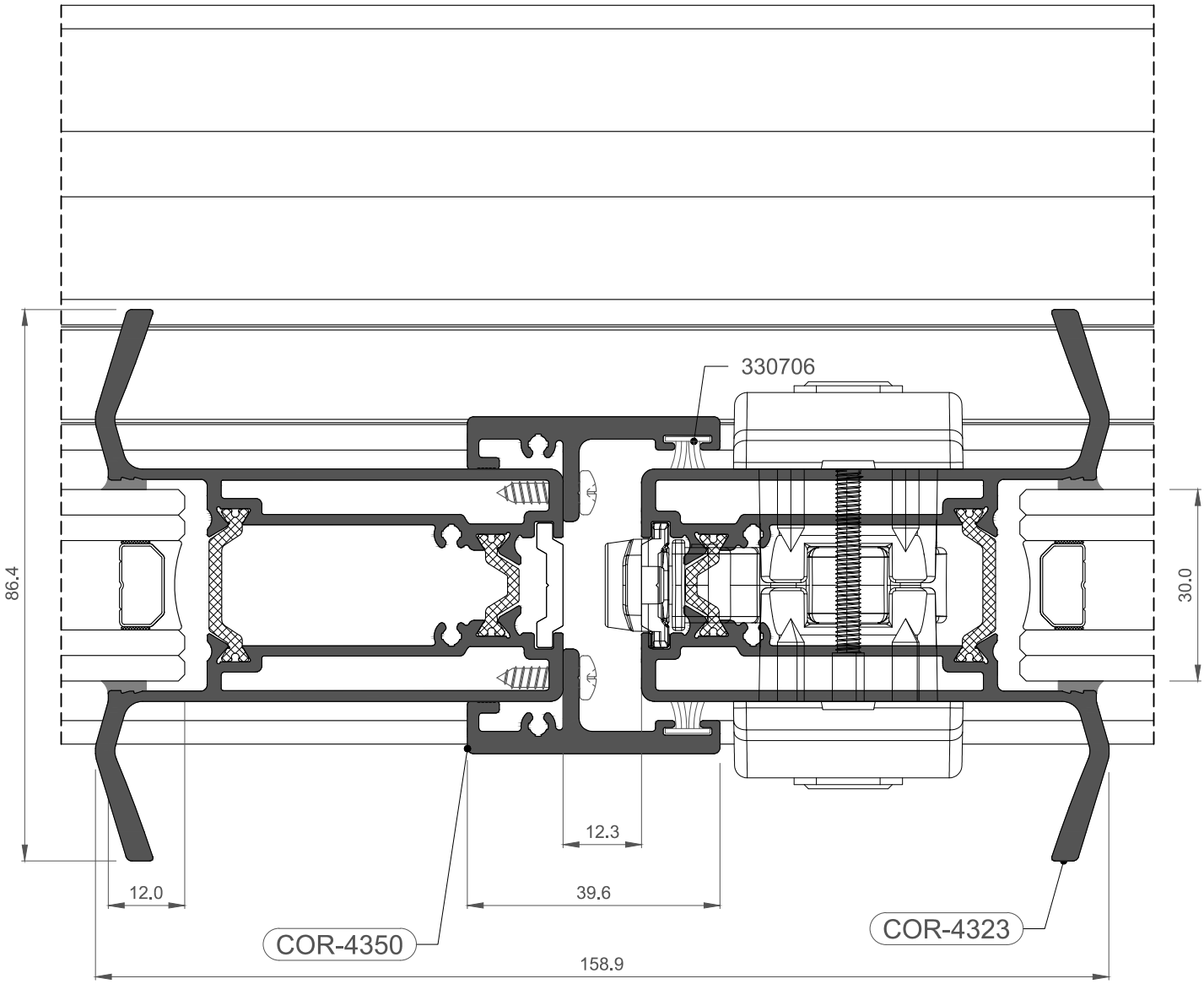
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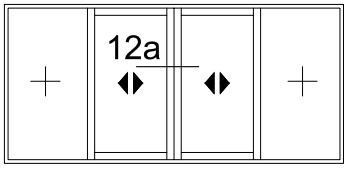



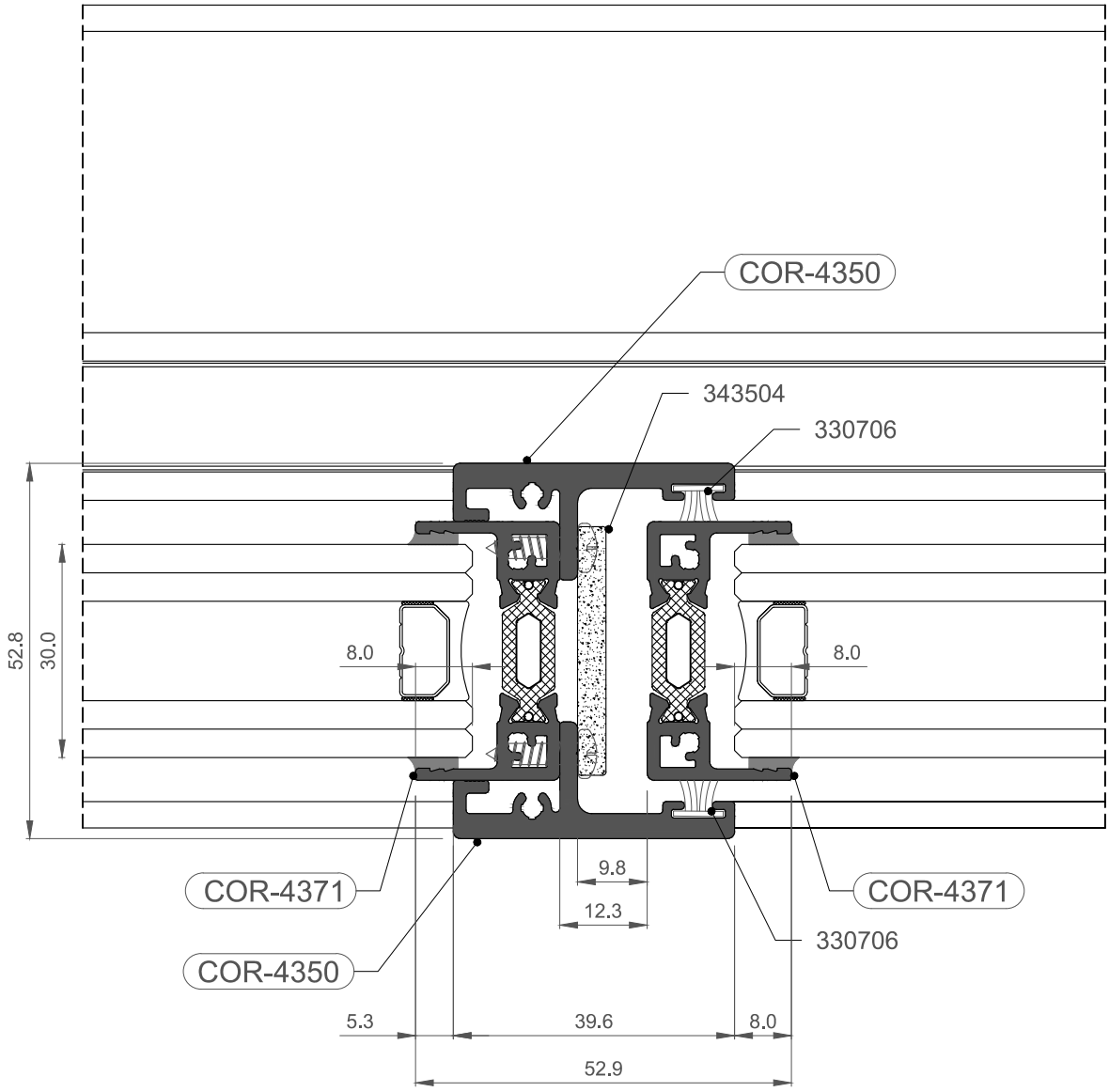
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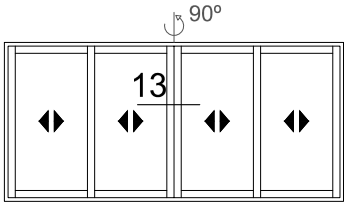



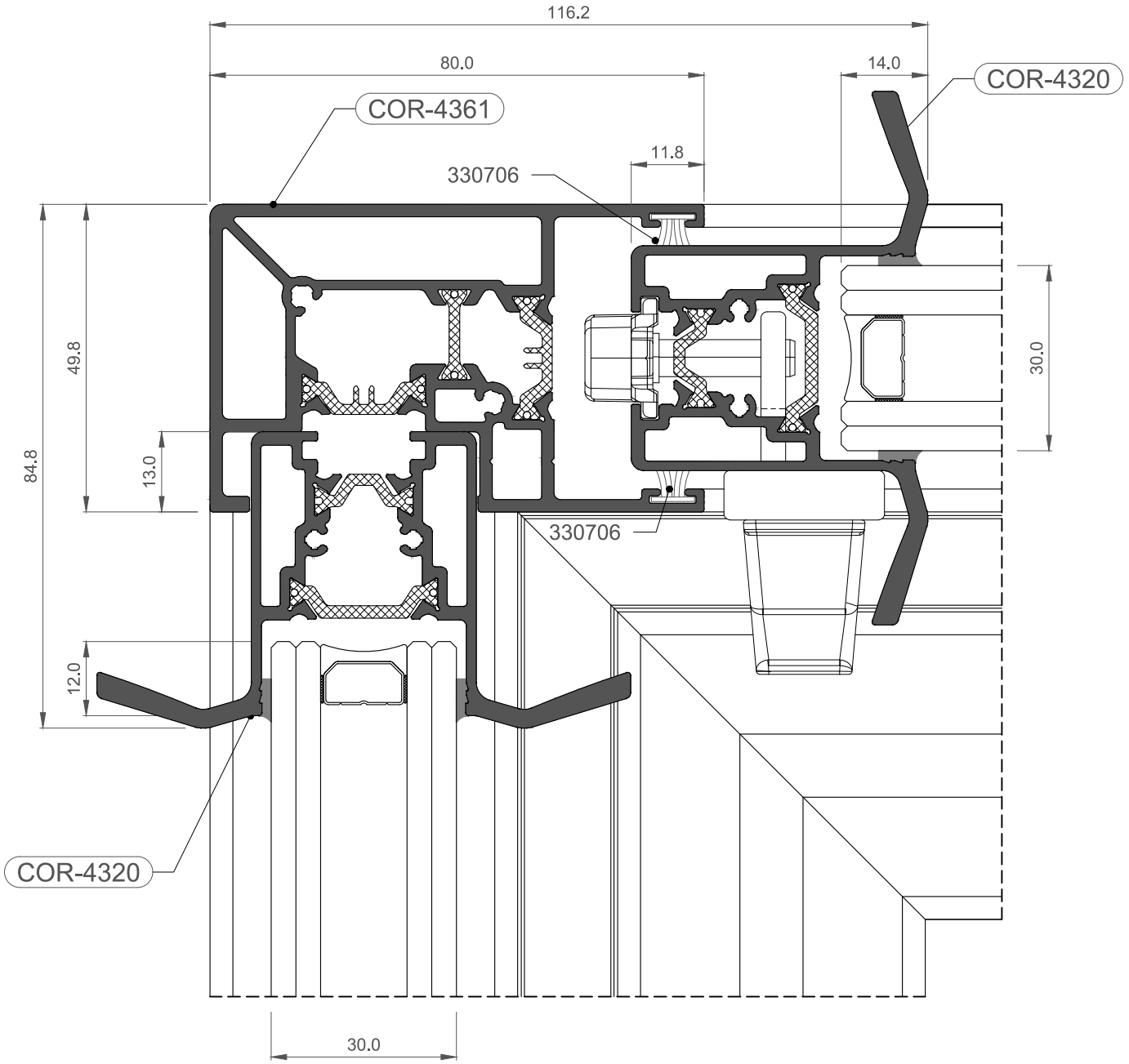
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12a

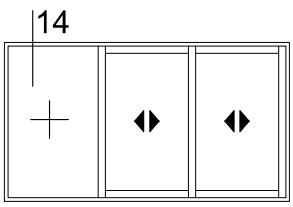

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COR-4371
COR-4371
330706
COR-4350
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39.6
8.0
52.9

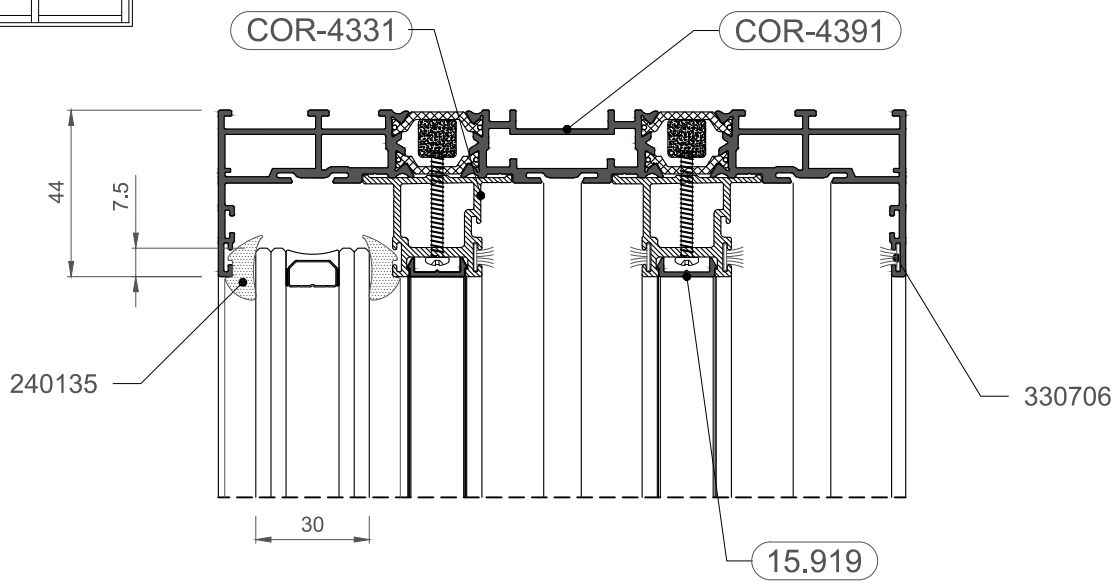
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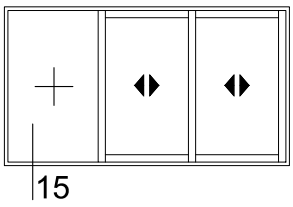

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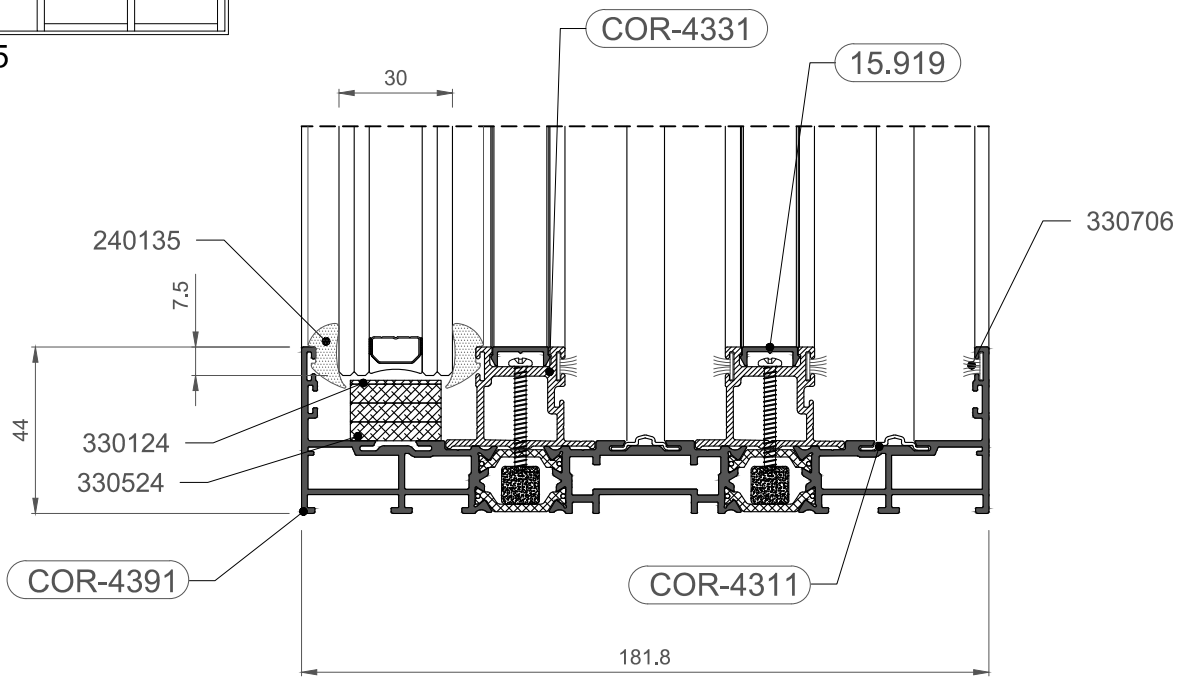

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COR-4320
30.0

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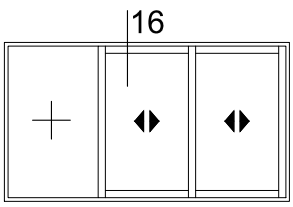

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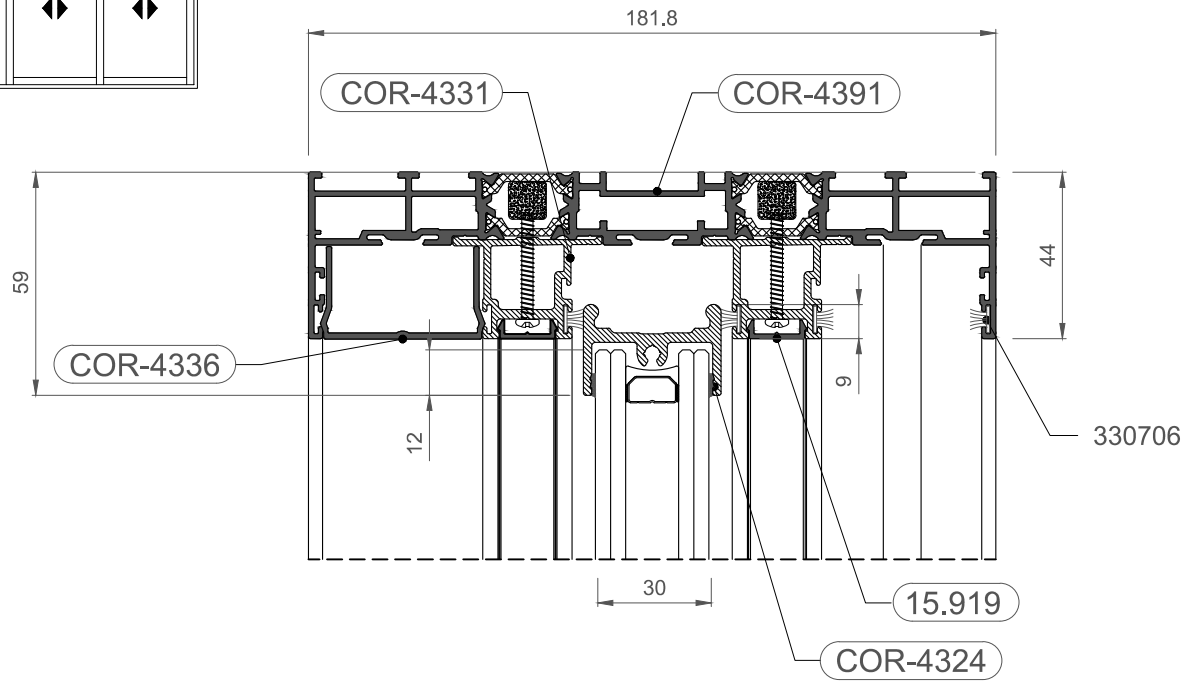

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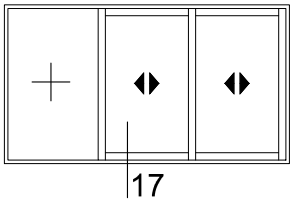

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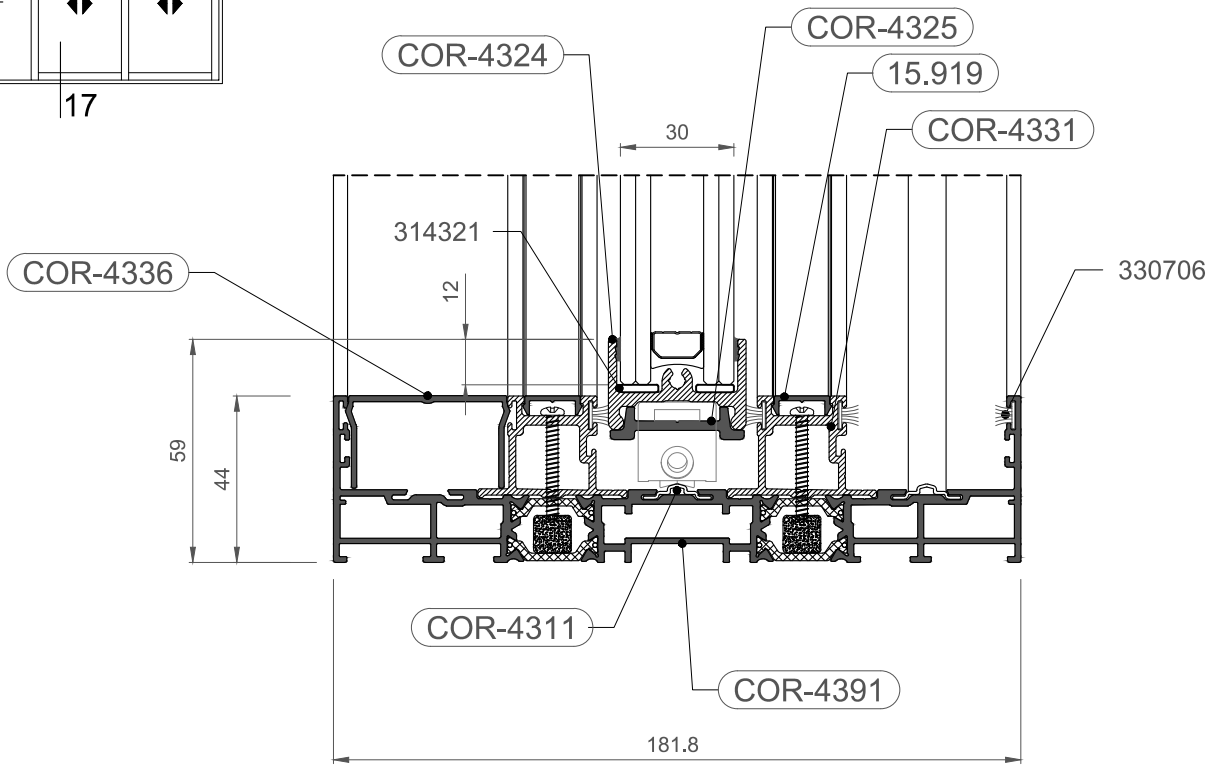

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330524
COR-4391
COR-4311
181.8

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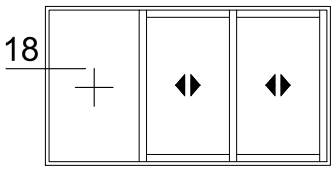

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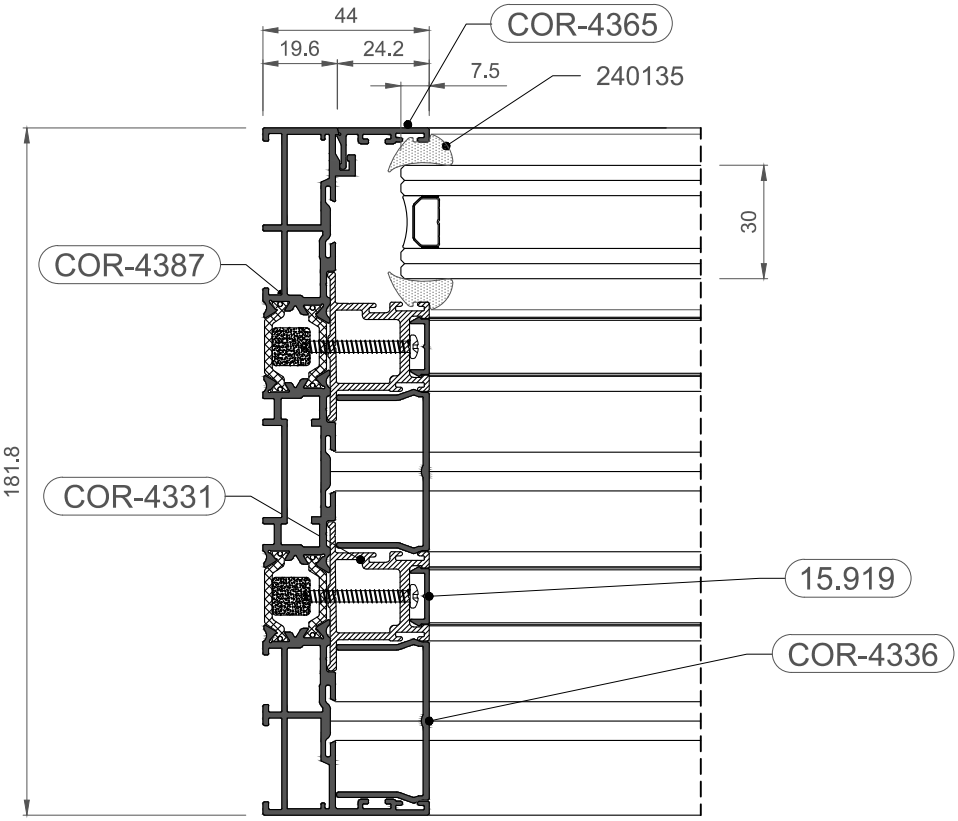

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COR-4391
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COR-4336
9
12
330706
30
15.919
COR-4324

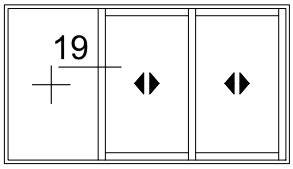

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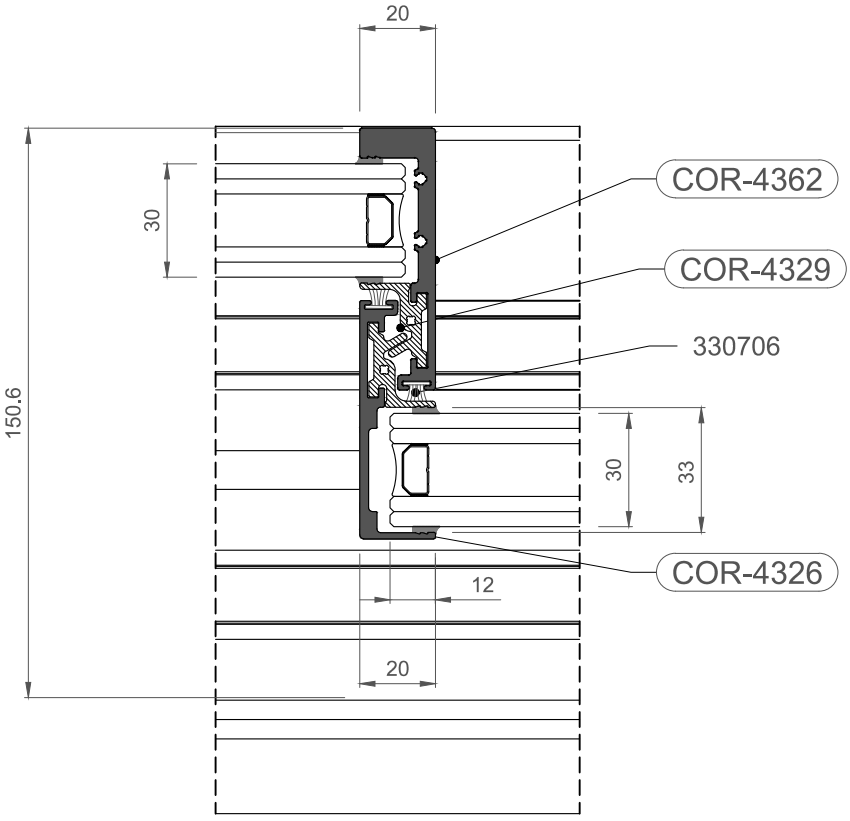

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COR-4331
314321
COR-4336
330706
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59
44
COR-4311
COR-4391
181.8

1:2

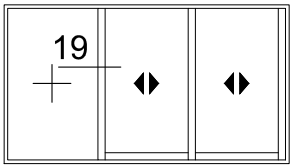

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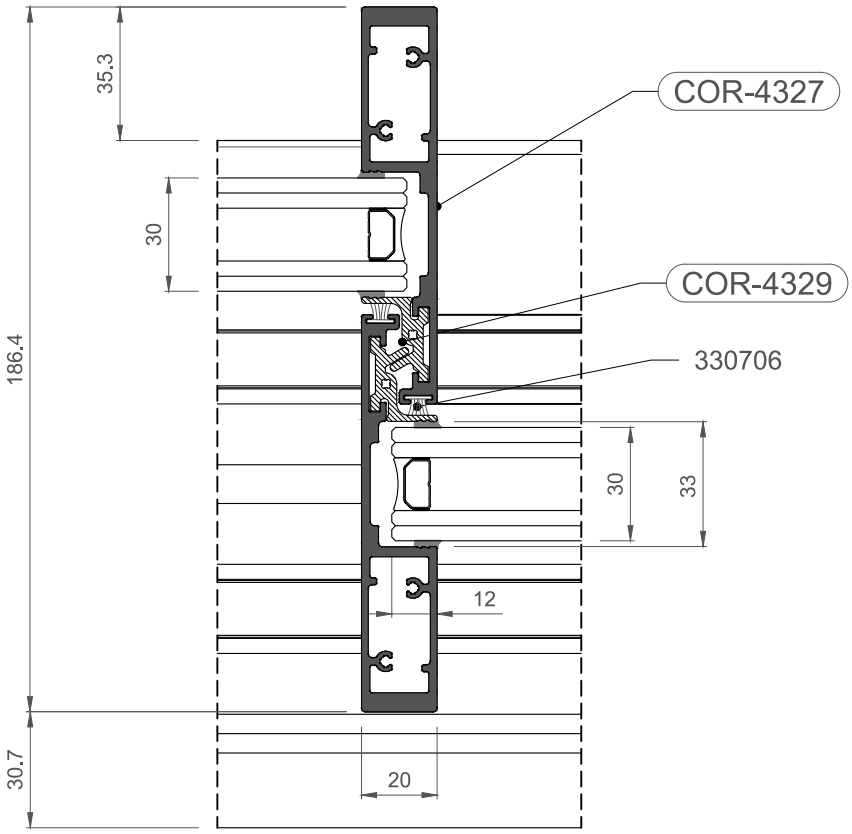

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7.5
COR-4365
240135
30
COR-4387
181.8
COR-4331
15.919
COR-4336

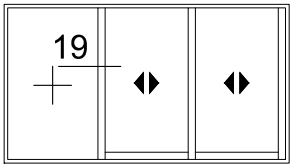

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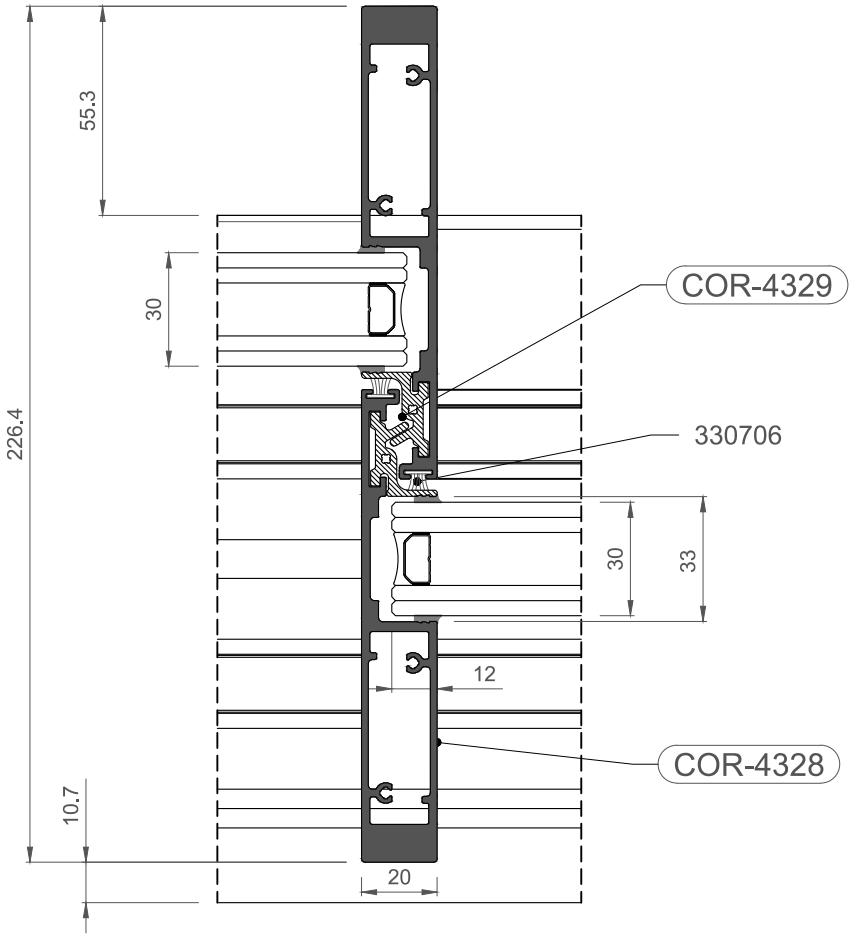

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150.6
COR-4362
COR-4329
330706
30
33
COR-4326
12
20

1:2

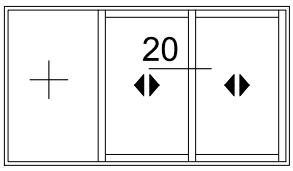

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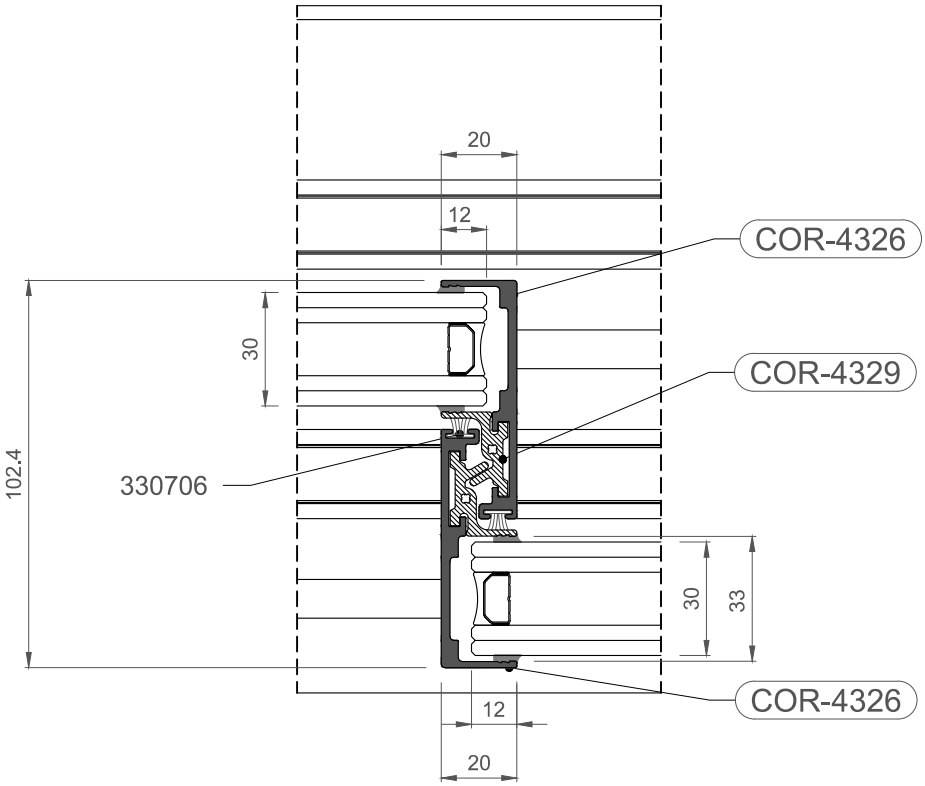

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30.7
12
20
30
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COR-4327
COR-4329
330706

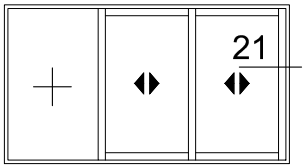

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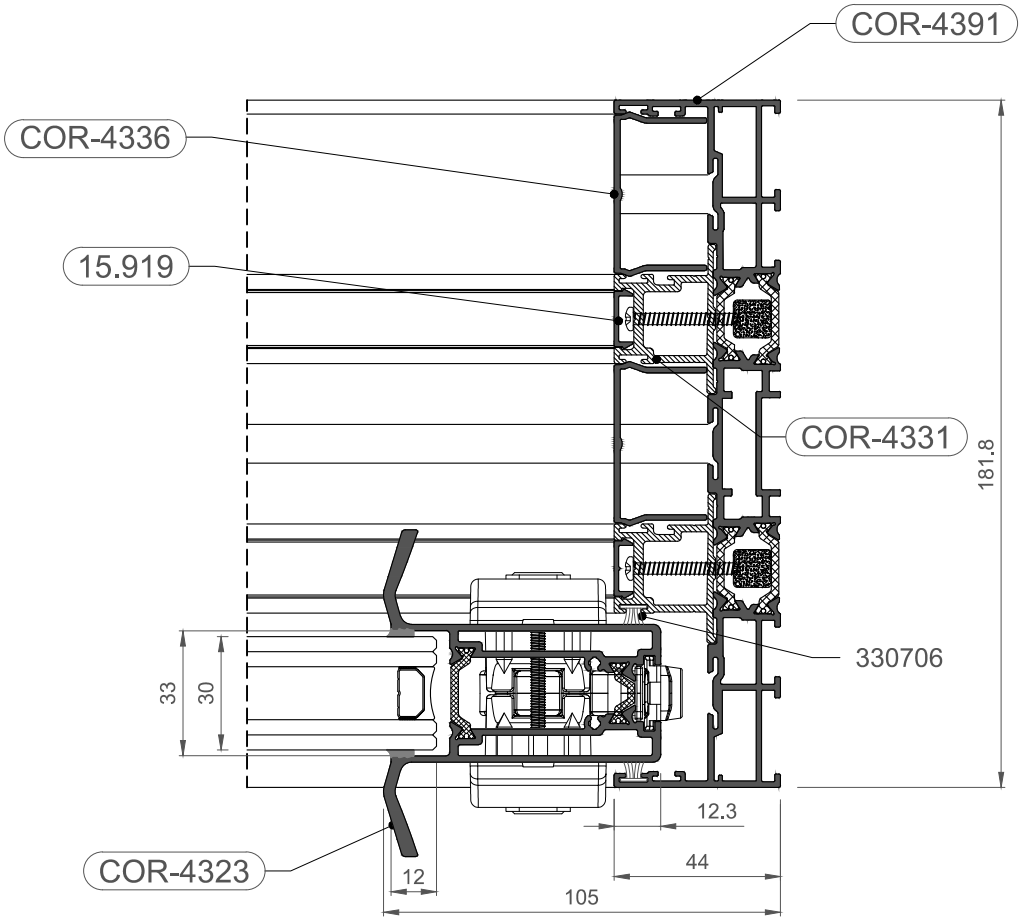

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COR-4329
330706
COR-4328

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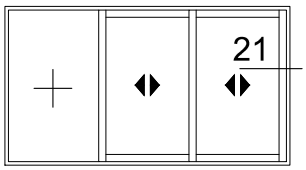

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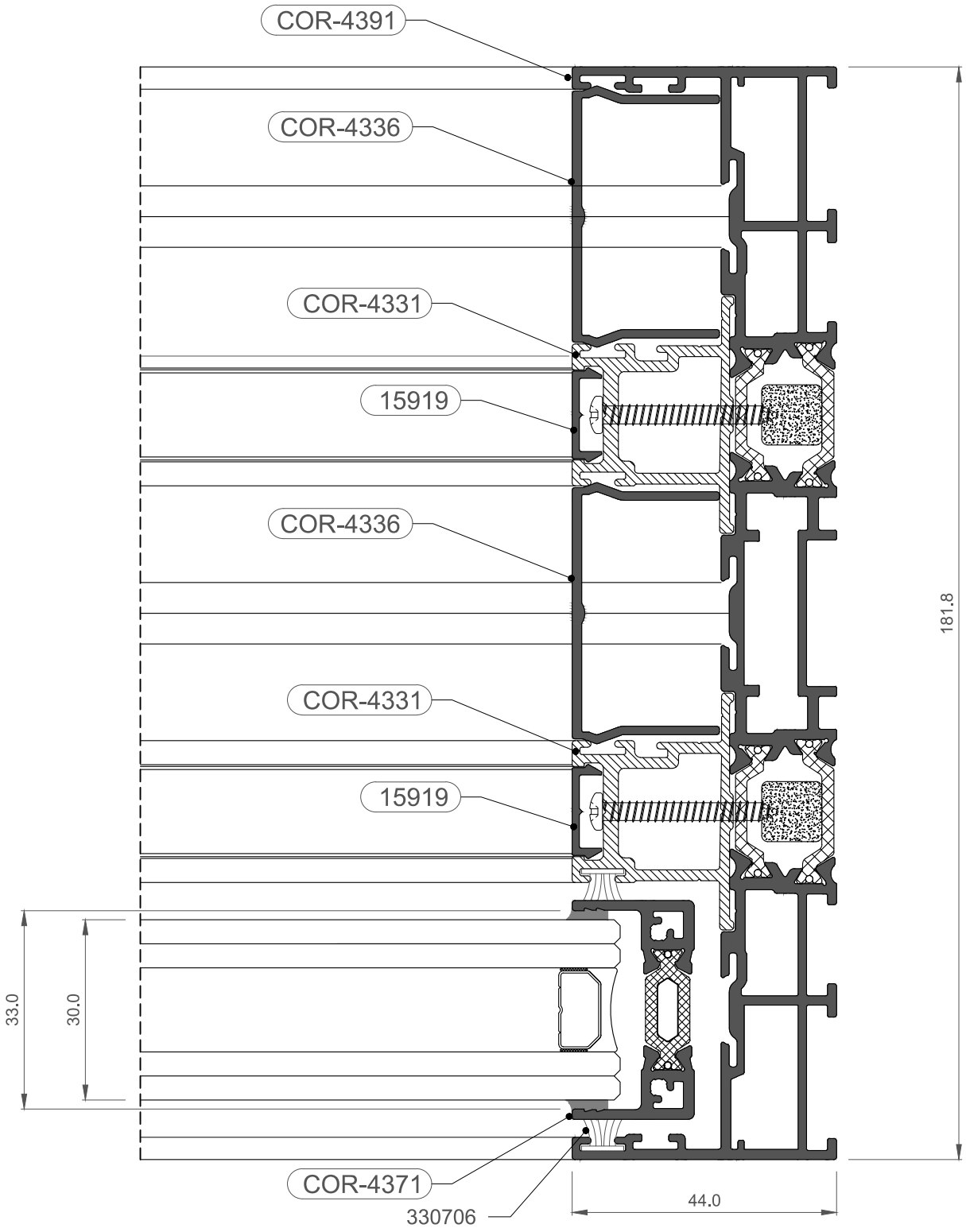

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COR-4326
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COR-4329
102.4
330706
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33
COR-4326
12
20


21

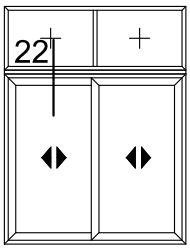

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COR-4331
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330706
33
30
12.3
44
COR-4323
12
105

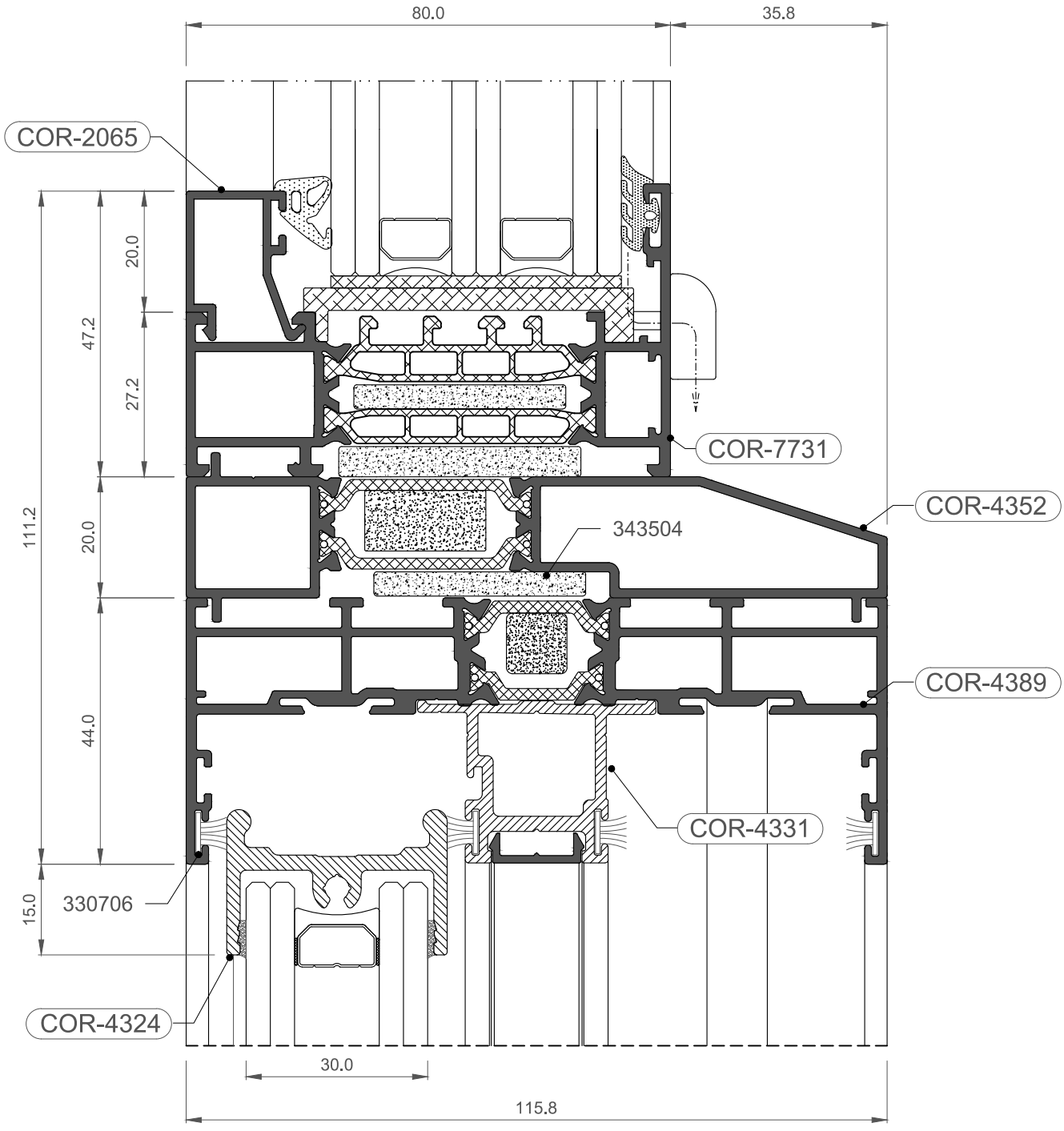
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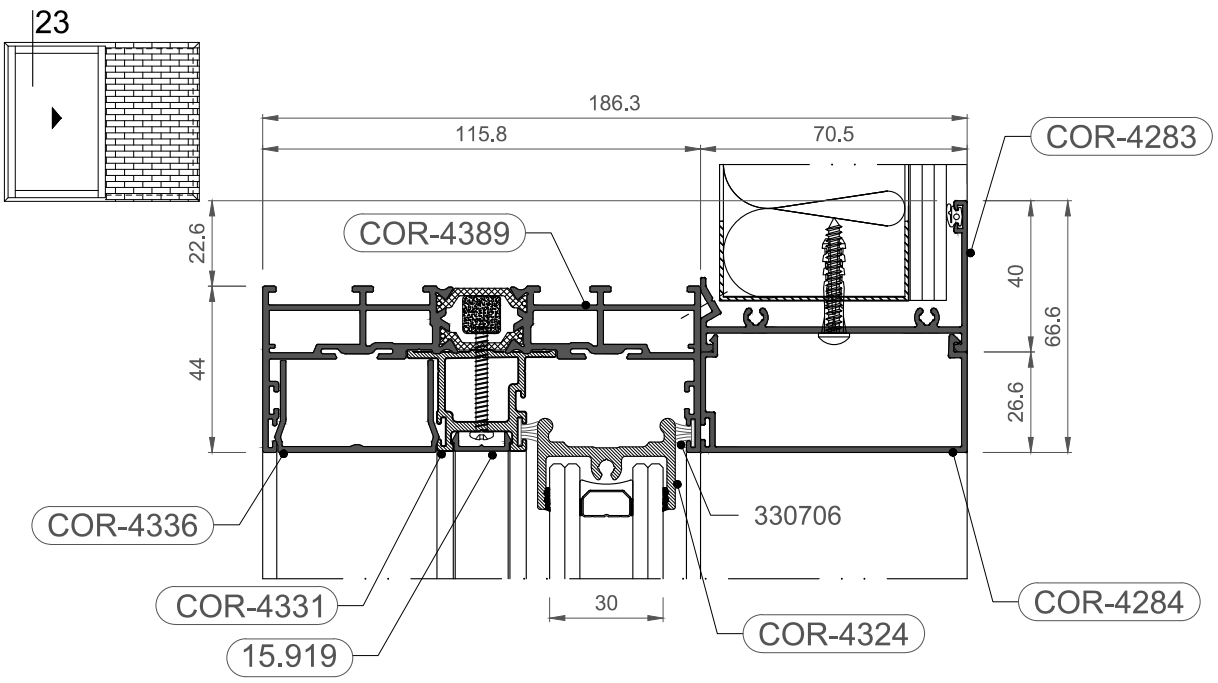

COR-4391
COR-4336
COR-4331
15919
COR-4336
COR-4331
15919
COR-4371
330706
181.8
33.0
30.0
44.0

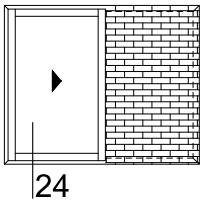
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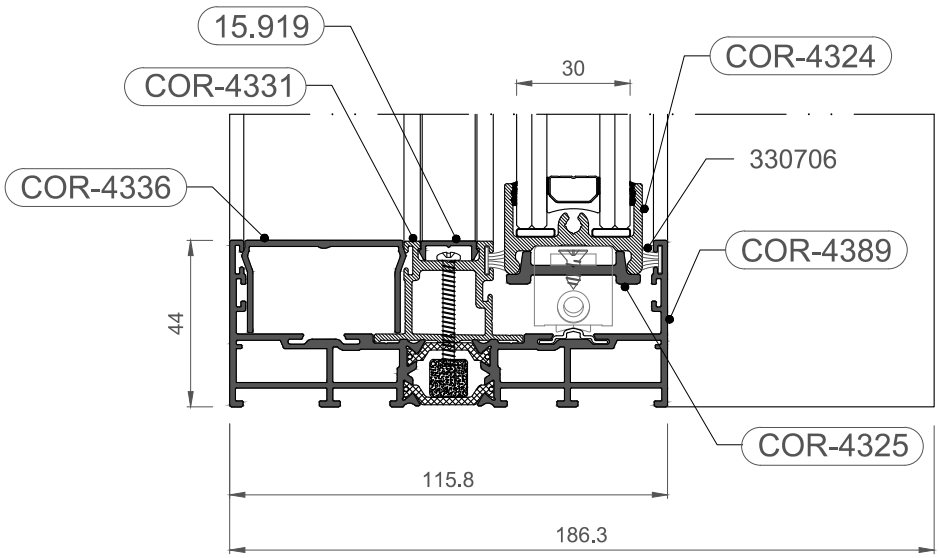

22


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COR-2065
20.0
47.2
27.2
111.2
20.0
44.0
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COR-4352
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COR-4331
30.0
115.8

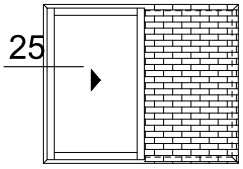
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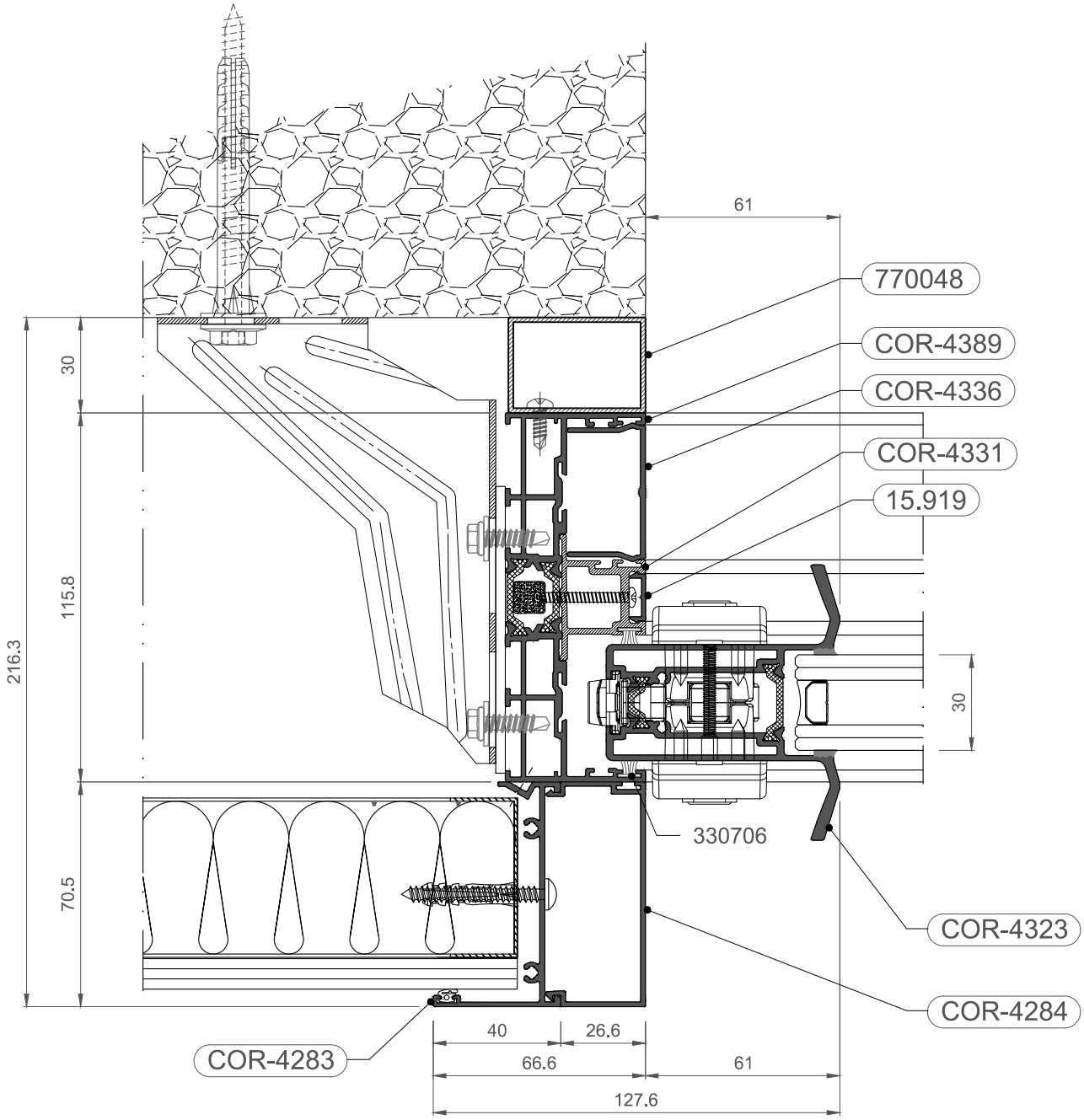

23
186.3
115.8
70.5
COR-4283
COR-4389
22.6
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66.6
26.6
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330706
COR-4331
30
COR-4284
COR-4324
15.919


24

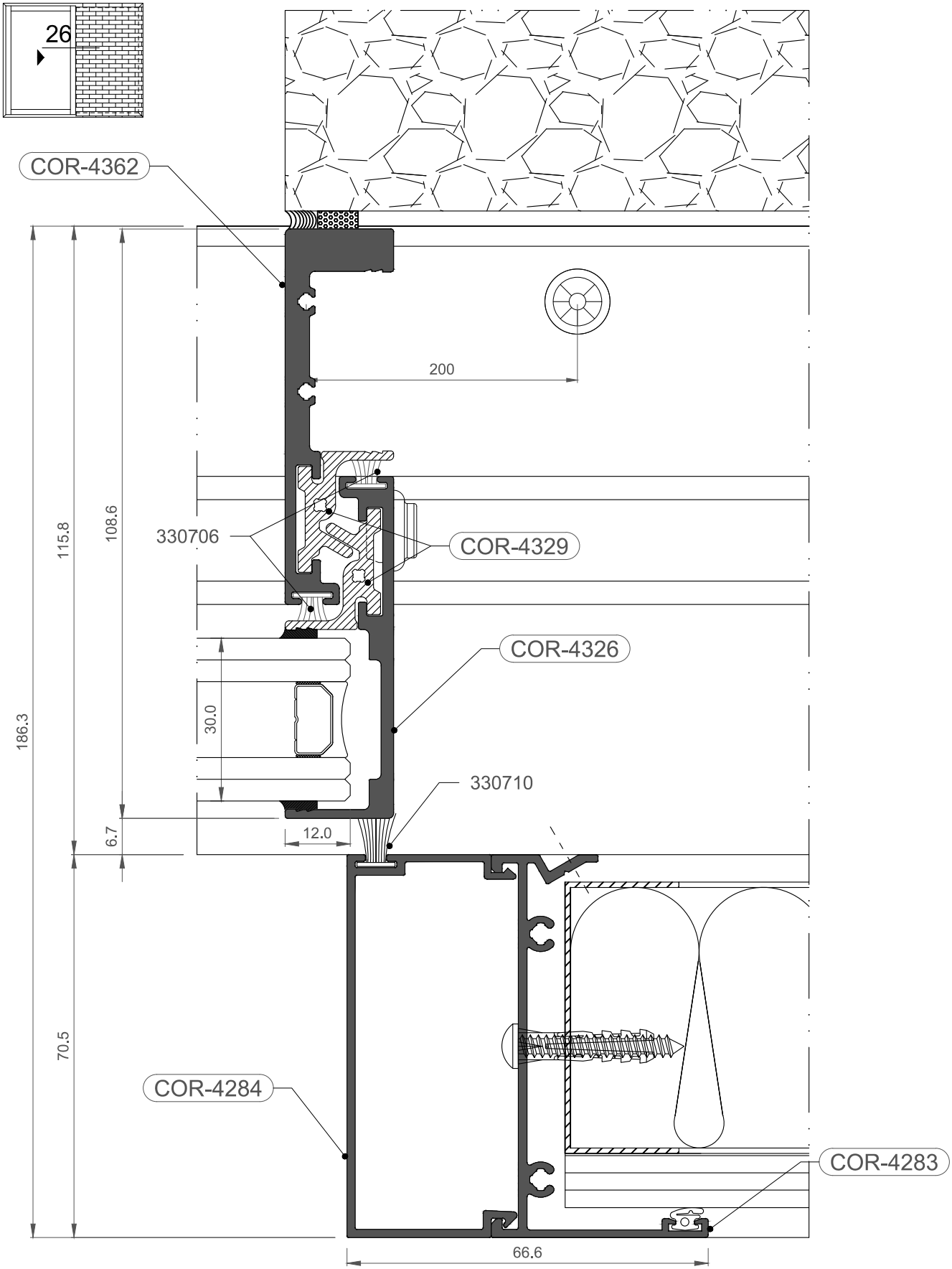

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330706
COR-4389
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COR-4325
115.8
186.3

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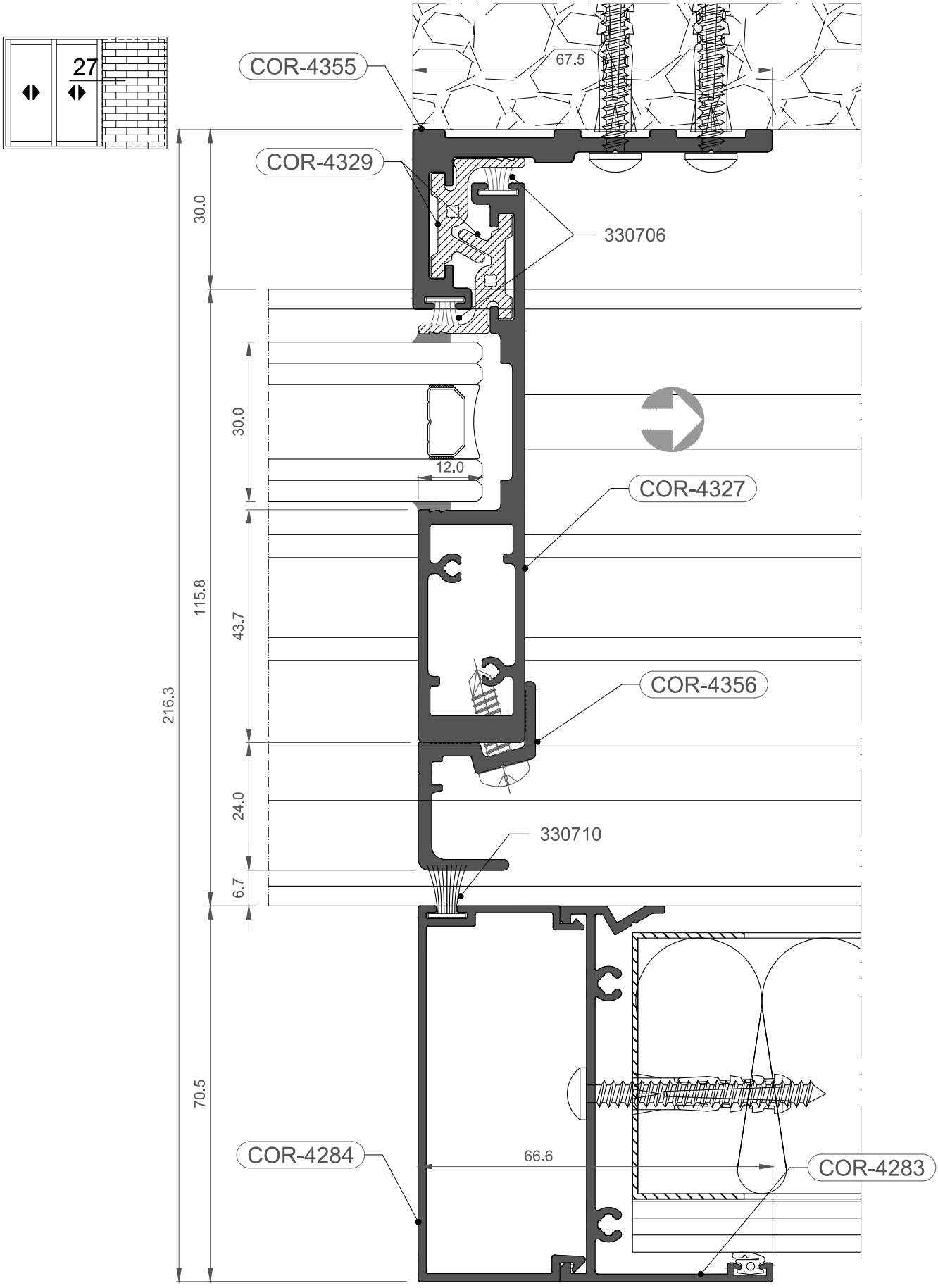

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COR-4336
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330706
70.5
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COR-4284
COR-4283
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26.6
66.6
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127.6

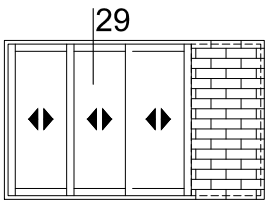
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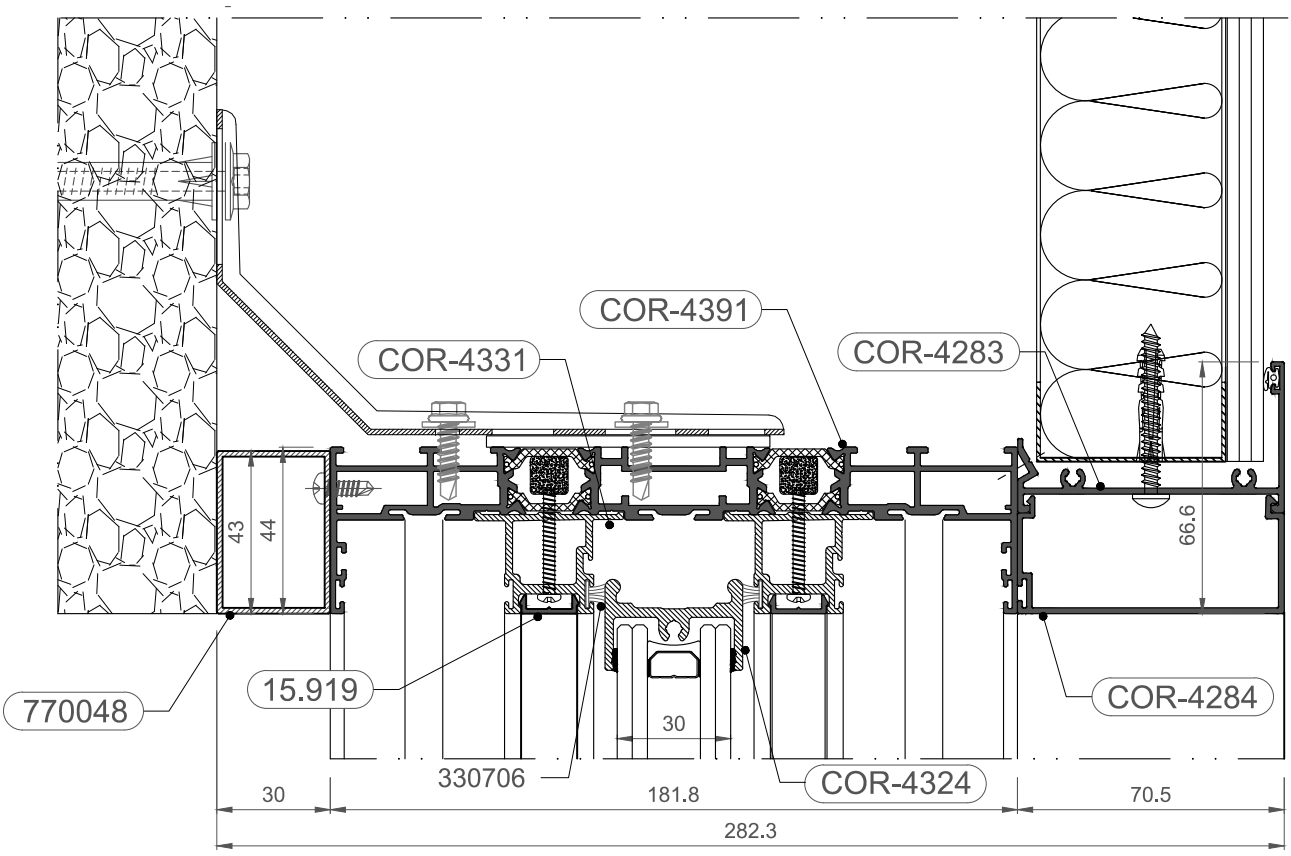

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330706
COR-4329
COR-4326
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108.6
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6.7
70.5
COR-4284
COR-4283
66.6

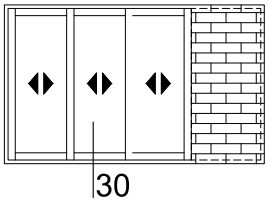
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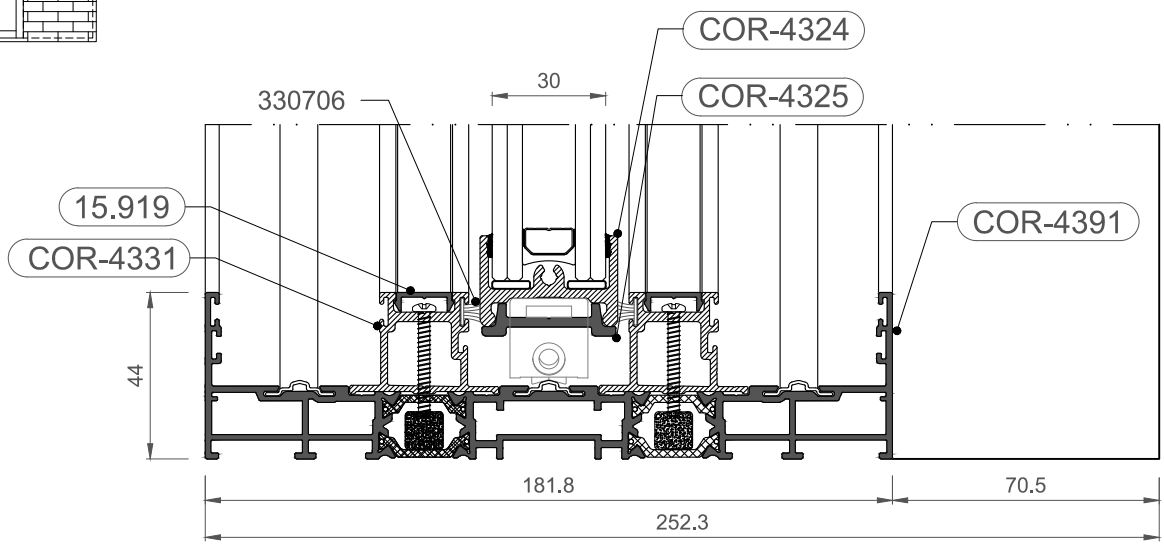

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30.0
12.0
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COR-4283

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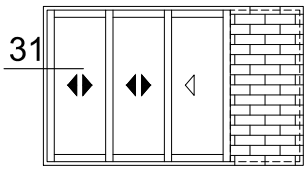

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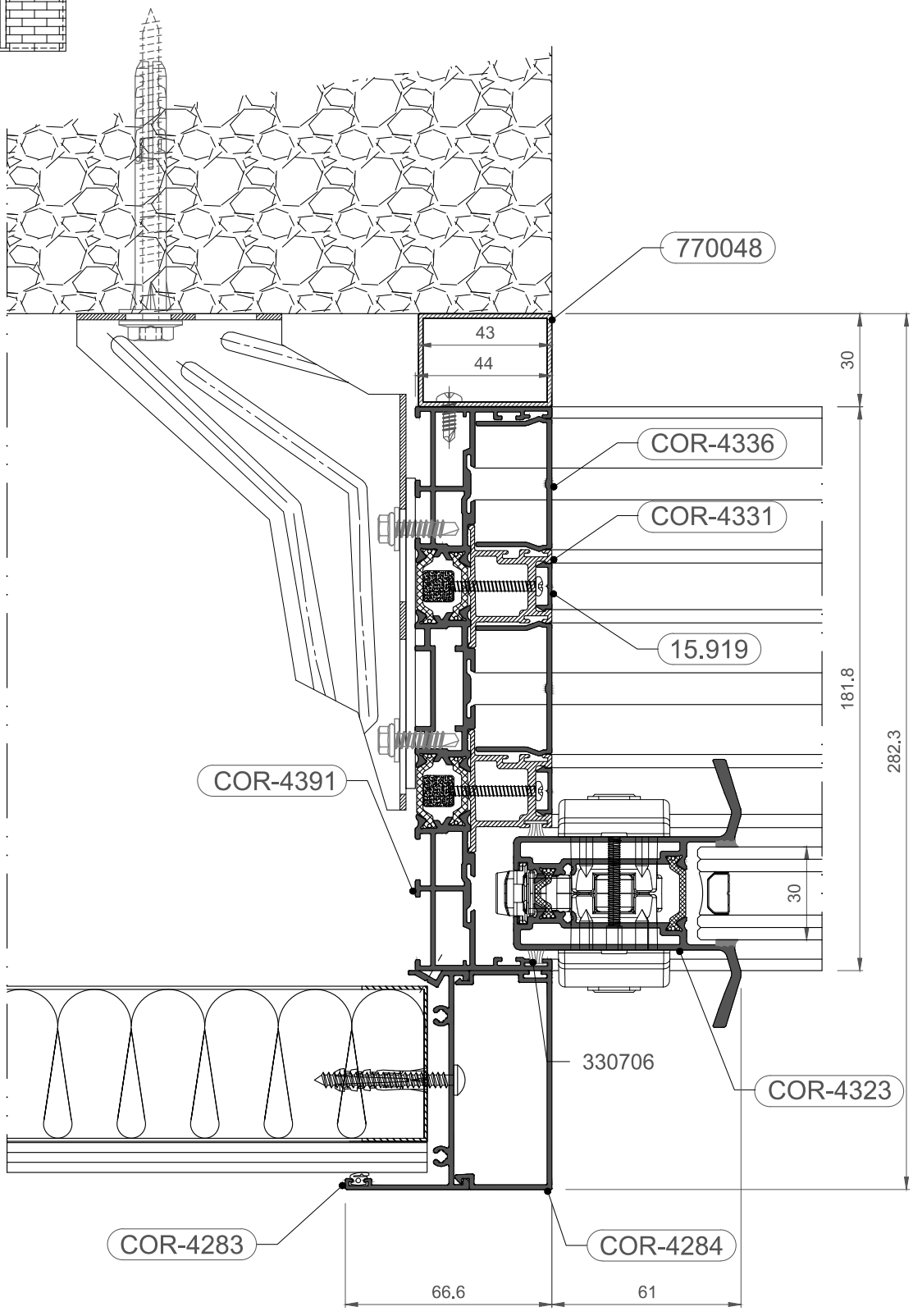

COR-4391
COR-4331
COR-4283
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44
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770048
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30
COR-4284
330706
COR-4324
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181.8
70.5
282.3


30

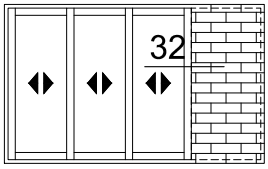

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181.8
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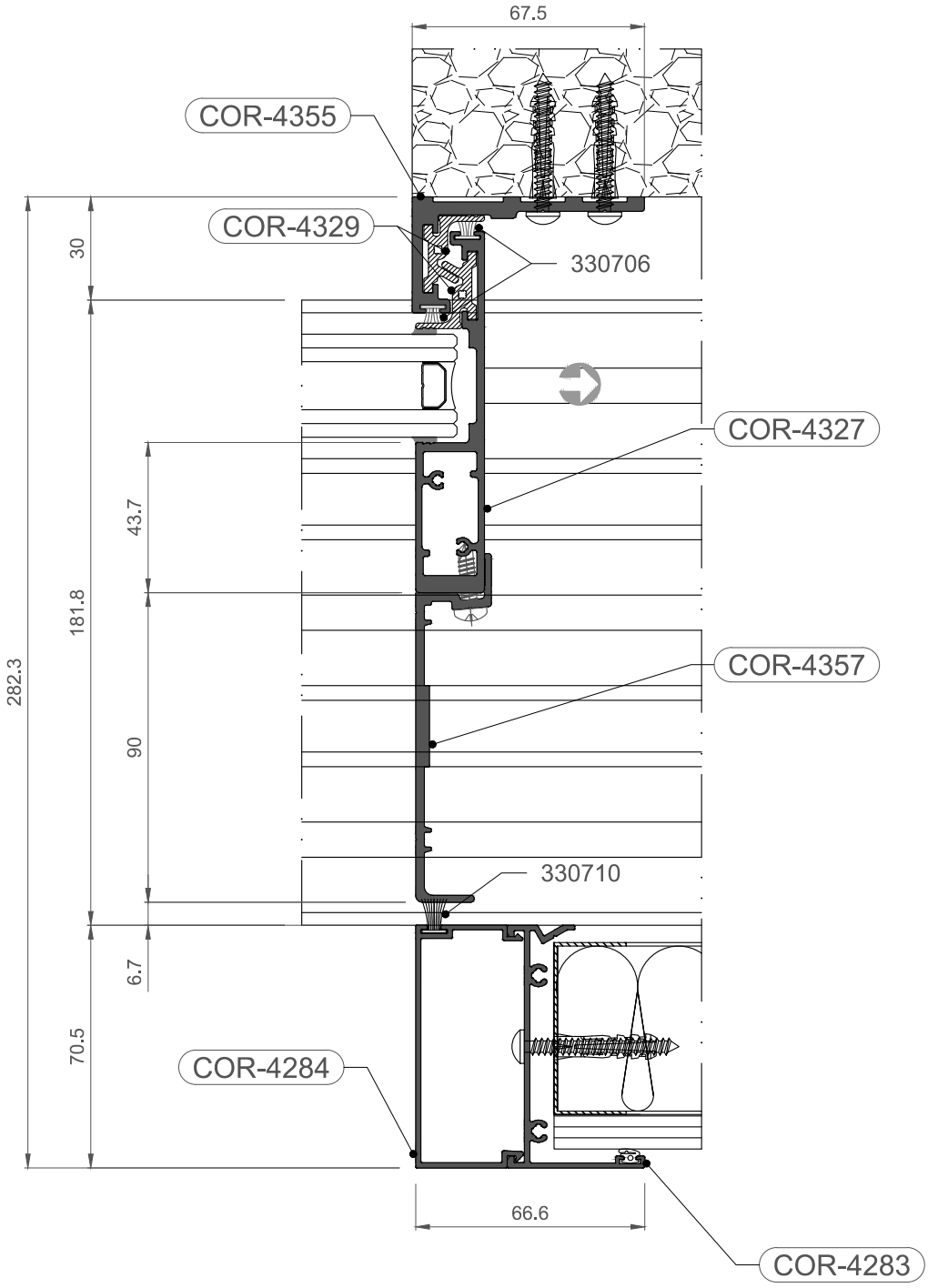
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31


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43
44
30
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282.3
COR-4391
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330706
COR-4323
COR-4283
COR-4284
66.6
61

1:2


32


67.5
COR-4355
COR-4329
330706
COR-4327
COR-4357
330710
COR-4284
COR-4283
66.6
282.3
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181.8
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90
6.7
70.5

# 6. ACRISTALAMIENTO
# 6. GLAZING

IMPORTANTE

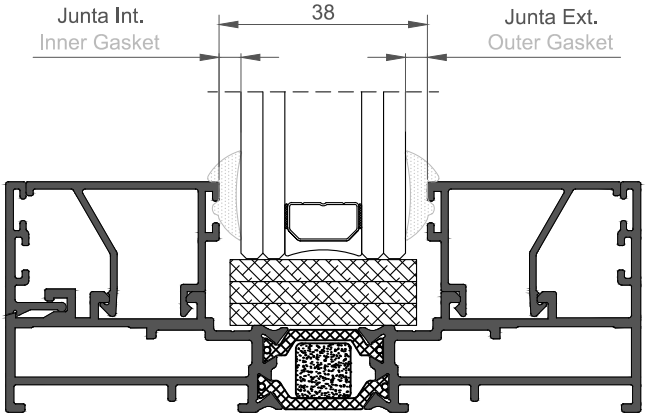
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# TABLA DE ACRISTALAMIENTO
## GLAZING TABLES

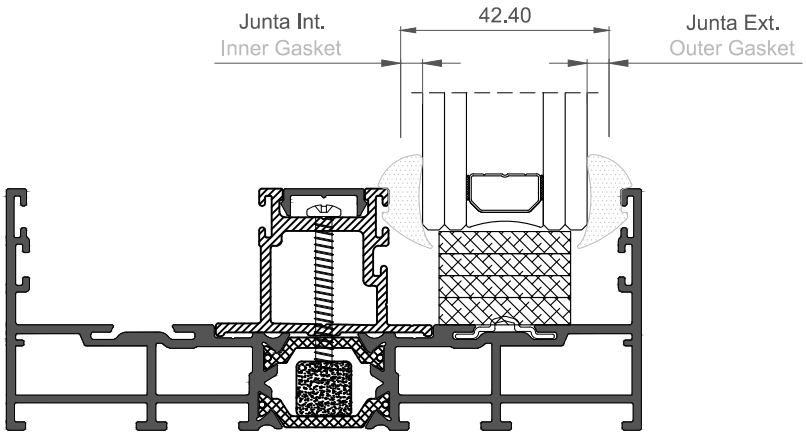
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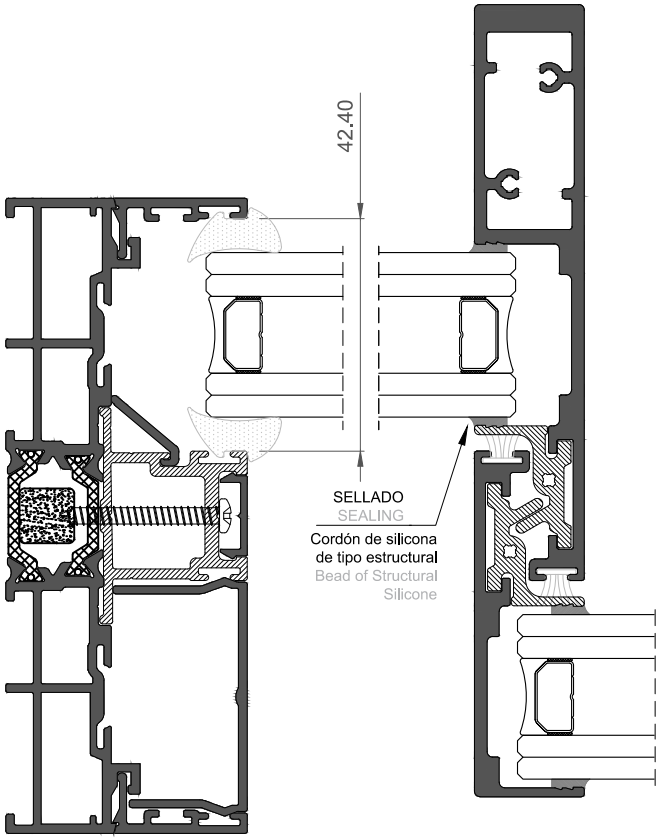



| JUNTAS/GASKET | | |
|---|---|---|
| Referencia/ Reference | Espesor (mm) Thickness (mm) | Dibujo/ Design |
| 240135 | 4 | |
| 242701 | 5 | |

| ACRISTALAMIENTO EN/GLAZING IN COR-4337 | | |
|---|---|---|
| Vidrio Glass | Junta Interior/ Inner Gasket | Junta Exterior/ Outer Gasket |
| **30** | 4,00 | 4,00 |
| **28** | 5,00 | 5,00 |

### HOJA Y FIJO/SASH AND FIXED

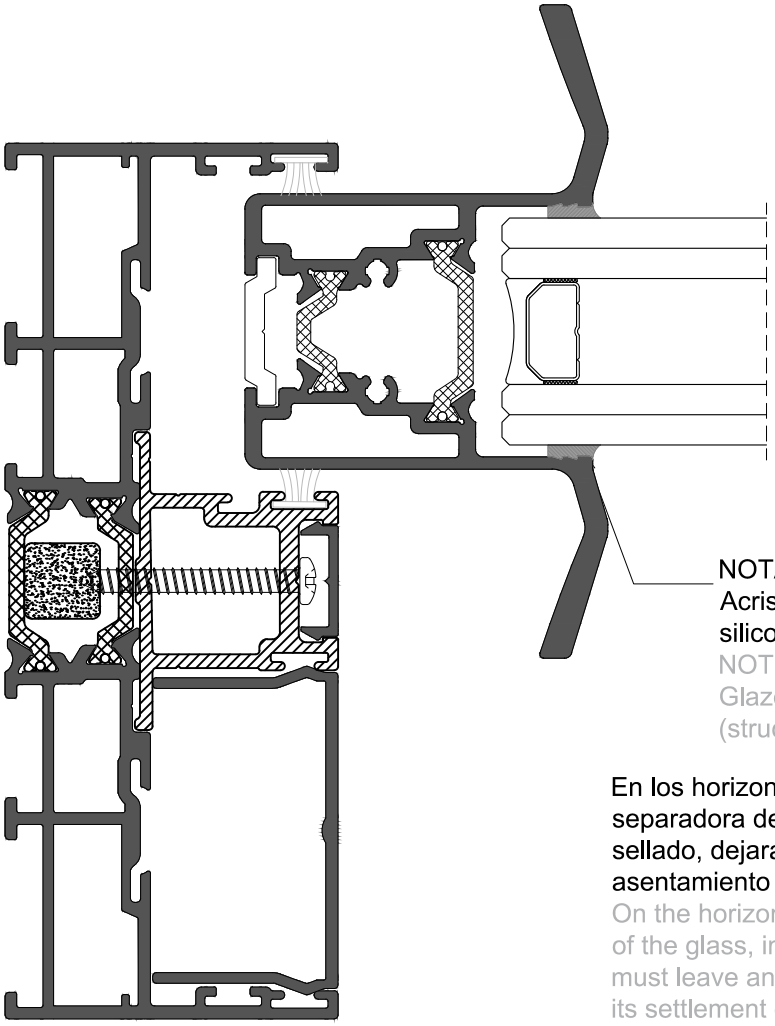



| JUNTAS/GASKET | | |
|---|---|---|
| Referencia/ Reference | Espesor (mm) Thickness (mm) | Dibujo/ Design |
| 240136 | 6 | |
| 250097 | 7 | |

| ACRISTALAMIENTO EN/GLAZING IN COR-4348, 4349, 4380, 4381, 4386, 4387, 4388 y/and 4389. | | |
|---|---|---|
| Vidrio Glass | Junta Interior/ Inner Gasket | Junta Exterior/ Outer Gasket |
| **30** | 6,00 | 6,00 |
| **28** | 7,00 | 7,00 |

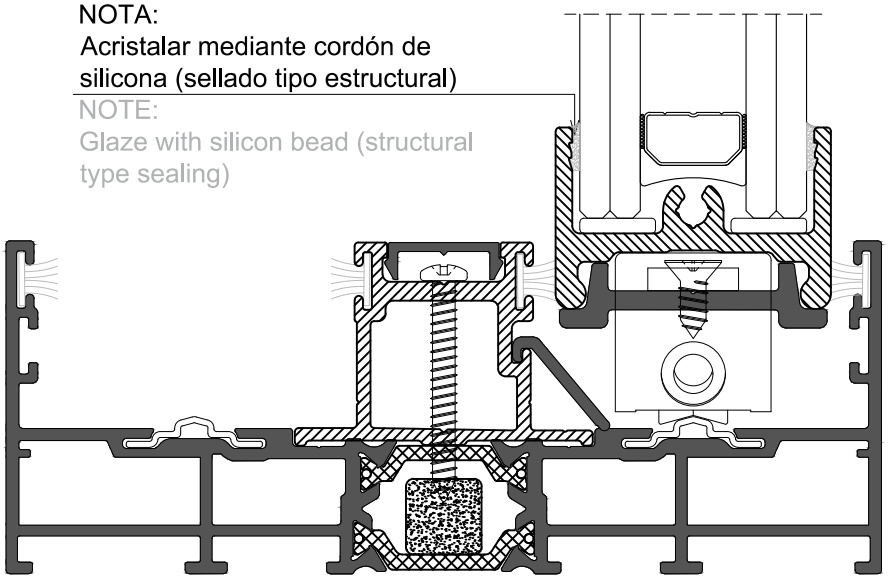
## DETALLES ACRISTALAMIENTO
GLAZING DETAILS



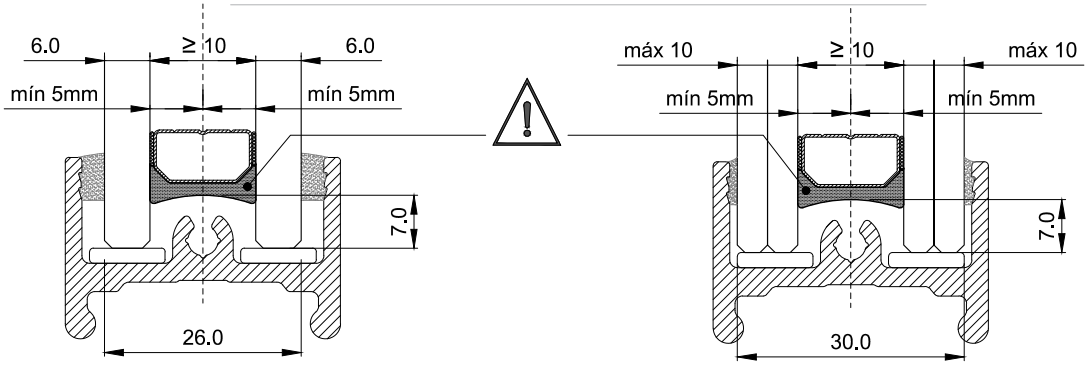
NOTA:
Acristalar mediante cordón de silicona (sellado tipo estructural)
NOTE:
Glaze with silicon bead (structural type sealing)

En los horizontales, la varilla separadora del vidrio, incluido el sellado, dejará 7 mm libres para su asentamiento en la hoja de ruedas.
On the horizontals, the spacer bar of the glass, including the sealing, must leave an allowance of 7mm for its settlement on the horizontal sash profile.

NOTA:
Acristalar mediante cordón de silicona (sellado tipo estructural)
NOTE:
Glaze with silicon bead (structural type sealing)



## RECOMENDACIÓN DE FABRICACIÓN DE VIDRIO
## RECOMMENDATION FOR FABRICATION OF GLASS




Espesor mínimo
Minimum Thickness

Espesor máximo
Maximum thickness

⚠ **El sellado del vidrio en su fabricación debe ser realizado con silicona Dowsil 3362 ó Sikasil IG25 (nunca con polisulfuro o poliuretanos)**
Se recomienda utilizar varilla separadora de color negro.
Nota: La cámara del vidrio no podrá ser nunca inferior a 10mm, ya que debe librar el gusanillo de la hoja de ruedas.
En caso de lunas no simétricas se respetarán los 5mm de la cara interior de la luna al eje del portatornillos de la hoja de ruedas.
La superficie del vidrio no puede ser mayor de 6m² por hoja.

⚠ **The sealing of the pane must be done with silicon Dowsil 3362 or Sikasil IG25 (never with polisulfyde or poliurethane)**
The use of a black separation rod is recommended.

Note: The space between panes must never be under 10mm, since it must release the lodge for screws of the bearing profile.
In case of non symetric panes the 5mm distance from the inner side of the pane to the axis of the lodge for screws of the horizontal sash profile must be respected.
The surface of the pane cannot exceed 6m² per sash.

### RECOMENDACIÓN TÉCNICA ACRISTALAMIENTO

El vidrio de cámara, deberá estar compuesto por un vidrio exterior (el expuesto a la carga de viento) que como mínimo debe cumplir las siguientes limitaciones:

- Vidrio laminado (stadip) **3+3 mm.** ; Para hojas de superficie ≤ **1.5 m²**
- Vidrio laminado (stadip) **4+4 mm.** ; Para hojas de superficie ≤ **2.75 m²**
- Vidrio laminado (stadip) **4+5 mm.** ; Para hojas de superficie ≤ **3.5 m²**
- Vidrio laminado (stadip) **5+5 mm.** ; Para hojas de superficie ≤ **4.4 m²**
- Vidrio **templado de 6 mm.** ; Para hojas de superficie ≤ **4.7 m²**
- Vidrio **templado de 8 (ó 10 mm.)** ; Para hojas de superficie ≤ **6 m²**

La relación entre el alto de la hoja (**h**) y su ancho (**l**), siempre debe cumplir: **(h/l)** ≤ **3**
Nota: Esta recomendación es para situaciones de uso normales. Para situaciones de uso especiales y/o hojas con relación alto / ancho >3, deben ser estudiados específicamente.

### GLAZING TECHNICAL RECOMMENDATION

The glass of the chamber must be composed by an external glass (which is exposed to the windload) which must obey the following limitations:

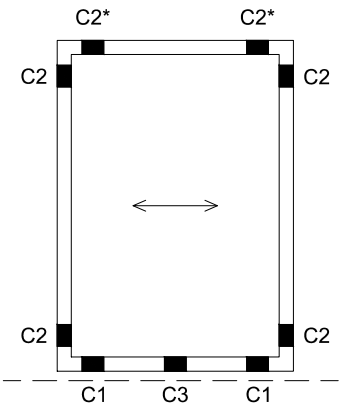
- Laminated glass (stadip) **3+3 mm.** ; For sash with surface ≤ **1.5 m²**
- Laminated glass (stadip) **4+4 mm.** ; For sash with surface ≤ **2.75 m²**
- Laminated glass (stadip) **4+5 mm.** ; For sash with surface ≤ **3.5 m²**
- Laminated glass(stadip) **5+5 mm.** ; For sash with surface ≤ **4.4 m²**
- Tempered glass of **6 mm.** ; For sash with surface ≤ **4.7 m²**
- Tempered glass of **8 (or 10 mm.)** ; For sash with surface ≤ **6 m²**

The relation between the height of the sash (**h**) and its width (**w**), must always be: **(h/w)** ≤ **3**

Note: This recommendation is for situations of normal use. For situations of special use and/or sashes with a relation of height / width >3, they must be specifically studied.

# POSICIONAMIENTO RECOMENDABLE DE LOS CALZOS, SEGÚN SU APLICACIÓN
## ADVISABLE LAYOUT FOR THE WEDGES, IN ACCORDANCE TO ITS USE

CORREDERA
SLIDE SYSTEM




Nomenclatura de los Calzos:
C1 = CALZO DE APOYO
C2 = CALZO PERIMETRAL
C3 = CALZO DE SEGURIDAD

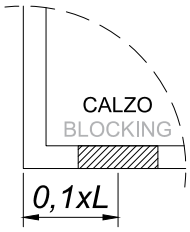
Nota:
Los calzos deben colocarse a la derecha de los puntos de rodamiento.
C1: Calzo de 2mm (referencia 314321)
C2: Calzo de 2÷4 mm
C2*: Calzo 2mm
C3: Calzo 1mm

Nomenclature of the Blockings:
C1= SUPPORT WEDGE
C2= PERIMETER WEDGE
C3= SECURITY WEDGE

Note:
The wedges must be placed at the right of the bearing points.
C1: Wedge of 2mm (reference 314321)
C2*: Wedge of 2÷4 mm
C3: Wedge of 1mm

Notas:
- Los calzos deben colocarse necesariamente como preven los croquis arriba indicados, sin añadir otros calzos en otras situaciones.
- La distancia entre el eje de los calzos y el borde del vidrio, será aprox. L/10 (L = longitud de vidrio.)
- Debe quedar lo más próximo posible a los rodamientos y delante de éstos.

Notes:
- The wedges must be placed in accordance with the sketches above, without adding other wedges in other positions.
- The distance between the axis of the wedges and the edge of the glass will be aprox. L/10 (L = length of the glass.)
- It must be as close as possible to the bearings and in front of these.



# 7. SECCIONES DE DESPIECE
# 7. CUTTING PIECE SECTIONS

IMPORTANTE

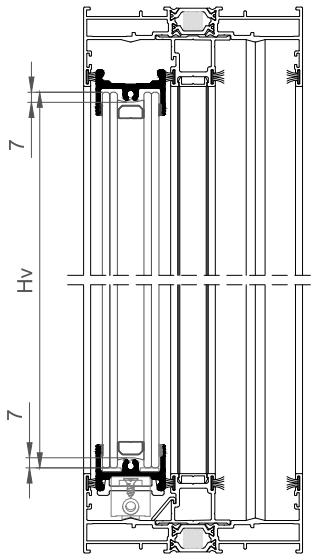
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IMPORTANT

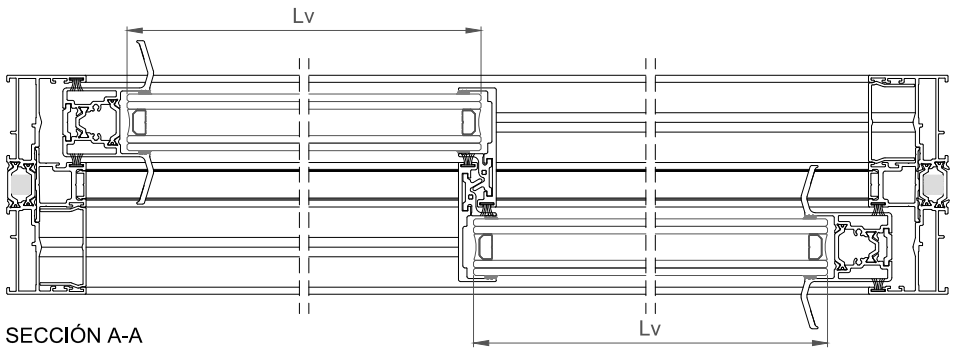
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Detalle de fabricación del vidrio/ Glass fabrication details

E=1:4




SECCIÓN B-B
SECTION B-B



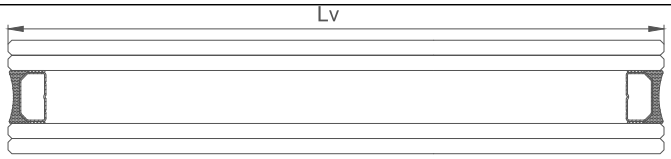

SECCIÓN A-A
SECTION A-A

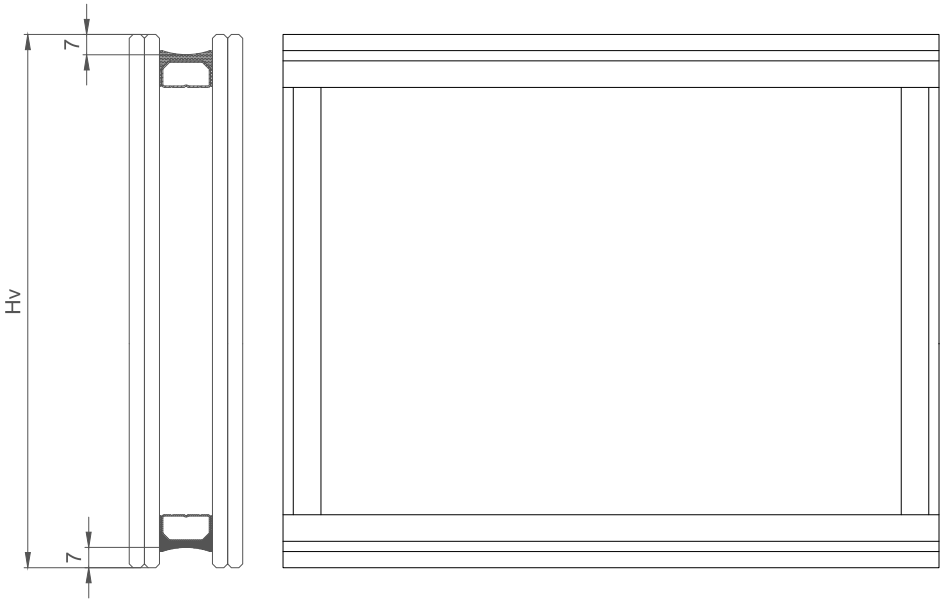
## *VIDRIO DECALADO (largos horizontales)*

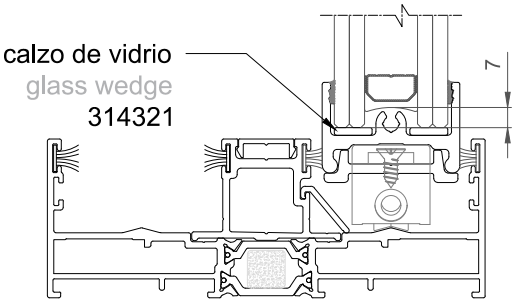
OFFSET GLASS (horizontal long)

*Se tendrán en cuenta los 7mm que hay que separar la varilla del gusanillo del perfil para posibilitar la correcta colocación del vidrio sobre la hoja de ruedas.*
*Ver detalle inferior.*

*The 7mm gap between the spacer bar and the edge of the glass must be consistent to allow for the correct location of the glass on the horizontal sash profile*
*See inner detail.*



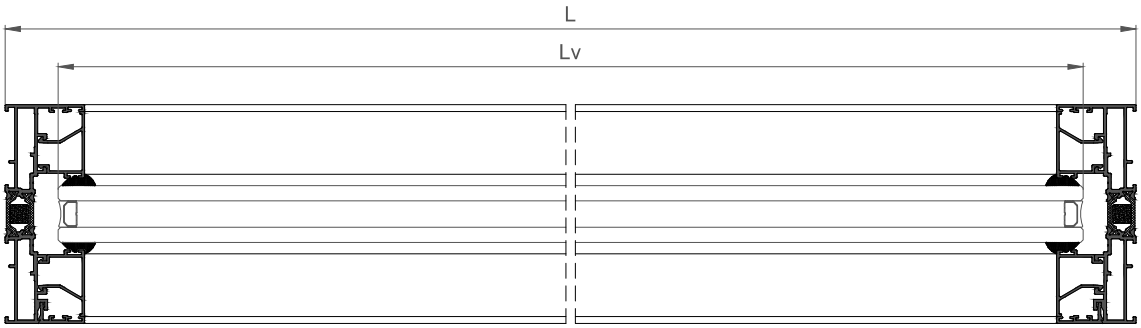



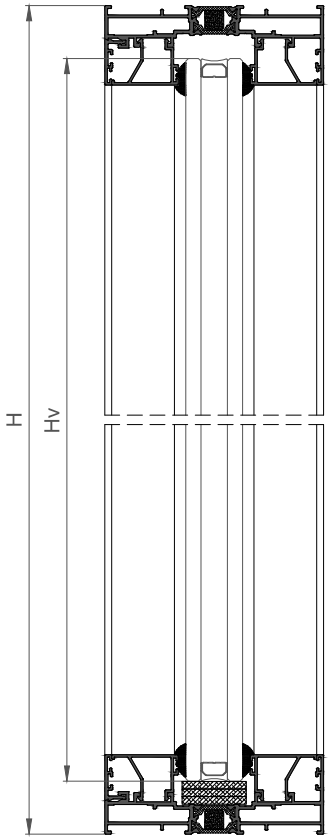

(Escala 1:2)
(Scale 1:2)

Fijo/ Fixed light

E=1:4

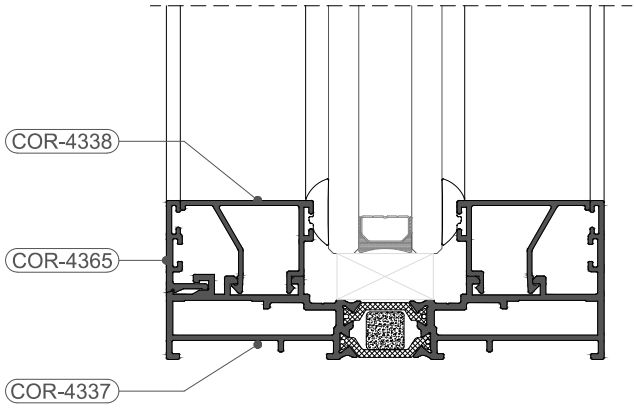


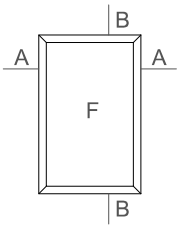

SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B

DETALLE SECCIÓN B-B
DETAIL SECTION B-B
Escala 1:2
Scale 1:2




| | | | | |
|---|---|---|---|---|
| COR-4337 | | | x 2 | L |
| | | | x 2 | H |
| COR-4365 | | | x 2 | L - 35 |
| | | | x 2 | H - 35 |
| COR-4338 | | | x 4 | L - 44 |
| | | | x 4 | H - 84 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |

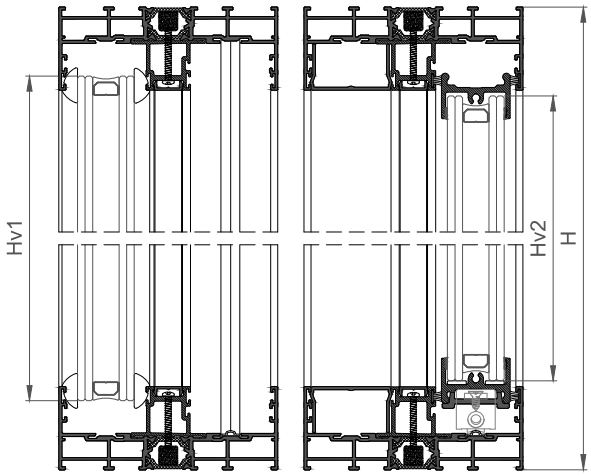
| | | |
|---|---|---|
| | 920100 | x 2 |

| | | |
|---|---|---|
| | 240135 | 4L + 4H |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv = L - 56 | Hv = H - 56 |

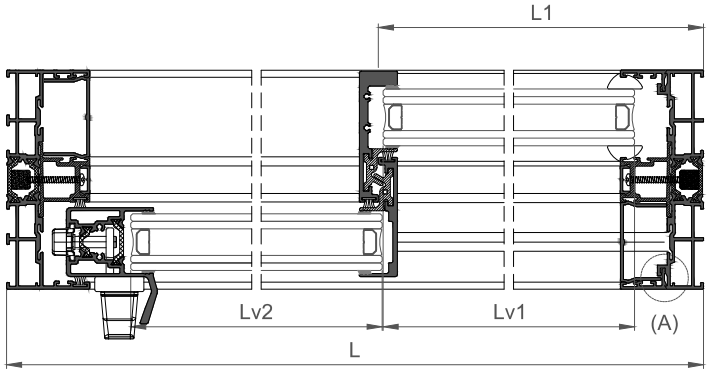
Ventana 1 hoja y fijo con carril de rodadura inox/ 1 sash window and fixed light with stainless steel rail

E=1:4



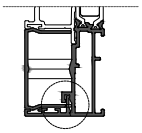

SECCIÓN C-C
SECCIÓN C-C

SECCIÓN B-B
SECTION B-B

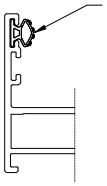



Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

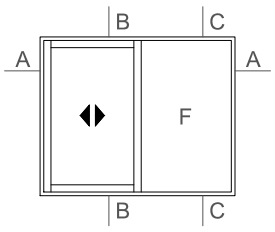
SECCIÓN A-A
SECTION A-A



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344332 | x 1 |
| | 344306 | x 4 |
| | 282321 | x 1 |
| | 317121 | x 2 |
| | 302130 | x 2 |
| | 304335 | x 1 |
| | 344360 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 2 |
| | 920100 | *** |
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |

| | | | | |
|---|---|---|---|---|
| | | | x 2 | L |
| COR-4389 | | | x 1 | H |
| COR-4388 | | | x 1 | H |
| COR-4365 | | | x 2 | H - 39.5 |
| COR-4325 | | | x 1 | L - L1 -89.7 |
| COR-4324 | | | x 2 | L - L1 - 56.7 |
| COR-4322 | | | x 1 | H - 76 |
| (1) | | | x 1 | H - 76 |
| COR-4329 | | | x 1 | H - 116 |
| | | | x 1 | H - 88 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - L1 - 54 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L - L1 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 | |
| | x 1 | Lv2 = L-L1-63.7 | Hv2 = H - 94 | |

*** Ver página de detalles de montaje *** See page of assembly details.

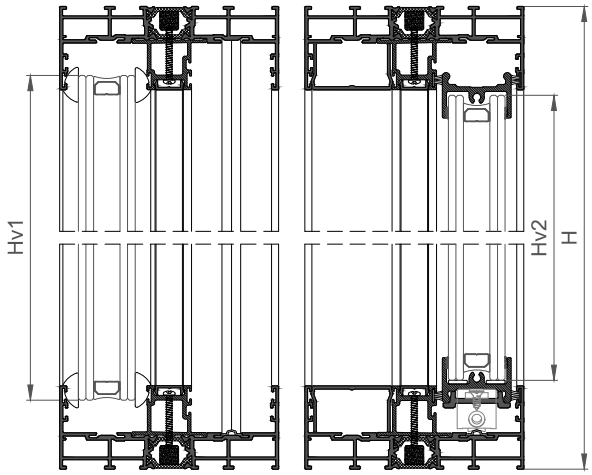
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

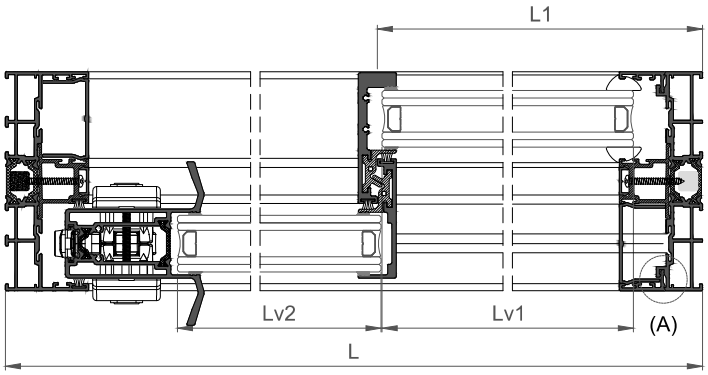
Balconera 1 hoja con cerradura y fijo con carril de rodadura inox/ 1 sash balcony with lock and fixed light with stainless steel rail

E=1:4



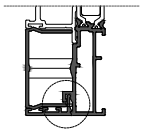

SECCIÓN C-C
SECTION C-C

SECCIÓN B-B
SECTION B-B

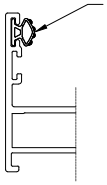



Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

SECCIÓN A-A
SECTION A-A



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

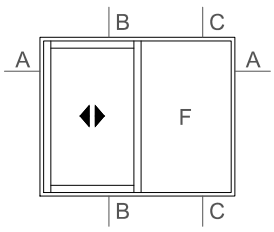
| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |

| | | |
|---|---|---|
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 317121 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 344362 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 2 |

| | | |
|---|---|---|
| | 920100 | *** |

| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |




| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L-L1-89 | Hv2 = H - 94 |

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 1 | H |
| COR-4388 | | x 1 | H |
| COR-4365 | | x 2 | H - 39.5 |
| COR-4325 | | x 1 | L - L1 -115 |
| COR-4324 | | x 2 | L - L1 - 82 |
| COR-4323 | | x 1 | H - 76 |
| (1) | | x 1 | H - 76 |
| COR-4329 | | x 1 | H - 116 |
| | | x 1 | H - 88 |
| COR-4362 | | x 1 | H - 41 |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4336 | | x 2 | L - L1 - 54 |
| | | x 2 | H - 41 |
| 15.919 | | x 2 | L - L1 - 49.1 |
| | | x 2 | L1 - 35.6 |
| | | x 2 | H - 88 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 1 | L - 39 |

*** Ver página de detalles de montaje *** See page of assembly details

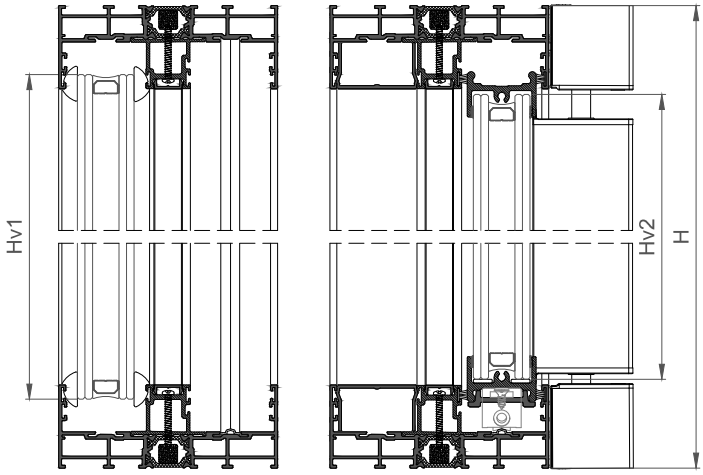
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

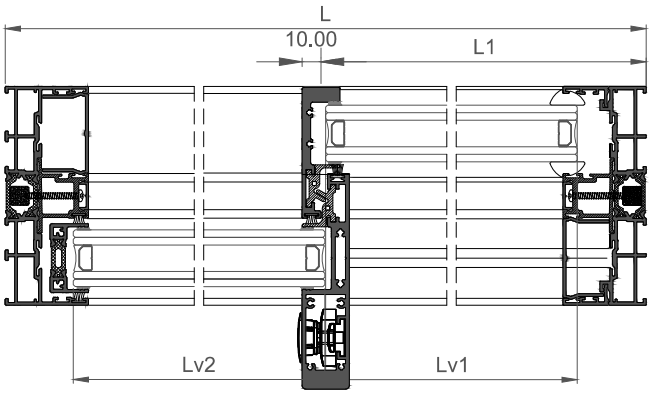
# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

Ventana 1 hoja con cierre central y fijo con carril de rodadura inox/ 1 sash window with central lock and fixed light with stainless steel rail

E=1:4



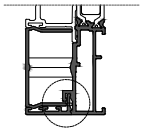




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

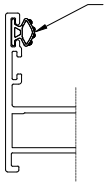
SECCIÓN A-A
SECTION A-A

SECCIÓN C-C
SECTION C-C

SECCIÓN B-B
SECTION B-B

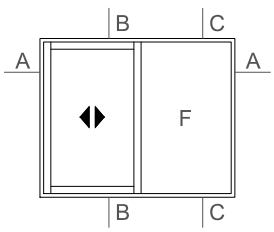


(A) Hay que fresar 3mm.
(A) Need to mill 3mm.



Opción de junta corredera
Option of sliding gasket
Ref: 334260 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 4L + 4H |
| | 240136 | 4Lv1 + 2Hv1 |




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 2 |
| | 394012 | x 1 |
| | 394800 | x 1 |
| | 394805 | x 1 |
| | 394806 | x 1 |
| | 394322 | x 1 |
| | 317121 | x 2 |
| | 304335 | x 1 |
| | 394371 | x 1 |
| | 394305 | x 1 |
| | 394301 | x 1 |
| | 304385 | x 2 |
| | 920100 | *** |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 |
| | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | x 1 | Lv2 = L-L1-34 | Hv2 = H - 94 |

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 1 | H |
| COR-4388 | | | x 1 | H |
| COR-4365 | | | x 2 | H - 39.5 |
| COR-4325 | | | x 1 | L - L1 - 56 |
| COR-4324 | | | x 2 | L-L1-23 (1) |
| COR-4371 | | | x 1 | H - 76 |
| COR-4378 | | | x 1 | H - 76 |
| COR-4329 | | | x 1 | H - 116 |
| | | | x 1 | H - 88 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - L1 - 54 |
| | | | x 2 | H - 41 |
| 15919 | | | x 2 | L - L1 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

(1) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(1) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

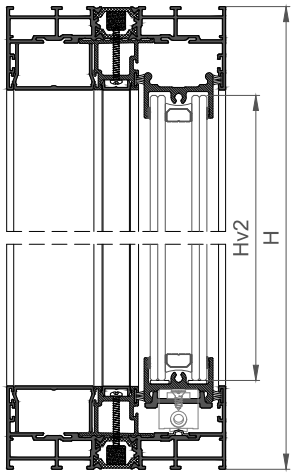
*** Ver página de detalles de montaje
*** See page of assembly details

# COR VISION
Secciones de despiece

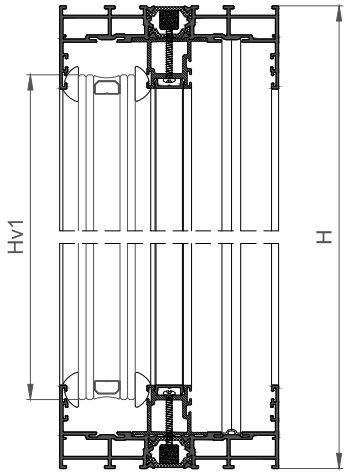
## COR VISION
Cutting piece sections

Ventana 2 hojas con fijos laterales con carril de rodadura inox/ 2 sashes window with fixed light laterals with stainless steel rail

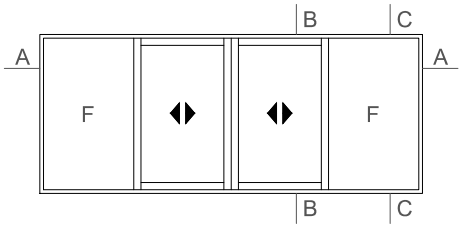
E=1:4

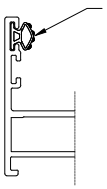



SECTION B-B

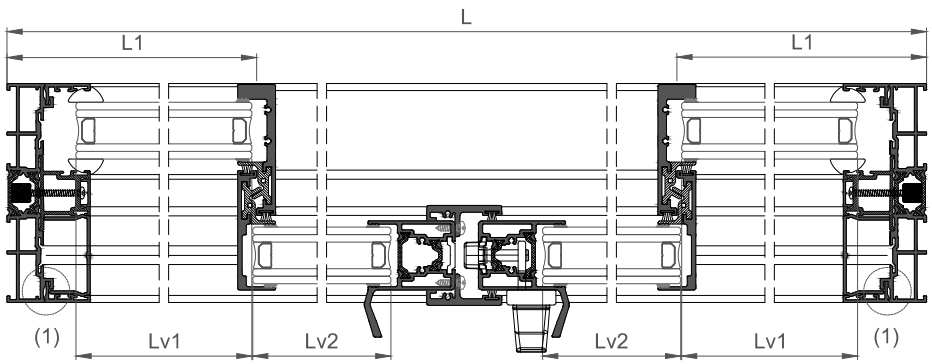



SECCIÓN C-C
SECTION C-C



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

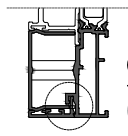
SECCIÓN A-A
SECTION A-A

| | | |
|---|---|---|
| | 248220 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344332 | x 1 |
| | 344306 | x 4 |
| | 282321 | x 1 |
| | 317121 | x 4 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 304360 | x 1 |
| | 304361 | x 1 |
| | 304366 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | |
|---|---|---|
| | 330706 | 4L + 6H |

| | | |
|---|---|---|
| | 240136 | 8Lv1 + 4Hv1 |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2=L/2-L1-38.2 | Hv2 = H - 94 |

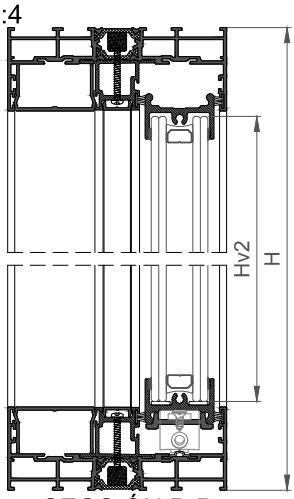
| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 2 | L/2-L1-64.2 |
| COR-4324 | | | x 4 | L/2-L1-31.2 |
| COR-4322 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - 2L1 - 20 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L - 2L1 - 20 |
| | | | x 4 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva / Passive sash | x 1 | H - 168 |
| | | Hoja activa / Active sash | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

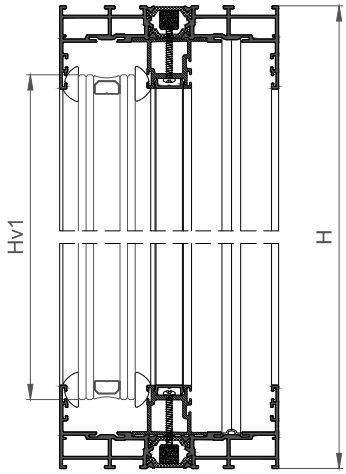
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

Baclonera 2 hojas con cerradura y fijos laterales con carril de rodadura inox/ 2 sashes balcony with lock and fixed light laterals with stainless steel rail

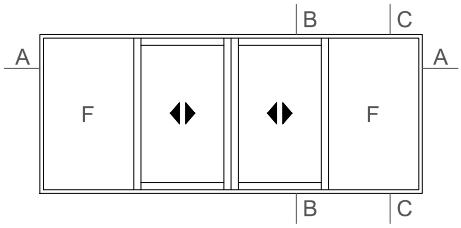
E=1:4

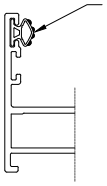



SECCIÓN B-B
SECTION B-B

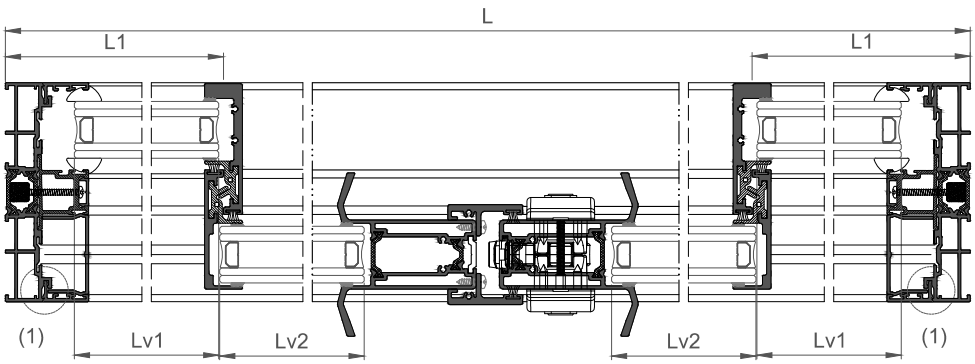



SECCIÓN C-C
SECTION C-C



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

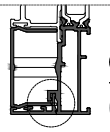
SECCIÓN A-A
SECTION A-A

| | | |
|---|---|---|
| | 248220 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 317121 | x 4 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 344362 | x 1 |
| | 304361 | x 1 |
| | 344366 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 2 | L/2-L1-89.5 |
| COR-4324 | | | x 4 | L/2-L1-56.5 |
| COR-4323 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L - 2L1 - 20 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L - 2L1 - 20 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva Passive sash | x 1 | H - 168 |
| | | Hoja activa Active sash | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 1 | Lv2=L/2-L1-63.5 | Hv2 = H - 94 |

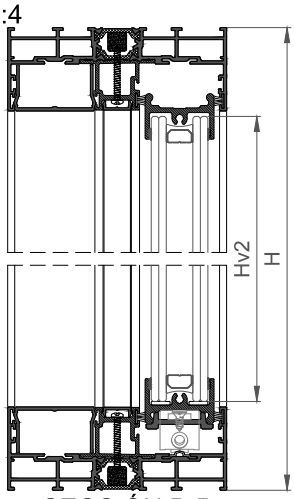
| | | |
|---|---|---|
| | 330706 | 4L + 6H |
| | 240136 | 8Lv1 + 4Hv1 |

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA

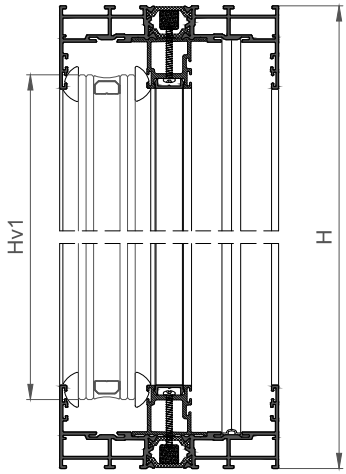
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

Ventana 2 hojas cierre central y fijos laterales con carril de rodadura inox/ 2 sashes window central lock and fixed light laterals with stainless steel rail

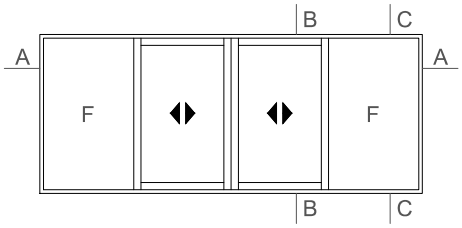
E=1:4

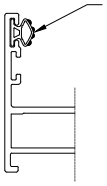



SECCIÓN B-B
SECTION B-B

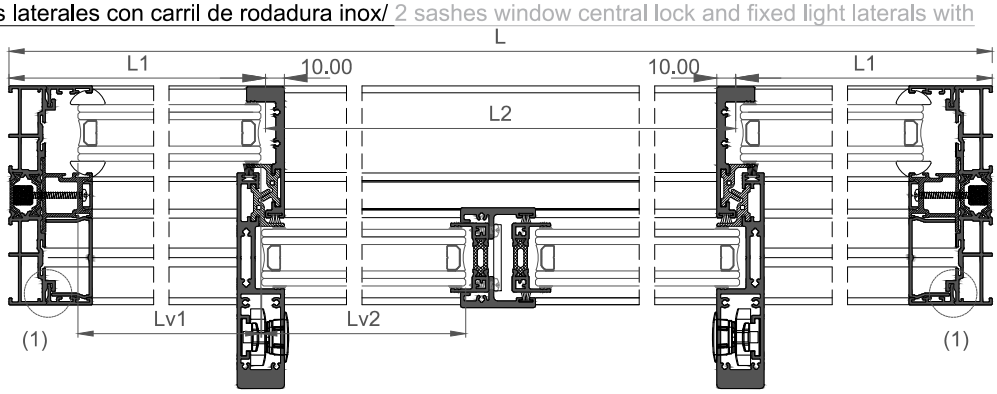



SECCIÓN C-C
SECTION C-C



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

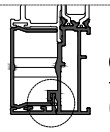
SECCIÓN A-A
SECTION A-A

| | | |
|---|---|---|
| | 248220 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 394012 | x 2 |
| | 394800 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 2 |
| | 394806 | x 2 |
| | 394322 | x 2 |
| | 317121 | x 4 |

| | | |
|---|---|---|
| | 304335 | x 1 |
| | 394371 | x 2 |
| | 354366 | x 1 |
| | 394305 | x 1 |
| | 394306 | x 1 |
| | 394301 | x 1 |
| | 394302 | x 1 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| COR-4388 | | | x 2 | H |
| COR-4365 | | | x 4 | H - 39.5 |
| COR-4325 | | | x 2 | L2/2 - 38.4 |
| COR-4324 | | | x 4 | L2/2 - 5.4 (1) |
| COR-4371 | | | x 2 | H - 76 |
| COR-4378 | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L2 - 20 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L2 - 20 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

*** Ver página de detalles de montaje *** See page of assembly details

(2) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(2) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 | |
| | x 1 | Lv2=L2/2-16.4 | Hv2 = H - 94 | |

| | | |
|---|---|---|
| 330706 | 4L + 6H | |
| 240136 | 8Lv1 + 4Hv1 | |

| | | |
|---|---|---|
| 343504 | 1H | |

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA

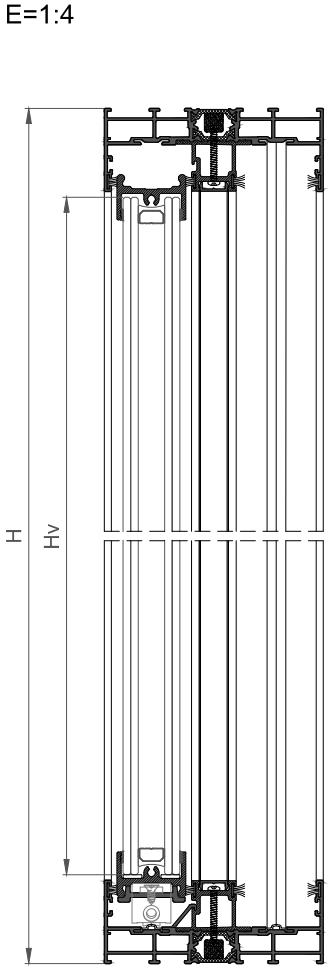
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

# COR VISION
Secciones de despiece

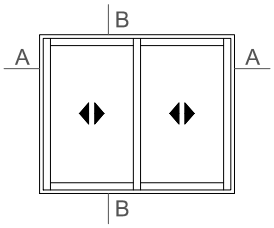
# COR VISION
Cutting piece sections

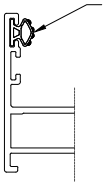
Ventana 2 hojas con carril de rodadura inox/ 2 sashes window with stainless steel rail

E=1:4

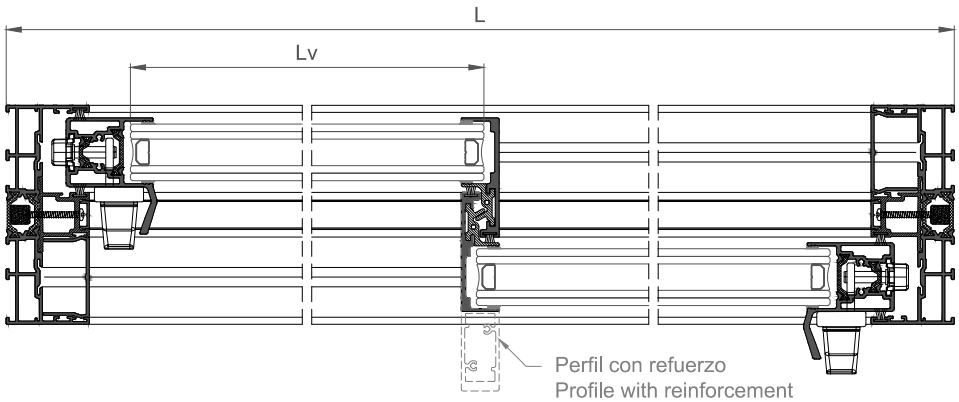



SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




SECCIÓN A-A
SECTION A-A

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L/2 - 89.7 |
| COR-4324 | | | x 4 | L/2 - 56.7 |
| COR-4322 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/2 - 54.1 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 4 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 317121 | x 4 |
| | 302130 | x 4 |
| | 304330 | x 1 |
| | 304335 | x 1 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304385 | x2 |
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

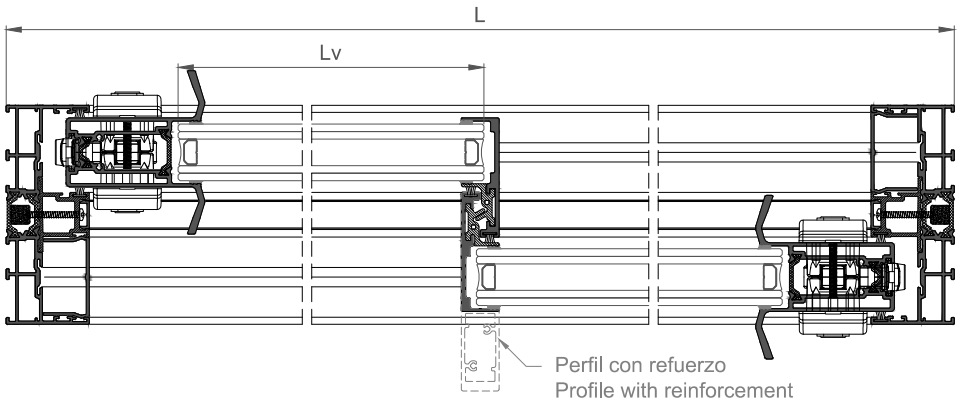
| | | | | |
|---|---|---|---|---|
| | 330706 | 8L + 6H | | |
| e=30mm | x 2 | Lv = L/2 - 63.7 | Hv = H - 94 | |

# COR VISION
Secciones de despiece

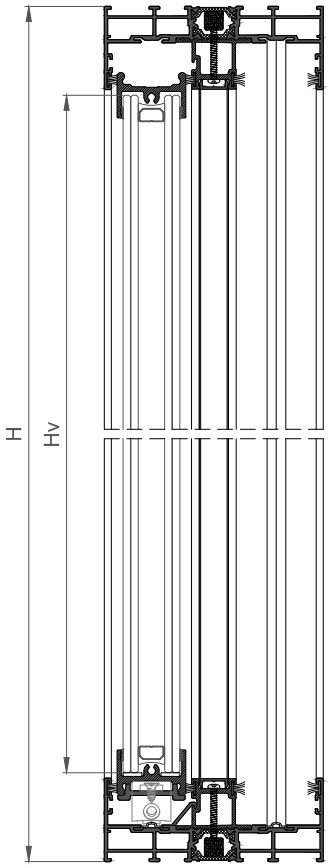
# COR VISION
Cutting piece sections

Balconera 2 hojas con cerradura y carril de rodadura inox/ 2 sashes balcony with lock with stainless steel rail

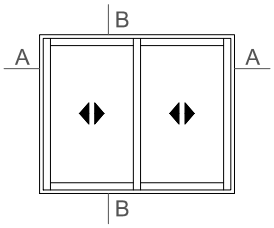
E=1:4

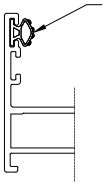



SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L/2 - 115 |
| COR-4324 | | | x 4 | L/2 - 82 |
| COR-4323 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/2 - 54.1 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 2 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

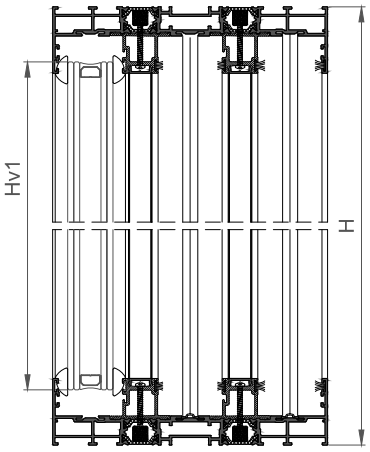
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | | | |
|---|---|---|---|---|
| | 248220 | x 8 | | |
| | 960023 | x 8 | | |
| | 304351 | x 4 | | |
| | 344303 | x 8 | | |
| | 344312 | x 4 | | |
| | 344306 | x 8 | | |
| | 344301 | x 2 | | |
| | 344302 | x 2 | | |
| | 317121 | x 4 | | |
| | 344300 | x 2 | | |
| | 303130 | x 2 | | |
| | 302130 | x 4 | | |
| | 304330 | x 1 | | |
| | 304335 | x 1 | | |
| | 344362 | x 2 | | |
| | 304361 | x 2 | | |
| | 304385 | x2 | | |
| | 920100 | *** | | |
| | 330706 | 8L + 6H | | |

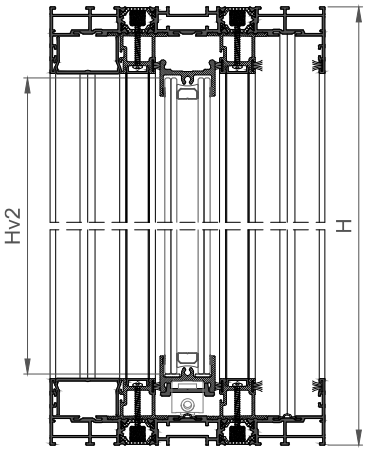
| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |
| | e=30mm | x 2 | Lv = L/2 - 89 | Hv = H - 94 |

Balconera 2 hojas con cerradura y fijo con carril de rodadura inox/ 2 sashes balcony with lock and fixed light with stainless steel rail

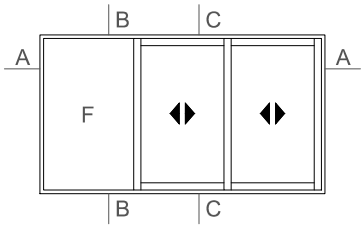
E=1:5



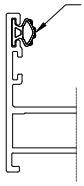

SECCIÓN B-B
SECTION B-B



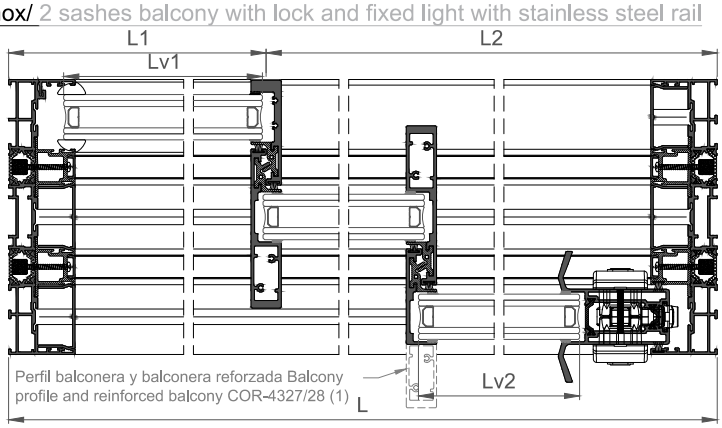

SECCIÓN C-C
SECTION C-C




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.



Opción de junta corredera
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
Option of sliding gasket
Ref: 264251 (ONLY recommended with tempered glass)




Perfil balconera y balconera reforzada Balcony profile and reinforced balcony COR-4327/28 (1)

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 317121 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |
| | 304330 | x 1 |
| | 304335 | x 2 |
| | 344362 | x 1 |
| | 304361 | x 3 |
| | 304369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | |
|---|---|---|
| | 330706 | 8L + 6H |
| | 240136 | 4Lv1 + 2Hv1 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

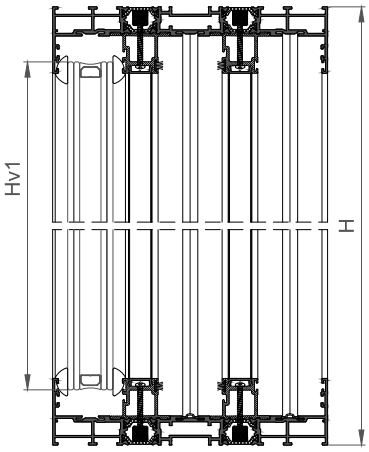
| | | | | |
|---|---|---|---|---|
| e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 | |
| | x 2 | Lv2 =L2/2-42.5 | Hv2 = H - 94 | |

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 1 | H |
| COR-4387 | | | x 1 | H |
| COR-4365 | | | x 1 | H - 39.5 |
| COR-4325 | | | x 2 | L2/2-68.5 |
| COR-4324 | | | x 4 | L2/2-35.5 |
| COR-4323 | | | x 1 | H - 76 |
| (1) | | | x 1 | H - 76 |
| COR-4327 | | | x 2 | H - 76 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4329 | | | x 3 | H - 116 |
| | | | x 1 | H - 88 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4336 | | | x 2 | L2 - 54 |
| | | | x 4 | H - 41 |
| 15.919 | | | x 2 | L2 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | L1+L2/2-100.6 |
| | | | x 2 | L2/2 - 7.6 |
| | | | x 4 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 2 | L - 39 |

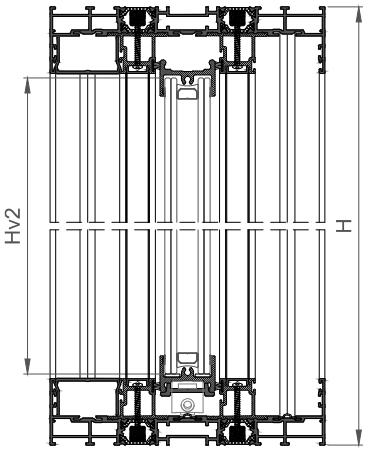
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

Ventana 2 hojas con cierre central y fijo lateral con carril de rodadura inox/ 2 sashes window with central lock and lateral fixed light with stainless steel rail

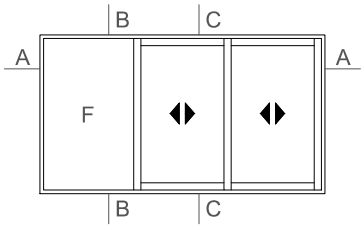
E=1:5



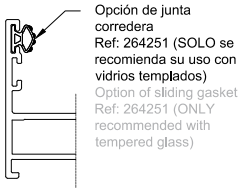

SECCIÓN B-B
SECTION B-B



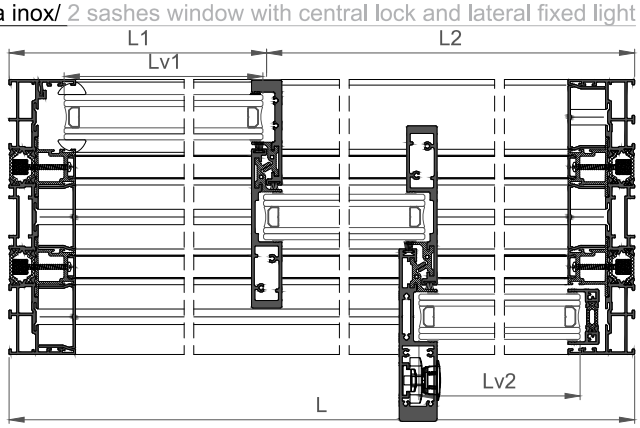

SECCIÓN C-C
SECTION C-C




Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.



Opción de junta corredera
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
Option of sliding gasket
Ref: 264251 (ONLY recommended with tempered glass)




| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 394012 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 1 |
| | 394806 | x 1 |
| | 394322 | x 1 |
| | 317121 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 1 |
| | 304335 | x 2 |
| | 394371 | x 1 |
| | 394306 | x 1 |
| | 394302 | x 1 |
| | 304361 | x 2 |
| | 304369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

(2) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(2) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

| | | |
|---|---|---|
| | 330706 | 8L + 6H |
| | 240136 | 4Lv1 + 2Hv1 |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | | | |
|---|---|---|---|---|
| e=30mm | x 1 | Lv1 = L1 - 39 | Hv1 = H - 73 | |
| | x 2 | Lv2 =L2/2-15 | Hv2 = H - 94 | |

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 1 | H |
| COR-4387 | | | x 1 | H |
| COR-4365 | | | x 1 | H - 39.5 |
| COR-4325 | | | x 1 | L2/2 - 41 |
| | | | x 1 | L2/2 - 37 |
| COR-4324 | | | x 2 | L2/2 - 8 |
| | | | x 2 | L2/2 - 4 (2) |
| COR-4371 | | | x 2 | H - 76 |
| COR-4327(1) | | | x 2 | H - 76 |
| COR-4378 | | | x 1 | H - 76 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4329 | | | x 3 | H - 116 |
| | | | x 1 | H - 88 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4336 | | | x 2 | L2 - 54 |
| | | | x 4 | H - 41 |
| 15.919 | | | x 2 | L2 - 49.1 |
| | | | x 2 | L1 - 35.6 |
| | | | x 2 | L1+L2/2-75.6 |
| | | | x 2 | L2/2 - 32.6 |
| | | | x 4 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 2 | L - 39 |

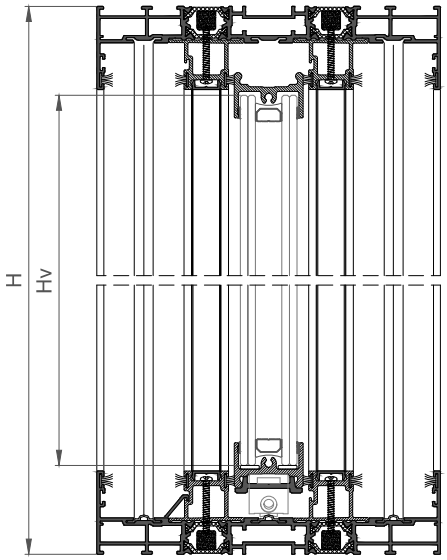
(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

# COR VISION
Secciones de despiece

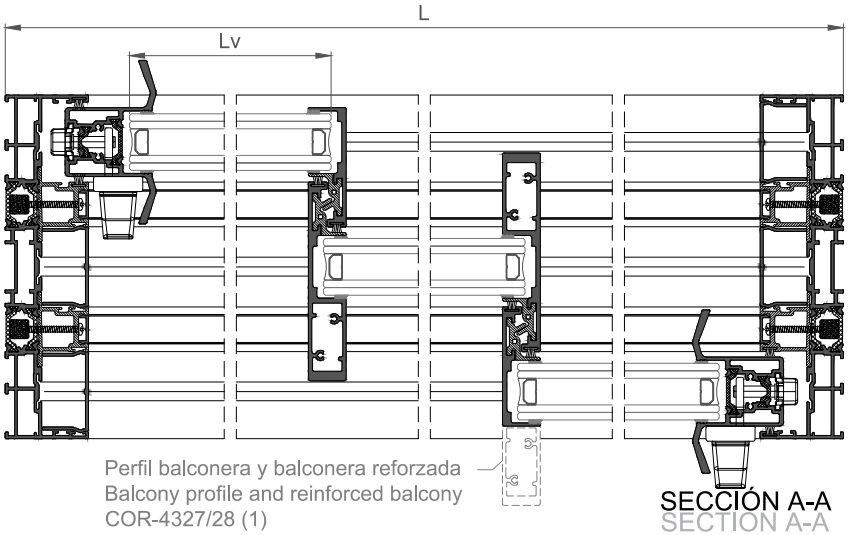
# COR VISION
Cutting piece sections

Balconera 3 hojas marco tricarril con carril de rodadura inox/ 3 sashes balcony with three rail frame with stainless steel rail

E=1:4

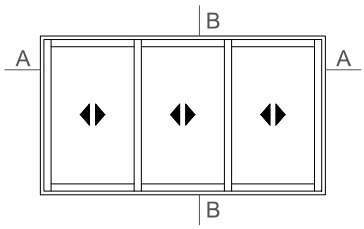


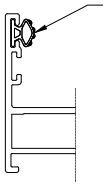

SECCIÓN B-B
SECTION B-B




Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with temepered glass)

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 3 | L/3 - 67.1 |
| COR-4324 | | | x 6 | L/3 - 34.1 |
| COR-4320 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4327 | | | x 2 | H - 76 |
| COR-4329 | | | x 4 | H - 116 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 4 | H - 41 |
| 15.919 | | | x 4 | L/3 - 31.5 |
| | | | x 4 | 2L/3 - 76.7 |
| | | | x 4 | H - 88 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 3 | L - 39 |

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 317121 | x 6 |
| | 302130 | x 4 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344360 | x 2 |
| | 304361 | x 4 |
| | 304369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | | |
|---|---|---|---|
| 200 kg | 500 < La < 2200 | | |
| | 1801 < Ha < 3000 | | |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | | | |
|---|---|---|---|---|
| e=30mm | x 3 | Lv = L/3 - 41.1 | Hv = H - 94 | |

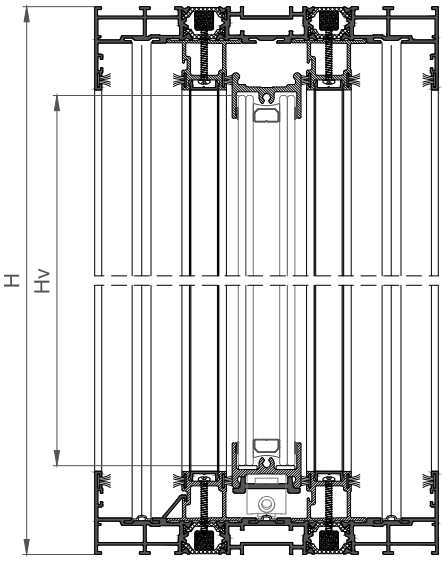
| | | |
|---|---|---|
| | 330706 | 12L + 8H |

# COR VISION
Secciones de despiece

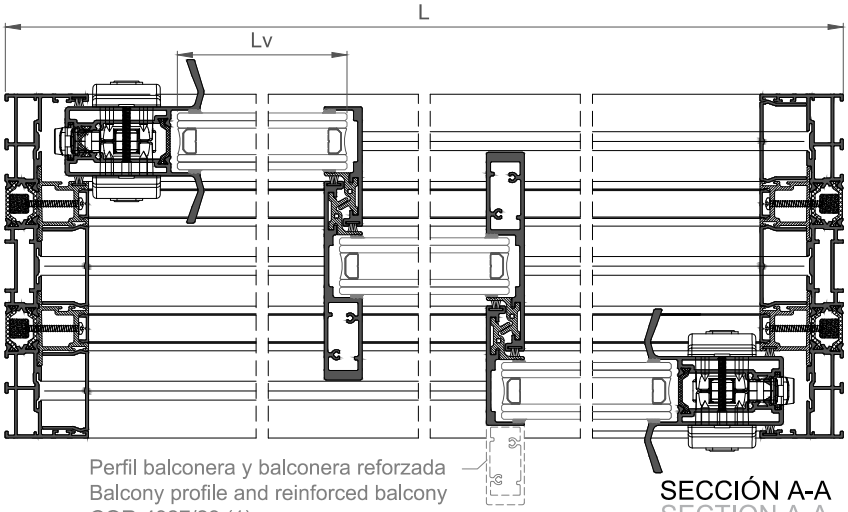
# COR VISION
Cutting piece sections

Balconera 3 hojas marco tricarril con cerradura y carril de rodadura inox/ 3 sashes balcony with three rail frame with lock and stainless steel rail

E=1:4

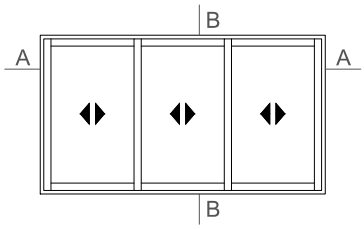



SECCIÓN B-B
SECTION B-B




Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A




Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with temepered glass)

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | | mm |
|---|---|---|---|
| COR-4391 | | x 2 | L |
| | | x 2 | H |
| COR-4325 | | x 3 | L/3 - 84 |
| COR-4324 | | x 6 | L/3 - 51 |
| COR-4323 | | x 2 | H - 76 |
| (1) | | x 2 | H - 76 |
| COR-4327 | | x 2 | H - 76 |
| COR-4329 | | x 4 | H - 116 |
| COR-4331 | | x 4 | L - 34 |
| | | x 4 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4336 | | x 4 | H - 41 |
| 15.919 | | x 4 | L/3 - 23.1 |
| | | x 4 | 2L/3 - 85.1 |
| | | x 4 | H - 88 |
| COR-2130 | | x 2 | *** |
| COR-4311 | | x 3 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344312 | x 4 |
| | 344306 | x 8 |
| | 344301 | x 2 |
| | 344302 | x 2 |
| | 317121 | x 4 |
| | 344300 | x 2 |
| | 303130 | x 2 |
| | 302130 | x 4 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 2 |
| | 304361 | x 4 |
| | 304369 | x 2 |
| | 304372 | x 4 |
| | 304385 | x4 |

| | | |
|---|---|---|
| | 920100 | *** |

| | | | |
|---|---|---|---|
| 200 kg | 500 < La < 2200 | | |
| | 1801 < Ha < 3000 | | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 3 | Lv = L/3 - 58 | Hv = H - 94 | |

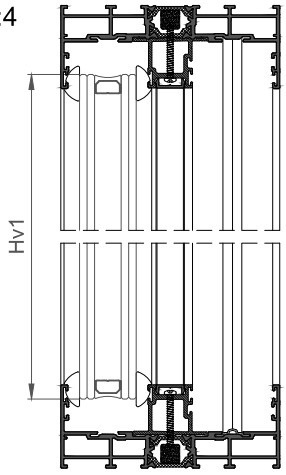
| | | |
|---|---|---|
| | 330706 | 12L + 8H |

# COR VISION
Secciones de despiece

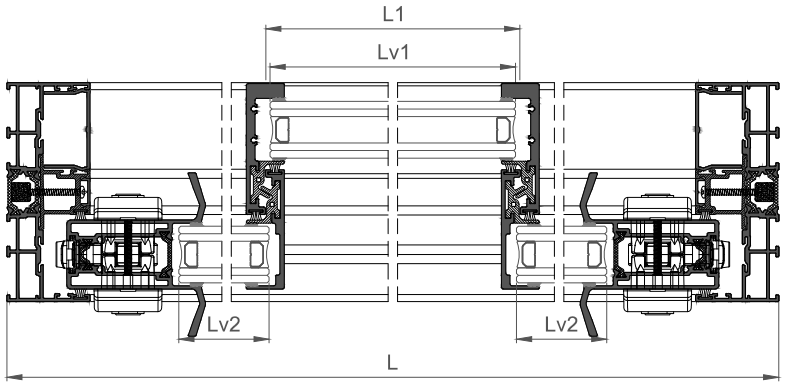
# COR VISION
Cutting piece sections

Ventana 2 hojas y fijo central con carril de rodadura inox/ 2 sashes window and central fixed light with stainless steel rail

E=1:4

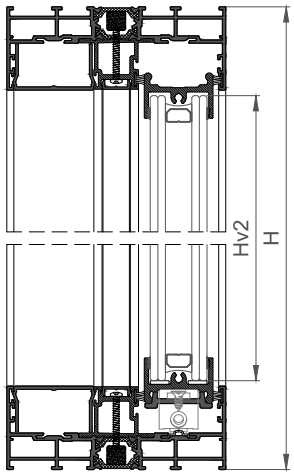



SECCIÓN C-C
SECTION C-C



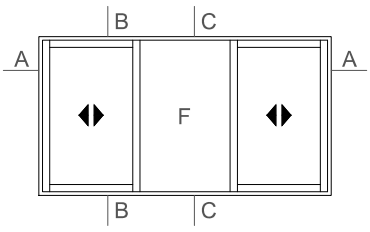

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 240136 | 4Lv1 |




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 4 |
| | 344303 | x 8 |
| | 344312 | x 4 |
| | 344306 | x 8 |
| | 344301 | x 2 |
| | 344302 | x 2 |
| | 317121 | x 4 |
| | 344300 | x 2 |
| | 303130 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 2 |
| | 304371 | x 1 |
| | 304361 | x 1 |
| | 304385 | x 8 |
| | 920100 | *** |

| | | | | |
|---|---|---|---|---|
| | | | | mm |
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L/2-L1/2-115 |
| COR-4324 | | | x 4 | L/2-L1/2-82 |
| COR-4323 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L/2-L1/2-54 |
| | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/2-L1/2-49.1 |
| | | | x 2 | L1 + 7.5 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

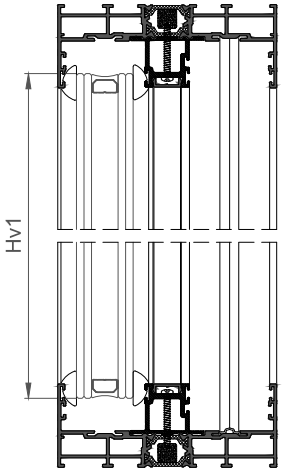
| | | | | |
|---|---|---|---|---|
| | e=30mm | x 1 | Lv1 = L1 - 4.5 | Hv1 = H - 73 |
| | | x 1 | Lv2=L/2-L1/2-89 | Hv2 = H - 94 |

# COR VISION
Secciones de despiece

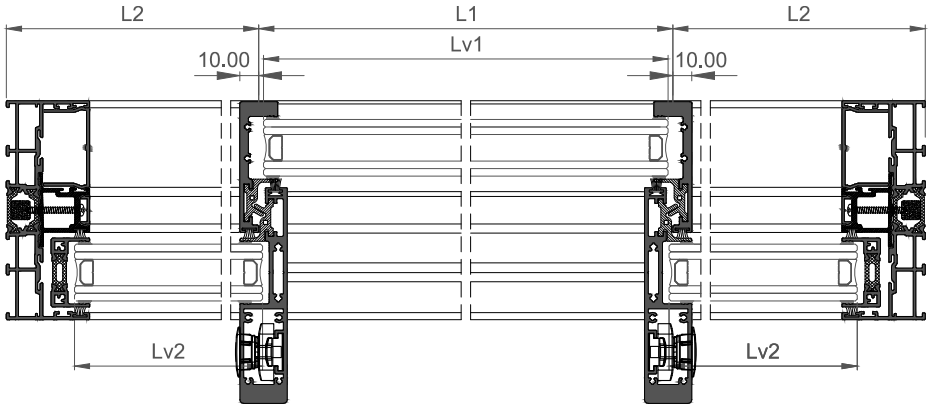
# COR VISION
Cutting piece sections

Ventana 2 hojas con cierre central y fijo central con carril de rodadura inox/ 2 sashes window with central lock and central fixed light with stainless steel rail

E=1:4

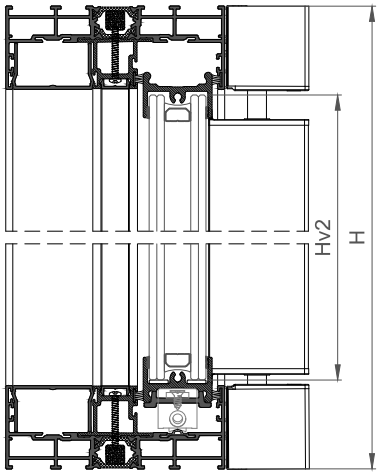



SECCIÓN C-C
SECTION C-C



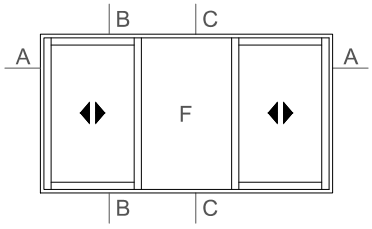

Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 240136 | 4Lv1 |




| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 1 | Lv1 = L1 - 5 | Hv1 = H - 73 |
| | x 2 | Lv2=L2 - 34 | Hv2 = H - 94 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 4 |
| | 304351 | x 4 |
| | 394012 | x 2 |
| | 394800 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 2 |
| | 394806 | x 2 |
| | 394322 | x 2 |
| | 317121 | x 4 |
| | 304335 | x 2 |
| | 394371 | x 2 |
| | 394305 | x 1 |
| | 394306 | x 1 |
| | 394301 | x 1 |
| | 394302 | x 1 |
| | 304385 | x 4 |
| | 920100 | *** |

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L2 - 56 |
| COR-4324 | | | x 4 | L2 - 23 (1) |
| COR-4371 | | | x 2 | H - 76 |
| COR-4378 | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L2 - 54 |
| | | | x 2 | H - 41 |
| 15919 | | | x 4 | L2 - 49.1 |
| | | | x 2 | L1 + 7 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |

(1) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(1) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

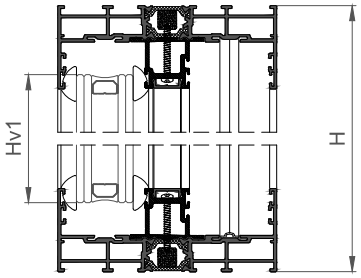
*** Ver página de detalles de montaje
*** See page of assembly details

# COR VISION
Secciones de despiece

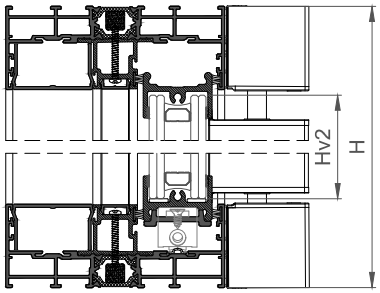
# COR VISION
Cutting piece sections

Ventana 1 hoja con cierre central y 2 fijos laterales con carril de rodadura inox/ 1 sash window with central lock and 2 lateral fixed light with stainless steel rail

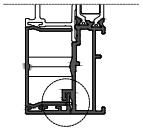
E=1:4



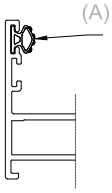

SECCIÓN B-B
SECTION B-B



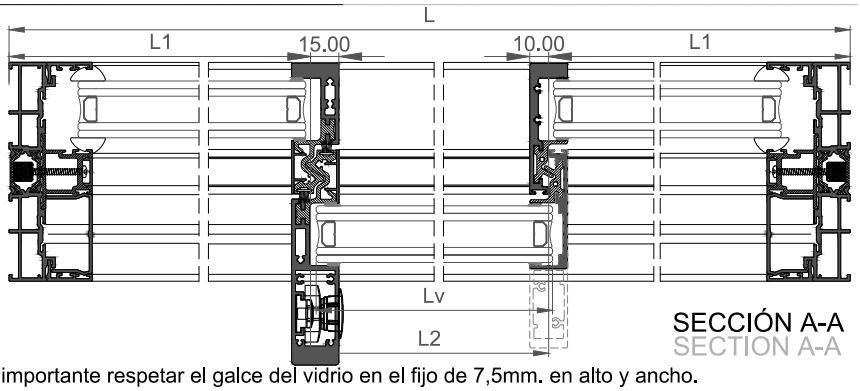

SECCIÓN C-C
SECTION C-C



(A) Hay que fresar 3mm.
(A) Need to mill 3mm.



Opción de junta corredera
Option of sliding gasket
Ref: 334260 (SOLO se recomienda su uso con vidrios templados) (ONLY recommended with tempered glass)




SECCIÓN A-A
SECTION A-A

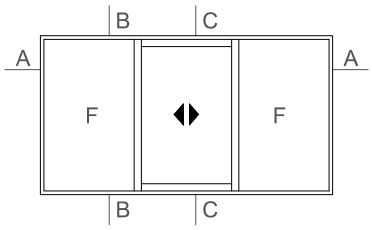
Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 2 |
| | 394012 | x 1 |
| | 394850 | x 1 |
| | 394805 | x 1 |
| | 394806 | x 1 |
| | 394322 | x 1 |
| | 317121 | x 2 |

| | | |
|---|---|---|
| | 304335 | x 2 |
| | 304371 | x 1 |
| | 394312 | x 1 |
| | 394306 | x 1 |
| | 304385 | x2 |
| | 920100 | *** |

| | | |
|---|---|---|
| | 330706 | 4L + 8H |
| | 240136 | 4Lv1 |




*** Ver página de detalles de montaje
*** See page of assembly details

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 2 | Lv1 = L1 - 34 | Hv1 = H - 73 |
| | | x 1 | Lv2 = L2 - 1 | Hv2 = H - 94 |

(2) Descuento teniendo en cuenta el rebaje de 4 mm que hay que realizar en el encuentro con Cor-4371 (ver página de mecanizados).
(2) Discount including the 4 mm cut to be made at the joint with Cor-4371 (see page of machinings).

(1) Nota importante: ver en detalles de montaje el perfil hoja central a disponer en función de la inercia requerida
(1) Important note: see in the assembly details the central sash profile needed in accordance with the required inertia.

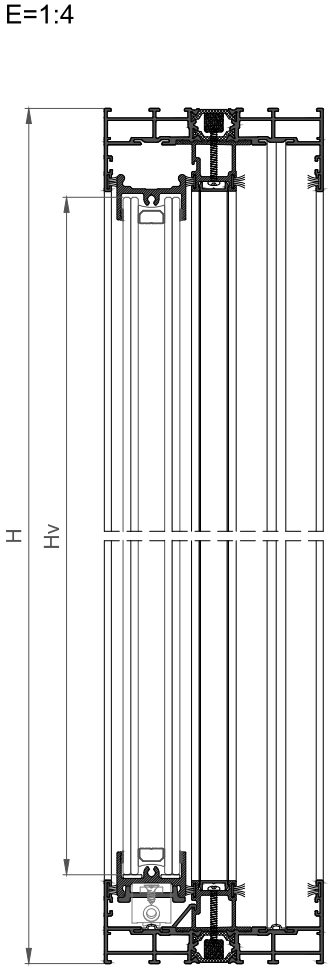
| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| COR-4388 | | x 2 | H |
| COR-4365 | | x 4 | H - 39.5 |
| COR-4325 | | x 1 | L2 - 27 |
| COR-4324 | | x 2 | L2 + 6 |
| COR-4377 | | x 1 | H - 76 |
| COR-4376 | | x 1 | H - 41 |
| (1) | | x 2 | H - 76 |
| COR-4362 | | x 1 | H - 41 |
| COR-4329 | | x 1 | H - 116 |
| | | x 1 | H - 88 |
| COR-4379 | | x 1 | H - 116 |
| | | x 1 | H - 88 |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4336 | | x 2 | L2 - 25 |
| | | x 2 | H - 41 |
| COR-9214 | | x 1 | H - 116 |
| | | x 1 | H - 88 |
| 15919 | | x 2 | L1+L2-49.1 |
| | | x 2 | L1 - 35.6 |
| | | x 2 | H - 88 |
| COR-2130 | | x 1 | *** |
| COR-4311 | | x 1 | L - 39 |

# COR VISION
Secciones de despiece

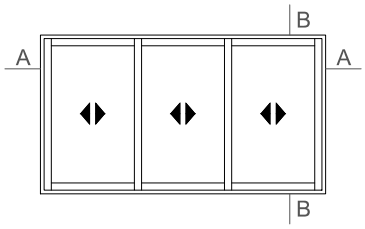
# COR VISION
Cutting piece sections

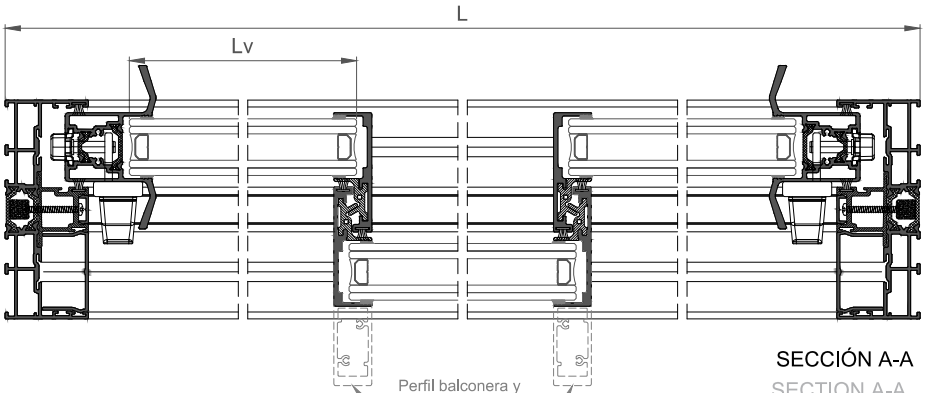
Balconera 3 hojas con carril de rodadura inox/ 3 sashes balcony with stainless steel rail

E=1:4




SECCIÓN B-B
SECTION B-B




SECCIÓN A-A
SECTION A-A

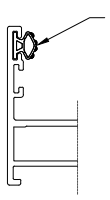
| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 3 | L/3 - 67.1 |
| COR-4324 | | | x 6 | L/3 - 34.1 |
| COR-4320 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 4 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/3 - 31.5 |
| | | | x 2 | L/3 - 75.1 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 317121 | x 6 |
| | 302130 | x 4 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304371 | x 2 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

*** Ver página de detalles de montaje
*** See page of assembly details

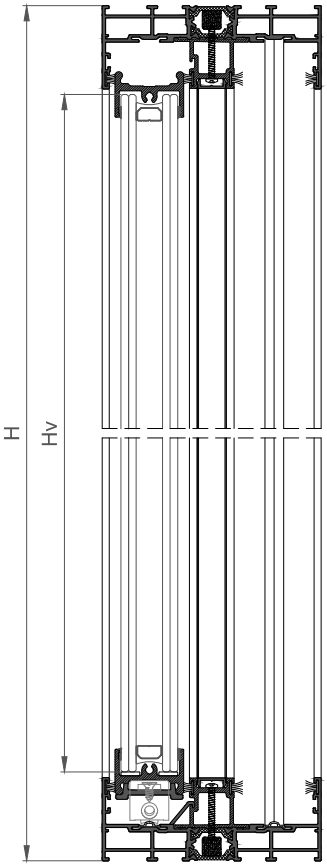
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 3 | Lv = L/3 - 41.1 | Hv = H - 94 |

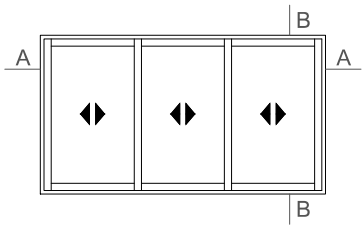
| | | |
|---|---|---|
| | 330706 | 8L + 8H |

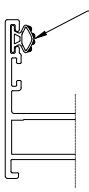
Balconera 3 hojas con cerradura y carril de rodadura inox/ 3 sashes balcony with lock andstainless steel rail

E=1:4

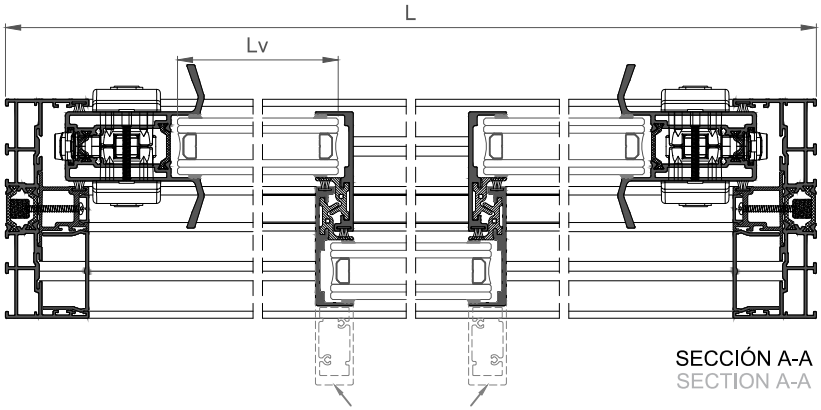



SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




SECCIÓN A-A
SECTION A-A

| | | | mm |
|---|---|---|---|
| COR-4389 | | x 2 | L |
| | | x 2 | H |
| COR-4325 | | x 3 | L/3 - 84 |
| COR-4324 | | x 6 | L/3 - 51 |
| COR-4323 | | x 2 | H - 76 |
| (1) | | x 2 | H - 76 |
| COR-4329 | | x 4 | H - 116 |
| COR-4331 | | x 2 | L - 34 |
| | | x 2 | H - 34 |
| COR-4335 | | x 1 | L - 63.5 |
| COR-4336 | | x 2 | H - 41 |
| 15.919 | | x 4 | L/3 - 23.1 |
| | | x 2 | 2L/3 - 92 |
| | | x 2 | H - 88 |
| COR-2130 | | x 2 | *** |
| COR-4311 | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 6 |
| | 344303 | x 8 |
| | 344332 | x 2 |
| | 344306 | x 8 |
| | 282321 | x 2 |
| | 317121 | x 6 |
| | 302130 | x 4 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 2 |
| | 304361 | x 2 |
| | 304371 | x 2 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 3 | Lv = L/3 - 58 | Hv = H - 94 | |

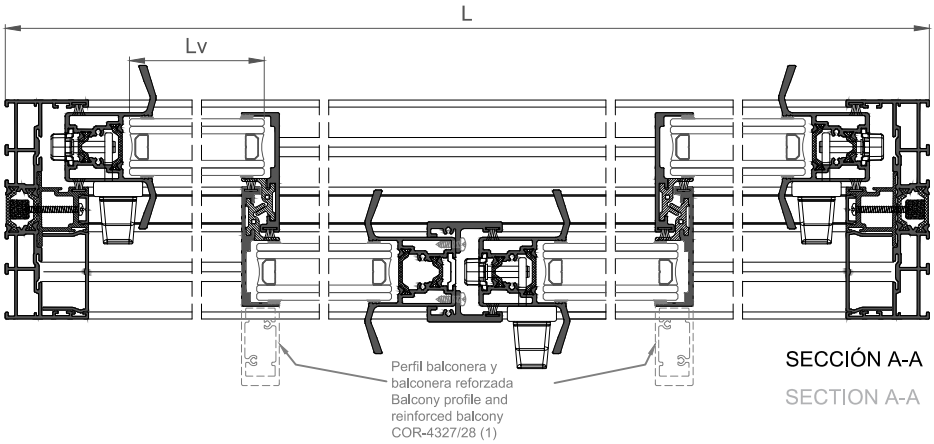
| | | |
|---|---|---|
| | 330706 | 8L + 8H |

# COR VISION
Secciones de despiece

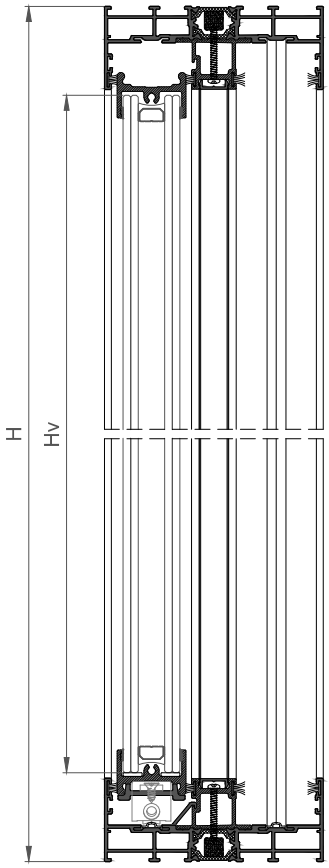
# COR VISION
Cutting piece sections

Balconera 4 hojas con carril de rodadura inox/ 4 sashes balcony with stainless steel rail

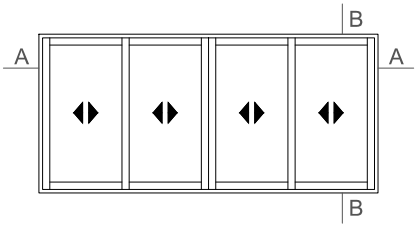
E=1:4

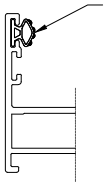



SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended for tempered glass)

| | | | mm | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 4 | L/4 - 76.9 |
| COR-4324 | | | x 8 | L/4 - 43.9 |
| COR-4320 | | | x 4 | H - 76 |
| (1) | | | x 4 | H - 76 |
| COR-4329 | | | x 4 | H - 116 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/4 - 41.3 |
| | | | x 2 | L/2 - 55.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva / Passive sash | x 1 | H - 168 |
| | | Hoja activa / Active sash | x 3 | *** |
| COR-4311 | | | x 2 | L - 39 |

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344332 | x 3 |
| | 344306 | x 12 |
| | 282321 | x 3 |
| | 317121 | x 8 |
| | 302130 | x 6 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 304360 | x 1 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304366 | x 1 |
| | 304371 | x 2 |
| | 304385 | x 4 |
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | | |
|---|---|---|---|---|
| e=30mm | x 4 | Lv = L/4 - 50.9 | Hv = H - 94 | |

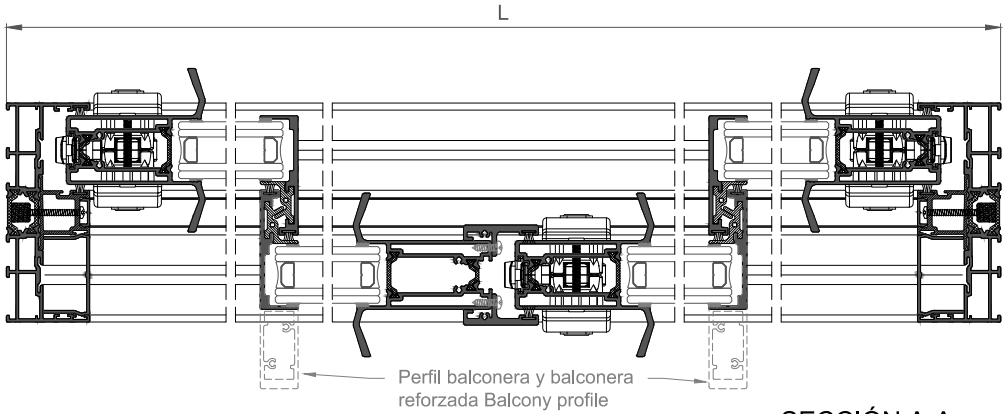
| | | |
|---|---|---|
| | 330706 | 8L + 10H |

# COR VISION
Secciones de despiece

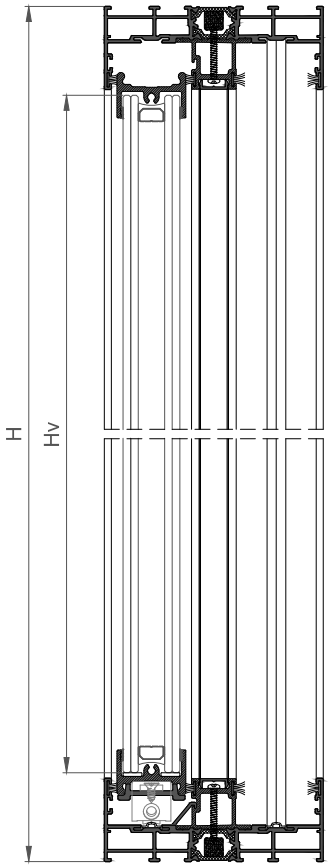
# COR VISION
Cutting piece sections

Balconera 4 hojas con cerradura y carril de rodadura inox/ 4 sashes balcony with lock and stainless steel rail

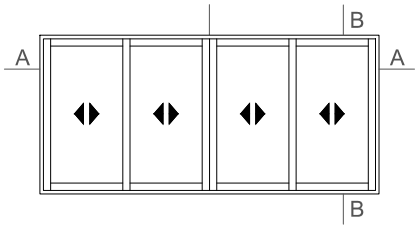
E=1:4

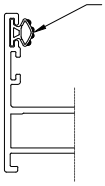



SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | | mm | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 4 | L/4 - 102.2 |
| COR-4324 | | | x 8 | L/4 - 69.2 |
| COR-4323 | | | x 4 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 4 | L/4 - 41.3 |
| | | | x 2 | L/2 - 55.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 2 | *** |
| COR-4311 | | | x 2 | L - 39 |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344312 | x 6 |
| | 344306 | x 12 |
| | 344301 | x 3 |
| | 344302 | x 3 |
| | 317121 | x 8 |
| | 344300 | x 3 |
| | 303130 | x 3 |
| | 302130 | x 6 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344361 | x 1 |
| | 344362 | x 2 |
| | 304361 | x 2 |
| | 304371 | x 2 |
| | 304385 | x4 |

| | | |
|---|---|---|
| | 920100 | *** |

| | | |
|---|---|---|
| | 330706 | 8L + 10H |

| | | | | |
|---|---|---|---|---|
| | 200 kg | 500 < La < 2200 | | |
| | | 1801 < Ha < 3000 | | |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 4 | Lv = L/4 - 76.2 | Hv = H - 94 |

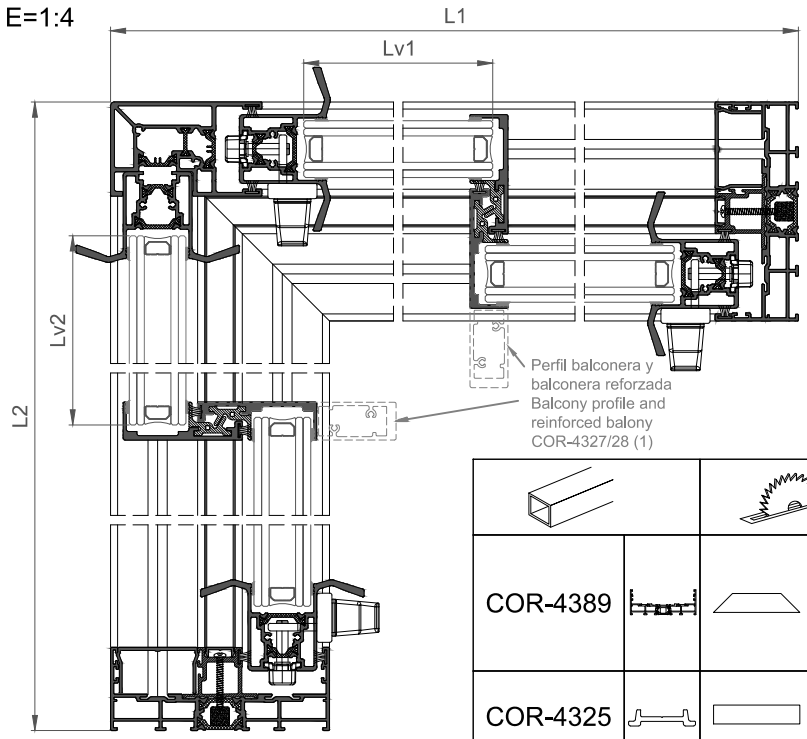
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

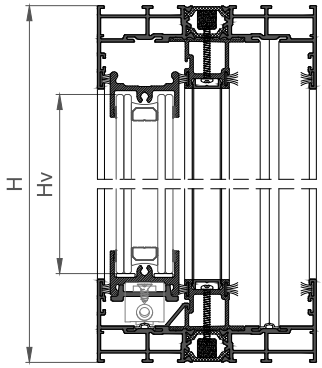
# COR VISION
Secciones de despiece

## COR VISION
Cutting piece sections

Balconera 4 hojas en esquina a 90º con carril de rodadura inox/ 4 sashes balcony at 90º corner with stainless steel rail

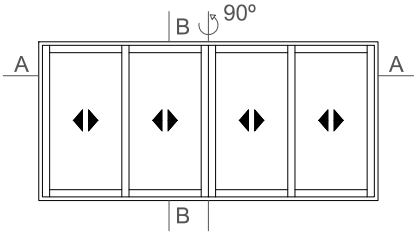
E=1:4

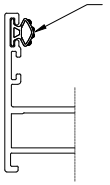



SECCIÓN B-B
SECTION B-B

SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 330706 | 8L1+8L2+10H |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | |
|---|---|---|---|
| | e=30mm | x 2 | Lv1 = L1/2 - 82 |
| | | | Hv = H - 94 |
| | | x 2 | Lv2=L2/2-66.3 |
| | | | Hv = H - 94 |

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L1 |
| | | | x 2 | L2 |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L1/2 - 108 |
| | | | x 2 | L2/2 - 92.3 |
| COR-4324 | | | x 4 | L1/2 - 75 |
| | | | x 4 | L2/2 - 59.3 |
| COR-4320 | | | x 4 | H - 76 |
| (1) | | | x 4 | H - 76 |
| COR-4329 | | | x 4 | H - 116 |
| COR-4361 | | | x 1 | H - 116 |
| COR-4331 | | | x 2 | L1 - 55.2 |
| | | | x 2 | L2 - 55.2 |
| | | | x 2 | H - 34 |
| COR-4335 | | | x 1 | L1 - 80 |
| | | | x 1 | L2 - 80 |
| COR-4336 | | | x 2 | H - 41 |
| 15.919 | | | x 2 | L1/2 - 72.4 |
| | | | x 2 | L1/2 - 46.9 |
| | | | x 2 | L2/2 - 56.7 |
| | | | x 2 | L2/2 - 62.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 3 | *** |
| COR-4311 | | | x 2 | L1 - 35.5 * |
| | | | x 2 | L1 - 101.5 * |

* El descuento es el mismo en caso de L2 * Same deductiont as in L2

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304320 | x 4 |

| | | |
|---|---|---|
| | 304351 | x 8 |
| | 344303 | x 12 |
| | 344332 | x 3 |
| | 344306 | x 12 |
| | 282321 | x 3 |
| | 317121 | x 8 |
| | 302130 | x 6 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344360 | x 2 |
| | 304361 | x 2 |
| | 304364 | x 1 |
| | 304371 | x 2 |
| | 304385 | x 4 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

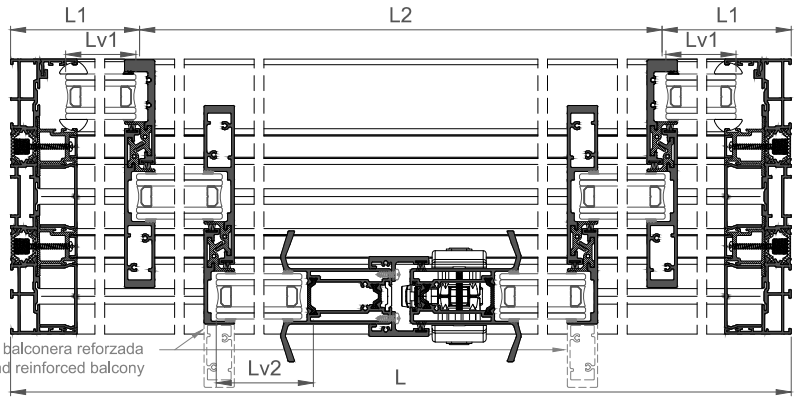
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

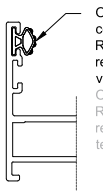
Balconera 4 hojas con cerradura y fijos laterales con carril rodamientos inox/ 4 sash balcony with lock and fixed light laterals with stainless steel rail

E=1:5

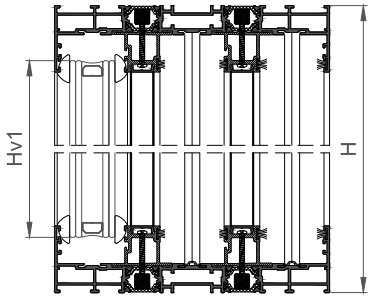



Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

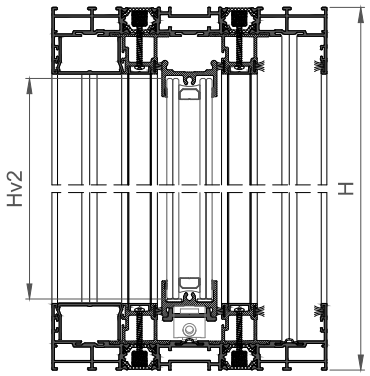
Es muy importante respetar el galce del vidrio en el fijo de 7,5mm. en alto y ancho.
It is very important to respect the recessing of the glass in the fixed sash of 7.5 mm in height and width.



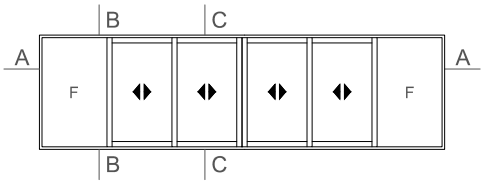
Opción de junta corredera
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
Option of sliding gasket
Ref: 264251 (ONLY recommended with tempered glass)




SECCIÓN B-B
SECTION B-B




SECCIÓN C-C
SECTION C-C




| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 8 |
| | 344303 | x 4 |
| | 344312 | x 2 |
| | 344306 | x 4 |
| | 344301 | x 1 |
| | 344302 | x 1 |
| | 317121 | x 2 |
| | 344300 | x 1 |
| | 303130 | x 1 |
| | 302130 | x 2 |

| | | |
|---|---|---|
| | 304330 | x 2 |
| | 304335 | x 4 |
| | 344361 | x 1 |
| | 304361 | x 3 |
| | 344366 | x 1 |
| | 304371 | x 3 |
| | 304369 | x 4 |
| | 304372 | x 8 |
| | 304385 | x 8 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

| | | |
|---|---|---|
| | 330706 | 16L + 10H |
| | 240136 | 8Lv1 + 4Hv1 |

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | | |
|---|---|---|---|---|
| | e=30mm | x 2 | Lv1 = L1 - 39 | Hv1 = H - 73 |
| | | x 4 | Lv2 =L2/4-29.7 | Hv2 = H - 94 |

| | | | | mm |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| COR-4387 | | | x 2 | H |
| COR-4365 | | | x 2 | H - 39.5 |
| COR-4325 | | | x 4 | L2/4-55.7 |
| COR-4324 | | | x 8 | L2/4-22.7 |
| COR-4323 | | | x 2 | H - 76 |
| (1) | | | x 2 | H - 76 |
| COR-4327 | | | x 4 | H - 76 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4329 | | | x 6 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4336 | | | x 2 | L2 - 20 |
| | | | x 4 | H - 41 |
| 15.919 | | | x 4 | L1 - 35.6 |
| | | | x 2 | L2 - 20 |
| | | | x 4 | L1+L2/4-87.8 |
| | | | x 2 | L2/2+37.5 |
| | | | x 4 | H - 88 |
| COR-2130 | | Hoja pasiva Passive sash | x 1 | H - 164 |
| | | Hoja activa Active sash | x 1 | *** |
| COR-4311 | | | x 2 | L - 39 |

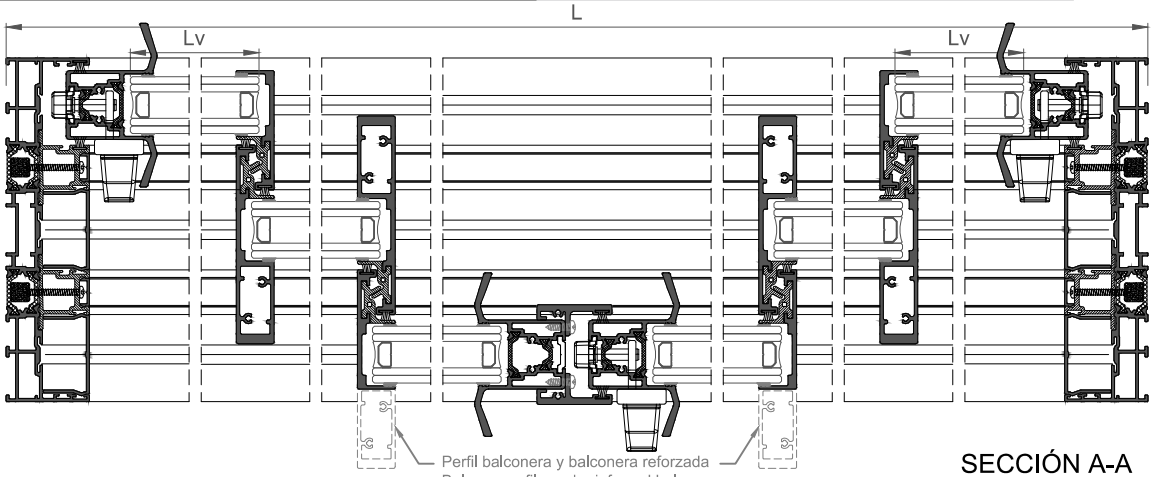
(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

# COR VISION
Secciones de despiece

# COR VISION
Cutting piece sections

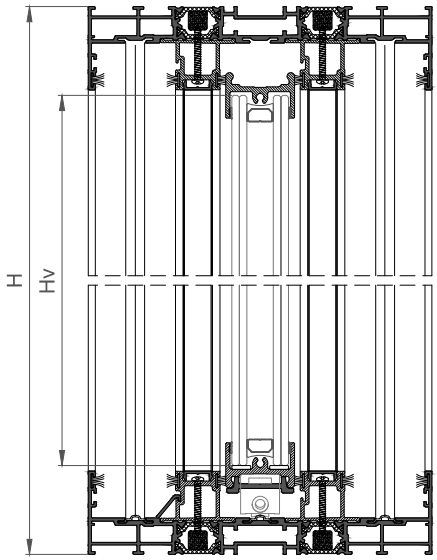
Balconera 6 hojas marco tricarril con carril de rodadura inox/ 6 sashes balcony with stainless steel three rai frame

E=1:4

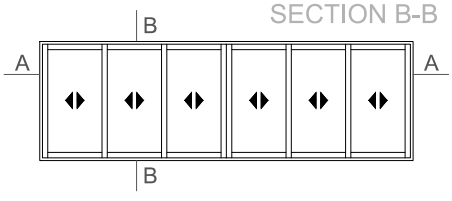


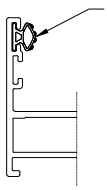

Perfil balconera y balconera reforzada
Balcony profile and reinforced balcony
COR-4327/28 (1)

SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 200 kg | 500 < La < 2200 |
| | | 1801 < Ha < 3000 |

| | | | |
|---|---|---|---|
| | e=30mm | x 6 | Lv = L/6 - 32.6 |
| | | | Hv = H - 94 |

| | | | mm | |
|---|---|---|---|---|
| COR-4391 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 6 | L/6 - 58.6 |
| COR-4324 | | | x 12 | L/6 - 25.6 |
| COR-4320 | | | x 4 | H - 76 |
| (1) | | | x 4 | H - 76 |
| COR-4327 | | | x 4 | H - 76 |
| COR-4329 | | | x 8 | H - 116 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 4 | L - 34 |
| | | | x 4 | H - 34 |
| COR-4335 | | | x 1 | L - 63.5 |
| COR-4336 | | | x 4 | H - 41 |
| 15.919 | | | x 4 | L/6 - 23 |
| | | | x 2 | 2L/3 - 92.2 |
| | | | x 4 | L/3 - 59.6 |
| | | | x 2 | L/3 - 18.9 |
| | | | x 4 | H - 88 |
| COR-2130 | | Hoja pasiva / Passive sash | x 1 | H - 164 |
| | | Hoja activa / Active sash | x 3 | *** |
| COR-4311 | | | x 3 | L - 39 |

(1) NOTA IMPORTANTE: VER EN DETALLES DE MONTAJE EL PERFIL HOJA CENTRAL A DISPONER EN FUNCIÓN DE LA INERCIA REQUERIDA
(1) IMPORTANT NOTE: SEE IN THE ASSEMBLY DETAILS THE CENTRAL SASH PROFILE NEEDED IN ACCORDANCE WITH THE REQUIRED INERTIA.

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

| | | |
|---|---|---|
| | 304351 | x 12 |
| | 344303 | x 12 |
| | 344332 | x 3 |
| | 344306 | x 12 |
| | 282321 | x 3 |
| | 317121 | x 8 |
| | 302130 | x 6 |

| | | |
|---|---|---|
| | 304330 | x 4 |
| | 304335 | x 4 |
| | 304360 | x 1 |
| | 344360 | x 2 |
| | 304361 | x 4 |
| | 304366 | x 1 |
| | 304369 | x 4 |
| | 304371 | x 4 |
| | 304372 | x 8 |
| | 304385 | x 8 |

| | | |
|---|---|---|
| | 920100 | *** |

*** Ver página de detalles de montaje
*** See page of assembly details

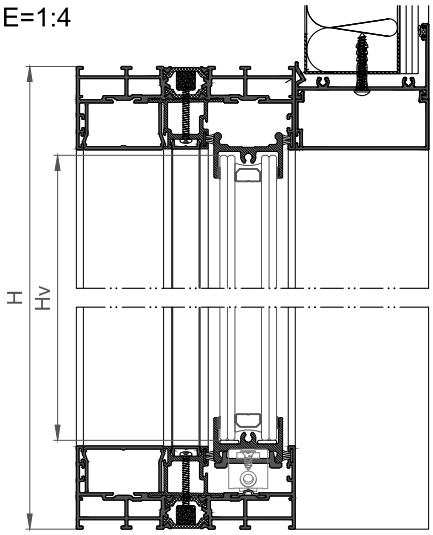
| | | |
|---|---|---|
| | 330706 | 12L |
| | | 14H |

# COR VISION
Secciones de despiece

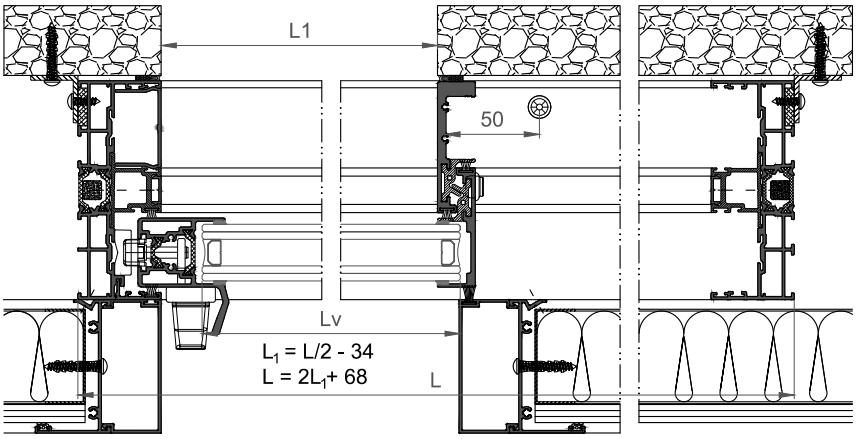
# COR VISION
Cutting piece sections

Balconera 1 hoja galandage/ 1 sash galandage balcony

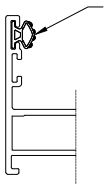
E=1:4



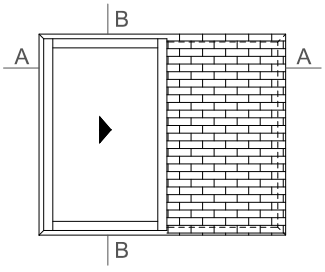

SECCIÓN B-B
SECTION B-B




SECCIÓN A-A
SECTION A-A



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)




| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 6 |
| | 304351 | x 2 |
| | 344303 | x 4 |
| | 344332 | x 1 |
| | 344306 | x 4 |
| | 282321 | x 1 |
| | 317121 | x 2 |
| | 302130 | x 2 |
| | 304335 | x 1 |
| | 344360 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 2 |
| | 912060 | x 1 |
| | 920100 | *** |

| | | |
|---|---|---|
| | 330710 | H |
| | 330706 | 4L + 4H |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 1 | Lv = L/2 - 43.7 | |
| | | Hv = H - 94 | |

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 1 | H |
| COR-4385 | | | x 1 | H |
| COR-4365 | | | x 1 | H - 39.5 |
| COR-4325 | | | x 1 | L/2 - 69.7 |
| COR-4324 | | | x 2 | L/2 - 36.7 |
| COR-4322 | | | x 1 | H - 76 |
| COR-4326 | | | x 1 | H - 76 |
| COR-4329 | | | x 1 | H - 116 |
| | | | x 1 | H - 88 |
| COR-4362 | | | x 1 | H - 41 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L/2 - 34 |
| | | | x 1 | H - 41 |
| 15.919 | | | x 2 | L/2 - 29.1 |
| | | | x 2 | L/2 - 55.6 |
| | | | x 2 | H - 88 |
| COR-2130 | | | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |
| COR-4283 | | | x 1 | L1 + 64.6 |
| | | | x 2 | H + 22.6 |
| COR-4284 | | | x 1 | L1 + 64.6 |
| | | | x 2 | H - 44 |

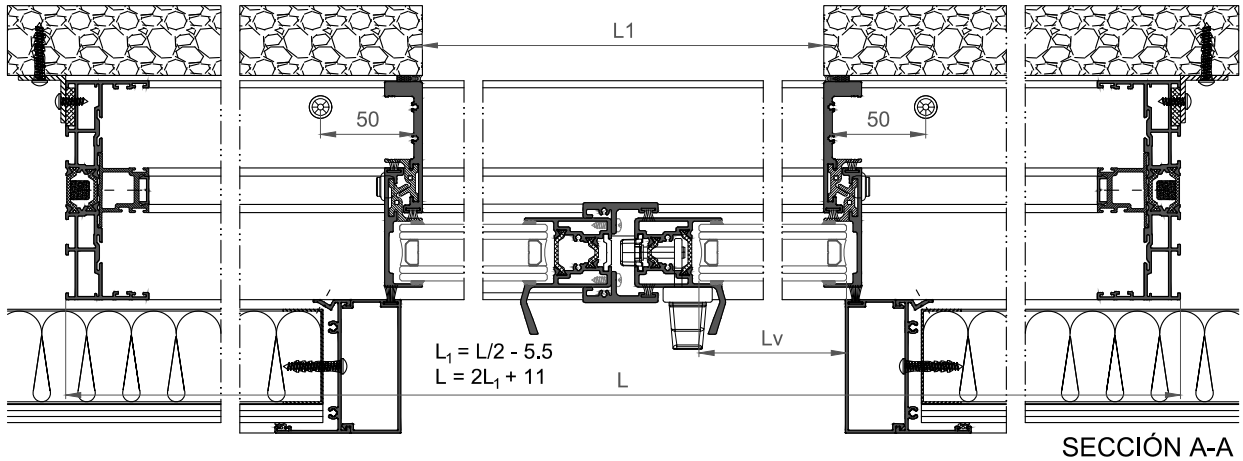
*** Ver página de detalles de montaje
*** See page of assembly details

# COR VISION
Secciones de despiece

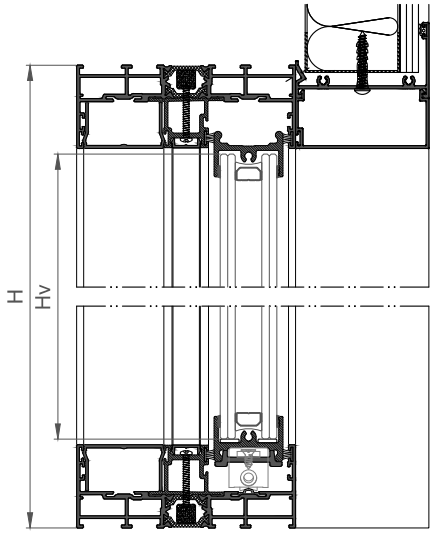
# COR VISION
Cutting piece sections

Balconera 2 hojas galandage/ 2 sashes galandage balcony

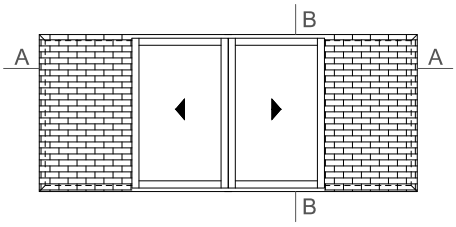
E=1:4

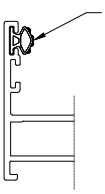



SECCIÓN A-A
SECTION A-A




SECCIÓN B-B
SECTION B-B



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 8 |
| | 304351 | x 4 |
| | 344303 | x 4 |
| | 344332 | x 1 |
| | 344306 | x 4 |
| | 282321 | x 1 |
| | 317121 | x 4 |
| | 302130 | x 2 |
| | 304335 | x 1 |
| | 304360 | x 1 |
| | 304361 | x 1 |
| | 304366 | x 1 |
| | 304371 | x 1 |
| | 304385 | x 4 |
| | 912060 | x 2 |
| | 920100 | *** |

| | | |
|---|---|---|
| | 330710 | 2H |
| | 330706 | 4L + 6H |

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 2 | Lv = L/4 - 30.9 | |
| | | Hv = H - 94 | |

| | | | | mm |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4325 | | | x 2 | L/4 - 56.9 |
| COR-4324 | | | x 4 | L/4 - 23.9 |
| COR-4322 | | | x 2 | H - 76 |
| COR-4326 | | | x 2 | H - 76 |
| COR-4329 | | | x 2 | H - 116 |
| | | | x 2 | H - 88 |
| COR-4362 | | | x 2 | H - 41 |
| COR-4350 | | | x 2 | H - 116 |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4336 | | | x 2 | L/2 - 5.5 |
| 15.919 | | | x 2 | L/2 - 5.5 |
| | | | x 4 | L/4 - 42.9 |
| | | | x 2 | H - 88 |
| COR-2130 | | Hoja pasiva<br>Passive sash | x 1 | H - 168 |
| | | Hoja activa<br>Active sash | x 1 | *** |
| COR-4311 | | | x 1 | L - 39 |
| COR-4283 | | | x 1 | L1 + 76 |
| | | | x 2 | H + 22.6 |
| COR-4284 | | | x 1 | L1 + 76 |
| | | | x 2 | H - 44 |

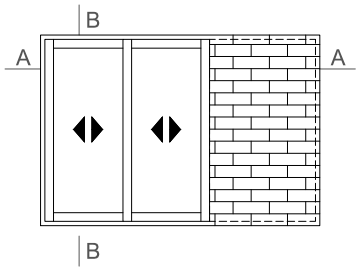
*** Ver página de detalles de montaje
*** See page of assembly details

# COR VISION
Secciones de despiece

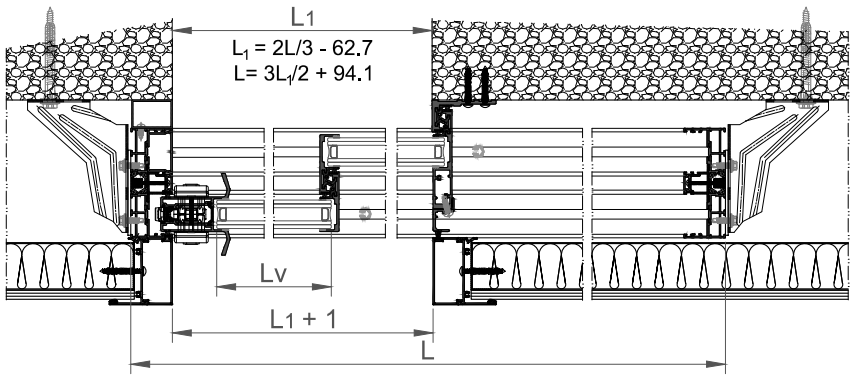
# COR VISION
Cutting piece sections

Balconera 2 hojas galandage/ 2 sashes galandage balcony

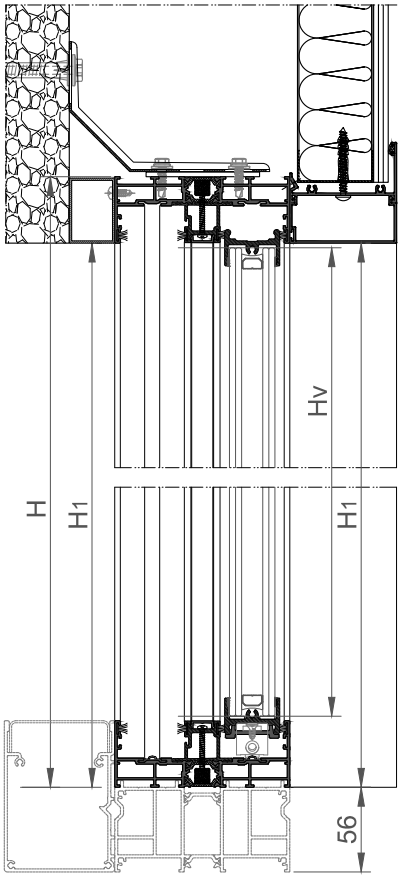
1:5




SECCIÓN A-A SECTION A-A
E. 1:8




SECCIÓN B-B
SECTION B-B




H1 = H - 44

Sistema de canaleta inferior

| | | |
|---|---|---|
| | 248220 | x 8 |
| | 960023 | x 6 |

| | | |
|---|---|---|
| | 304351 | x 4 |
| | 317121 | x 4 |
| | 304330 | x 2 |
| | 304335 | x 2 |
| | 344362 | x 1 |
| | 304371 | x 3 |
| | 304372 | x 2 |
| | 374350 | x 1 |
| | 304369 | x 1 |
| | 304381 | x 1 |
| | 304385 | x 6 |

*Para elems. de apertura ver páginas de herraje

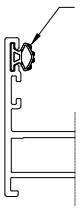
*For opening elements see pages hardware

| | | | | |
|---|---|---|---|---|
| COR-4389 | | | x 2 | L |
| | | | x 2 | H |
| COR-4331 | | | x 2 | L - 34 |
| | | | x 2 | H - 34 |
| COR-4355 | | | x 1 | H |
| COR-4329 | | | x 1 | H |
| COR-4311 | | | x 2 | L - 39 |
| COR-4336 | | | x 1 | H - 41 |
| COR-4283 | | | x 1 | L1 + 54.2 |
| | | | x 2 | H + 22.6 |
| COR-4284 | | | x 1 | L1 + 54.2 |
| | | | x 2 | H - 44 |
| 770048 | | | x 1 | L1 + 44 |
| | | | x 1 | H - 44 |
| 15.919 | | lateral | x 2 | L/3 - 12.5 |
| | | central | x 2 | L/3 - 81.5 |
| | | lateral | x 2 | L/3 - 46.5 |
| | | | x 2 | H - 88 |
| COR-4323 | | | x 1 | H - 76 |
| COR-4326 | | | x 2 | H - 76 |
| COR-4327 | | | x 1 | H - 70 |
| COR-4356 | | | x 1 | H - 70 |
| COR-4329 | | | x 3 | H - 116 |
| COR-4324 | | | x 4 | L/3 - 39.6 |
| COR-4325 | | | x 2 | L/3 - 72.6 |
| COR-2130 | | | x 1 | *** |

*** Ver página de detalles de montaje

*** See page of assembly details

| | | |
|---|---|---|
| | 330710 | H |
| | 330706 | 8L + 6H |
| | 222401 | L1 + 135 + 2H |



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | | |
|---|---|---|---|
| | 200 kg | 500 < La < 2200 | |
| | | 1801 < Ha < 3000 | |

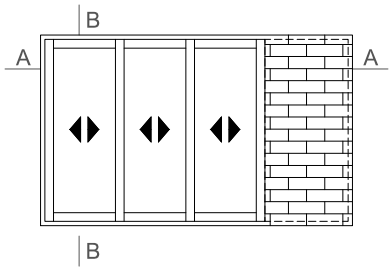
| | | | |
|---|---|---|---|
| | e=30mm | x 2 | Lv = L/3 - 46.3 |
| | | | Hv = H - 94 |

# COR VISION
Secciones de despiece

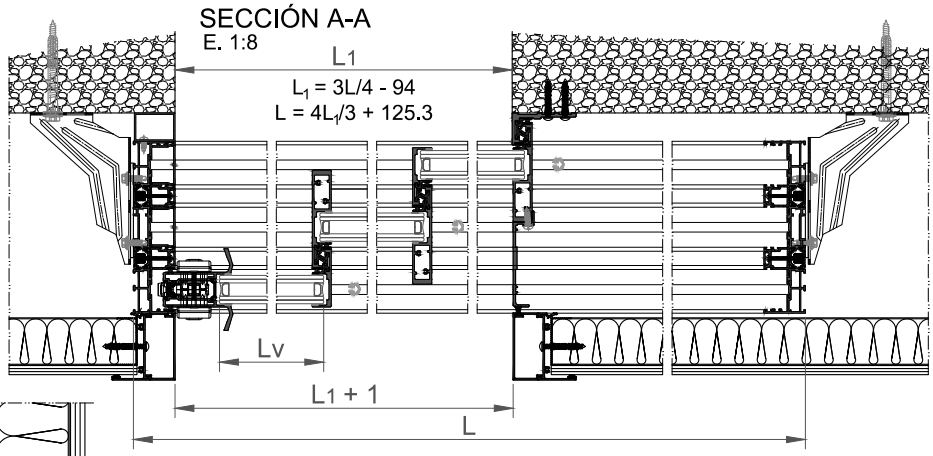
# COR VISION
Cutting piece sections

Balconera 3 hojas galandage/ 3 sashes galandage balcony

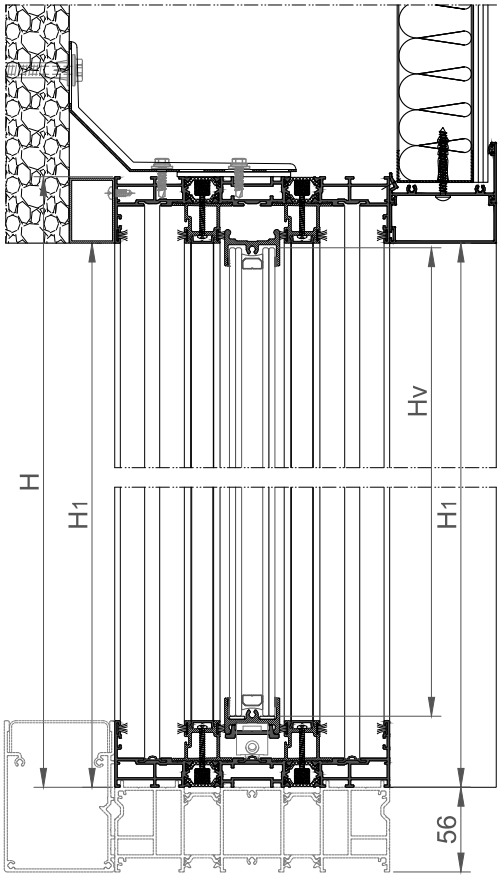
1:5




SECCIÓN A-A
E. 1:8




SECCIÓN B-B
SECTION B-B




H1 = H - 44

Sistema de canaleta inferior

| | | |
|---|---|---|
| | 248220 | x 12 |
| | 960023 | x 8 |

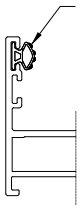
| | | |
|---|---|---|
| | 304351 | x 6 |
| | 317121 | x 6 |
| | 304330 | x 4 |
| | 304335 | x 4 |
| | 344362 | x 1 |
| | 304371 | x 5 |
| | 304372 | x 6 |
| | 374350 | x 2 |
| | 304369 | x 4 |
| | 304381 | x 2 |
| | 304385 | x 10 |

*Para elems. de apertura ver páginas de herraje

*For opening elements see pages hardware

| | | | |
|---|---|---|---|
| COR-4391 | | x 2 | L |
| | | x 2 | H |
| COR-4331 | | x 4 | L - 34 |
| | | x 4 | H - 34 |
| COR-4355 | | x 1 | H |
| COR-4329 | | x 1 | H |
| COR-4311 | | x 3 | L - 39 |
| COR-4336 | | x 2 | H - 41 |
| COR-4283 | | x 1 | L1 + 54.2 |
| | | x 2 | H + 22.6 |
| COR-4284 | | x 1 | L1 + 54.2 |
| | | x 2 | H - 44 |
| 770048 | | x 1 | L1 + 44 |
| | | x 1 | H - 44 |
| 15.919 | | lateral x 2 | L/4 - 6 |
| | | x 2 | L/2 - 50 |
| | | central x 2 | L/2 - 119 |
| | | x 2 | L/4 - 75 |
| | | lateral x 4 | L/4 - 15 |
| | | x 4 | H - 88 |
| COR-4323 | | x 1 | H - 76 |
| COR-4326 | | x 2 | H - 76 |
| COR-4327 | | x 2 | H - 76 |
| | | cierre x 1 | H - 70 |
| COR-4357 | | x 1 | H - 70 |
| COR-4329 | | x 5 | H - 116 |
| COR-4324 | | x 6 | L/4 - 33.3 |
| COR-4325 | | x 3 | L/4 - 66.3 |
| COR-2130 | | x 1 | *** |

| | | |
|---|---|---|
| | 330710 | H |
| | 330706 | 12L + 8H |
| | 222401 | L1 + 135 + 2H |



Opción de junta corredera
Option of sliding gasket
Ref: 264251 (SOLO se recomienda su uso con vidrios templados)
(ONLY recommended with tempered glass)

| | | |
|---|---|---|
| 200 kg | 500 < La < 2200 | |
| | 1801 < Ha < 3000 | |

| | | | |
|---|---|---|---|
| e=30mm | x 3 | Lv = L/4 - 40 | |
| | | Hv = H - 94 | |

*** Ver página de detalles de montaje
*** See page of assembly details

# 8. HERRAJE
# 8. HARDWARE

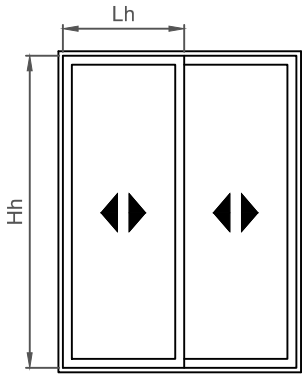
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## LIMITACIONES DIMENSIONALES RECOMENDADAS
## RECOMMENDED DIMENSIONAL LIMITATIONS




| | | 304350 | 304351 | 384350 |
|---|---|---|---|---|
| | |  |  |  |
| | | ruedas acetal<br>acetal roller | ruedas acetal<br>acetal roller | ruedas inox<br>inox roller |
| Longitud hoja / Sash lenght (Lh) | en mm. | 2000 | 2200 | 2500 |
| Ancho mínimo / Minimum width | | 500 | 500 | 500 |
| Altura hoja / sash height (Hh) | en mm. | 3000 | 3000 | 3000 |
| Peso máx.hoja / sash max.weight (P) | en kg. | 100 | 200 | 320 |
| Máx.vidrio por hoja / max. sash glass | en mm. | 30 | 30 | 30 |
| vidrio mínimo / minimum glass | | 26 | 26 | 26 |
| Superficie máxima / maximum surface | en m². | 6,0 | 6,0 | 7,0 |

Hh / Lh ≤ 3

# TABLA CIERRE VISION POR HOJA
## TABLE VISION LOCKING PER SASH

| Denominación / Name | | H mm de: — a: | 500 — 1000 | 1001 — 1800 | 1801 — 3000 | Microventilación / Microventilation 500 — 1000 | 1001 — 1800 | 1801 — 3000 |
|---|---|---|---|---|---|---|---|---|
| 344303 | Cierre y contracierre<br>Lock and counter lock | | 1 | 2 | 4 | -- | 1 | 3 |
| 344305/06 | Calzos marco normal / marco inox<br>Normal/Stainless steel frame block | | 1 | 2 | 4 | 1 | 2 | 4 |
| 344331/32 | Cierre Vision BL/NG *<br>Vision lock BL/NG * | | 1 | 1 | 1 | 1 | 1 | 1 |
| 282321 | Transmisión multipunto<br>Multilock transmission | | 1 | 1 | 1 | 1 | 1 | 1 |
| 344304 | Microventilación<br>Microventilation | | -- | -- | -- | 1 | 1 | 1 |
| 317121 | Tope antielevación<br>Antielevation block | | 2 | 2 | 2 | 2 | 2 | 2 |
| 302130 | Pletina remate<br>Cover cap | | -- | 2 | 2 | -- | 2 | 2 |

*Para más colores ver accesorios.

*See accessories for more colors.

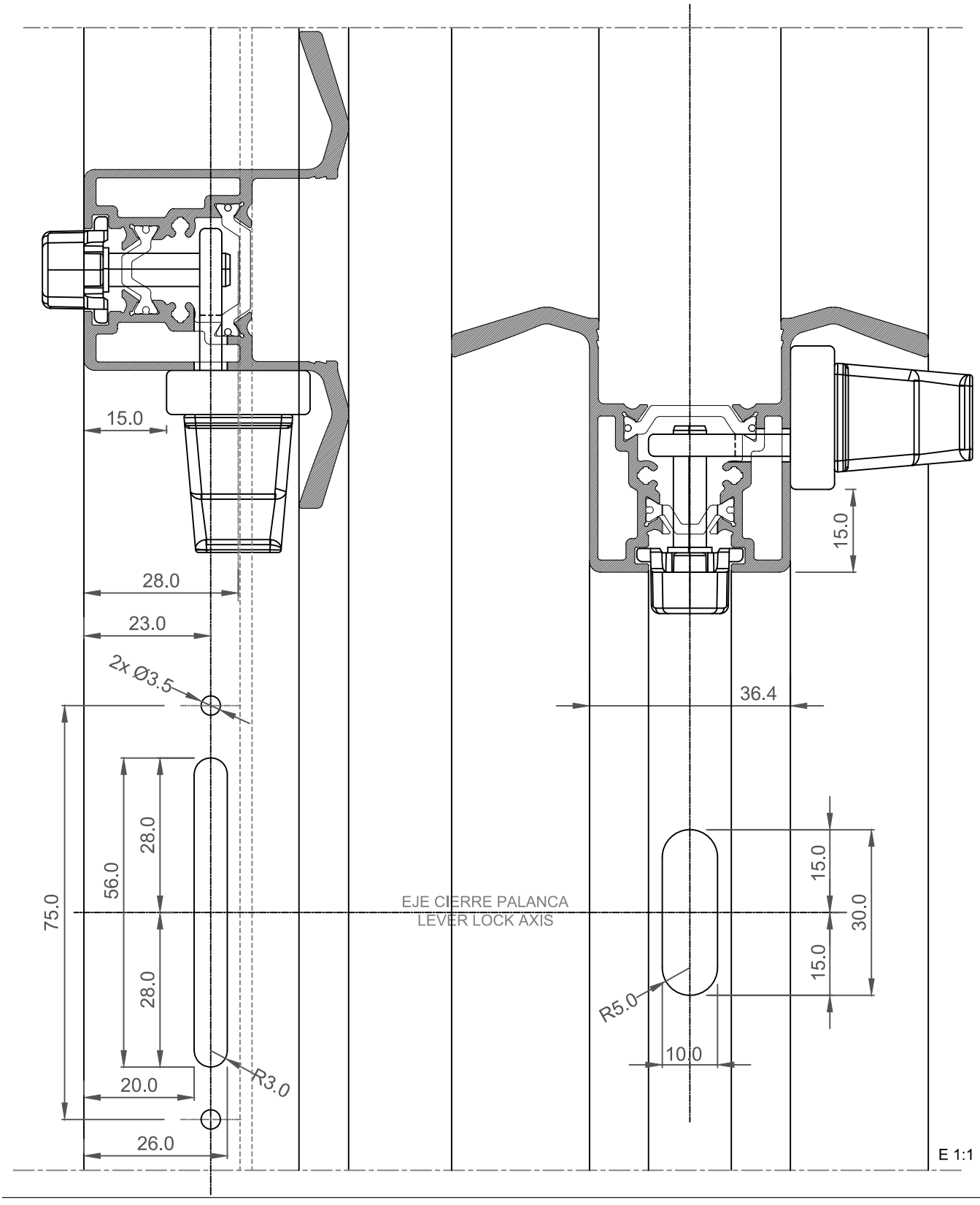
NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

# POSICIONAMIENTO CIERRE VISION Y MECANIZADO DE HOJA LATERAL
## VISION LOCK POSITION AND MACHINING OF LATERAL SASH

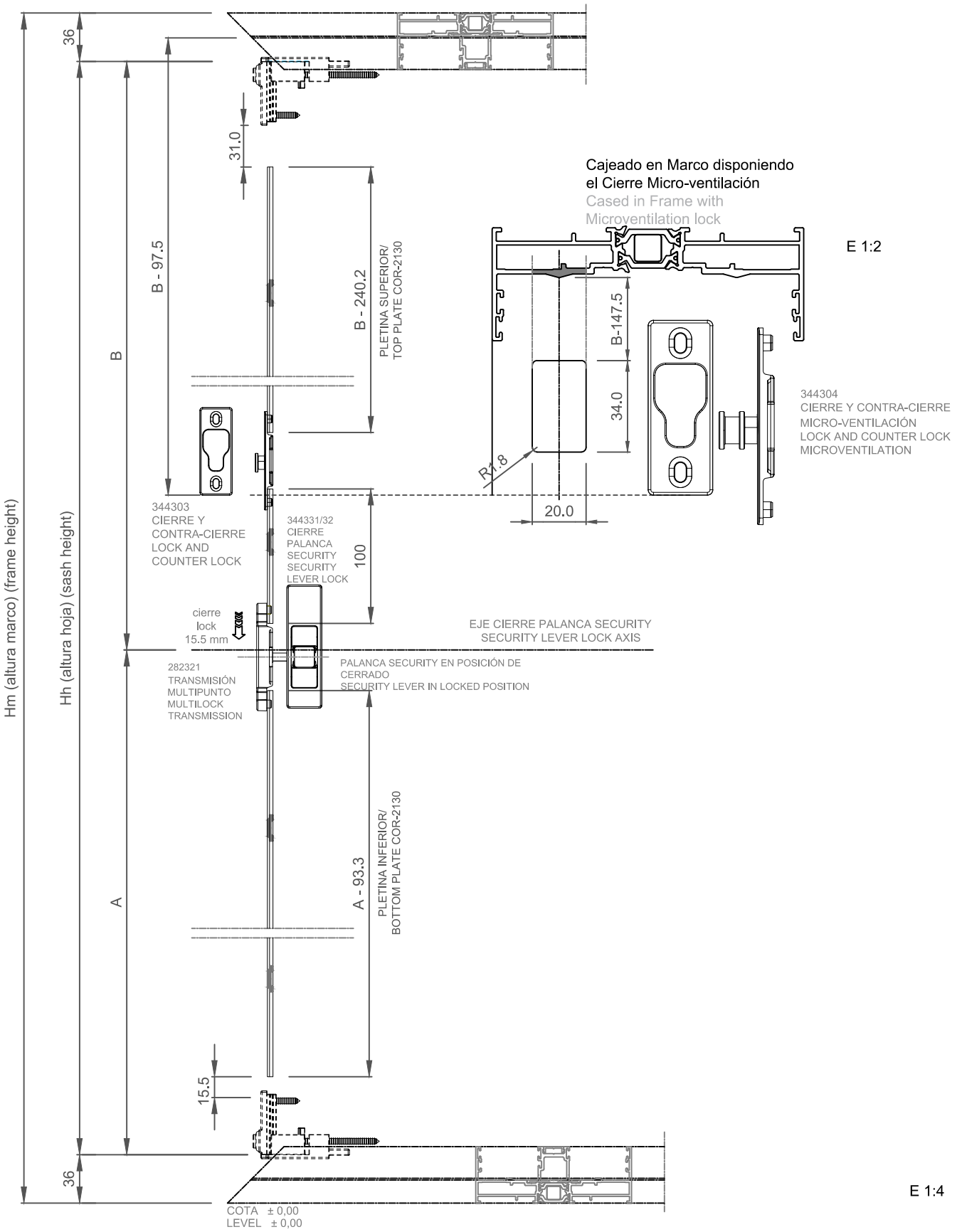
MECANIZADO EN ALA
MACHINING IN FACE

MECANIZADO EN FRENTE
MACHINING IN FRONT



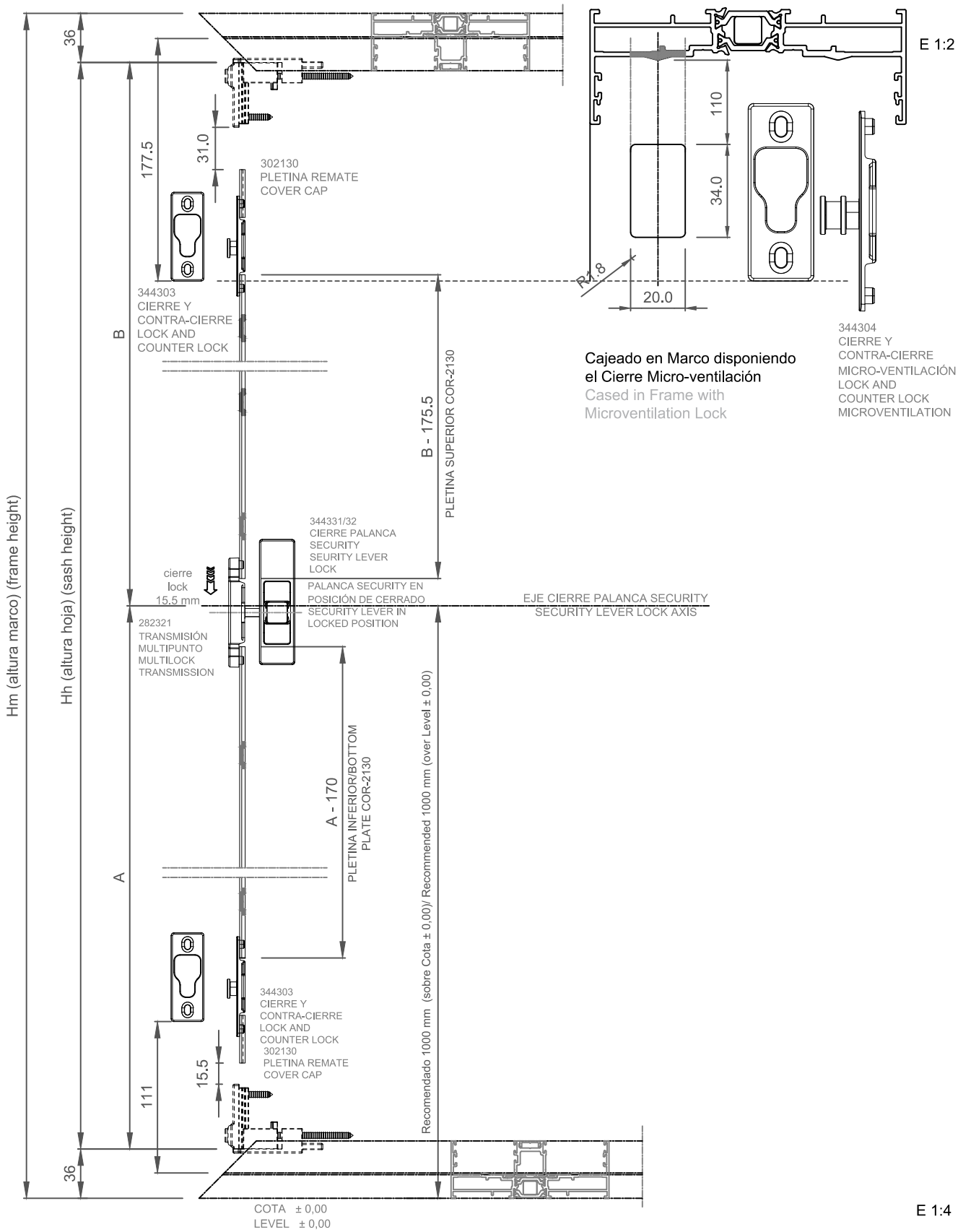
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

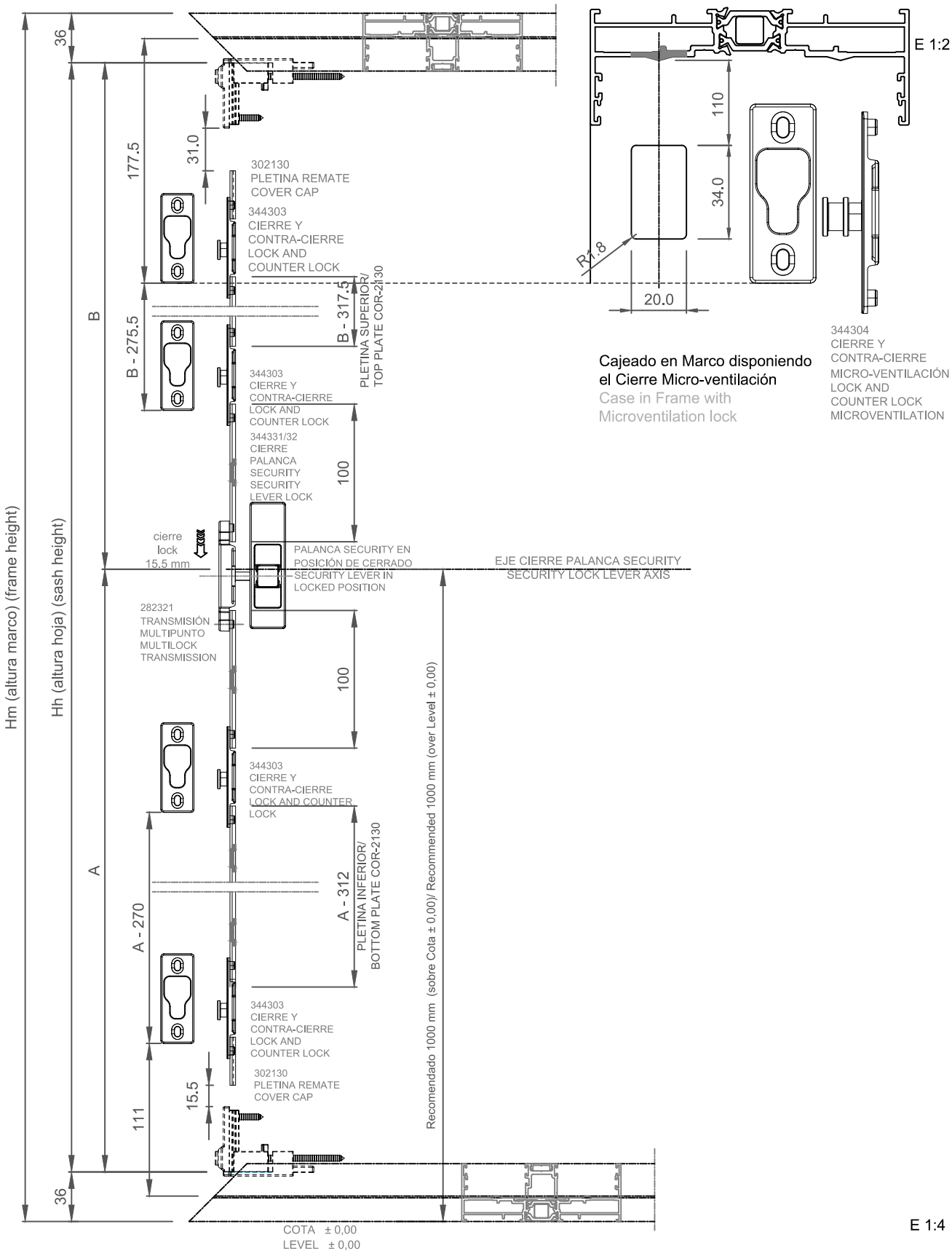
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

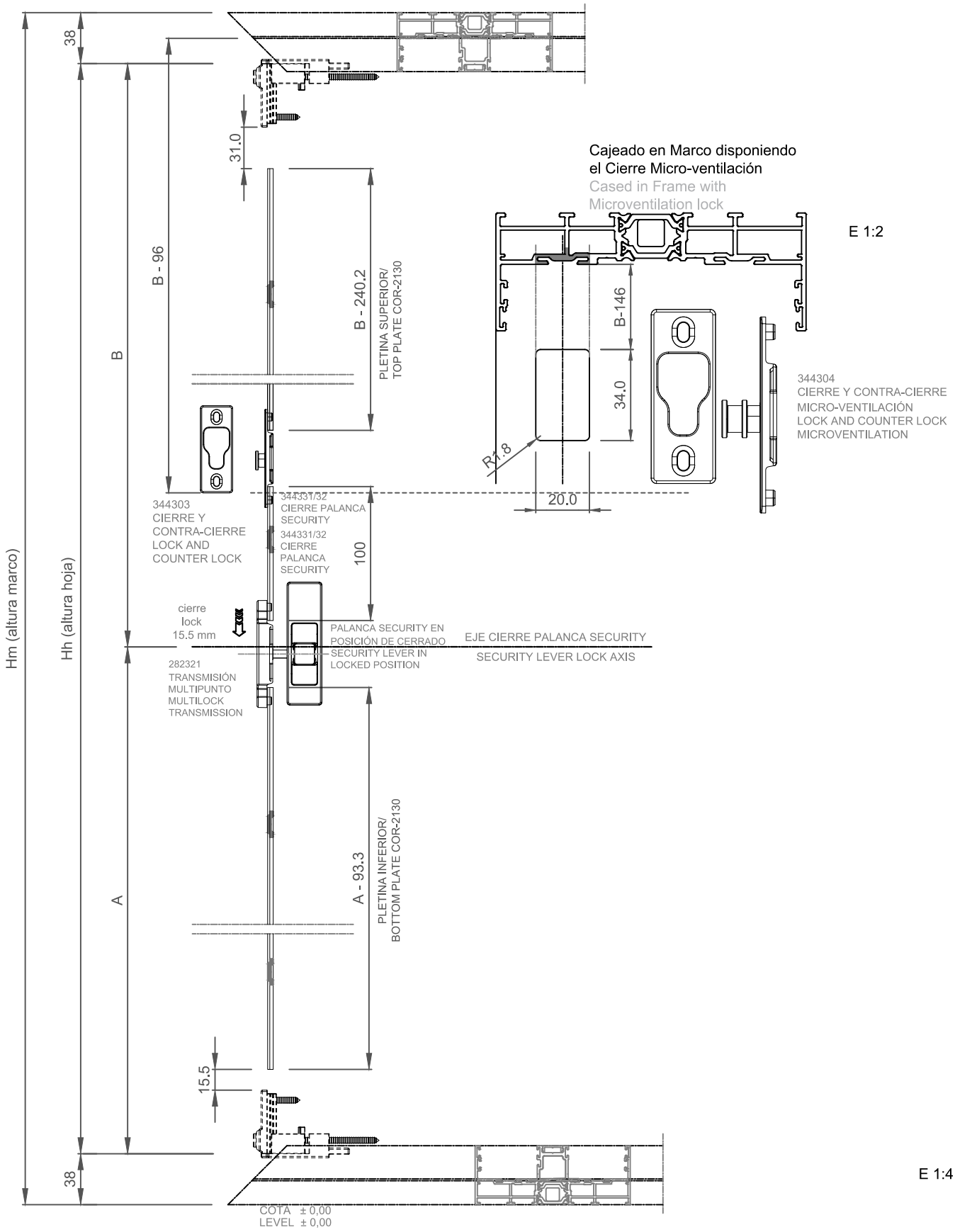
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



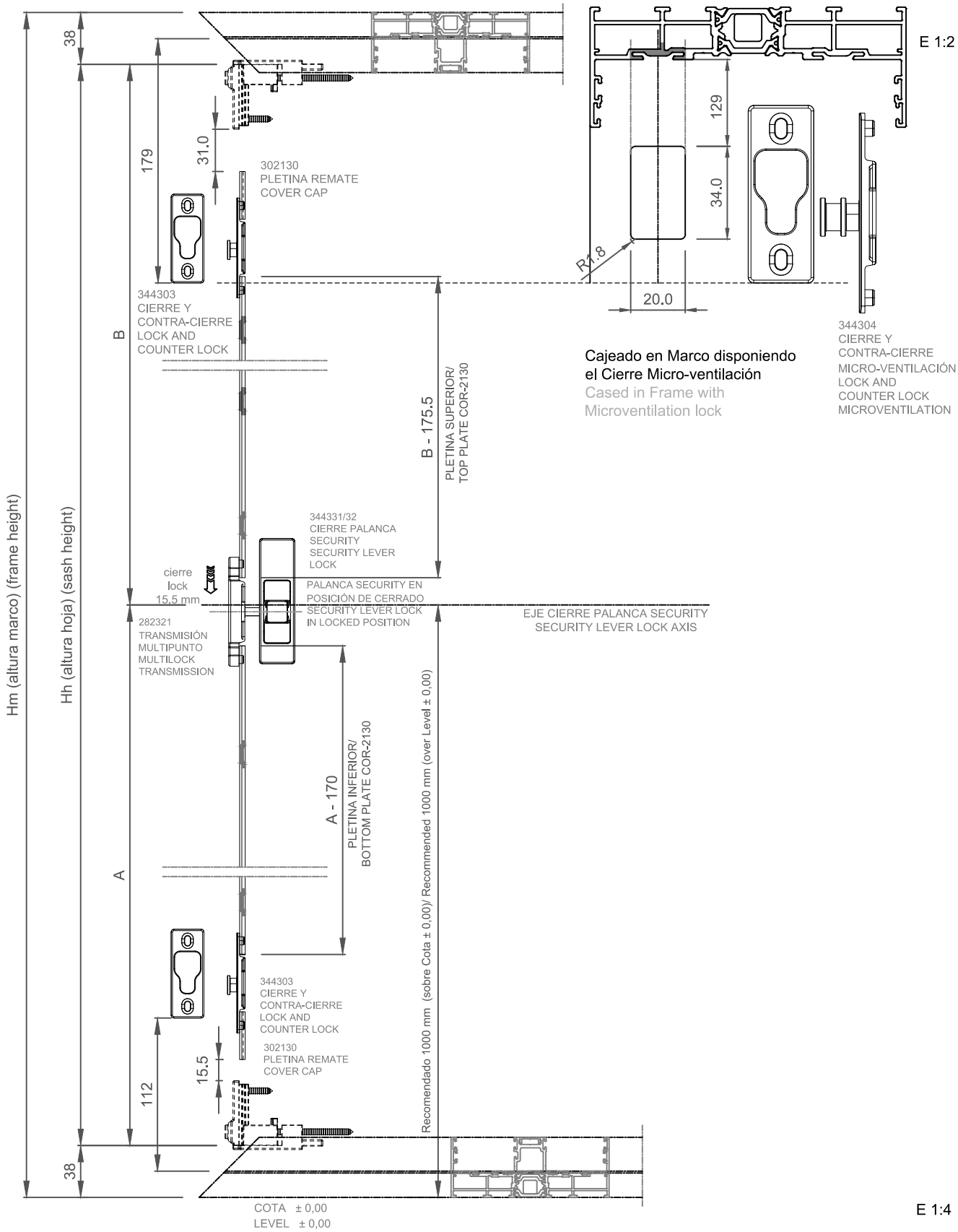
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



## MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

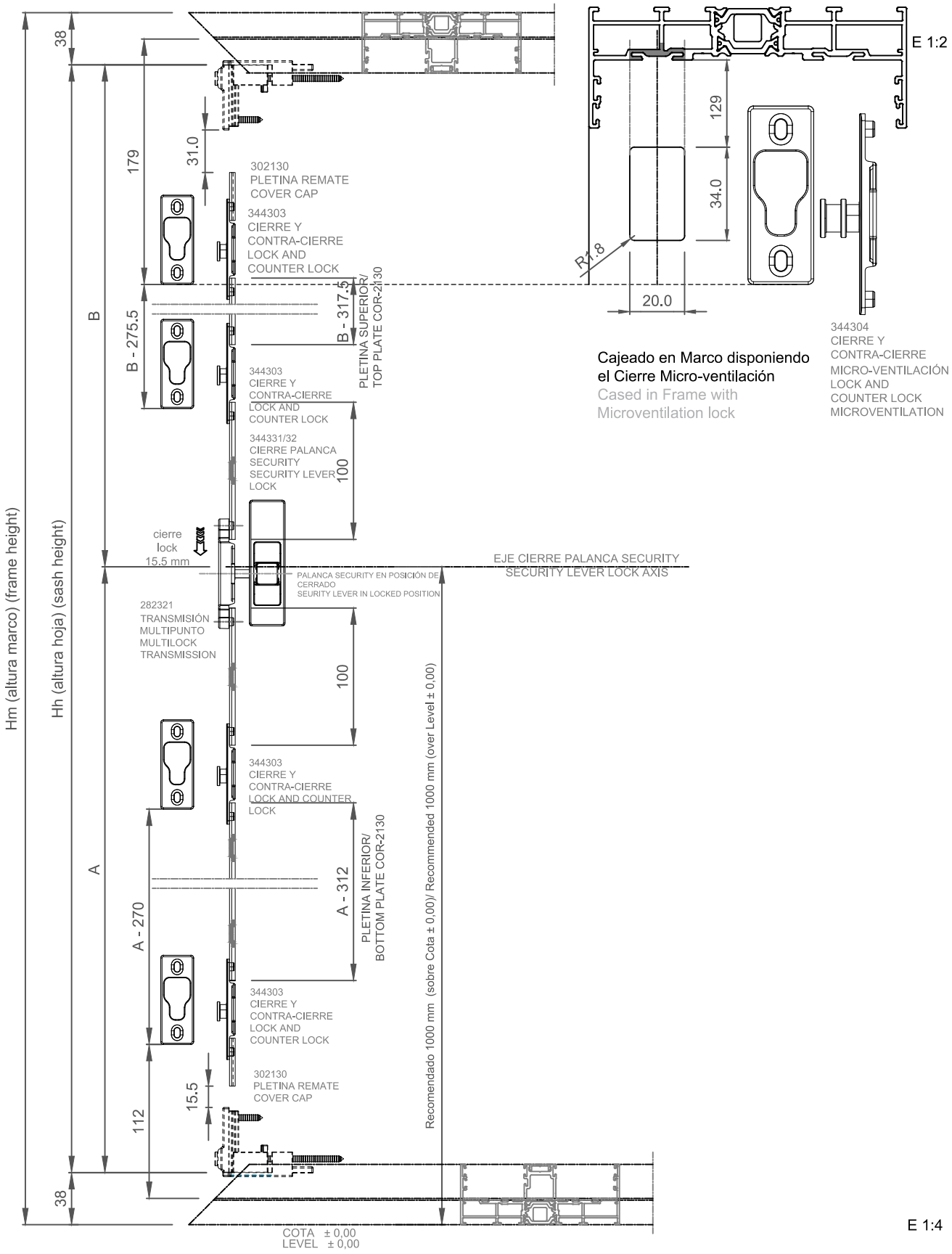
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



# TABLA DE HERRAJE DE CIERRE EN HOJA CENTRAL
## CENTRAL SASH LOCK HARDWARE TABLE

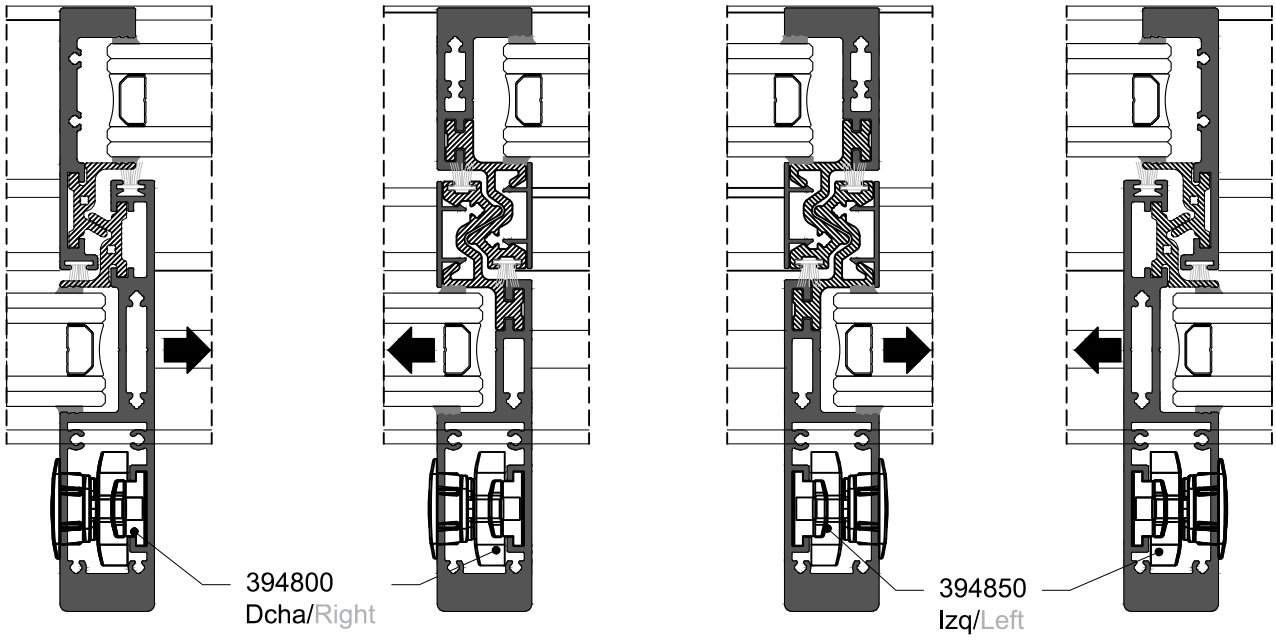
| Denominación / Name | | H mm de: — a: | 500 — 3000 |
|---|---|---|---|
| 394012/11 | Manilla embutida<br>Inlay handle | | 1* |
| 394850/00 | Caja bidireccional frontal izq/dcha**<br>Left/rigth bidiretional frontal box** | | 1 |
| 394805 | Juego pasador con puntera encasquillada<br>Bolt with jammed pointer set | | 1 |
| 394305/06 | Juego tapas ángulo izq/dcha**<br>Left/rigth angle covers set** | | 1 |
| 394806 | Juego base cerradero central<br>Central bottom lock set | | 1 |
| 394322/21 | Juego cobertor cerradero central<br>Central lock cover set | | 1* |

*Para más colores ver accesorios. *See accessories for more colors.

NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

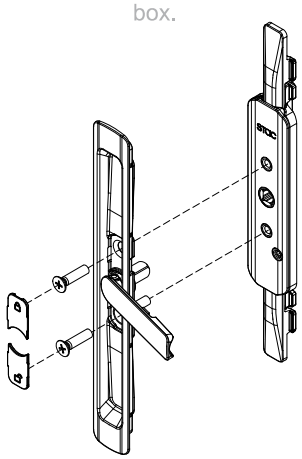
NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

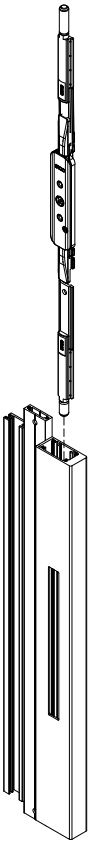
** Mano caja bidireccional frontal 394850/00
** Hand front bidirectional box 394850/00



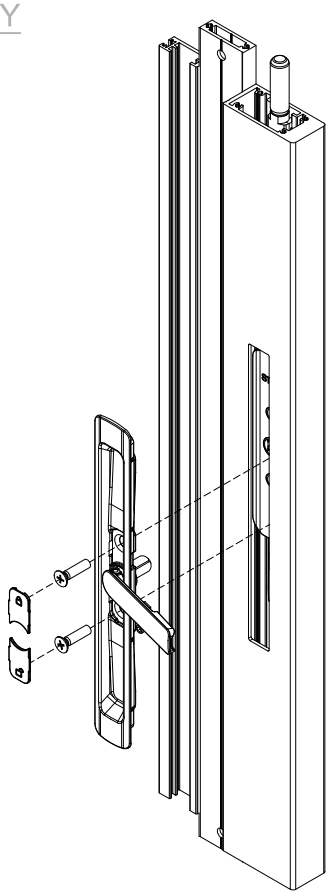
# MONTAJE CIERRE EN HOJA CENTRAL
## CENTRAL SASHS LOCK ASSEMBLY

1. Ensamblaje de manilla embutida con caja de transmisión.
1. Inlay handle with transmission box.

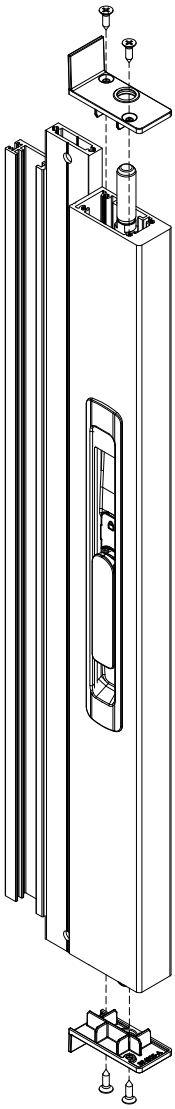




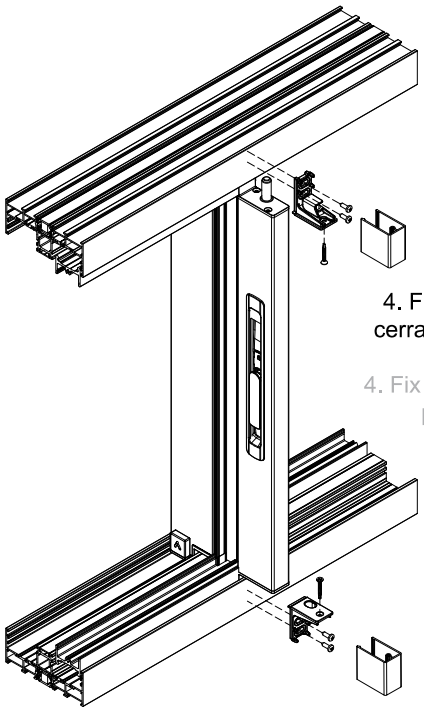
2. Unir punteros, fallebas y caja de transmisión.
2. Join pointers, shutter bolts and transmission .



2. Fijar manilla embutida a caja de transmisón.
2. Fix inlay handle to the box transmission .



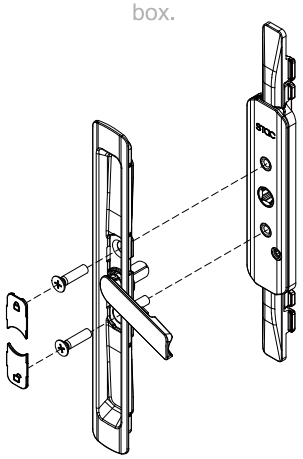
3.Ensamblar y fijar tapas.
3. Fix and assembly the covers .

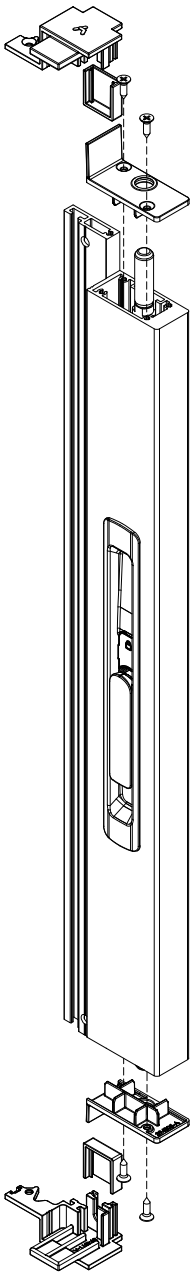


4. Fijar y ensamblar juego base cerradero central y cobertores de cerraderos .
4. Fix and assembly bottom locking point set and the covers

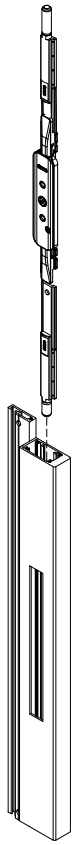
# MONTAJE CIERRE EN HOJA CENTRAL INVERTIDA
## INVERT CENTRAL SASHS LOCK ASSEMBLY

1. Ensamblaje de manilla embutida con caja de transmisión.
1. Inlay handle with transmission box.

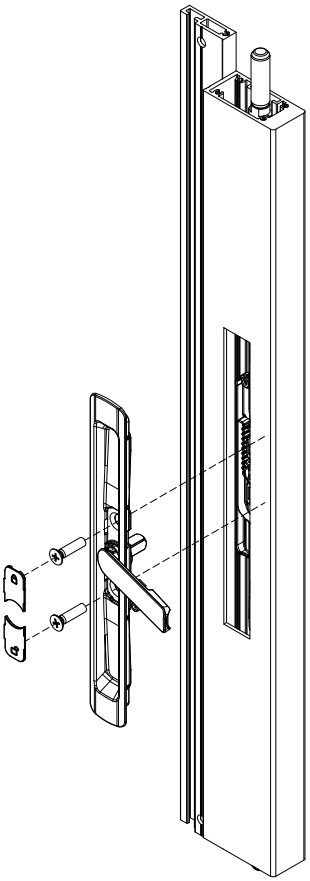




2. Unir punteros, fallebas y caja de transmisión.
2. Join pointers, shutter bolts and transmission .

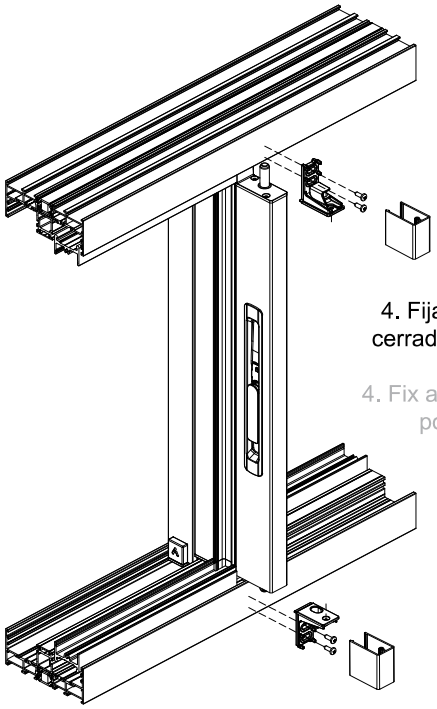


2. Fijar manilla embutida a caja de transmisón.
2. Fix inlay handle to the box transmission .

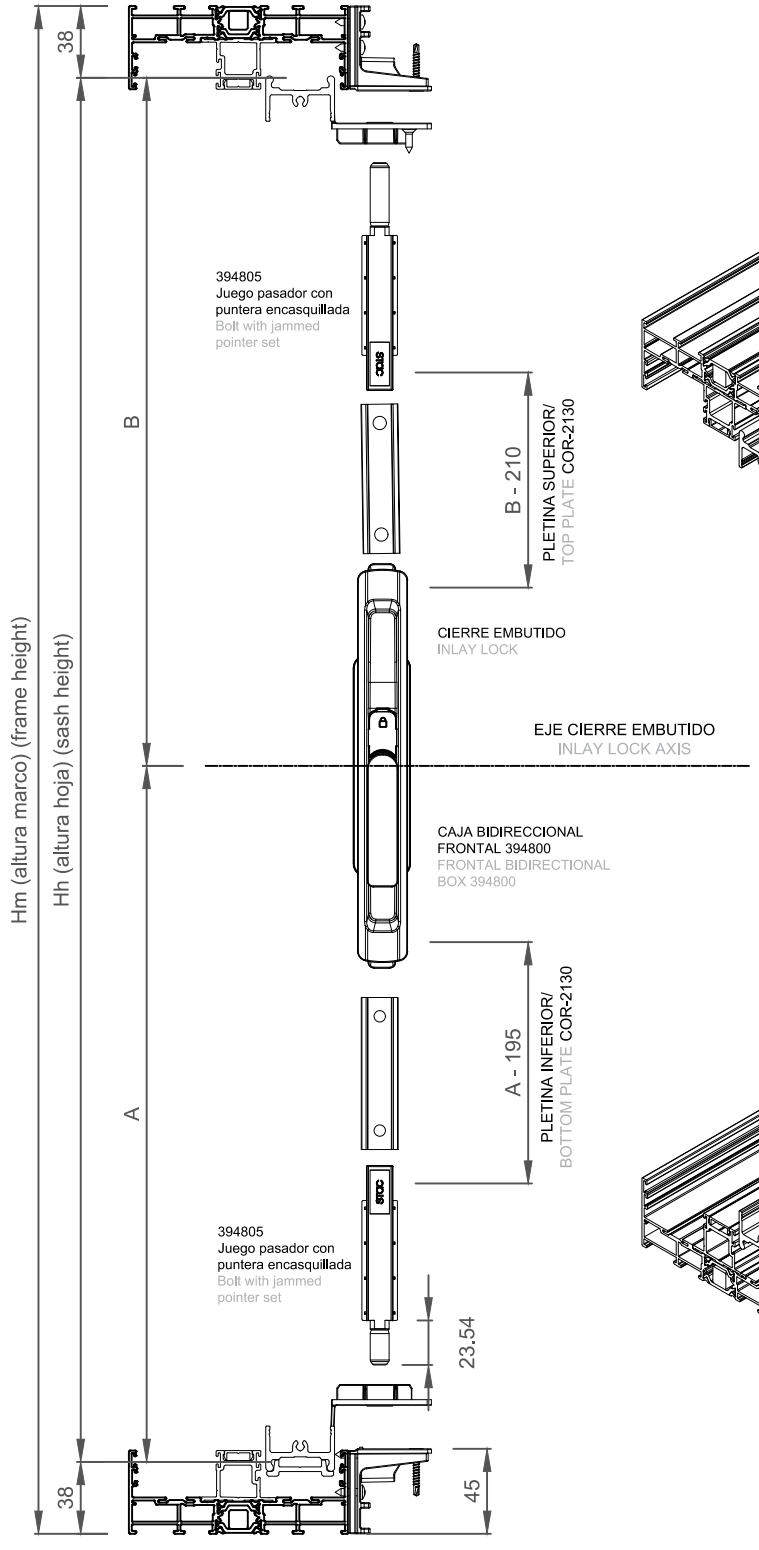


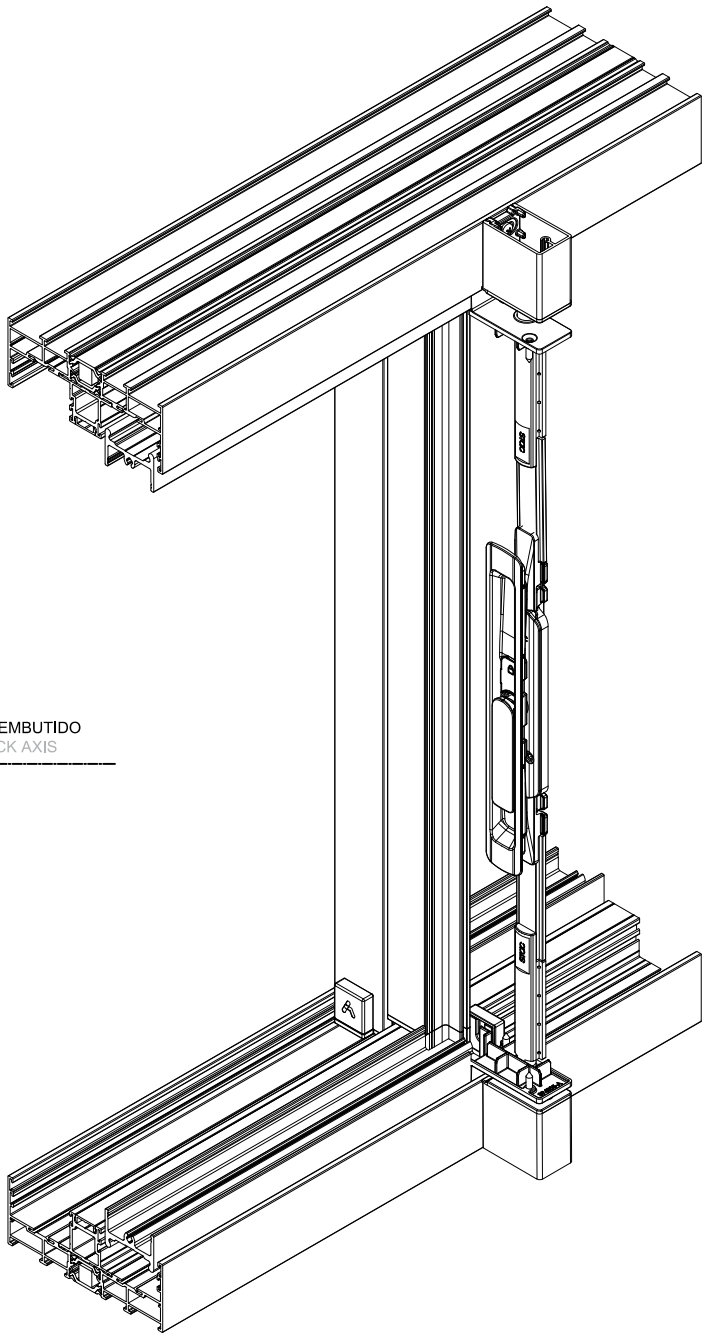
3.Ensamblar y fijar tapas.
3. Fix and assembly the covers .

4. Fijar y ensamblar juego base cerradero central y cobertores de cerraderos .
4. Fix and assembly bottom locking point set and the covers



# MONTAJE CIERRE EN HOJA CENTRAL
## CENTRAL SASHS LOCK ASSEMBLY



# TABLACIERRE VISION SECURITY INTERIOR/EXTERIOR POR HOJA
## TABLE VISION SECURITY LOCKING INTERIOR/EXTERIOR PER SASH

| | Denominación / Name | H mm de: — a: | | | | Microventilación / Microventilación | | |
|---|---|---|---|---|---|---|---|---|
| | | | 500 — 1000 | 1001 — 1800 | 1801 — 3000 | 500 — 1000 | 1001 — 1800 | 1801 — 3000 |
| 344303 | Cierre y contracierre<br>Locking point and keep | | 1 | 2 | 4 | -- | 1 | 3 |
| 354311/12 | Cierre Vision Security BL/NG * (1)<br>Vision Security lock BL/NG * | | 1** | 1** | 1** | 1** | 1** | 1** |
| 344305/06 | Calzos marco normal / marco inox<br>Normal/stainless steel frames blocks | | 1 | 2 | 4 | 1 | 2 | 4 |
| 344301 | Kit transmisión<br>Transmission kit | | 1 | 1 | 1 | 1 | 1 | 1 |
| 344304 | Microventilación<br>Microventilation | | -- | -- | -- | 1 | 1 | 1 |
| 317121 | Tope antielevación<br>Antielevation cap | | 2 | 2 | 2 | 2 | 2 | 2 |
| 344300 | Kit tornillería<br>Screw kit | | 1 | 1 | 1 | 1 | 1 | 1 |
| 302130 | Pletina remate<br>Cover cap | | -- | 2 | 2 | -- | 2 | 2 |

*Para más colores ver accesorios.
** Posibilidad de montar cierre por ambos lados.
(1) Alternativa cierre embutido ref: 384311/12 válido sólo para un lado

*See accessories for more colors.
** Possibility to install the lock on both sides
(1) Alternative inlay lock ref. 384311/12 valid only one side

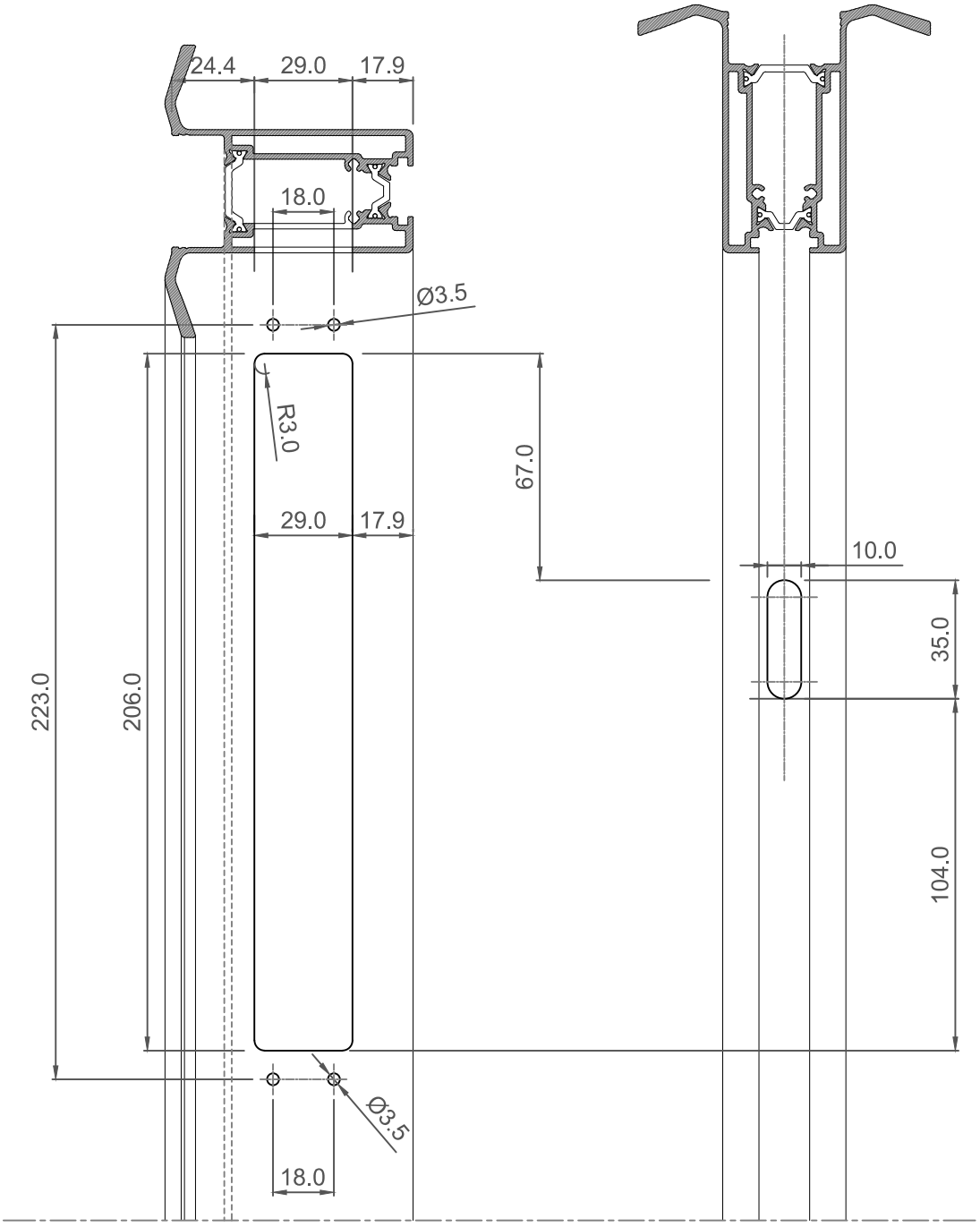
NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

# DETALLE DE MECANIZADO PARA CIERRE 354312
## MACHINING DETAIL FOR LOCK 354312

MECANIZADO EN ALA
MACHINING IN FACE

MECANIZADO EN FRENTE
MACHINING IN FRONT




E 1:2

# DETALLE DE MECANIZADO PARA CIERRE 384312

## MACHINING DETAIL FOR LOCK 384312

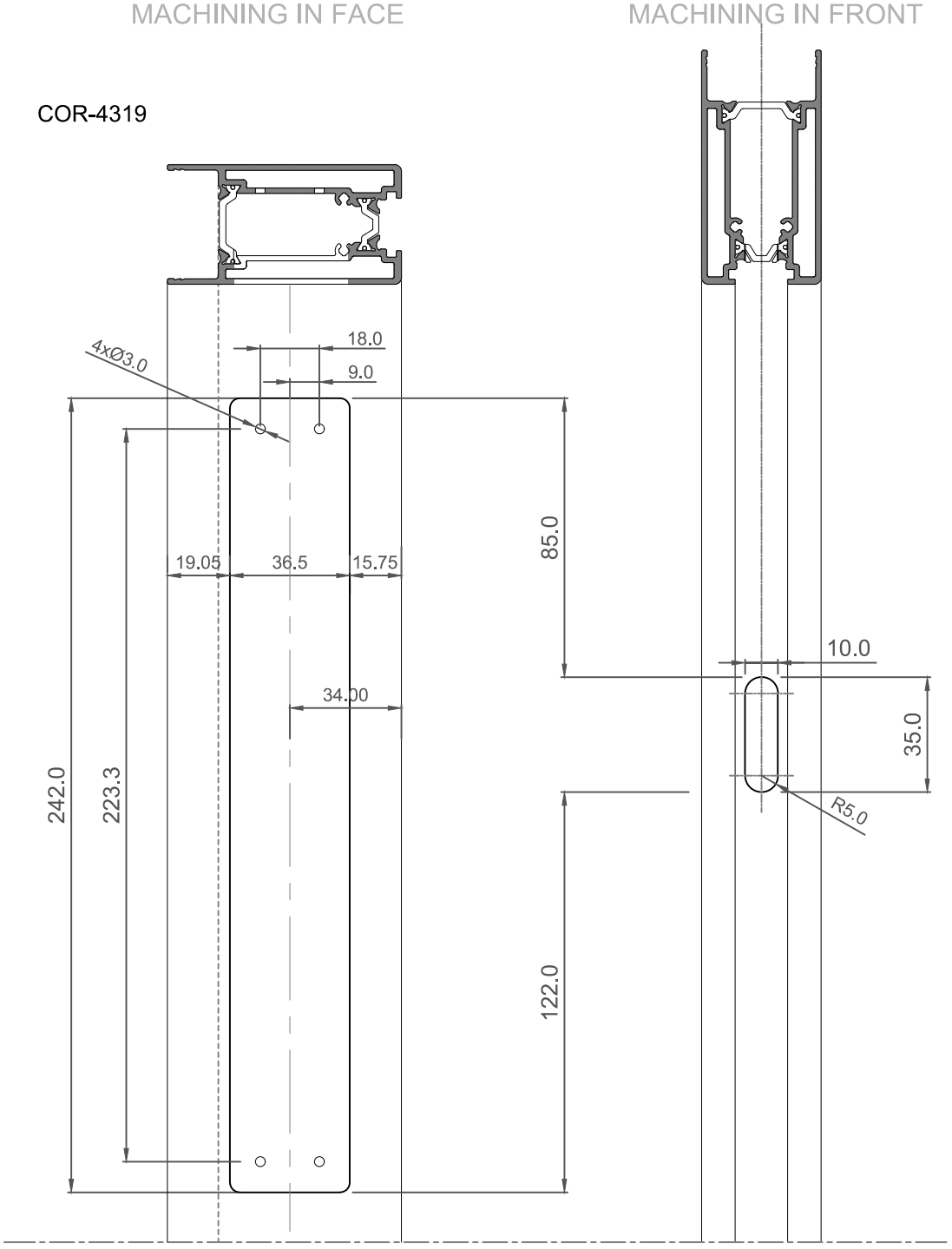
Nota: Sólo válido para montar por un lado

Note: Only valid for mounting on one side

MECANIZADO EN ALA
MACHINING IN FACE

MECANIZADO EN FRENTE
MACHINING IN FRONT

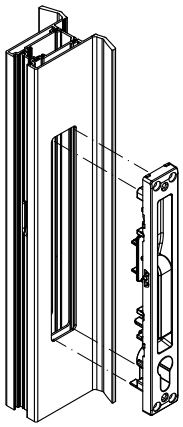
COR-4319



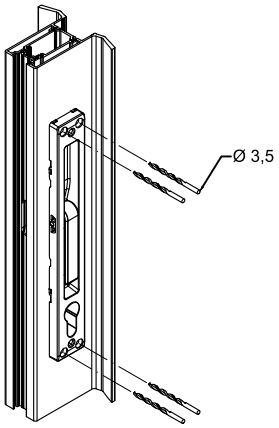

E 1:2

# MONTAJE CERRADURA
## LOCK ASSEMBLY

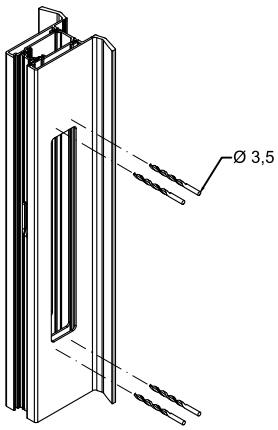
1. Insertar uno o dos cierres en el mecanizado lateral.
1. Insert one or two lift handle on the side machining.



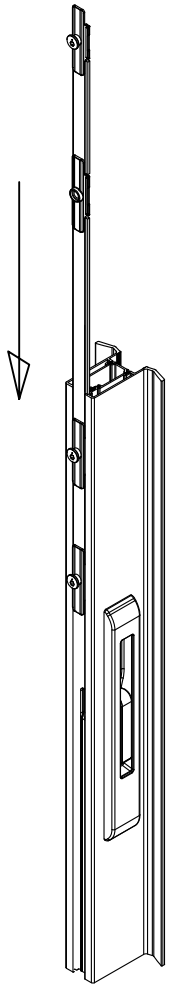
2. Marcar la posición de los talados para los tornillos.
2. Mark the drill hole positions for the screws.

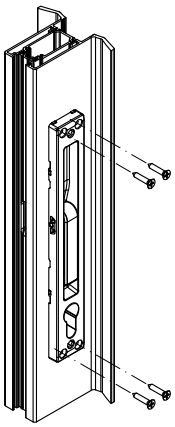



3. Retirar los cierres y taladrar.
3. Remove the handle and drill.

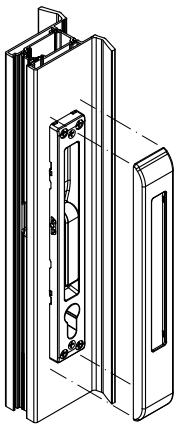



4. Fijar los cierres con los tornillos.
4. Fix the handle with the screws.

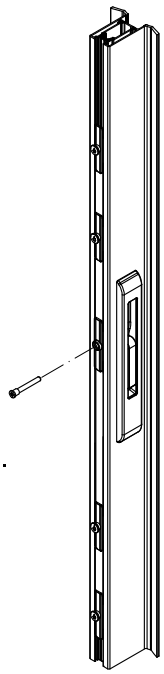




5. Clipar las tapas embellecedoras.
5. Clip on the finishing covers.



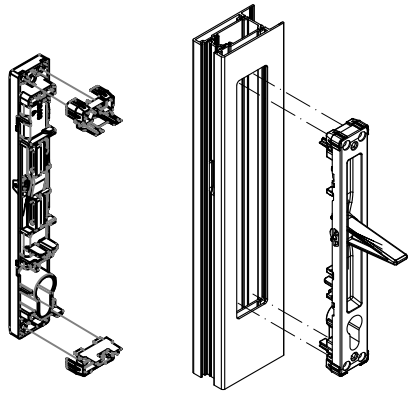
6. Unir los puntos de cierre, fallebas y transmisión.
6. Join the locking points, shutter bolts and transmission.



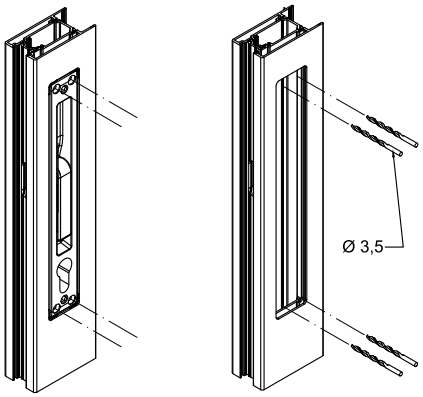
7. Fijar la transmisión con los cierres.
7. Fix the transmission to the locks.

# MONTAJE CERRADURA
## LOCK ASSEMBLY

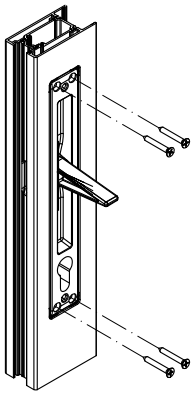
1. Montar el cierre e insertarlo en el perfil mecanizado
1. Mount the lift handle, and insert it in the machined profile.



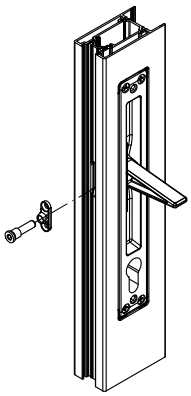
2. Marcar la posición de los tornillos y taladrar.
2. Mark the screw position and drill.



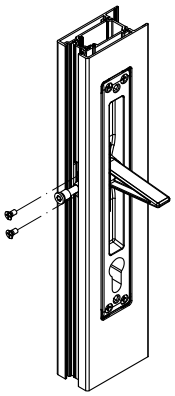

3. Fijar el cierre con los tornillos.
3. Fix the handle with the screws.



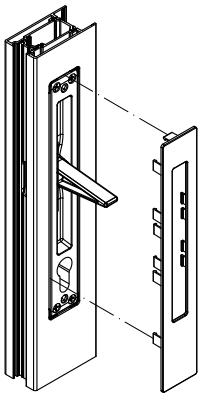
3. Se inserta el bulón y el centrador a través del mecanizado de la falleba.
3. The shootbolt and centering are inserted throught the front machining.

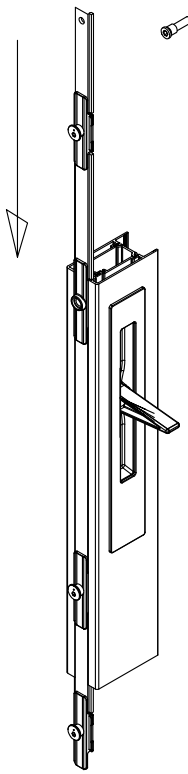


4. Fijar el centrador con los tornillos y extraer el bulón.
4. Fix the centering with the screws and remove the shootbolt.

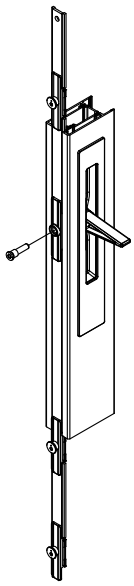


5. Clipar las trapas embellecedoras.
5. Clip on the finishing covers.





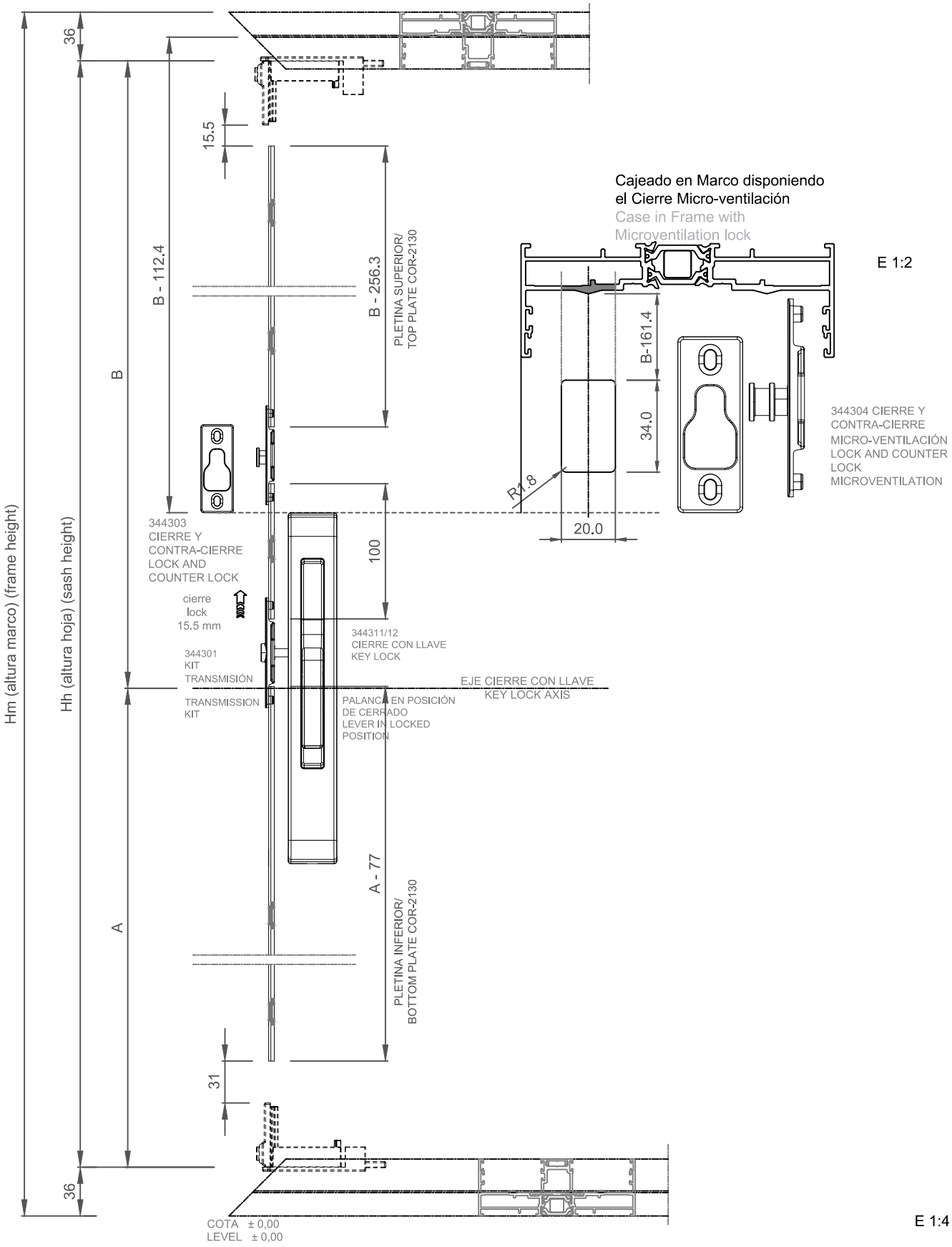
6. Unir lo puntos de cierre, fallebas y transmisión.
6. Join the locking points, shuter bolts and transmission.



7.Fijar la transmisión con los cierres mediante el bulón.
7. Fix the transmission to the locks throught the shootbolt.

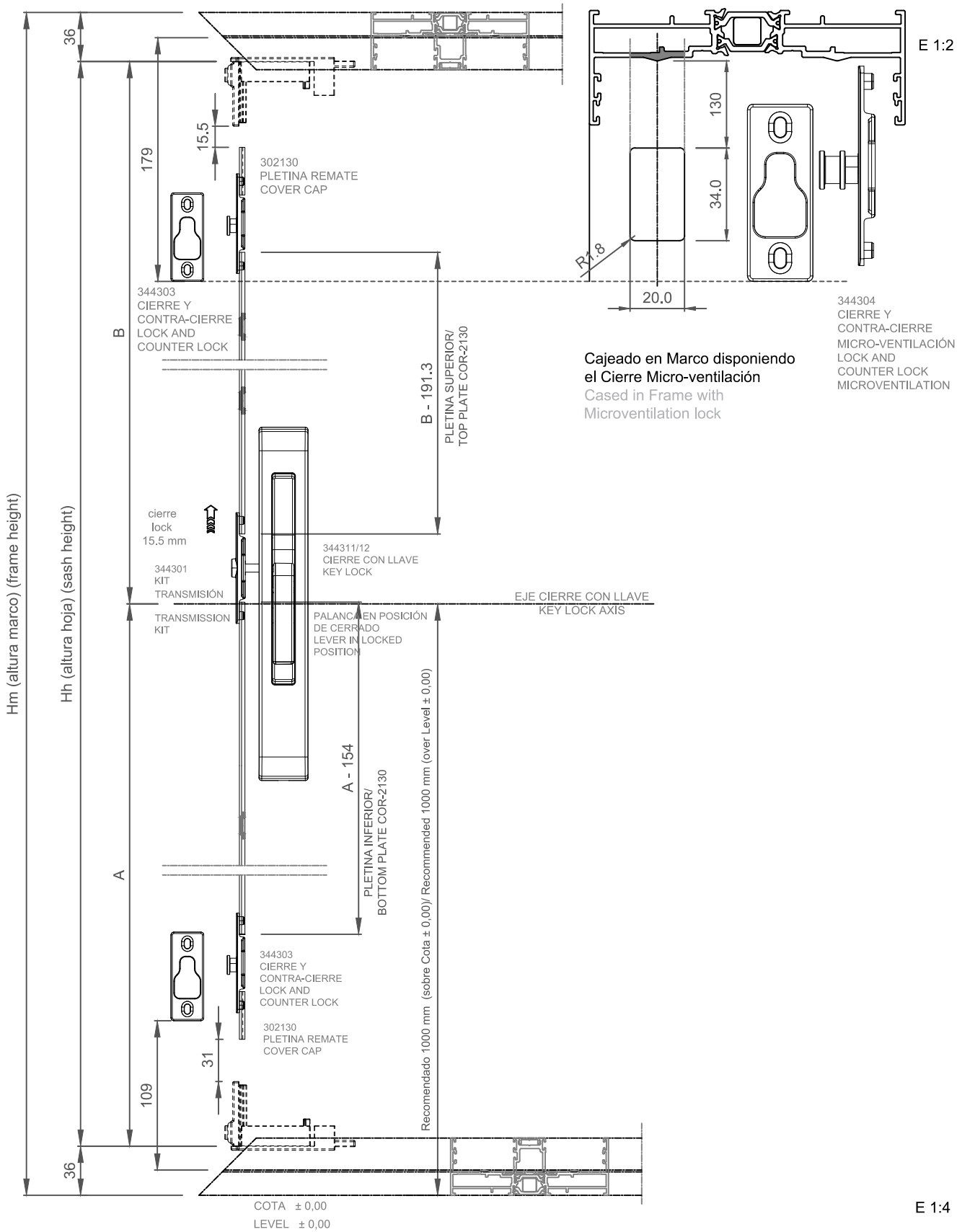
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



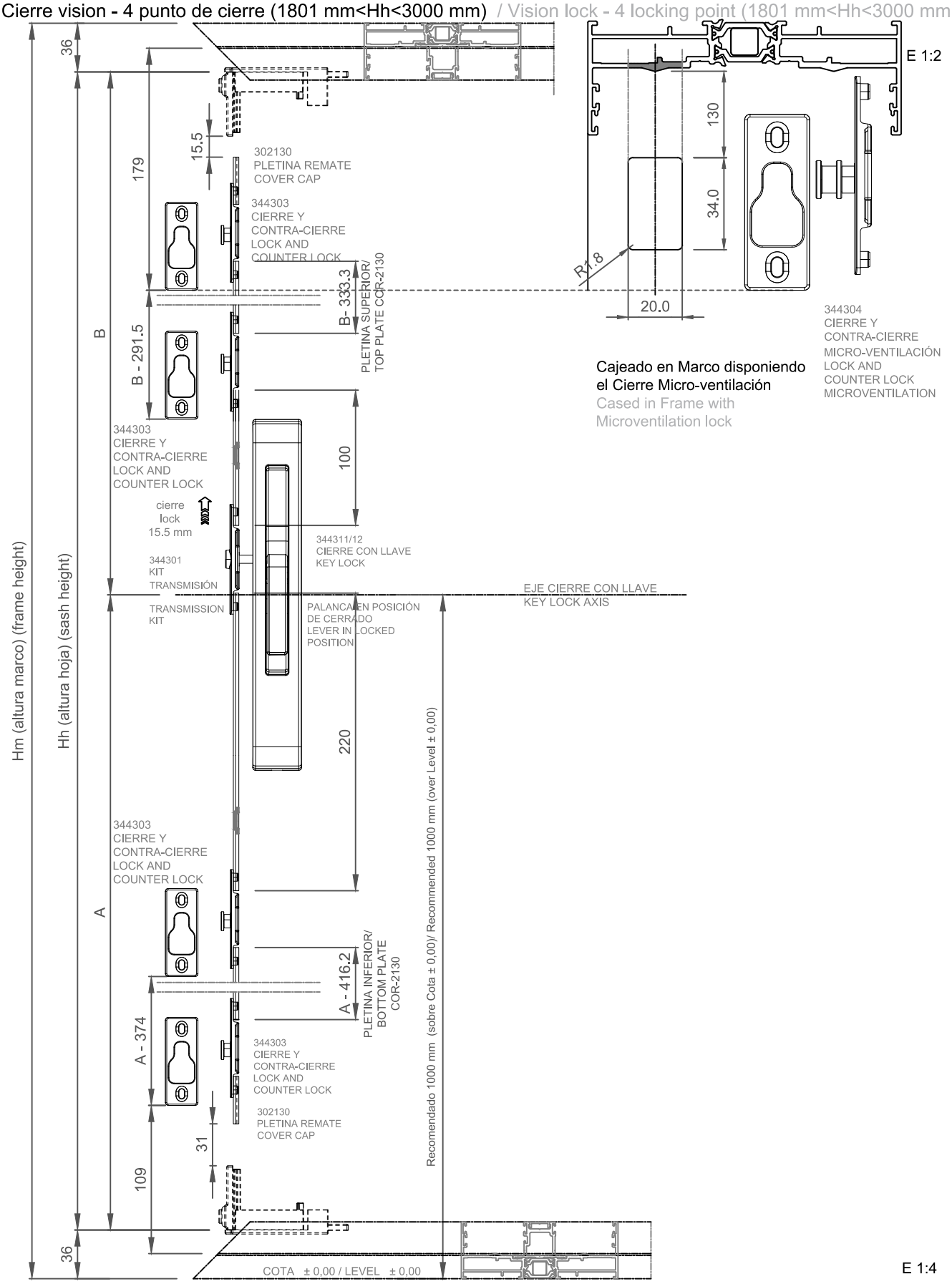
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)



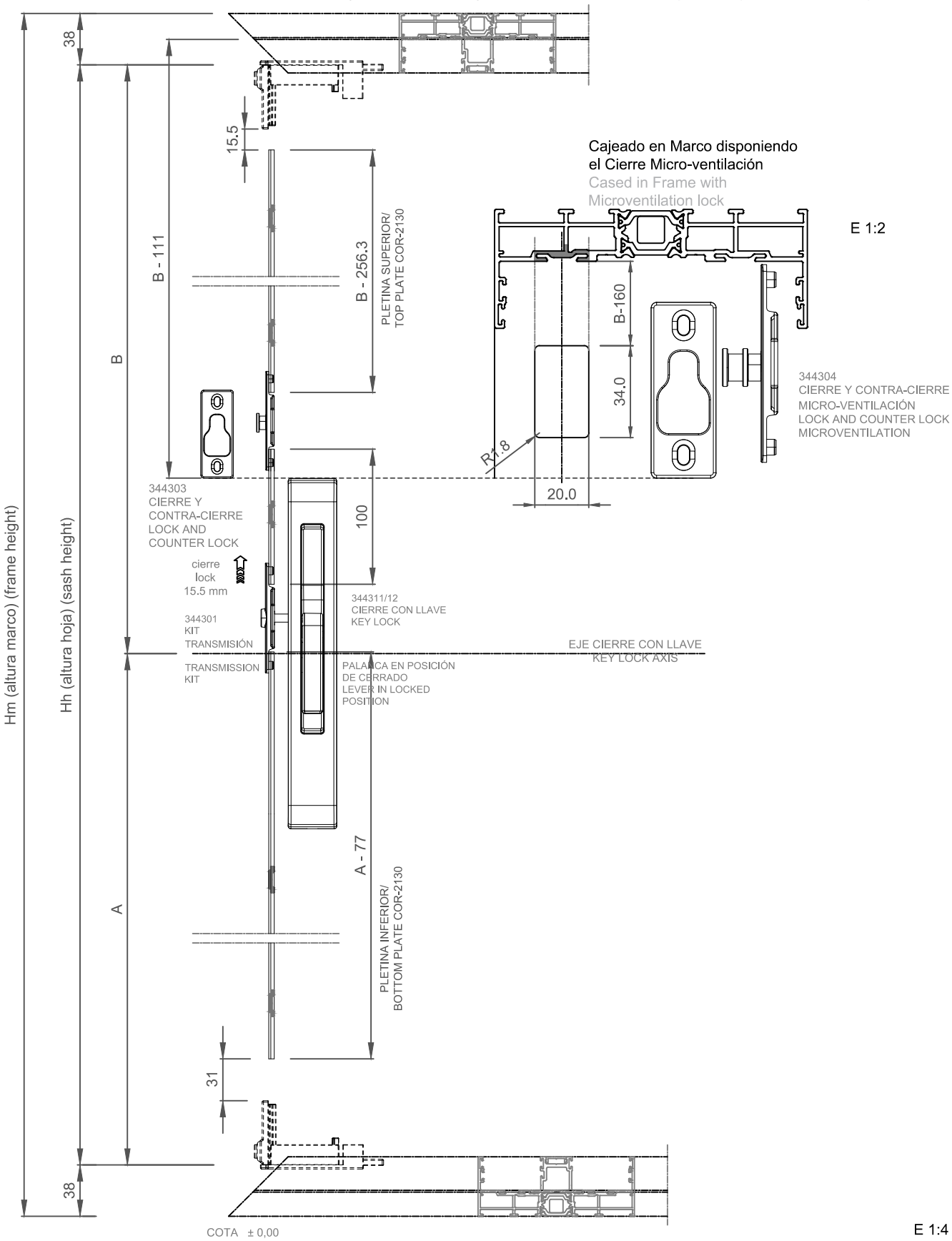
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



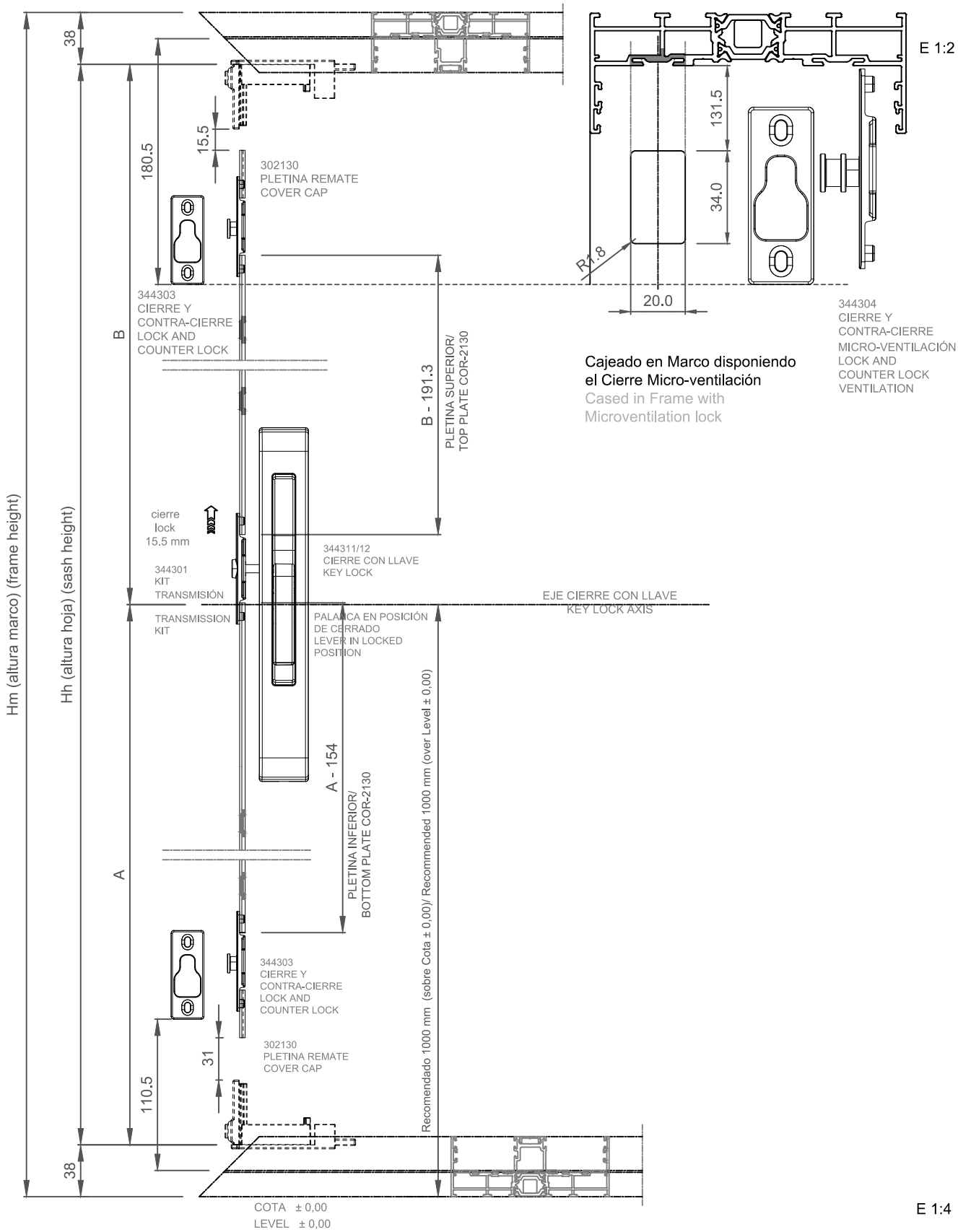
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

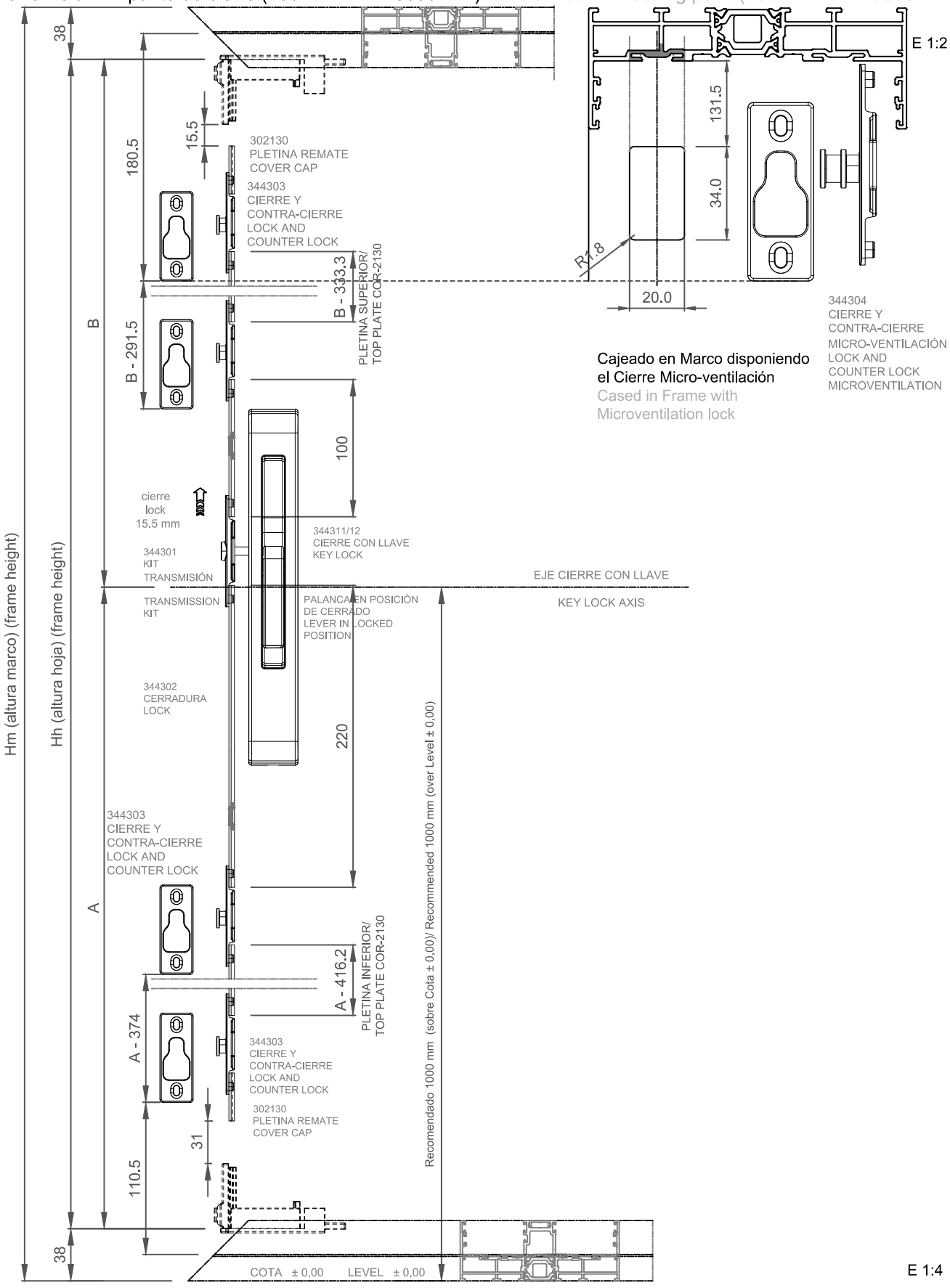
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

## MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)




E 1:4

# TABLA CIERRE VISION SECURITY CON LLAVE INTERIOR/EXTERIOR POR HOJA
# TABLE VISION SECURITY LOCKING WITH KEY INTERIOR/EXTERIOR PER SASH

| | Denominación / Name | H mm de: — a: | 500 — 1000 | | 1001 — 1800 | | 1801 — 3000 | | Microventilación / Microventilación: 500 — 1000 | | 1001 — 1800 | | 1801 — 3000 | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 344303 | Cierre y contracierre<br>Locking point and keep | | 1 | | 2 | | 4 | | -- | | 1 | | 3 | |
| 344311/12 | Cierre con llave BL/NG *<br>Lift handle BL/NG * | | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 | 1 | 2 |
| 303130 | Bombillo<br>Cylinder | | -- | 1 | -- | 1 | – | 1 | -- | 1 | -- | 1 | -- | 1 |
| 300131 | Medio bombillo<br>Half cylinder | | 1 | -- | 1 | – | 1 | -- | 1 | -- | 1 | -- | 1 | – |
| 344305/06 | Calzos marco normal / marco inox<br>Normal/stainless steel frames blocks | | 1 | | 2 | | 4 | | 1 | | 2 | | 4 | |
| 344301 | Kit transmisión<br>Transmission kit | | 1 | | 1 | | 1 | | 1 | | 1 | | 1 | |
| 344302 | Cerradura<br>Sash lock | | 1 | | 1 | | 1 | | 1 | | 1 | | 1 | |
| 344304 | Microventilación<br>Microventilation | | -- | | -- | | -- | | 1 | | 1 | | 1 | |
| 317121 | Tope antielevación<br>Antielevation cap | | 2 | | 2 | | 2 | | 2 | | 2 | | 2 | |
| 344300 | Kit tornillería<br>Screw kit | | 1 | | 1 | | 1 | | 1 | | 1 | | 1 | |
| 302130 | Pletina remate<br>Cover cap | | -- | | 2 | | 2 | | -- | | 2 | | 2 | |

*Para más colores ver accesorios. *See accessories for more colors.

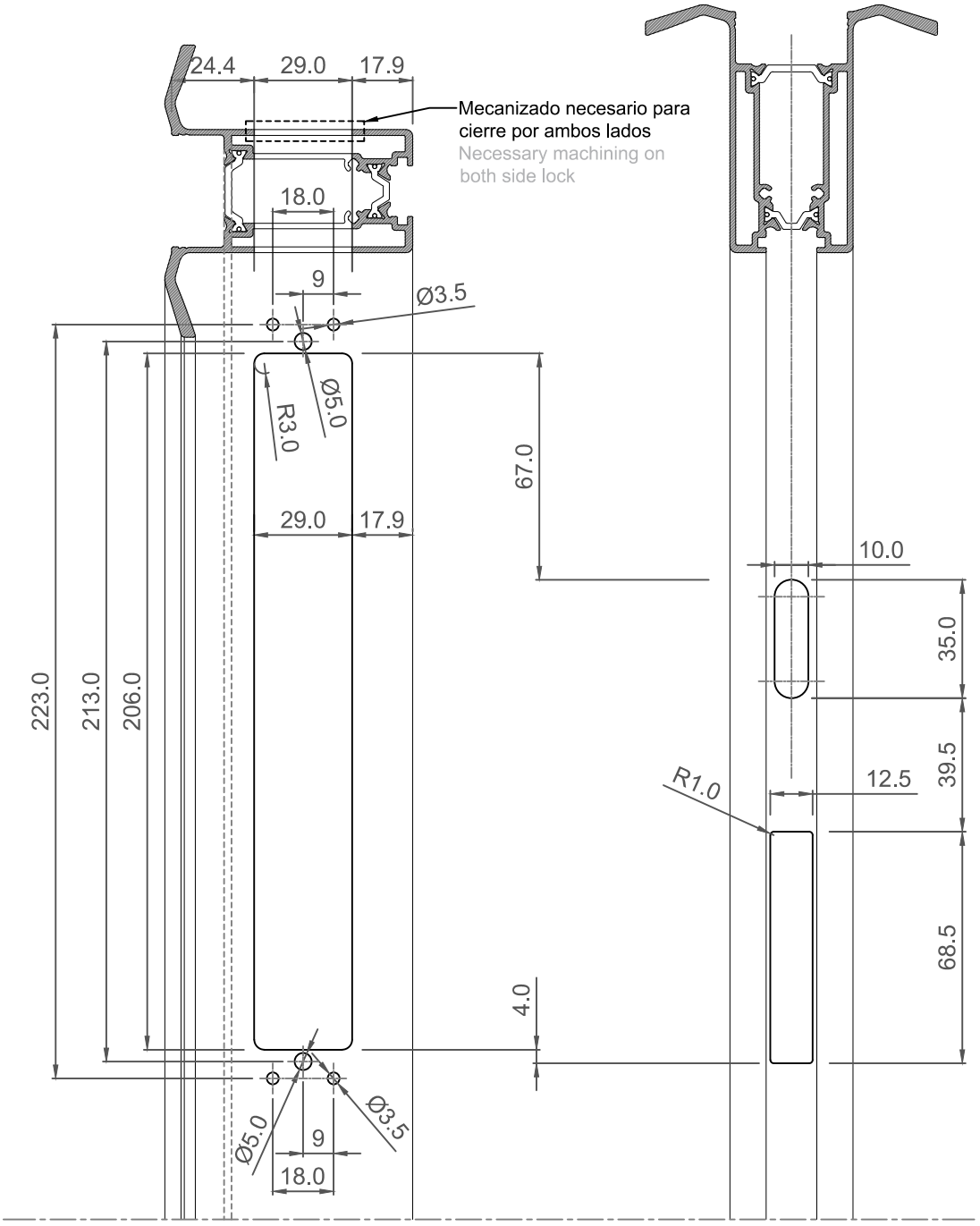
NOTA: en función del tamaño de hueco y características/ubicación de la obra se calculará la inercia necesaria de la carpintería por lo que puede resultar incompatible alguna de las medida tabuladas. Consultar.

NOTE: the necessary inertia of the carpentry shall be calculated in accordance with the size of the space and the characteristics/location of the site so it may result in in-compatibility for some of the tabled measurments. Please consult.

# POSICIONAMIENTO CIERRE VISION Y MECANIZADO DE HOJA LATERAL
## VISION LOCK POSITION AND MACHINING OF LATERAL SASH

MECANIZADO EN ALA
MACHINING IN FACE

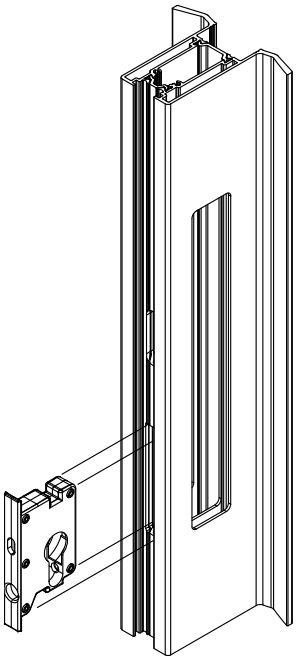
MECANIZADO EN FRENTE
MACHINING IN FRONT



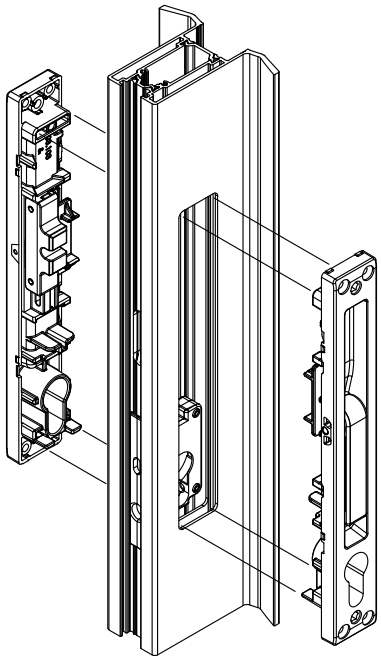

E 1:2

# MONTAJE CERRADURA
## LOCK ASSEMBLY

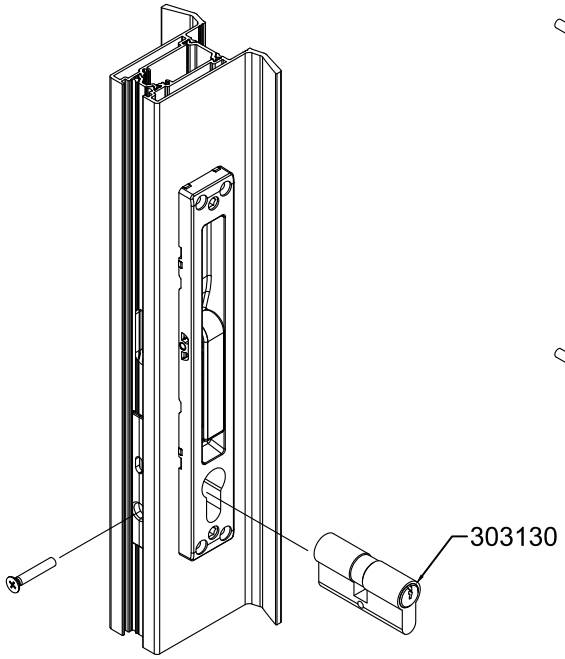
1. INSERTAR LA CERRADURA
1. INSERT SASH LOCK



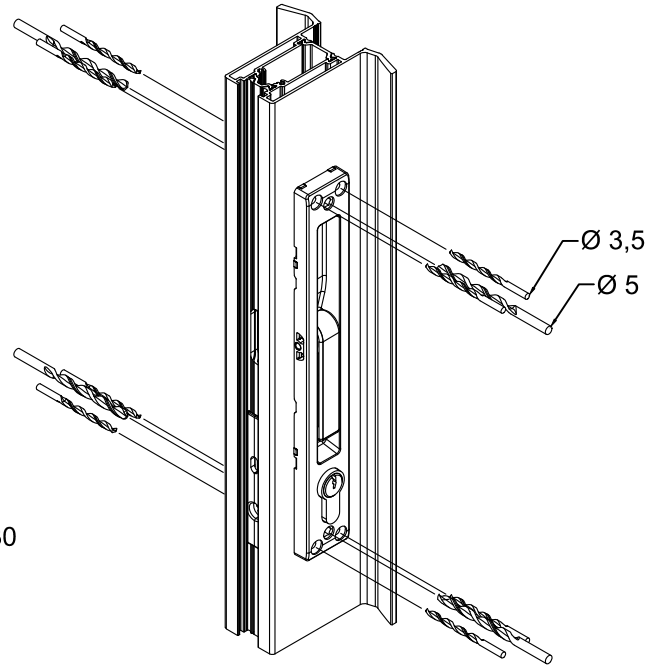
2. INSERTAR UN CIERRE A CADA LADO
2. INSERT A LIFT HANDLE IN EACH SIDE



3. INSERTAR EL BOMBILLO REFERENCIA 303130
3. INSERT THE CYLINDER

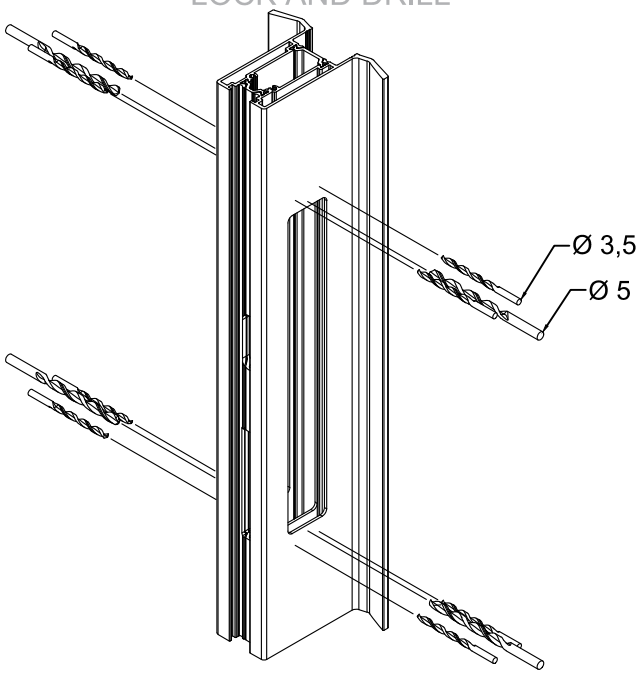



4. MARCAR LA POSICIÓN DE LOS TALADROS PARA LOS TORNILLOS
4. MARK THE DRILL HOLE POSITIONS FOR THE SCREWS

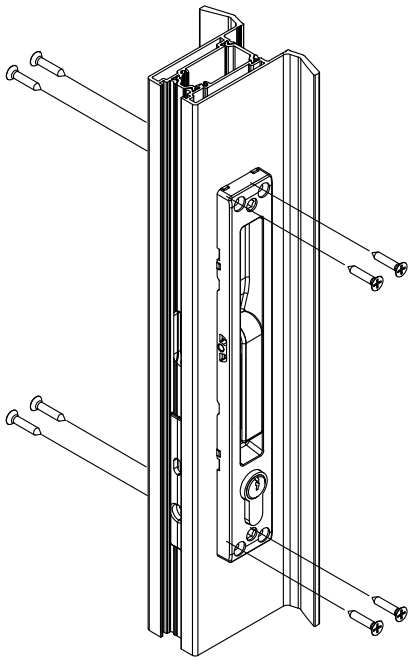


# MONTAJE CERRADURA
LOCK ASSEMBLY

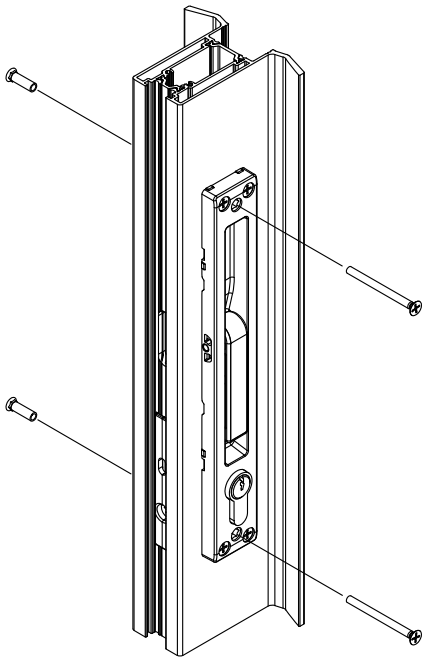
## 5. RETIRAR LOS CIERRES Y LA CERRADURA Y TALADRAR
5. REMOVE THE HANDLE AND THE SASH LOCK AND DRILL



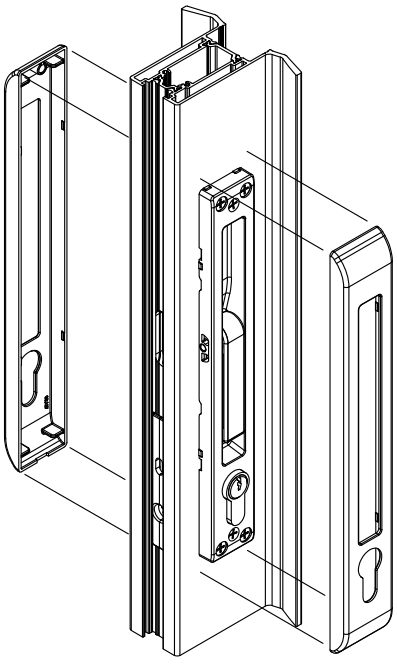

## 6. FIJAR LOS CIERRES CON LOS TORNILLOS
6. FIX THE HANDLE WITH THE SCREWS



## 7. COLOCAR LOS TORNILLOS DE SEGURIDAD DEL KIT DE TORNILLERÍA
7. PLACE THE SECURITY SCREWS OF THE SCREW KIT



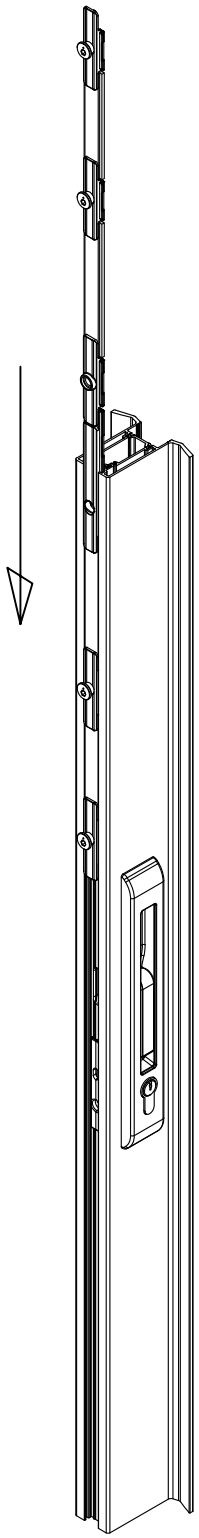
## 8. CLIPAR LAS TAPAS EMBELLECEDORAS
8. CLIP ON THE FINISHING COVERS



# MONTAJE CERRADURA
## LOCK ASSEMBLY

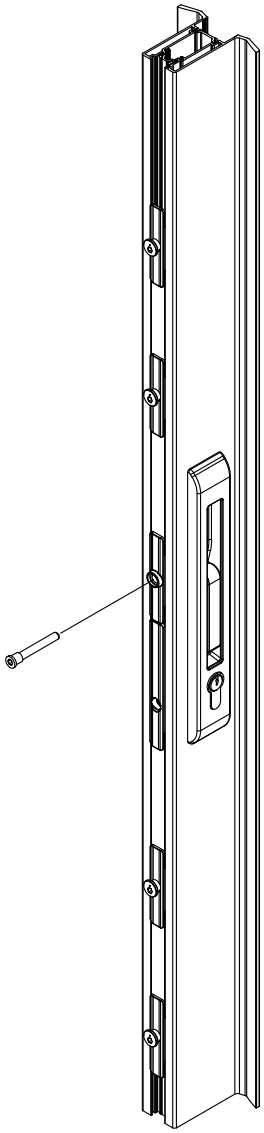
9. UNIR LOS PUNTOS DE CIERRE, FALLEBAS, TRANSMISIÓN Y CORREDERA DE LA CERRADURA

9. JOIN THE LOCKING POINTS, SHUTTER BOLTS, TRANSMISSION AND SLIDING SYSTEM



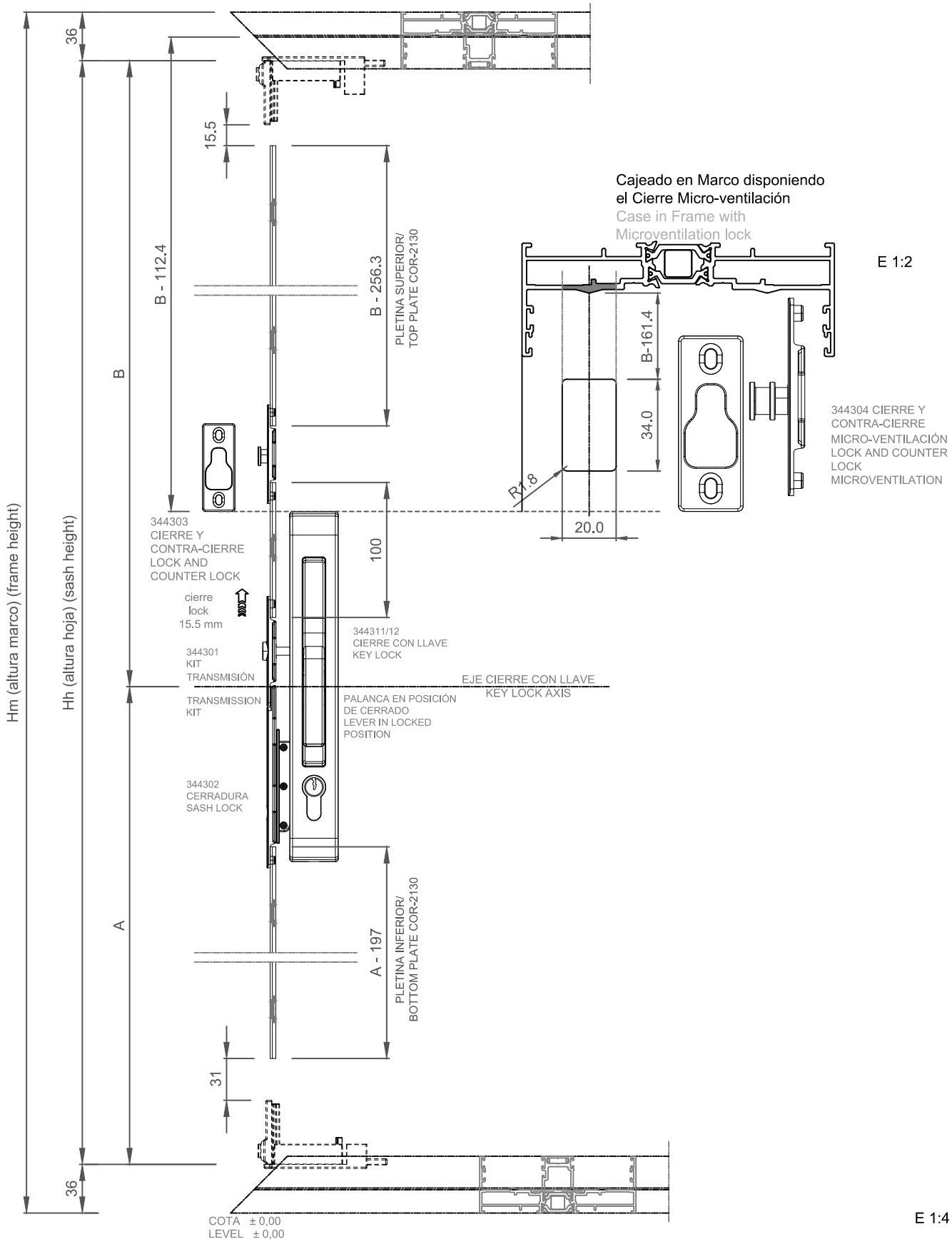
10.FIJAR LA TRANSMISIÓN CON LOS CIERRES

10. FIX THE TRANSMISSION TO THE LOCKS



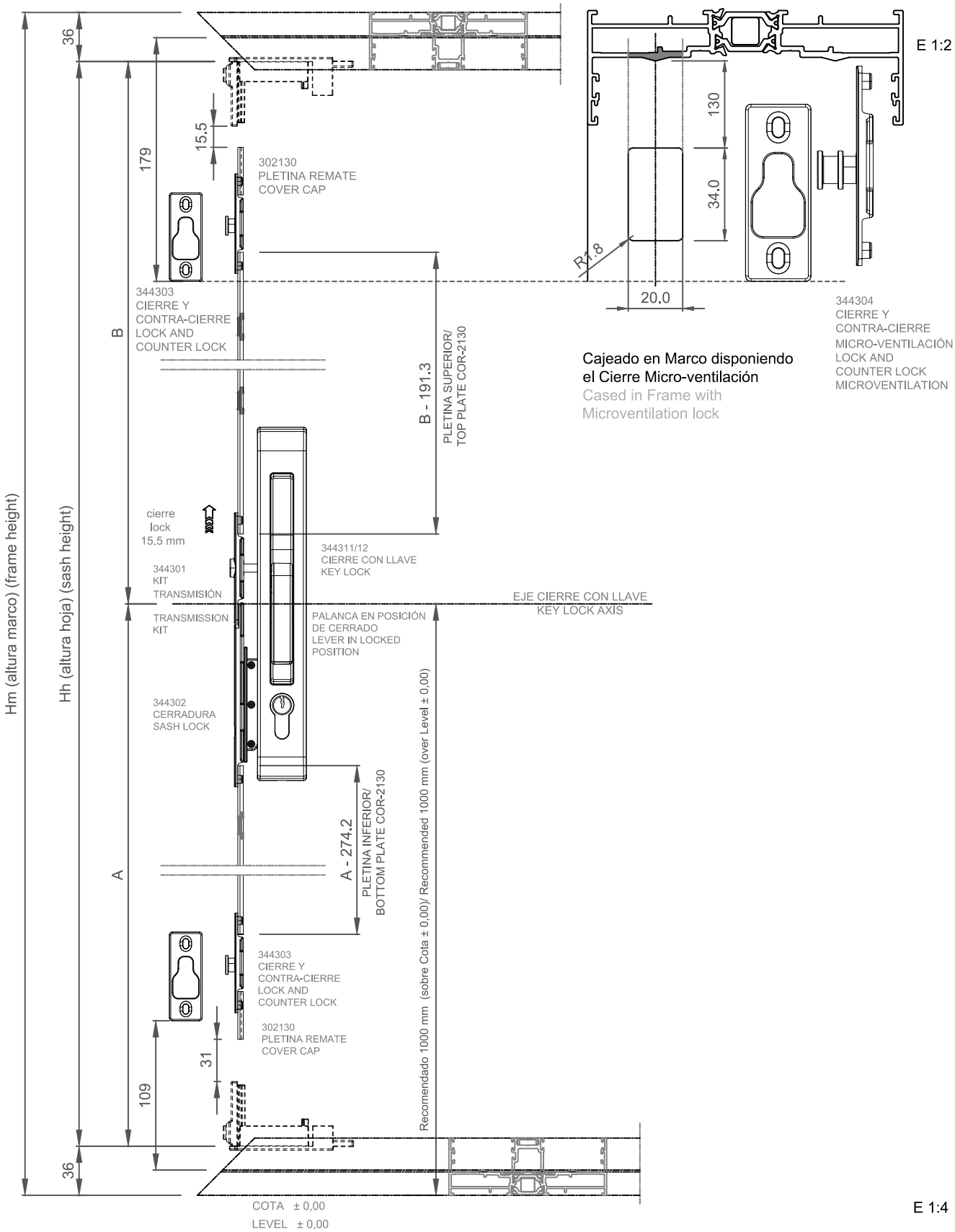
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



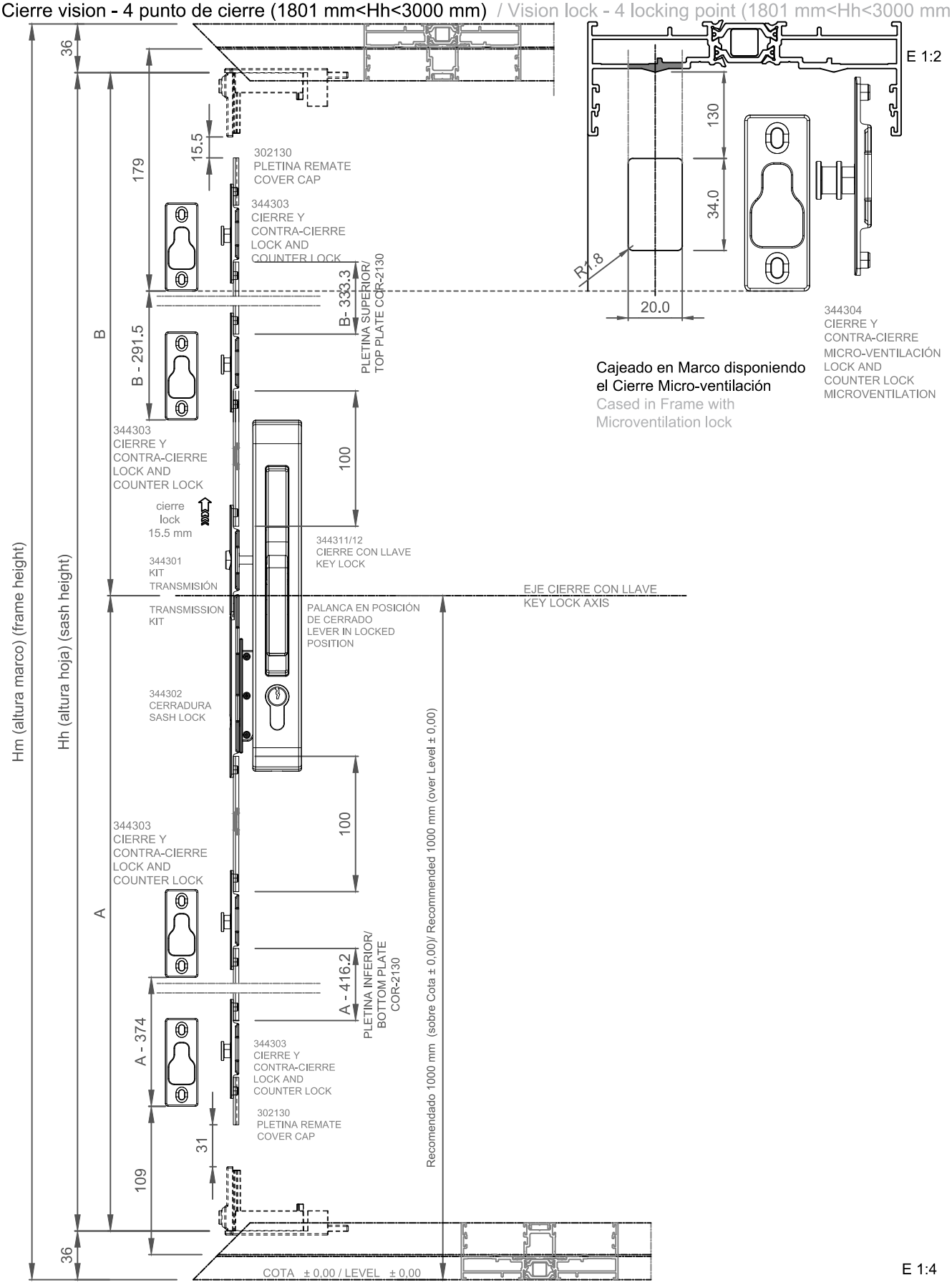
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)



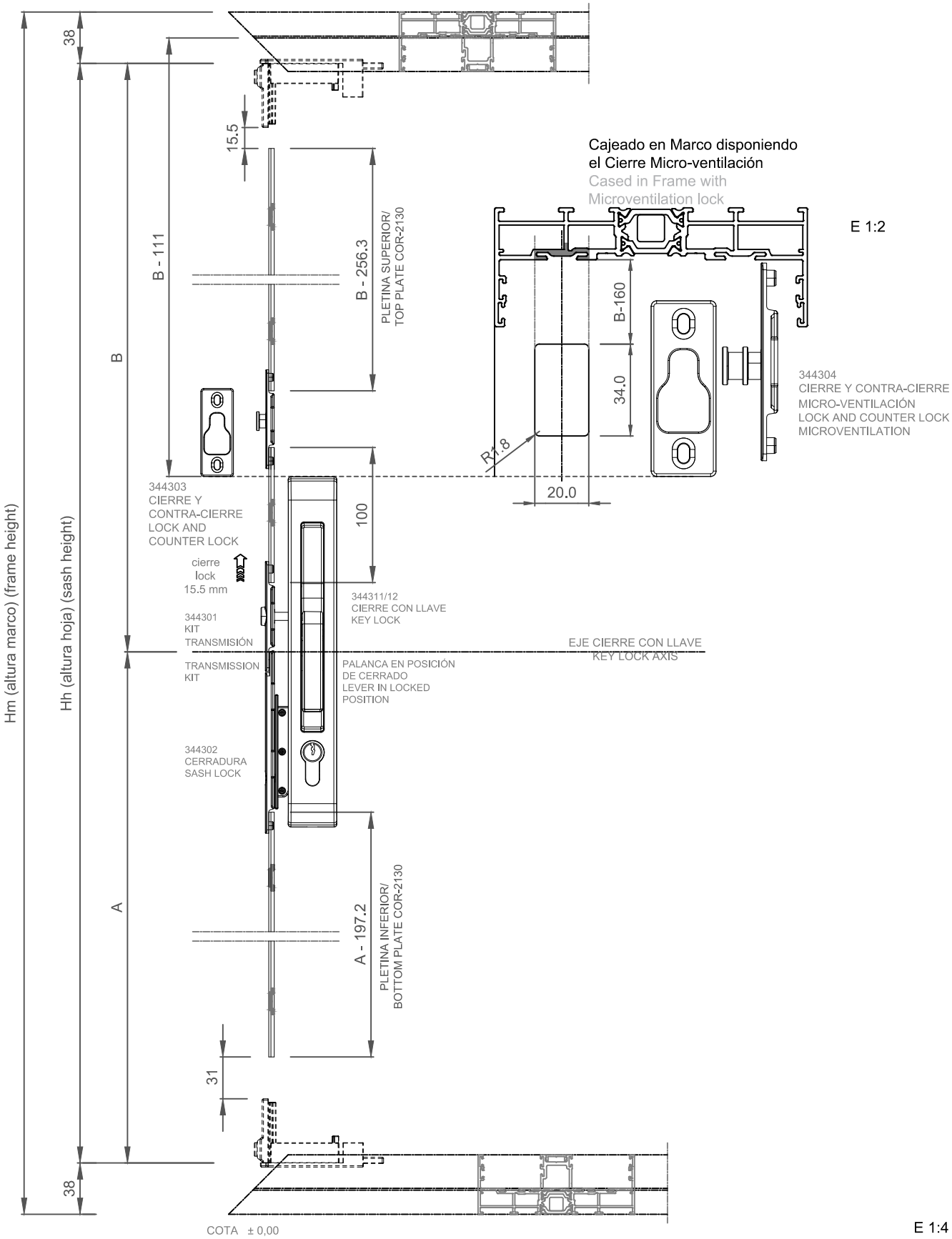
# MARCO SIN CARRIL INOX / FRAME WITHOUT STAINLESS STEEL RAIL

Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



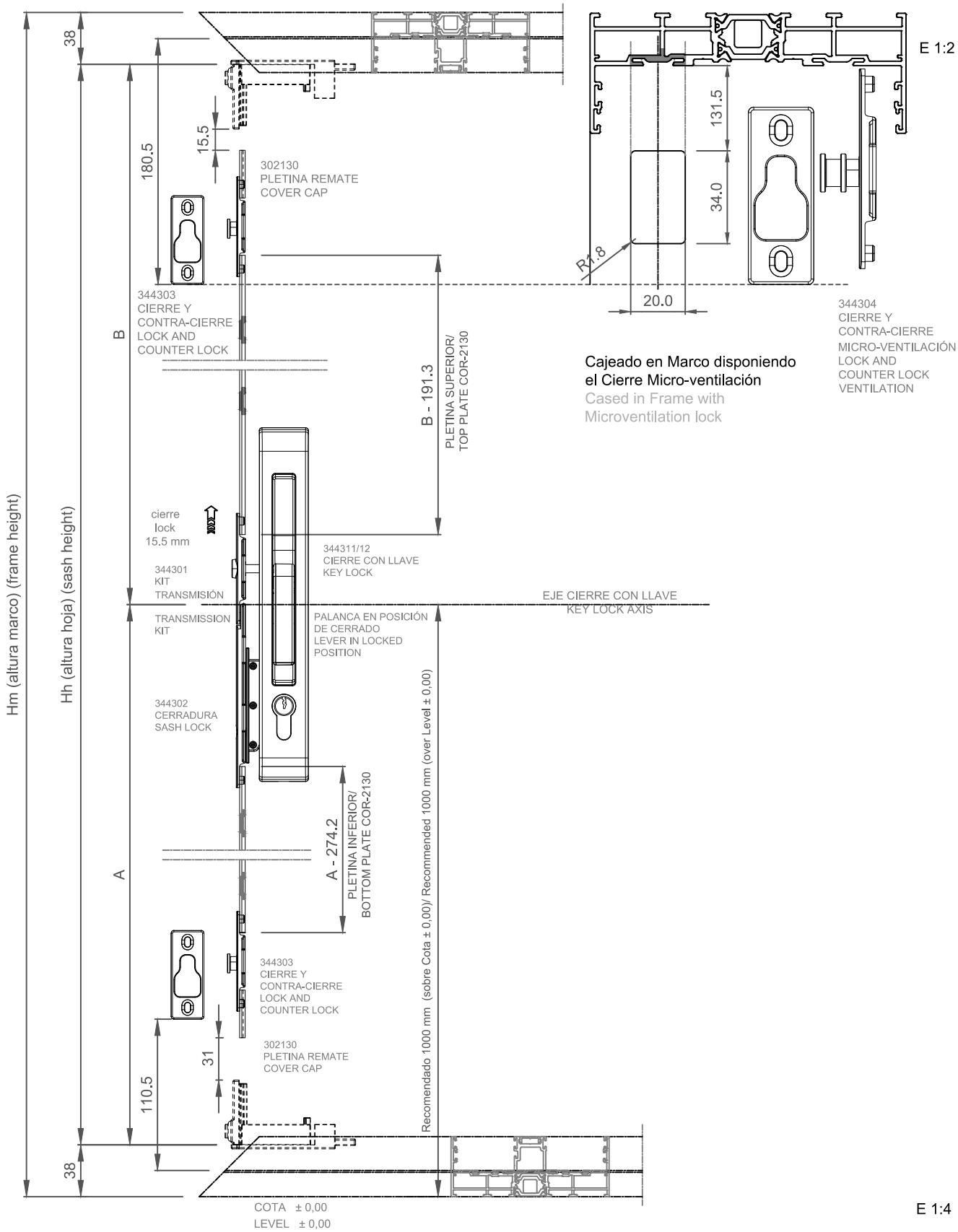
# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

Cierre vision - 1 punto de cierre (Hh < 1000 mm) / Vision lock - 1 locking point (Hh < 1000 mm)



# MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

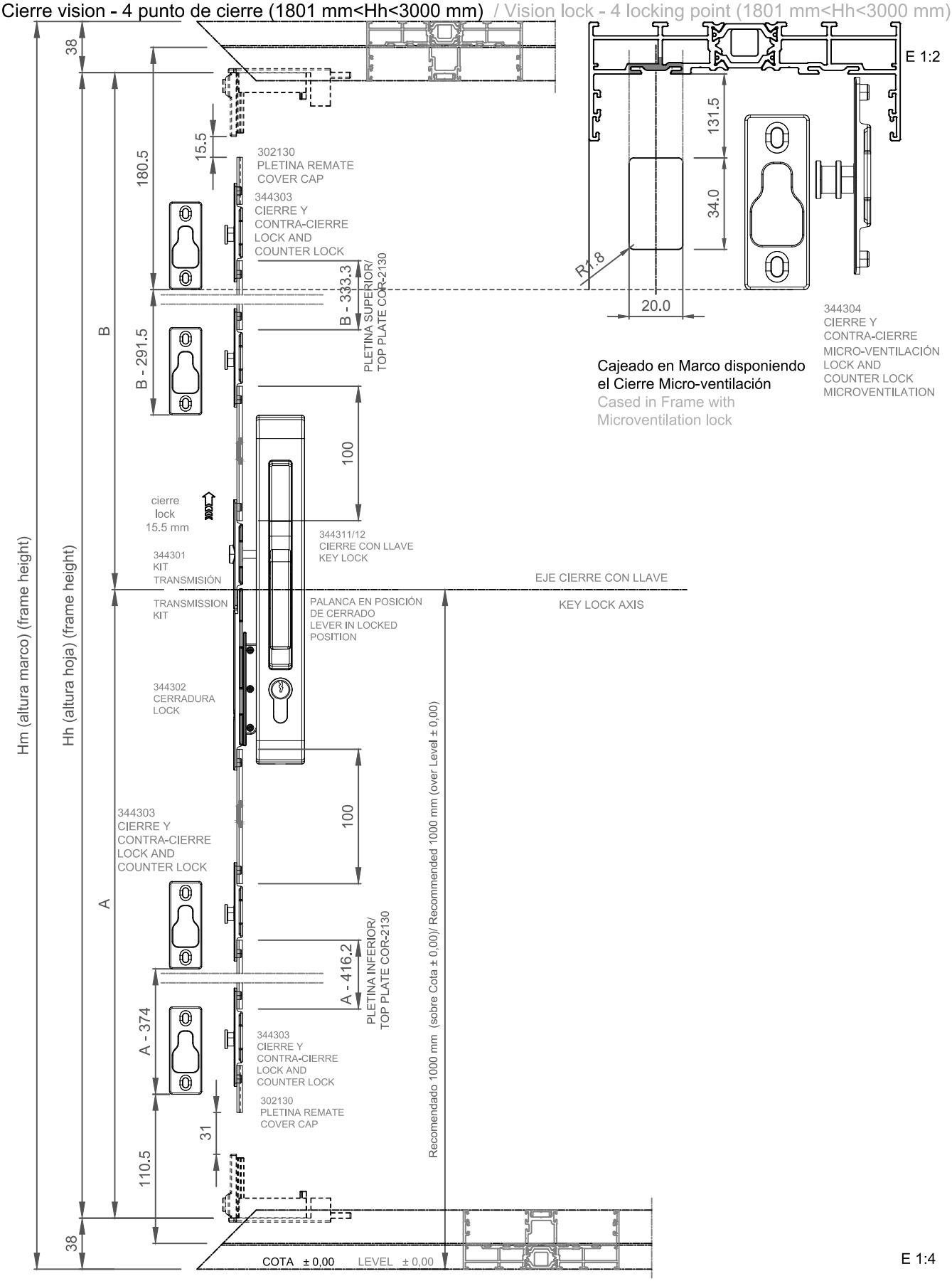
Cierre vision - 2 punto de cierre (1001 mm<Hh<1800 mm) / Vision lock - 2 locking point (1001 mm<Hh<1800 mm)




E 1:4

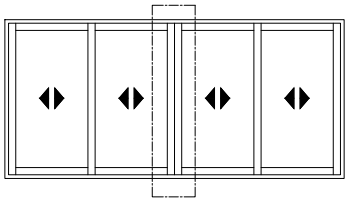
## MARCO CON CARRIL INOX / FRAME WITH STAINLESS STEEL RAIL

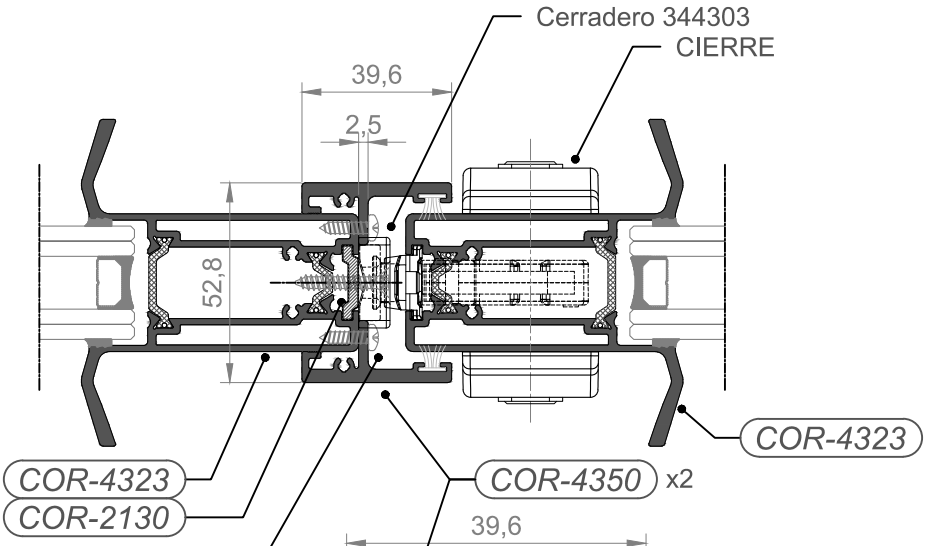
Cierre vision - 4 punto de cierre (1801 mm<Hh<3000 mm) / Vision lock - 4 locking point (1801 mm<Hh<3000 mm)



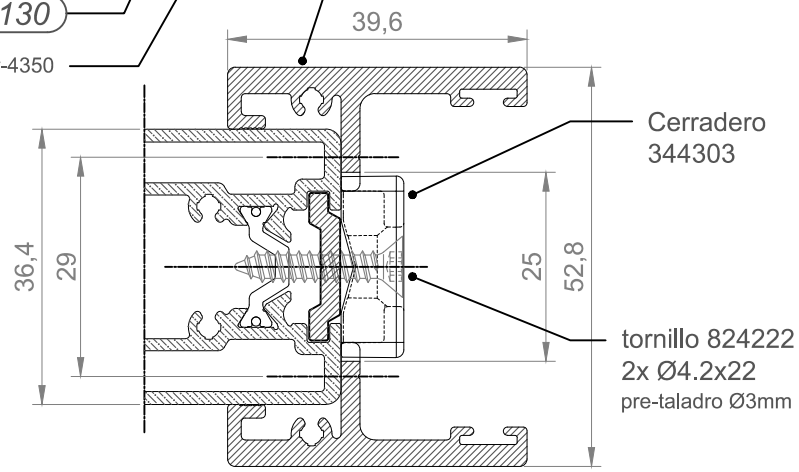

E 1:4

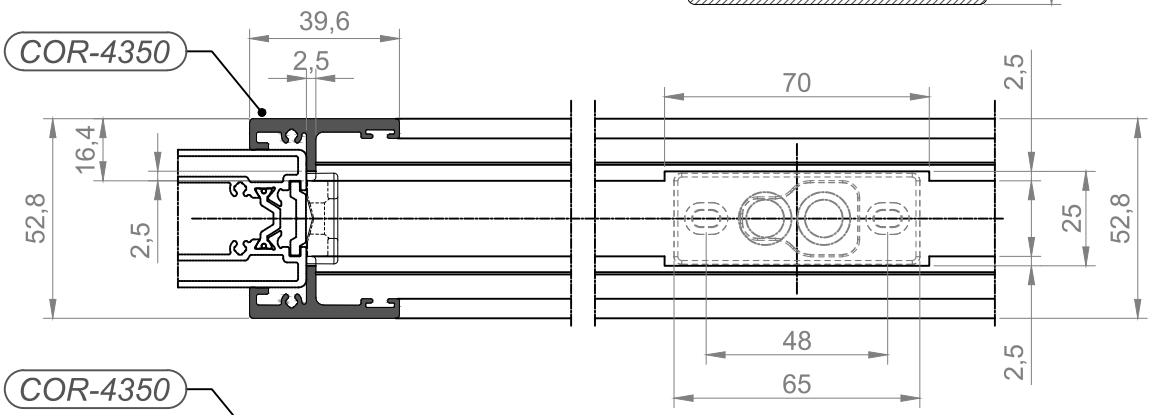
## COLOCACIÓN DE CERRADEROS EN UNIÓN 4 HOJAS

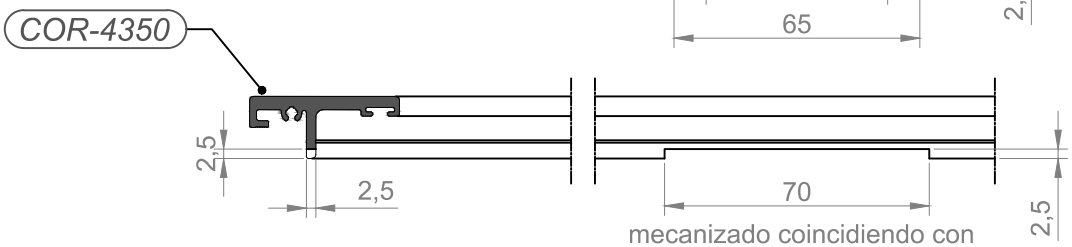





no deben coincidir los tornillos de fijación del perfil Cor-4350
con la posición de los cerraderos de cierre.
-tornillos Ø3.9x13 DIN7981; ref. 813913, c/300 mm.-




mecanizado coincidiendo con
posición de los cerraderos.

# 9. DETALLES DE FABRICACIÓN
# 9. FABRICATION DETAILS

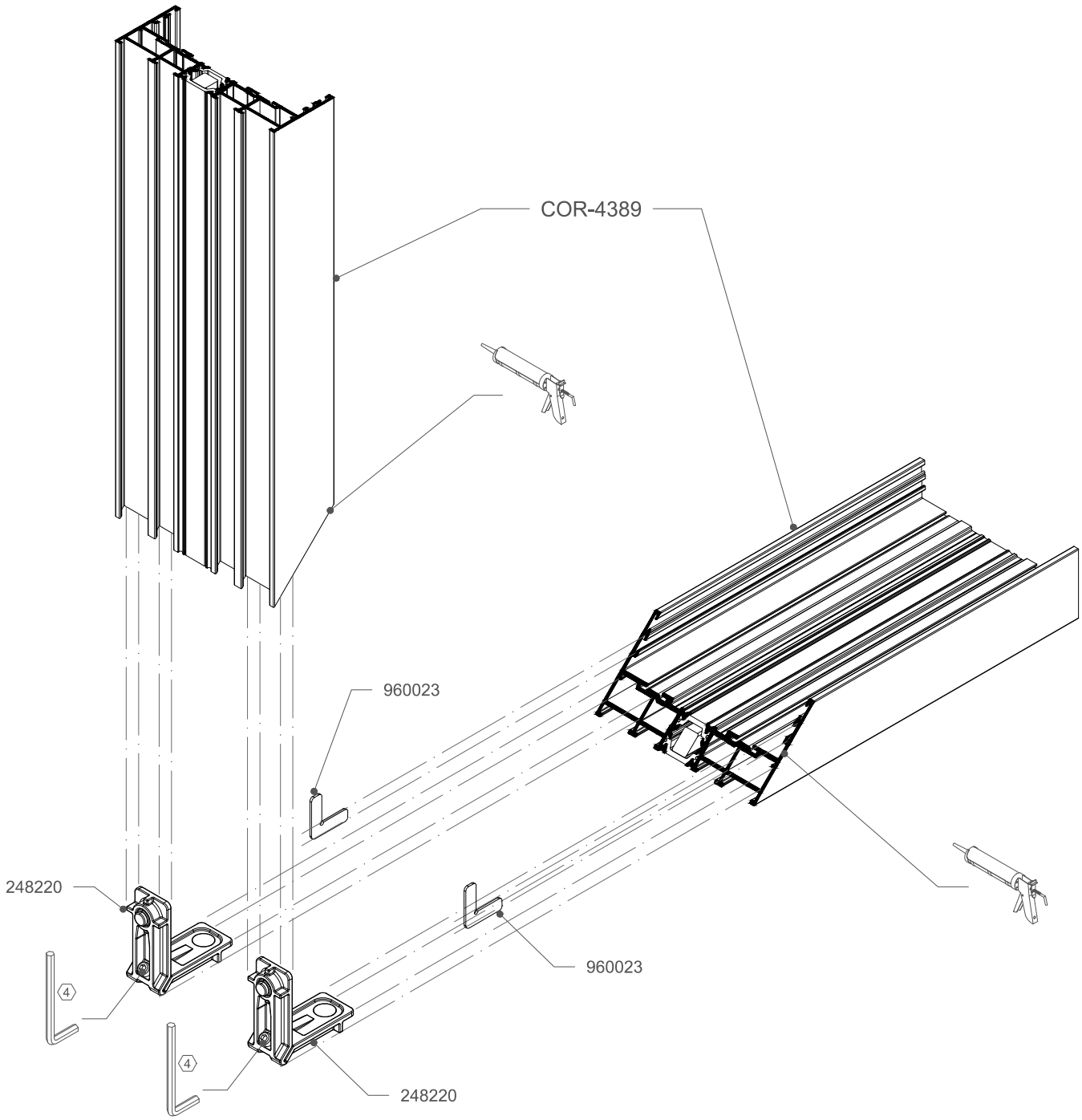
IMPORTANTE

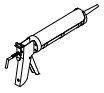
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IMPORTANT

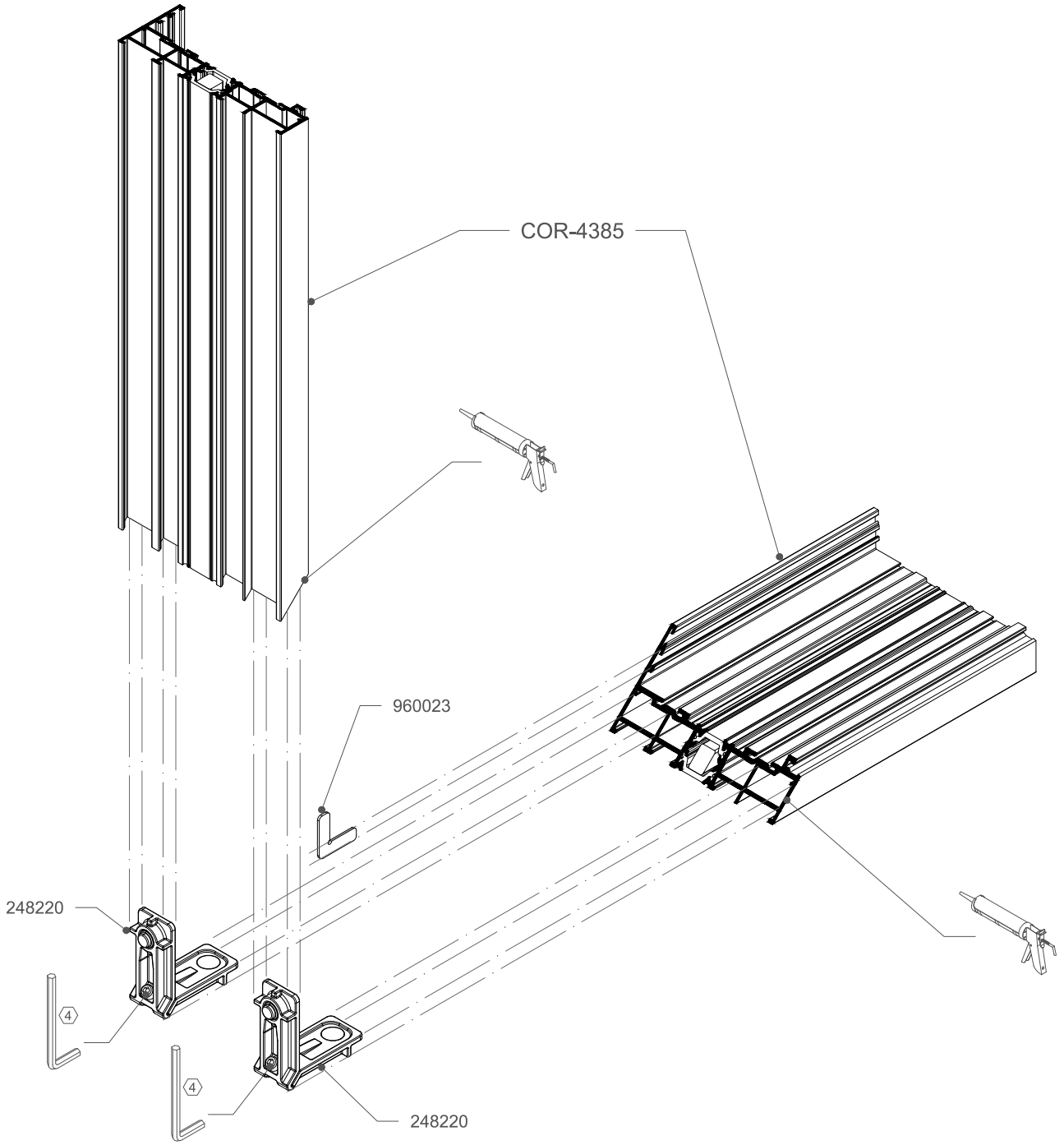
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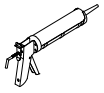
## ENCUENTRO MARCO COR-4389 ESCUADRAS INYECCIÓN
FRAME COR-4389 MECHANICAL CLEAT JOINT PROFILE



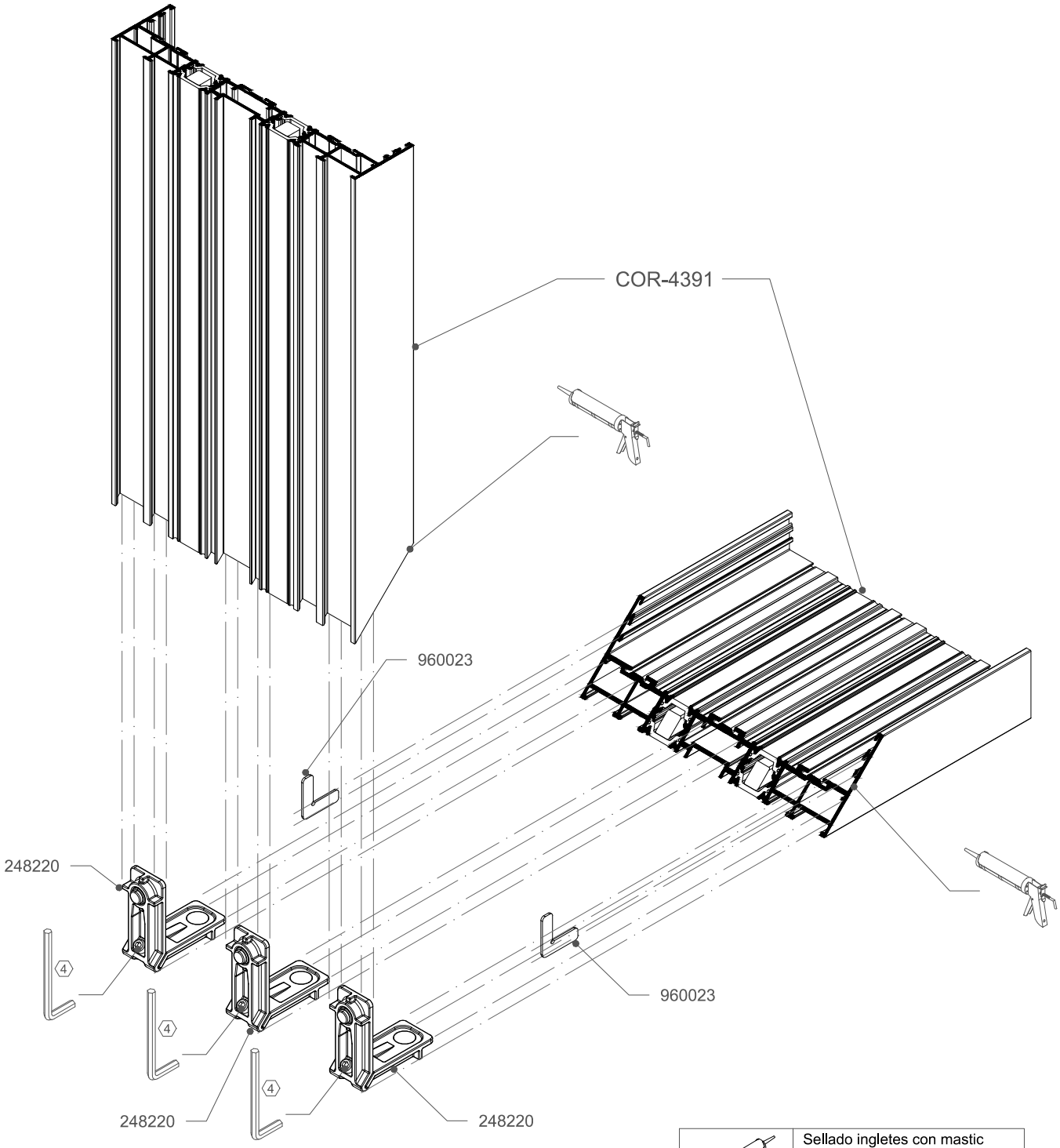

| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

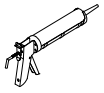
## ENCUENTRO MARCO COR-4385 ESCUADRAS INYECCIÓN
FRAME COR-4385 MECHANICAL CLEAT JOINT PROFILE



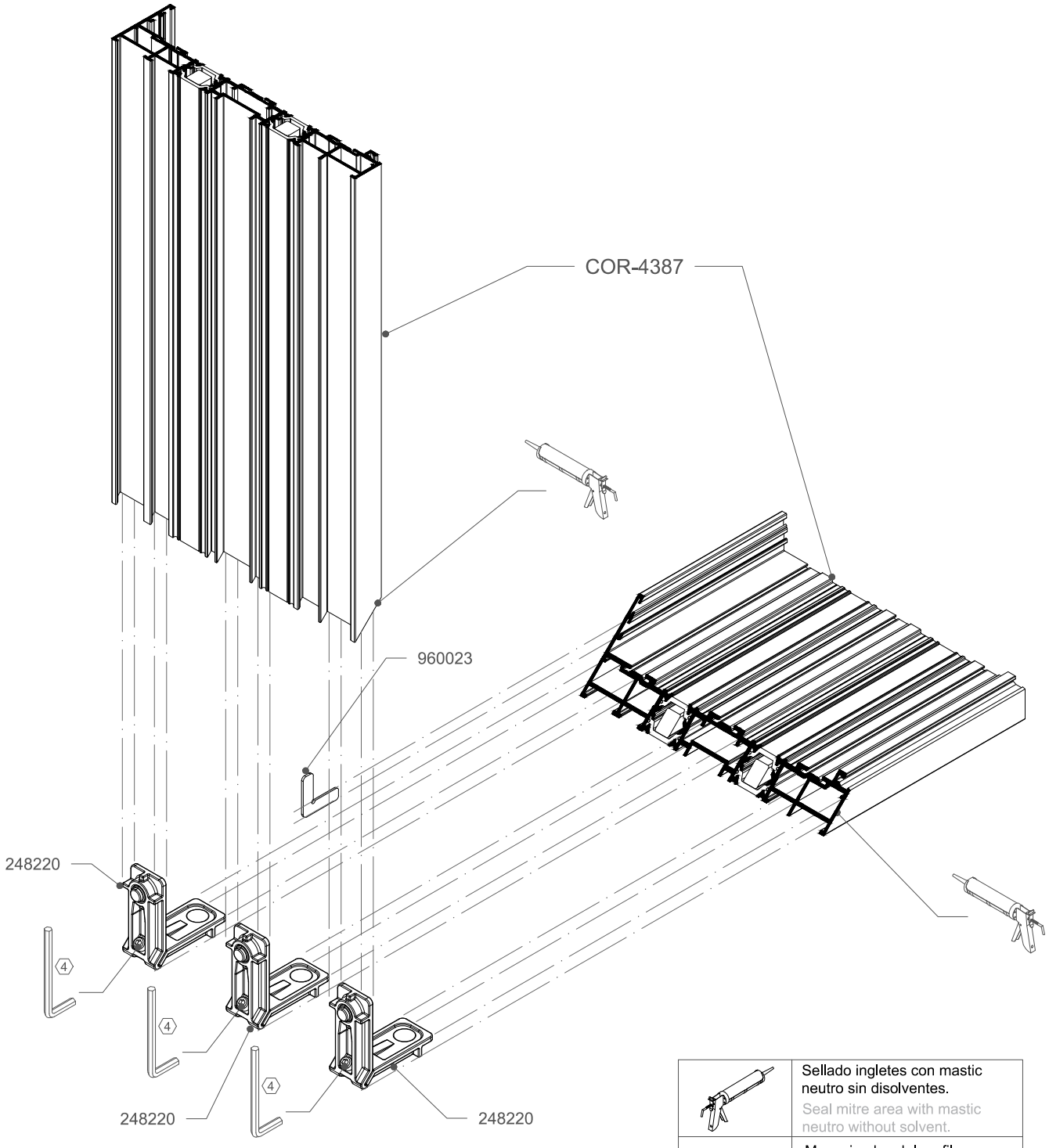

| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

## ENCUENTRO MARCO COR-4391 ESCUADRAS INYECCIÓN
FRAME COR-4391 MECHANICAL CLEAT JOINT PROFILE



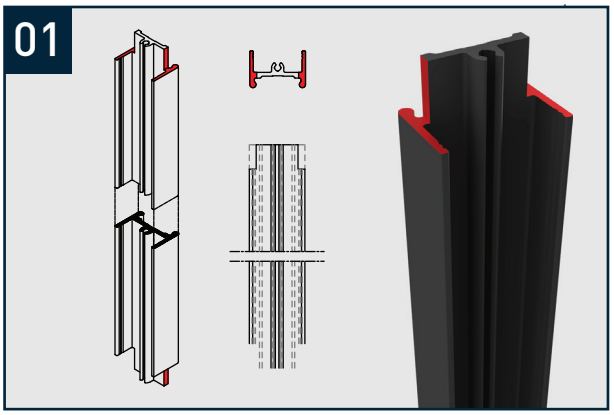

| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

## ENCUENTRO MARCO COR-4387 ESCUADRAS INYECCIÓN
## FRAME COR-4387 MECHANICAL CLEAT JOINT PROFILE




| | |
|---|---|
|  | Sellado ingletes con mastic neutro sin disolventes.<br>Seal mitre area with mastic neutro without solvent. |
|  | Mecanizados del perfil.<br>TROQUEL Ref.: 304398<br>Profile preparation.<br>PUNCH TOOL Ref.: 304398 |

01



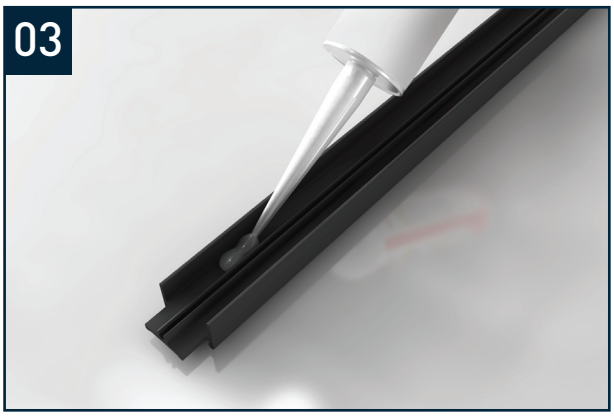
- Fresado / troquelado de los perfiles de hojas de ruedas (superior / inferior).
- Milling/punching of the roller sash profiles (top/bottom).

02



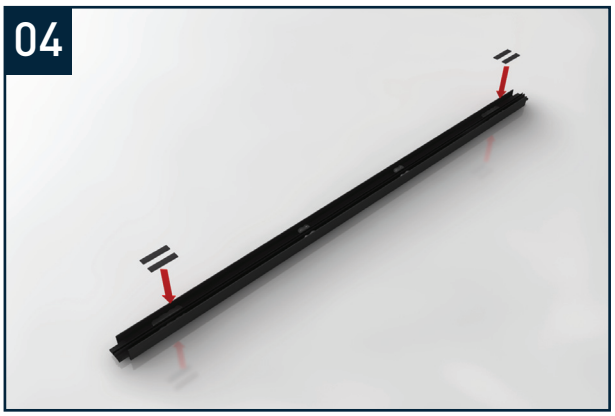

- Colocación de calzos de apoyo de vidrio Ref.314321
- Fitting of the glazing support wedges Ref. 314321.

03



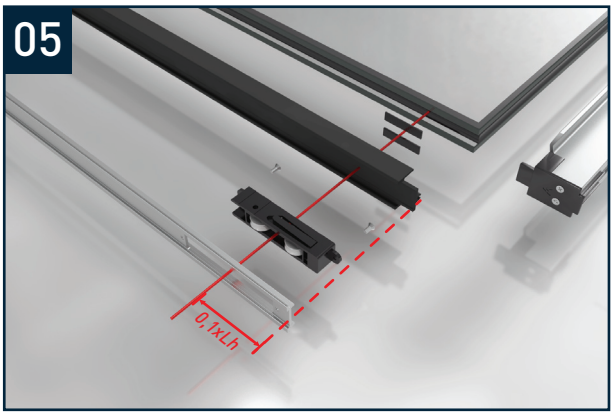
- Aplicar silicona neutra en los perfiles de hoja de ruedas (superior / inferior) para posicionar los calzos de apoyo de vidrio.
- Apply neutral sillicone to the bearing profiles (top/bottom) in order to position the glazing support wedges.

04



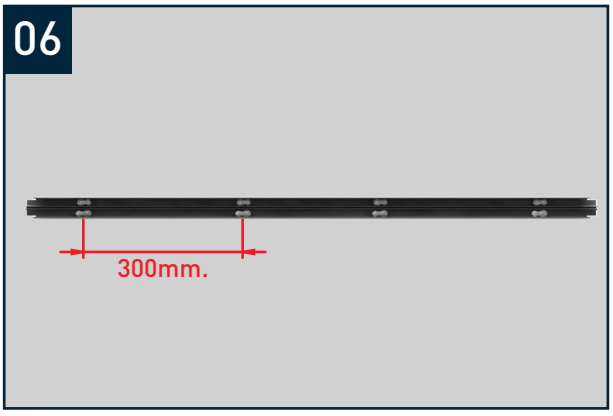
- SOLAMENTE se colocarán los calzos en cada extremo de la hoja de ruedas (superior / inferior) fijados con puntos de silicona neutra.
- ONLY fit the wedges at each end of the bearing profile (top/bottom) fixed with drops of neutral sillicone.

05



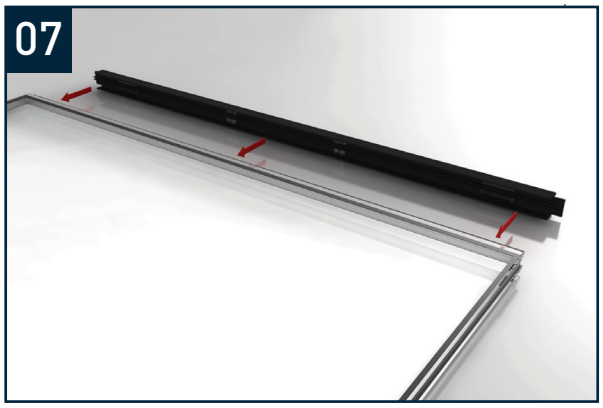

- El calzo de apoyo de vidrio, debe posicionarse coincidiendo con la posición del rodamiento sobre el patín, a (1/10)Lh de cada extremo. (siendo Lh la longitud del perfil de la hoja de ruedas).
- The glazing support wedge must be positioned so that it coincides with the position of the bearing over the slider at (1/10) Lh from each end (i.e. Lh being the length of the bearing profile).

06



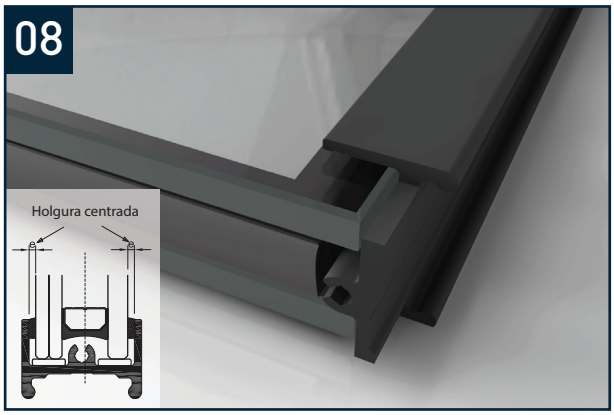

- Entre la posición de los calzos de apoyo de vidrio, colocar puntos de silicona cada 300 mm.
- Between the glazing support wedges, place drops of sillicone every 300 mm.

07



- Fijación y pegado de la hoja de ruedas (inferior / superior), al vidrio.
- Fixing and gluing of the bearing profile (top/bottom), to the glazing.

08




- Debe colocarse perfectamente alineada con el vidrio y centrada en el mismo.
- It must be fitted so that it aligns perfectly with the glazing and centred over same.

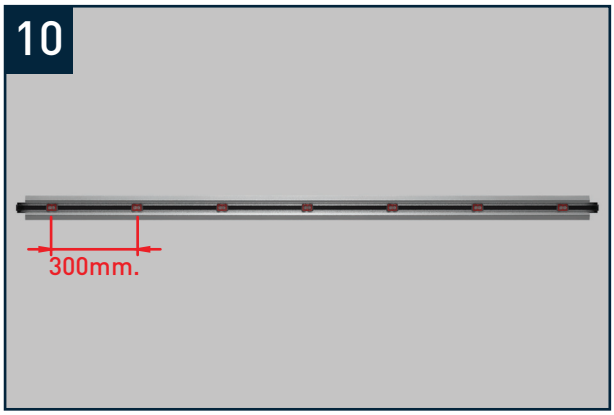
09




¡MUY IMPORTANTE!

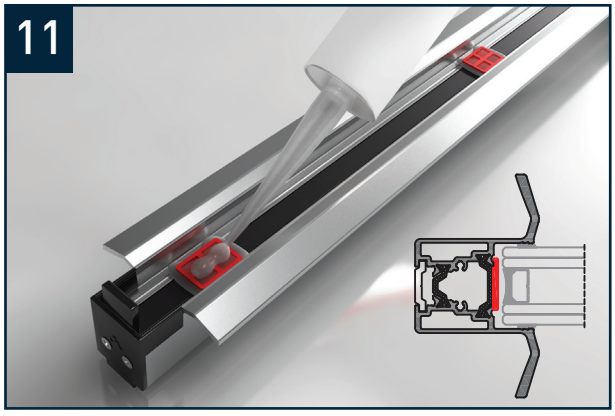
- Una vez pegados los perfiles de hojas de ruedas (superior / inferior) al vidrio, dejar en reposo durante 48 horas, en posición horizontal.
- Once the roller sash profiles are glued (top/bottom), leave them to rest for 48 hours in a horizontal position.

10



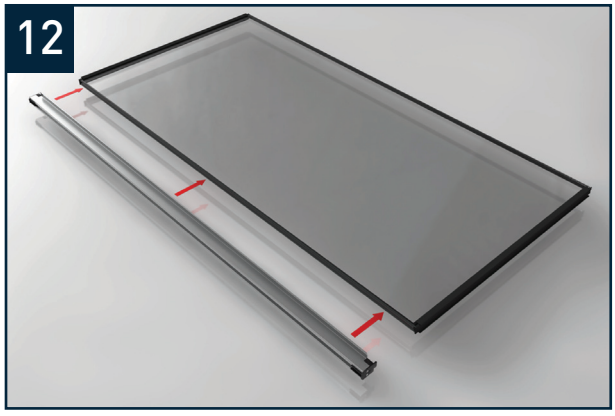

- Preparación de la hoja lateral para pegado sobre el vidrio. Utilizar calzos de acristalar de 20x2 mm., colocando uno cada 300 mm., posicionándolos con silicona neutra.
- Preperation of the lateral sash for gluing on to the glazing. Use 20 x 2 mm glazing wedges fitting one every 300 mm fixed with drops of neutral sillicone.

11



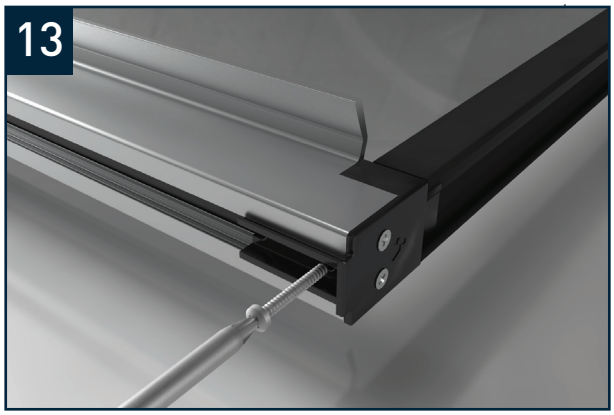
- Colocar un punto de silicona neutra, sobre cada calzo, para el pegado.
- Place a drop of neutral sillicone on each wedge for gluing.

12



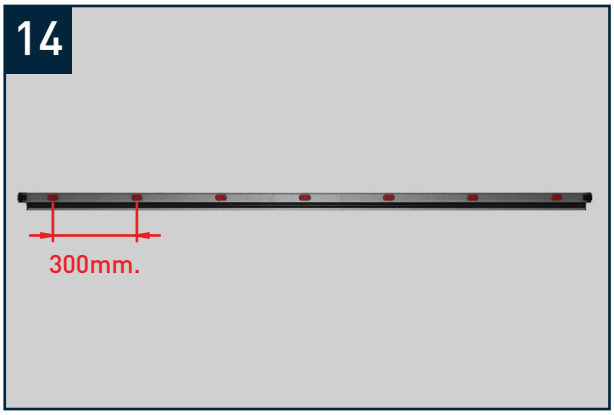
- Colocar el perfil de hoja lateral sobre el vidrio, de forma alineada e insertándole las tapas de remate de los extremos en la hoja de ruedas, en ambos lados.
- Fit the lateral sash profile on to the glazing so that it is aligned and insert the finishing caps to the ends of the roller sash on both sides.

13



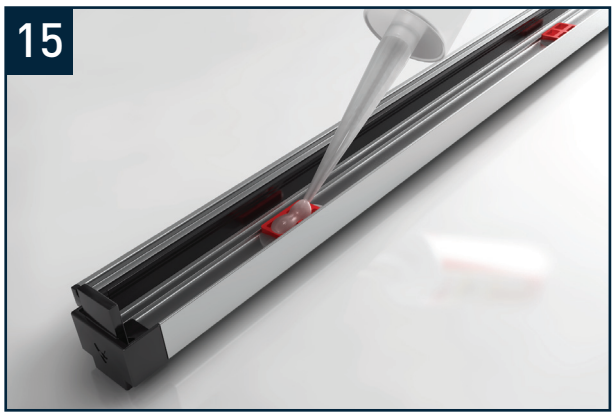
- Finalmente, fijar el perfil de hoja lateral contra la hoja de ruedas, mediante un tornillo ref. 304355, por cada extremo.
- Finally, fix the lateral sash profile against the roller sash using screw ref. 304355 at each end.

14



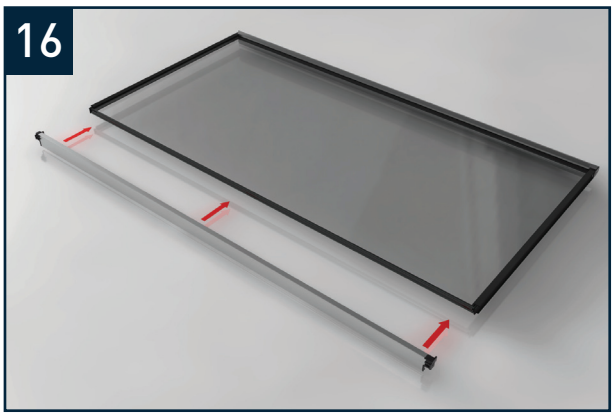

- Preparación de la hoja central para el pegado sobre el vidrio. Utilizar calzos de acristalar de 20x4 mm., colocando uno cada 300 mm., posicionándolos con puntos de silicona.
- Preperation of the central sash to glue on to the glazing. Use 20 x 4 mm glazing wedges positioned every 300 mm using drops of neutral sillicone.

15



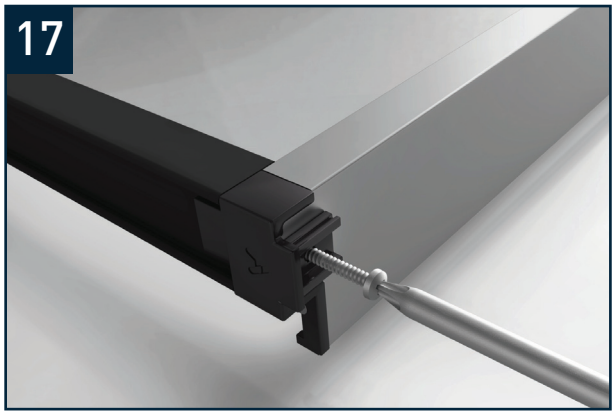
- Colocar un punto de silicona neutra, sobre cada calzo, para el pegado.
- Place a drop of neutral sillicone over each wedge for gluing.

16



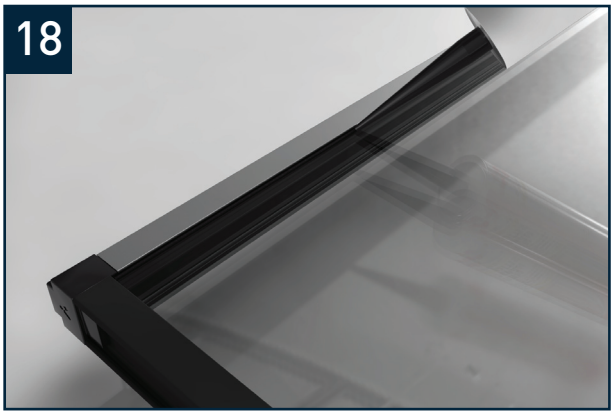
- Colocar el perfil de hoja central sobre el vidrio, de forma alineada e insertándole las tapas de remate de los extremos en la hoja de ruedas, en ambos lados.
- Fit the central sash profile on to the glazing so that it is aligned and insert the finishing caps to both ends of the slider sash.

17



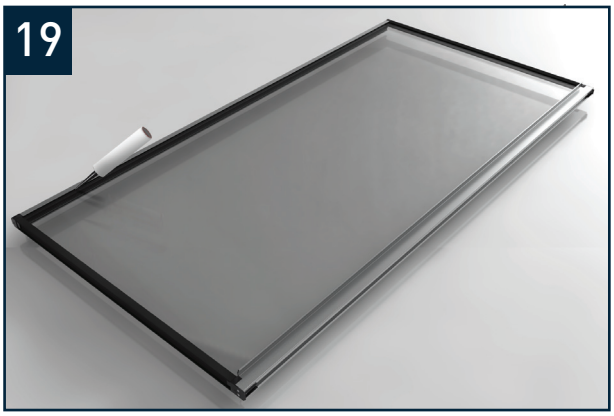
- Finalmente, fijar el perfil de hoja central contra la hoja de ruedas, mediante un tornillo ref. 304355, por cada extremo.
- Finally, fix the central sash profile against the roller sash using screw ref. 304355 at each end.

18



- Sellado perimetral del vidrio a los perfiles que componen la hoja, con silicona estructural.
- Perimetral seal of the glazing to the profiles that comprise of the sash, using structural sillicone.

19



- El sellado con silicona estructural debe realizarse por todo el perímetro del vidrio y por ambos lados del mismo.
- The sealing with structural sillicone must be carried out along the total glazing perimeter and on both sides.

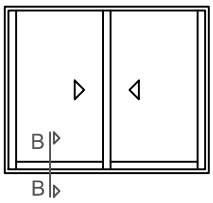
20




**¡MUY IMPORTANTE!**

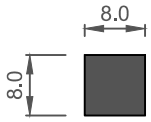
- Una vez realizado el sellado con silicona estructural, dejar reposar durante 48 horas, sin manipular ni instalar las hojas en la ventana.
- Once the sealing with structural sillicone has been completed, leave it to rest for 48 hours and do not handle nor install the sashes in to the window until the 48 hours have transpired.

## REFUERZO DE MARCO
FRAME REINFORCEMENT




Perfil Profile
600.808

REFUERZO REINFORCEMENT 8x8mm

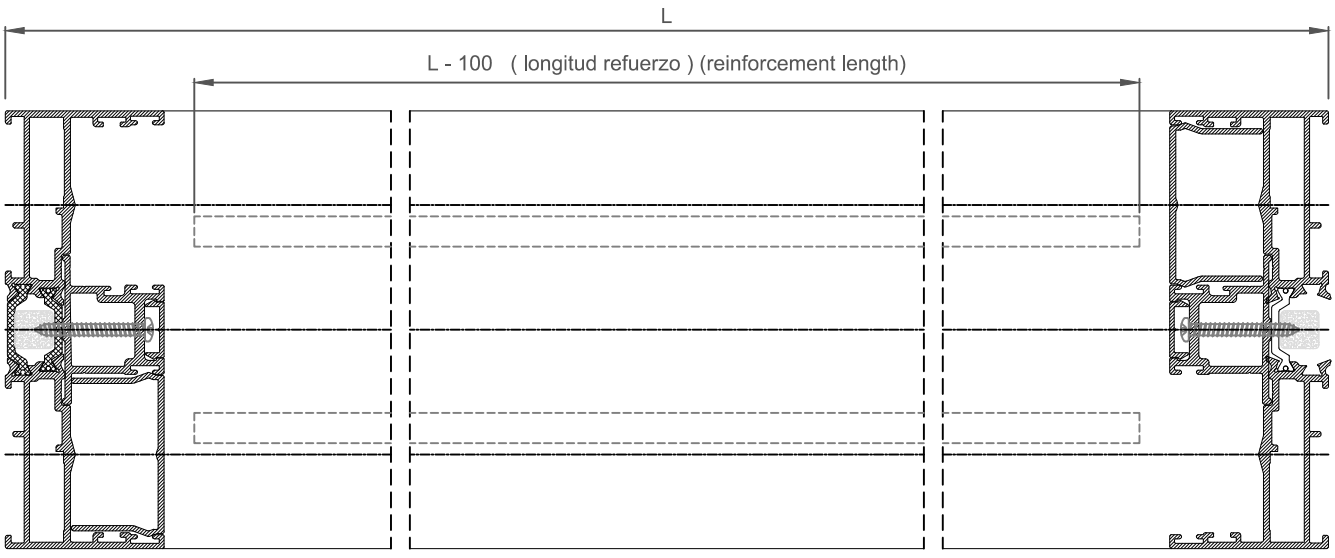






SECCIÓN B-B
E 1:1
SECTION B-B
S 1:1

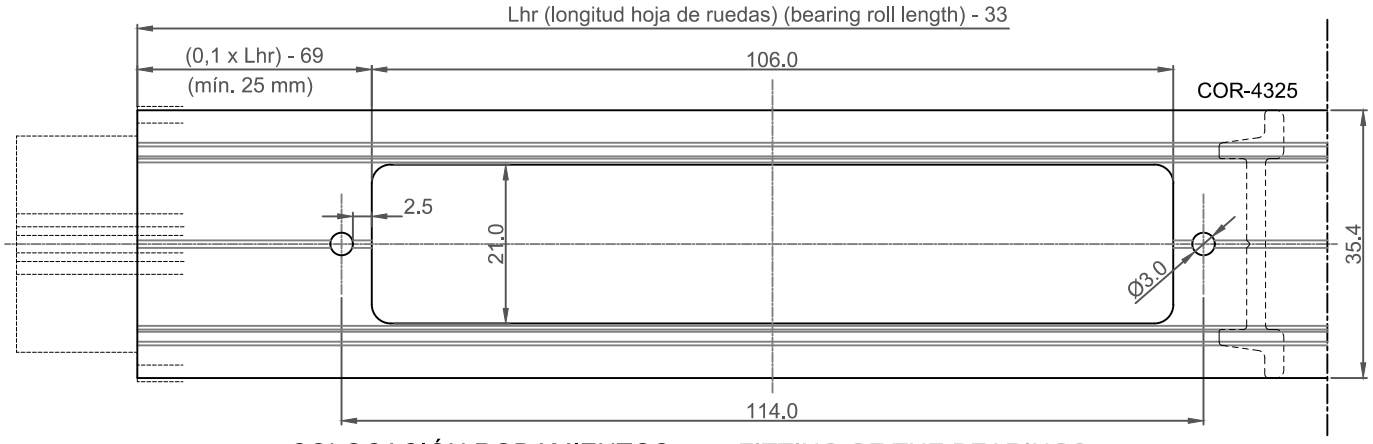
REFUERZO DE RODADURA EN MARCO, POSICIONADO EN TUBULAR EN MARCO HORIZONTAL.
RECOMENDADO PARA HOJA DE PESO > 100 kg.
REINFORCEMENT FOR THE ROLLERS IS RECOMMENDED FOR SASH WEIGHTS > 100 kg.




SECCIÓN A-A
E 1:2
SECTION A-A
S 1:2

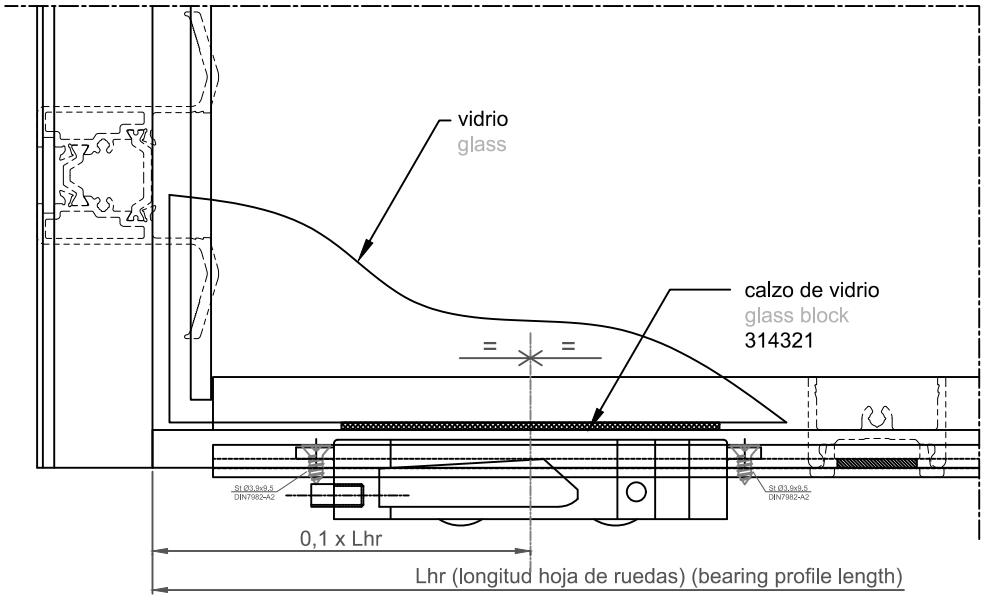
## MECANIZADO DEL PERFIL PATÍN DE RUEDAS (COR-4325)

MACHINING OF THE BEARING PROFILE (COR-4325)

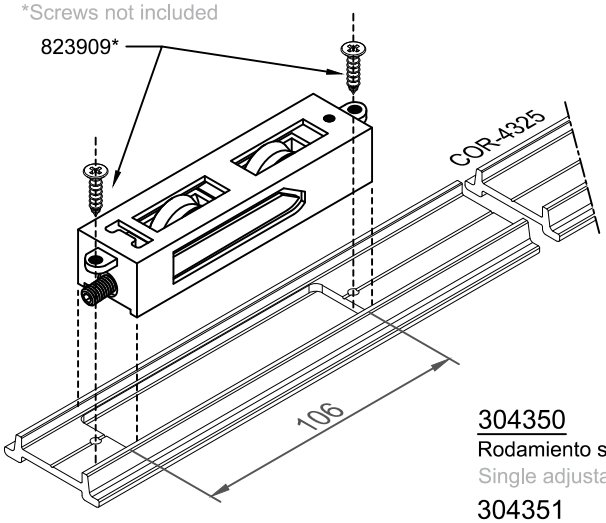



## COLOCACIÓN RODAMIENTOS

FITTING OF THE BEARINGS




*Tornillos no incluidos
*Screws not included

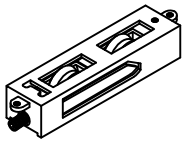



**NOTA IMPORTANTE**

- Cerciorarse de la buena colocación/asentamiento del rodamiento. Los tornillos de fijación no deben sobrepasar la carcasa. Debe quedar perfectamente horizontal sobre el perfil patín (COR-4325).

IMPORTANT NOTE

- Make sure of the right fitting of the bearing. The fixing screws must be flush with the case. The roller must be completely horizontal on the bearing profile (COR-4325).



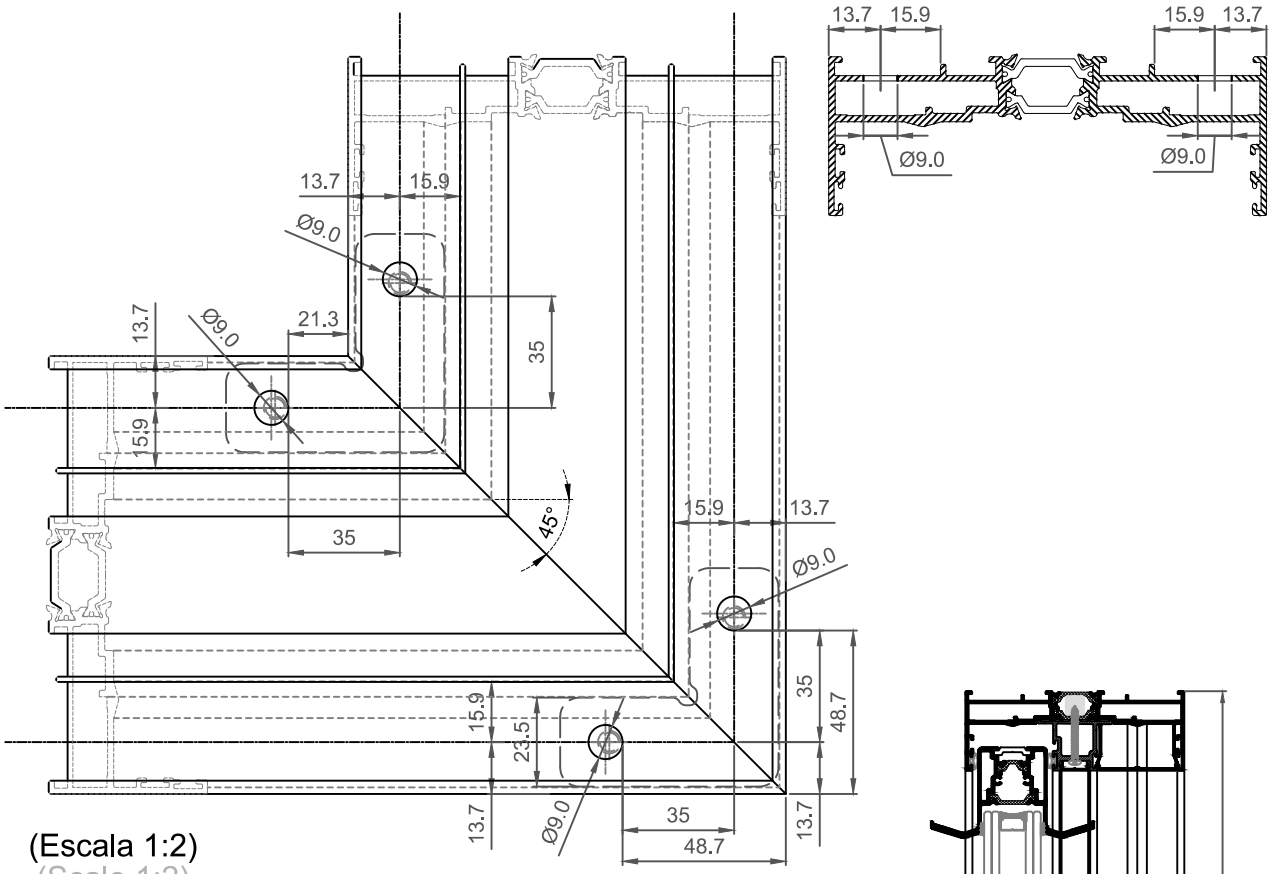
**304350**
Rodamiento simple agujas, regulable, 50 kg.
Single adjustable roller, 50 kg.

**304351**
Rodamiento tándem agujas, regulable, 100 kg.
Double adjustable roller, 100 kg.



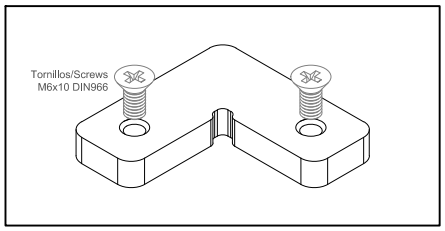
**384350**
Rodamiento fijo, inox, 160 kg.
Fixed roller, s/s, 160 kg.

## DETALLE DE ESCUADRA DE MARCO LATERAL EN ESQUINA
DETAIL OF LATERAL FRAME SQUARE AT CORNER
(REFERENCIA/REFERENCE: 304320)




(Escala 1:2)
(Scale 1:2)

ESCUADRA/SQUARE
304320







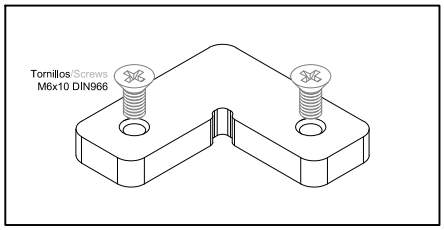
(Escala 1:4)
(Scale 1:4)

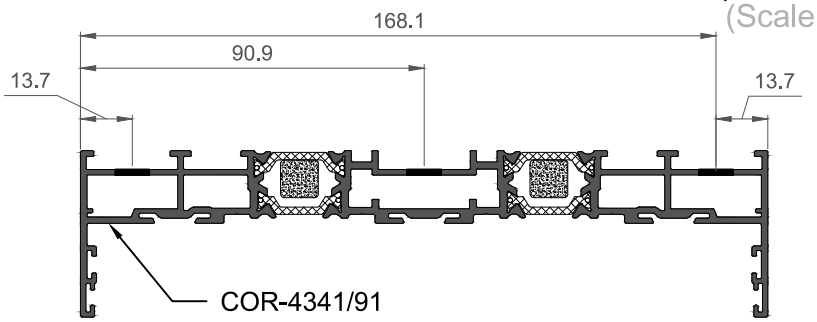
*Cotas orientativas, se recomienda proceder a una comprobación previa por parte del cliente
*Illustrative dimensions, a prior check is recommended

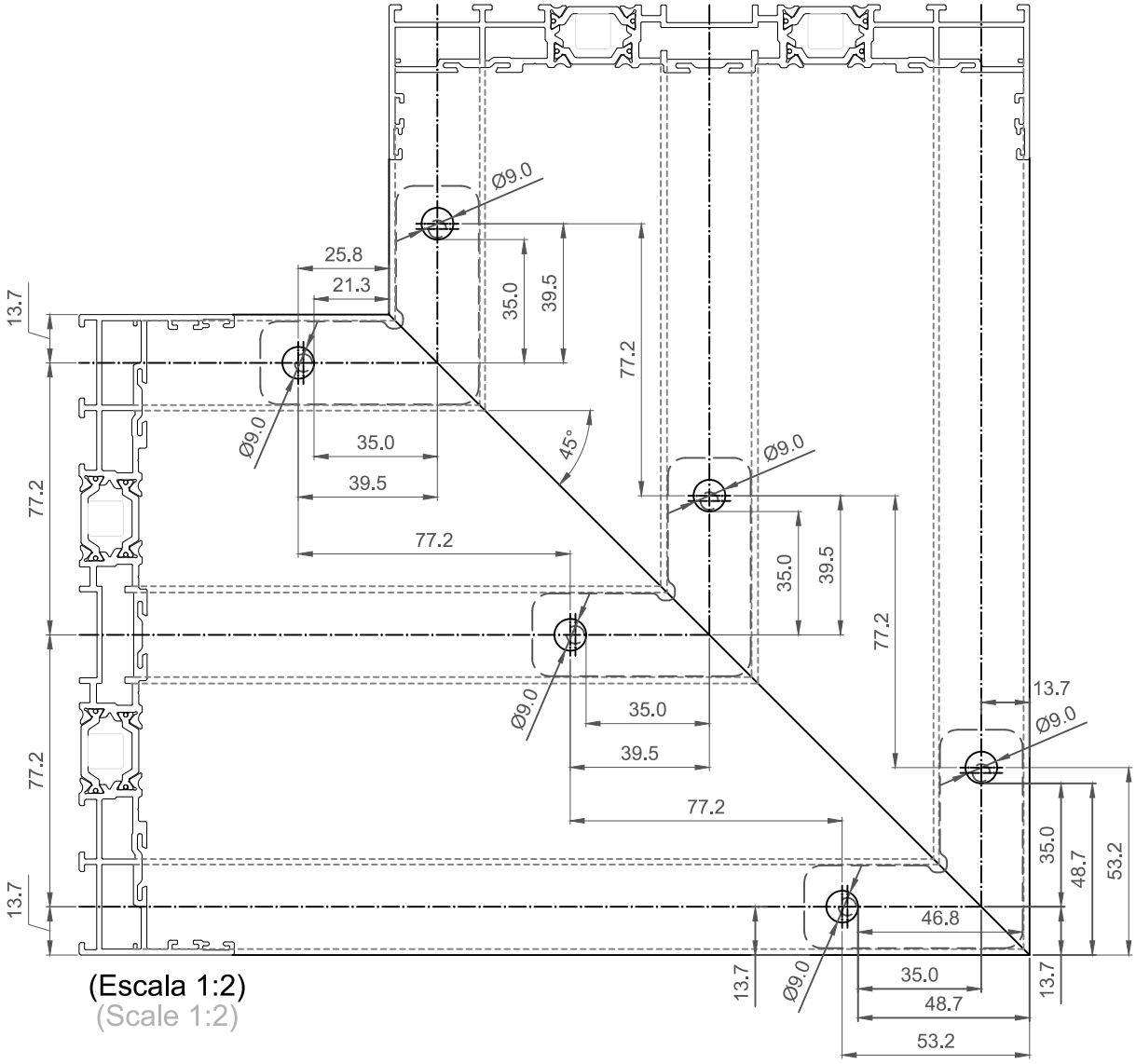
## DETALLE DE ESCUADRA DE MARCO LATERAL EN ESQUINA
DETAIL OF LATERAL FRAME SQUARE AT CORNER
(REFERENCIA/REFERENCE: 304320)

(Escala 1:2)
(Scale 1:2)

ESCUADRA/SQUARE
304320



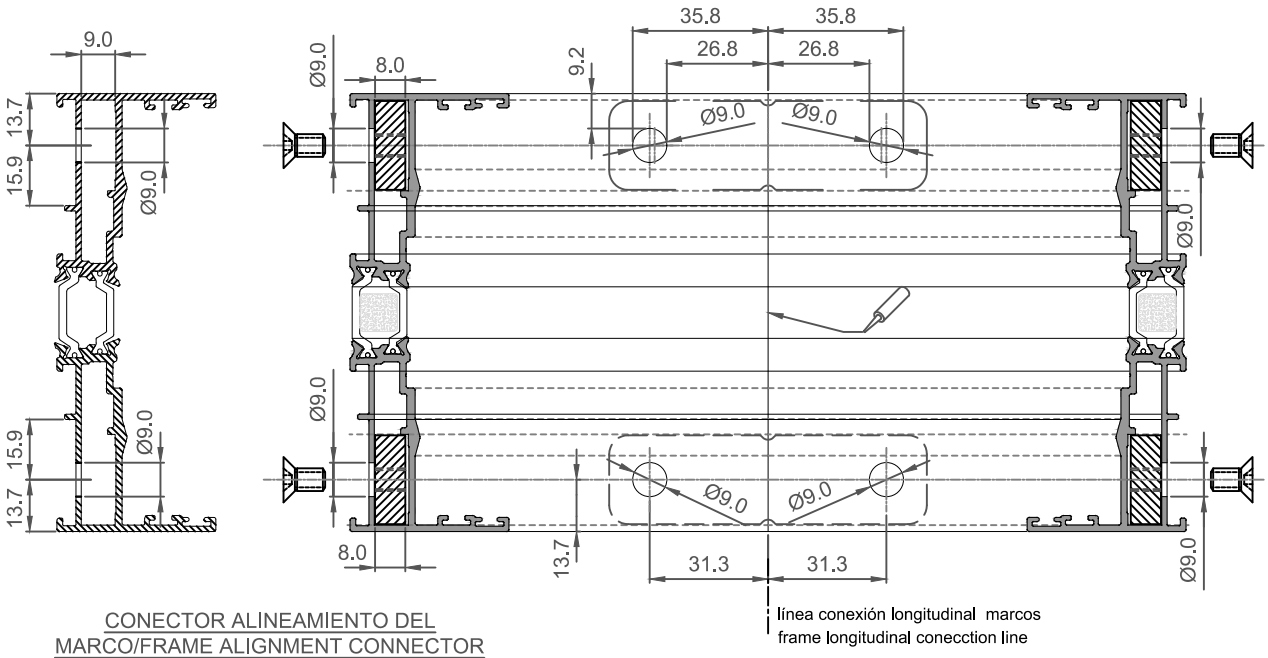



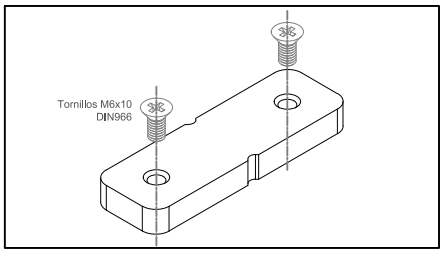

(Escala 1:2)
(Scale 1:2)

*Cotas orientativas, se recomienda proceder a una comprobación previa por parte del cliente
*Illustrative dimensions, a prior check is recommended

## ALINEADO LONGITUDINAL MARCO VISION
LONGITUDINAL ALIGNMENT VISION FRAME

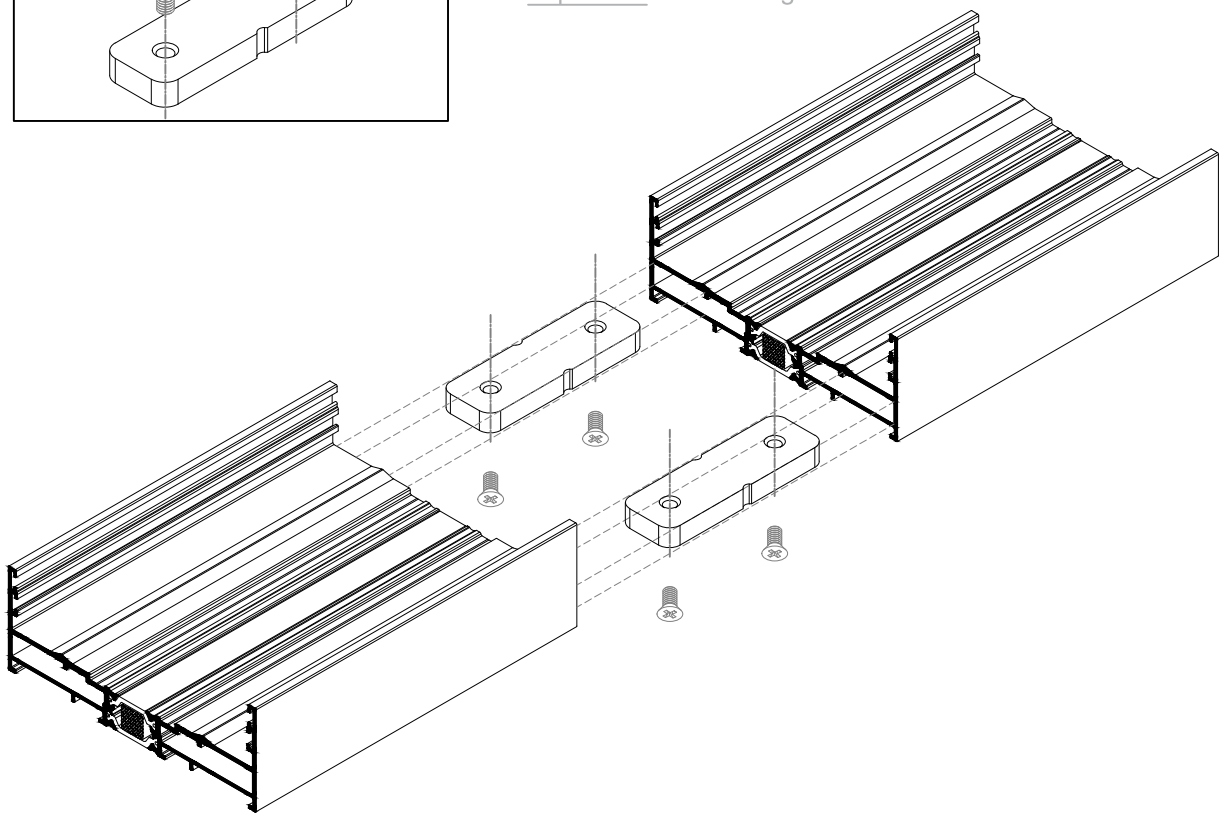



CONECTOR ALINEAMIENTO DEL MARCO/FRAME ALIGNMENT CONNECTOR
324320



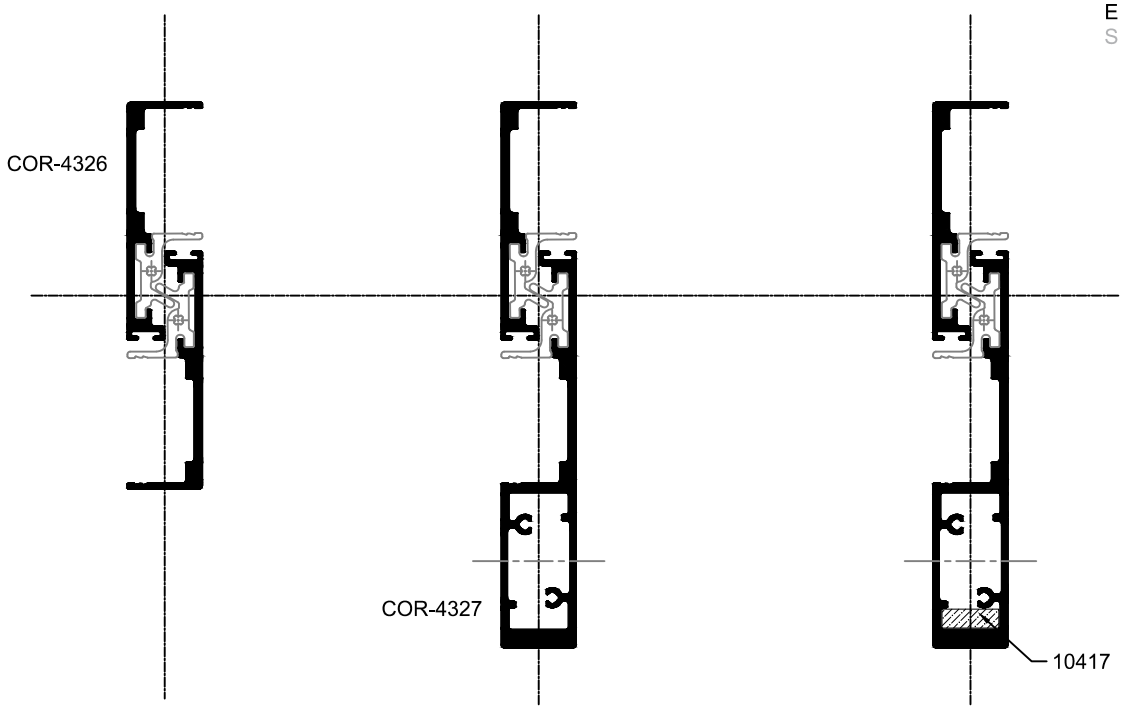

Se debe disponer de sellado acrílico en toda la unión.
Importante: Dejar limpia la zona de rodadura.

Acrylic sealing is needed along the joint
Important: The bearing area must be left clear



## INERCIAS NUDOS CENTRALES
CENTRAL SECTIONS INERTIAS

E 1:2
S 1:2




Hoja Ventana en Exterior
y en Interior
Window sash in Exterior
and Interior
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 20,52 cm4.

Hoja Ventana en Exterior
y Balconera en Interior
Window sash in Exterior
and Balcony in Interior
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 68,10 cm4.

Hoja Ventana en exterior
y Balconera en Interior, con
pletina
Window sash in Exterior and
Balcony in interior, with plate
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 72,41 cm4. (Pletina 10417)
(Ixx) = 85,25 cm4. (Pletina inox 15x5 COR-4315)

## CARGA DE VIENTO (Pa) /WIND LOAD (Pa)

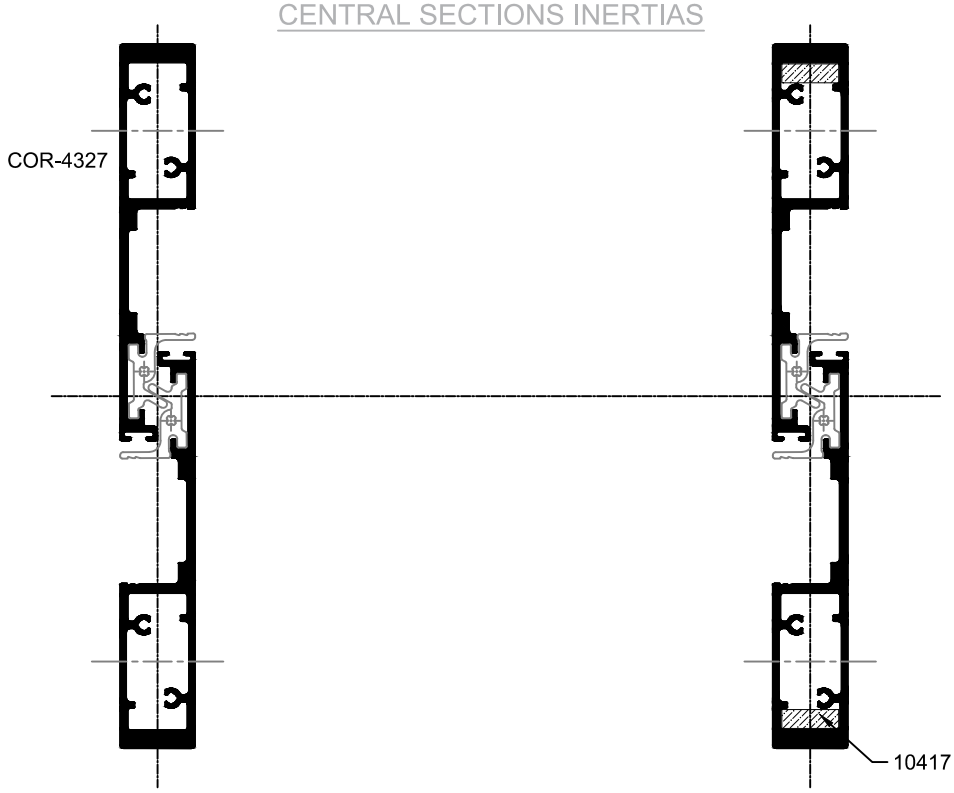
ANCHO DE HOJA/SASH WIDTH (mm)

| | 200 | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 |
|---|---|---|---|---|---|---|---|---|---|---|
| 400 | 3000 | | 2100 | 1900 | 1800 | 1700 | 1600 | 1500 | | 1400 |
| 600 | | 2800 | 2400 | 2200 | 2000 | | 1800 | | | |
| 800 | | 2400 | 2200 | 2000 | 1800 | | | | | |
| 1000 | 2800 | 2200 | 2000 | 1800 | | 1600 | | | | |
| 1200 | | | | | | | 1400 | | | |
| 1400 | 2600 | 2000 | 1800 | | | | | 1200 | | |
| 1600 | 2400 | | | | | | | | 1000 | |
| 1800 | | | | | | | | | | |
| 2000 | 2200 | 1800 | | | | | | | | |
| 2200 | | | | | | | | | | |

*Altura máxima recomendada en mm, para la configuración del nudo central COR-4326/COR-4326, para más configuraciones consultar.
*Maximum recommended section in mm, for the configuration of the central section COR-4326/COR-4326, consult for other configurations

## INERCIAS NUDOS CENTRALES
CENTRAL SECTIONS INERTIAS

E 1:2




Hoja Balconera en Exterior
y en Interior
Balcony sash in Exterior
and in Interior
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 109,68 cm4.

Hoja Balconera en Exterior
y en Interior, con pletinas
Balcony sash in Exterior and in
Interior, with plates
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 124,30 cm4.(Pletina 10417)
(Ixx) = 149,98 cm4.(Pletina inox 15x5 COR-4315)

### CARGA DE VIENTO (Pa)/WIND LOAD (Pa)

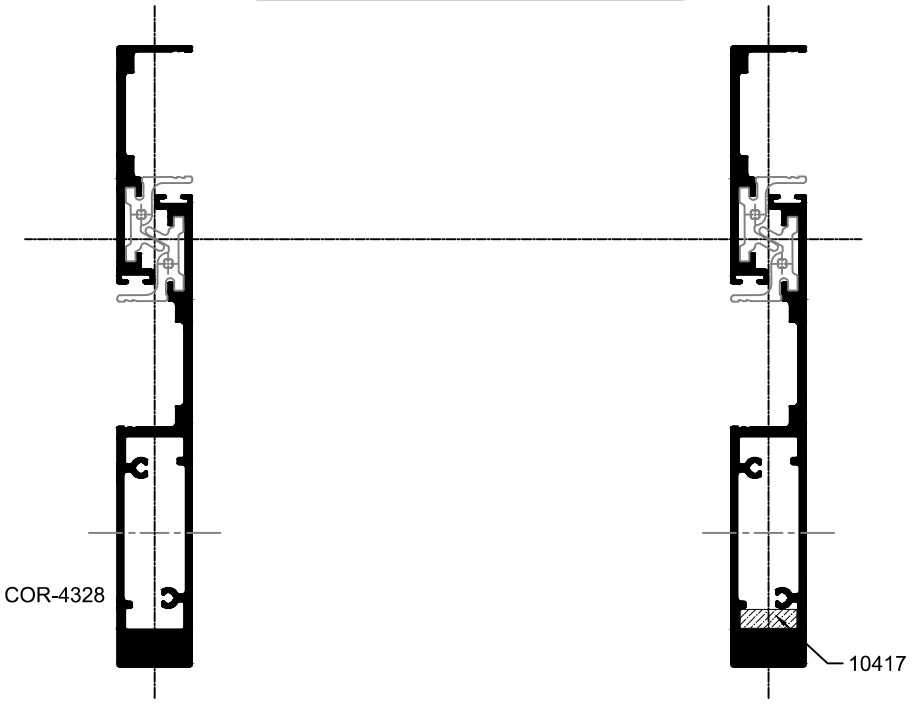
ANCHO DE HOJA/SASH WIDTH (mm)

| | 200 | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 |
|---|---|---|---|---|---|---|---|---|---|---|
| 400 | | | 2100 | 1900 | 1800 | 1700 | 1600 | 1500 | | 1400 |
| 600 | | | | | | | | | 2800 | |
| 800 | | | | | | | 2800 | | 2600 | |
| 1000 | | | | | | 2800 | 2600 | | 2400 | |
| 1200 | | 3000 | | | 2800 | 2600 | | | | |
| 1400 | | | | 2800 | 2600 | | 2400 | | | |
| 1600 | | | | | | | | | | |
| 1800 | | | 2800 | 2600 | 2400 | | 2200 | | 2000 | |
| 2000 | | | | | | | | | | 1800 |
| 2200 | | | 2600 | 2400 | | | | | | |

*Altura máxima recomendada en mm, para la configuración del nudo central COR-4327/COR-4327, para más configuraciones consultar.
*Maximum recommended section in mm, for the configuration of the central section COR-4327/COR-4327, consult for other configurations

## INERCIAS NUDOS CENTRALES
CENTRAL SECTIONS INERTIAS

E 1:2
S 1:2




Hoja Ventana en exterior
y Balconera reforzada en
Interior
Window sash in exterior and
reinforced Balcony in interior
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 111,66 cm4.

Hoja Ventana en exterior
y Balconera reforzada en Interior,
con pletina
Window sash in exterior and reinforced
Balcony in interior, with plate
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 119,34 cm4.(Pletina 10417)
(Ixx) = 133,21 cm4.(Pletina inox 15x5 COR-4315)

### CARGA DE VIENTO (Pa)/WIND LOAD (Pa)

ANCHO DE HOJA/SASH WIDTH (mm)

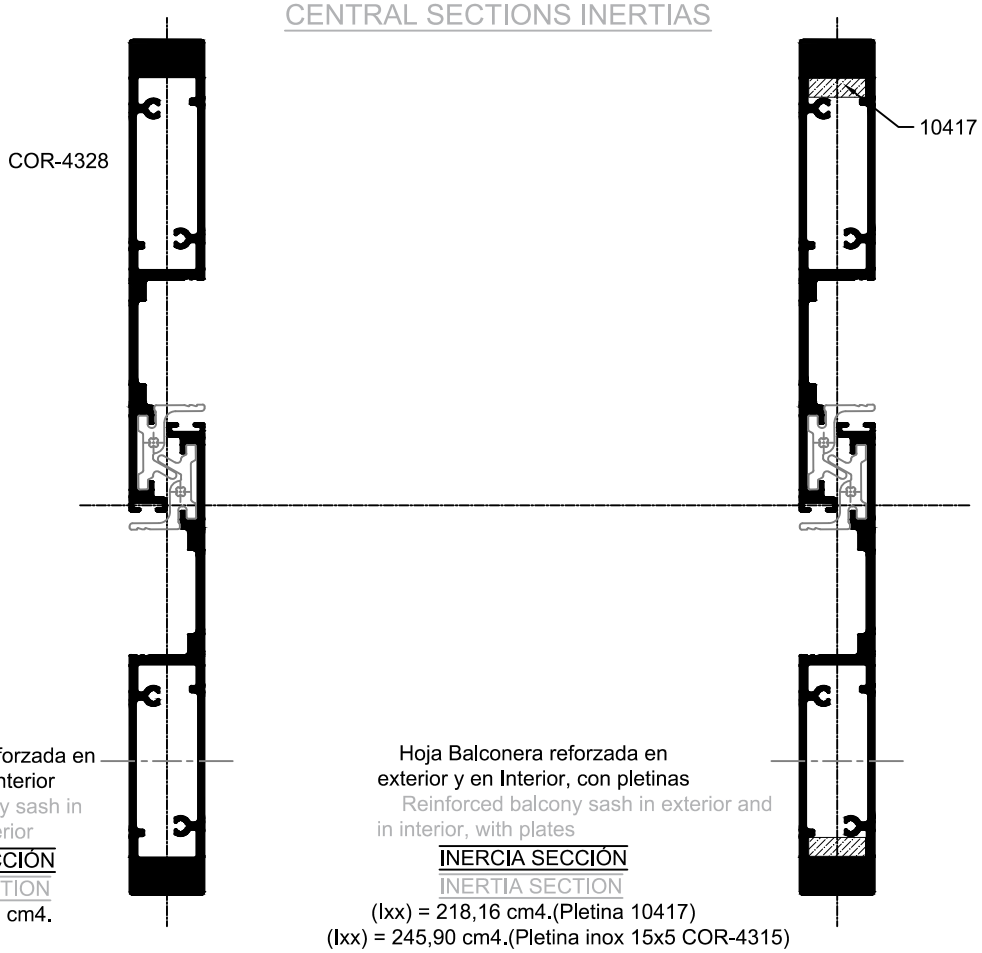
| | 200 | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 |
|---|---|---|---|---|---|---|---|---|---|---|
| 400 | | | 2100 | 1900 | 1800 | 1700 | 1600 | 1500 | | 1400 |
| 600 | | | | | | | | | 2800 | |
| 800 | | | | | | | 2800 | | 2600 | |
| 1000 | | 3000 | | | | 2800 | 2600 | | | |
| 1200 | | | | | 2800 | 2600 | | | | |
| 1400 | | | | 2800 | 2600 | 2400 | | | | |
| 1600 | | | | | | | 2200 | | | |
| 1800 | | | 2800 | 2600 | | | | | | |
| 2000 | | | | | | | | 2000 | | |
| 2200 | | | 2600 | 2400 | | | | | 1800 | |

*Altura máxima recomendada en mm, para la configuración del nudo central COR-4326/COR-4328, para más configuraciones consultar.

*Maximum recommended section in mm, for the configuration of the central section COR-4326/COR-4328, consult for other configurations

## INERCIAS NUDOS CENTRALES
CENTRAL SECTIONS INERTIAS

E 1:2




Hoja Balconera reforzada en exterior y en Interior
Reinforced balcony sash in exterior and in interior
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 202,80 cm4.

Hoja Balconera reforzada en exterior y en Interior, con pletinas
Reinforced balcony sash in exterior and in interior, with plates
INERCIA SECCIÓN
INERTIA SECTION
(Ixx) = 218,16 cm4.(Pletina 10417)
(Ixx) = 245,90 cm4.(Pletina inox 15x5 COR-4315)

## CARGA DE VIENTO (Pa)/WIND LOAD (Pa)

ANCHO DE HOJA/SASH WIDTH (mm)

| | 200 | 400 | 600 | 800 | 1000 | 1200 | 1400 | 1600 | 1800 | 2000 |
|---|---|---|---|---|---|---|---|---|---|---|
| 400 | | | 2100 | 1900 | 1800 | 1700 | 1600 | 1500 | | 1400 |
| 600 | | | | | | | | | | |
| 800 | | | | | | | | | | |
| 1000 | | | | | | | | | | |
| 1200 | | | | | 3000 | | | | | |
| 1400 | | | | | | | | | | |
| 1600 | | | | | | | | 2800 | | |
| 1800 | | | | | | | | | | |
| 2000 | | | | | | | | 2600 | | |
| 2200 | | | | | | | | | | 2400 |

*Altura máxima recomendada en mm, para la configuración del nudo central COR-4328/COR-4328 y 2 pletinas de inox de 15x5, para más configuraciones consultar.

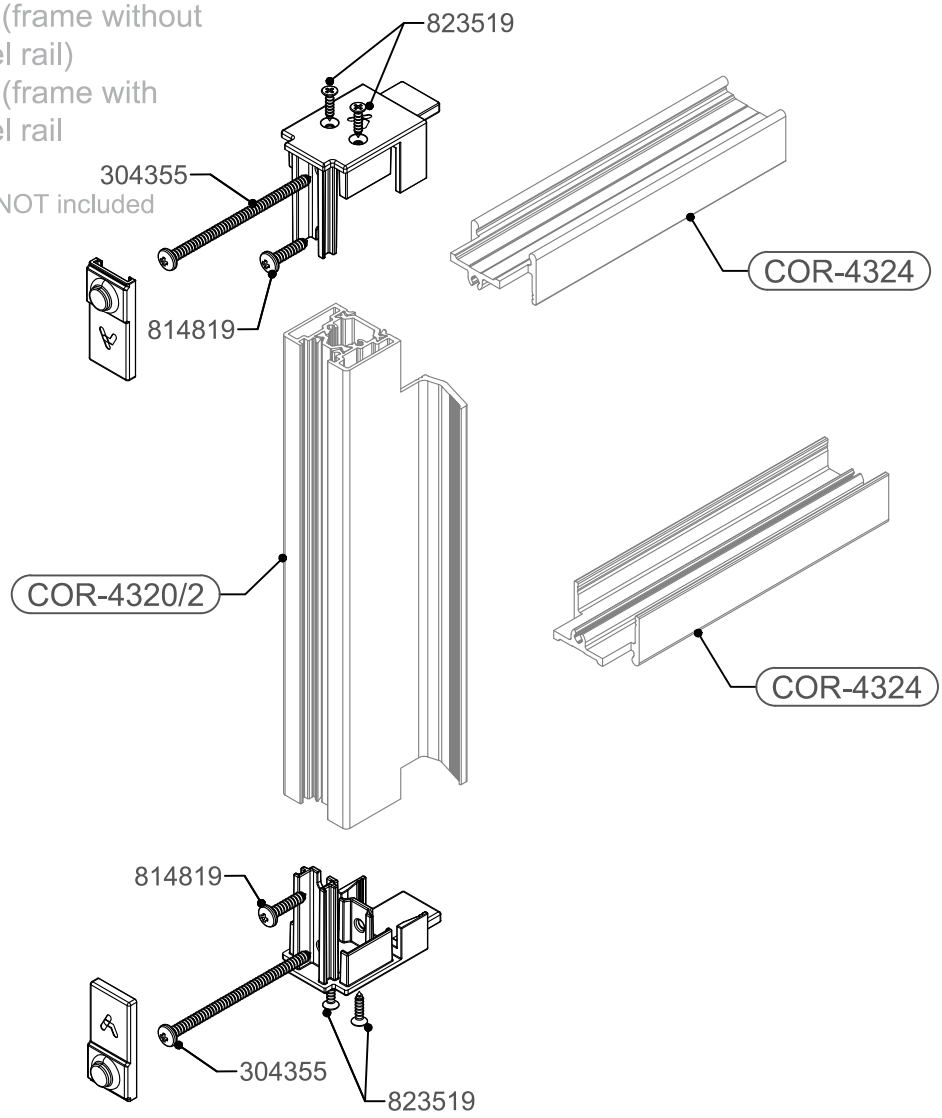
*Maximum recommended section in mm, for the configuration of the central section COR-4328/COR-4328 and 2 stainless steel plates of 15x5 , consult for other configurations

KIT TAPAS HOJA LATERAL
Ref.: 304360 (marco sin carril de rodadura inox)
Ref.: 344360 (marco con carril de rodadura inox)

NOTA: Tornillos NO incluidos

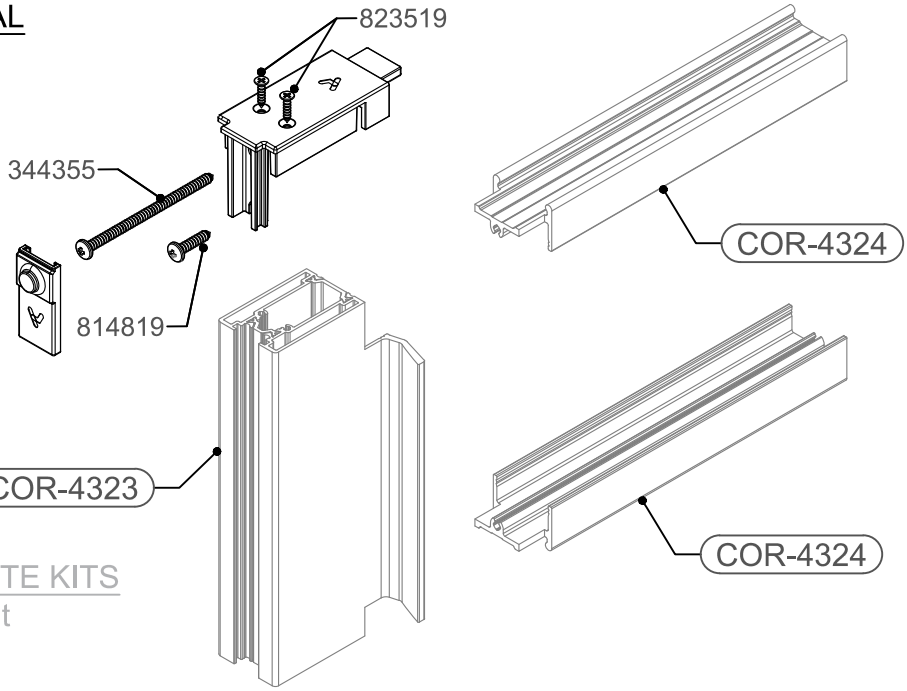
LATERAL SASH END PLATE KITS
Ref.: 304360 (frame without stainless steel rail)
Ref.: 344360 (frame with stainless steel rail

NOTE: Screws NOT included



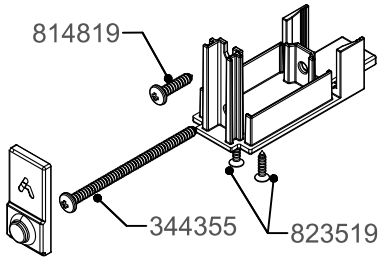
KIT TAPAS HOJA LATERAL
Ref.: 344361 (marco sin carril de rodadura inox)
Ref.: 344362 (marco con carril de rodadura inox)

NOTA: Tornillos NO incluidos

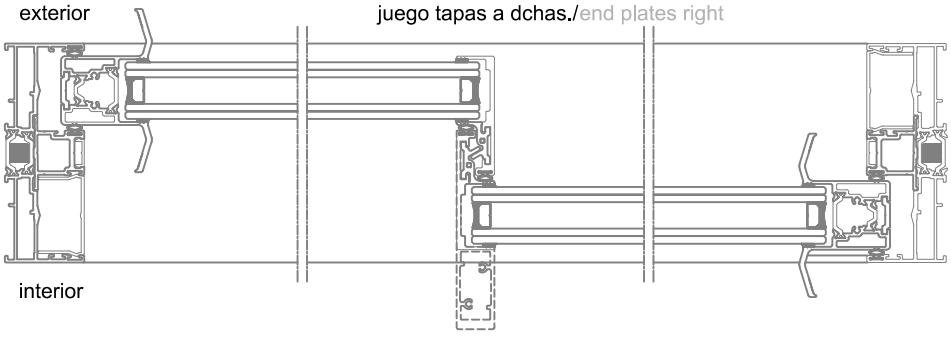


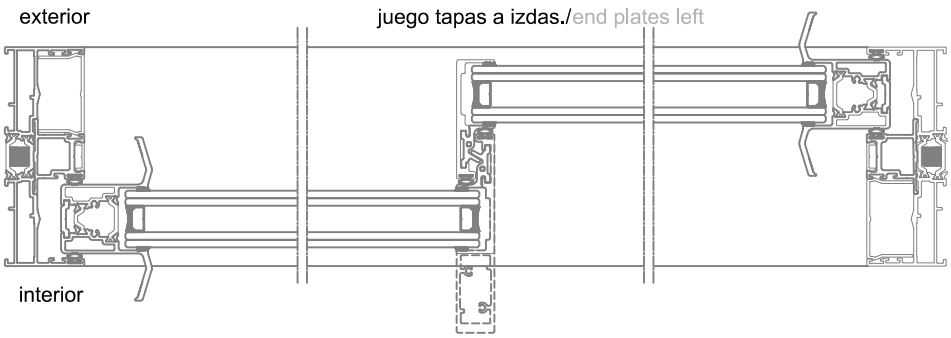

LATERAL SASH END PLATE KITS
Ref.: 344361 (frame without stainless steel rail)
Ref.: 344362 (frame with stainless steel rail

NOTE: Screws NOT included




DISPOSICIÓN DE MANOS EN JUEGO DE TAPAS
HANDING LAYOUT FOR END PLATES



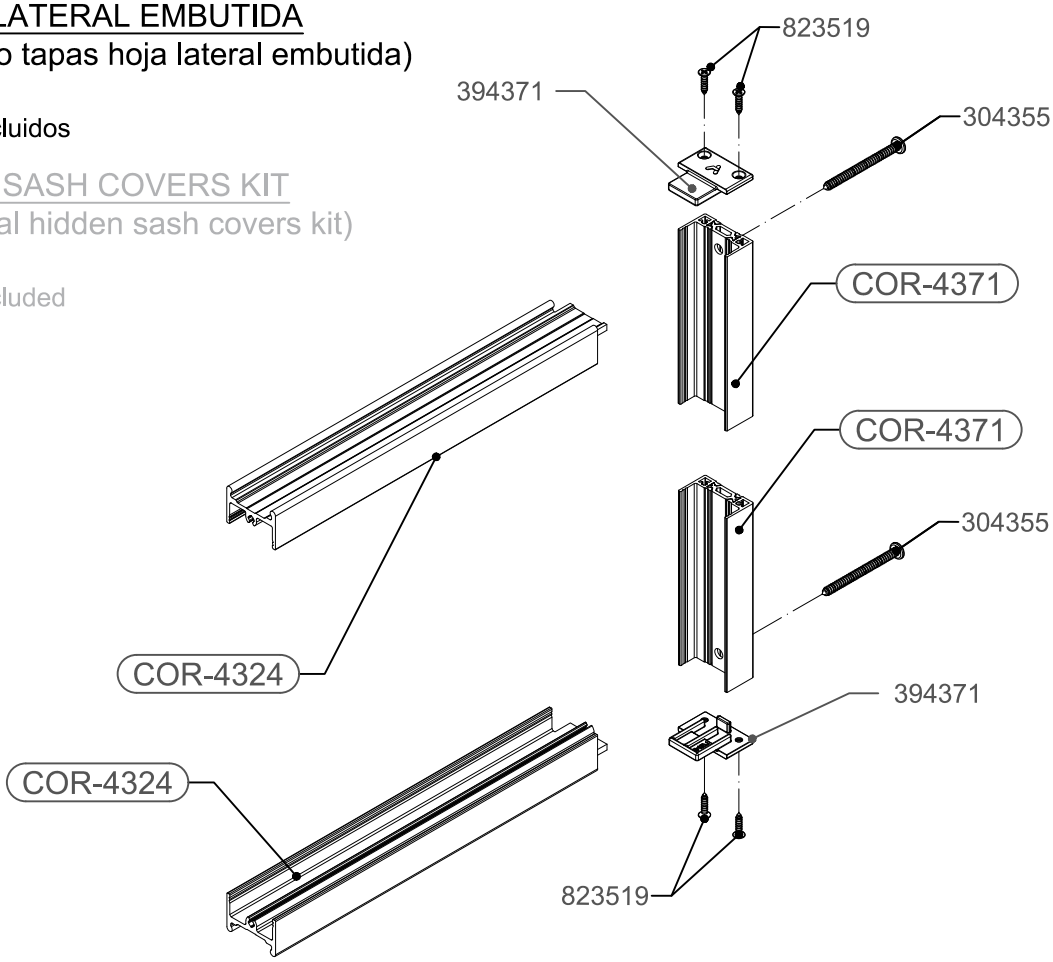



## KIT TAPAS HOJA LATERAL EMBUTIDA
Ref.: 394371 (Juego tapas hoja lateral embutida)

NOTA: Tornillos NO incluidos

## LATERAL HIDDEN SASH COVERS KIT
Ref.: 394371 (Lateral hidden sash covers kit)

NOTE: Screws NOT included

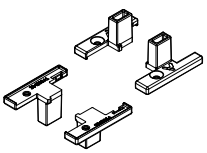


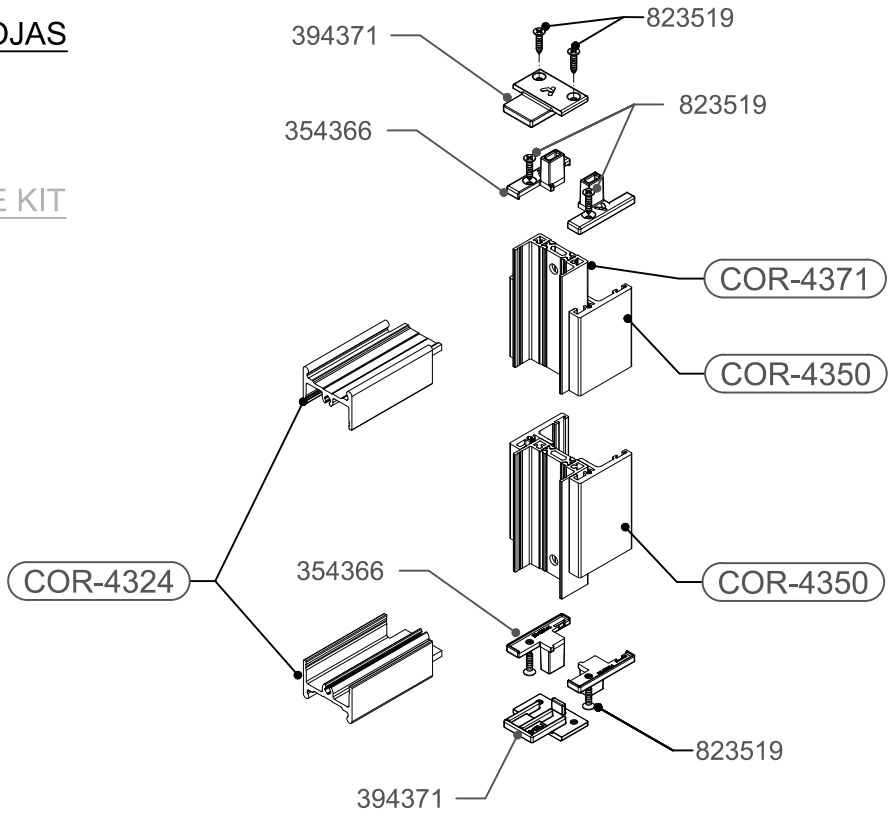

## KIT TAPAS UNIÓN DE 4 HOJAS
Ref.: 354366

NOTA: Tornillos NO incluidos

## 4 SASH JOINT END PLATE KIT
Ref.: 354366

NOTE: Screws NOT included



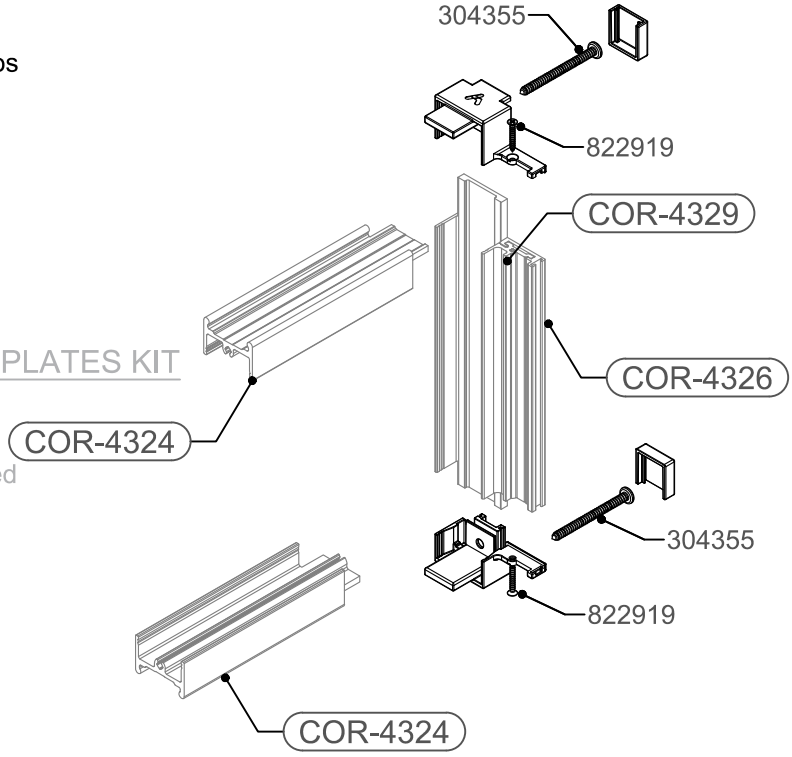


## KIT TAPAS HOJA CENTRAL
## Ref.: 304361 derechas

NOTA: Tornillos NO incluidos

Este juego de tapas es válido para cada una de las hojas de esta configuración de ventana

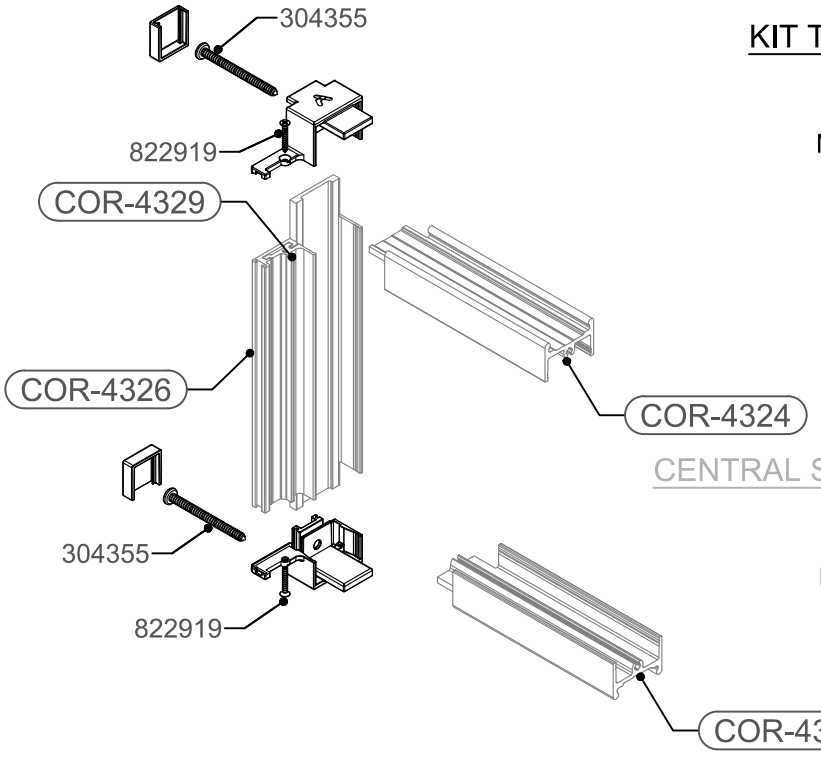



## CENTRAL SASH END PLATES KIT
## Ref.: 304361 right

NOTE: Screws NOT included

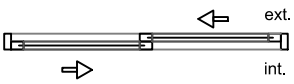
This set of plates is valid for each of the sashes of this window configuration




## KIT TAPAS HOJA CENTRAL
## Ref.: 304371 izquierdas

NOTA: Tornillos NO incluidos

Este juego de tapas es válido para cada una de las hojas de esta configuración de ventana

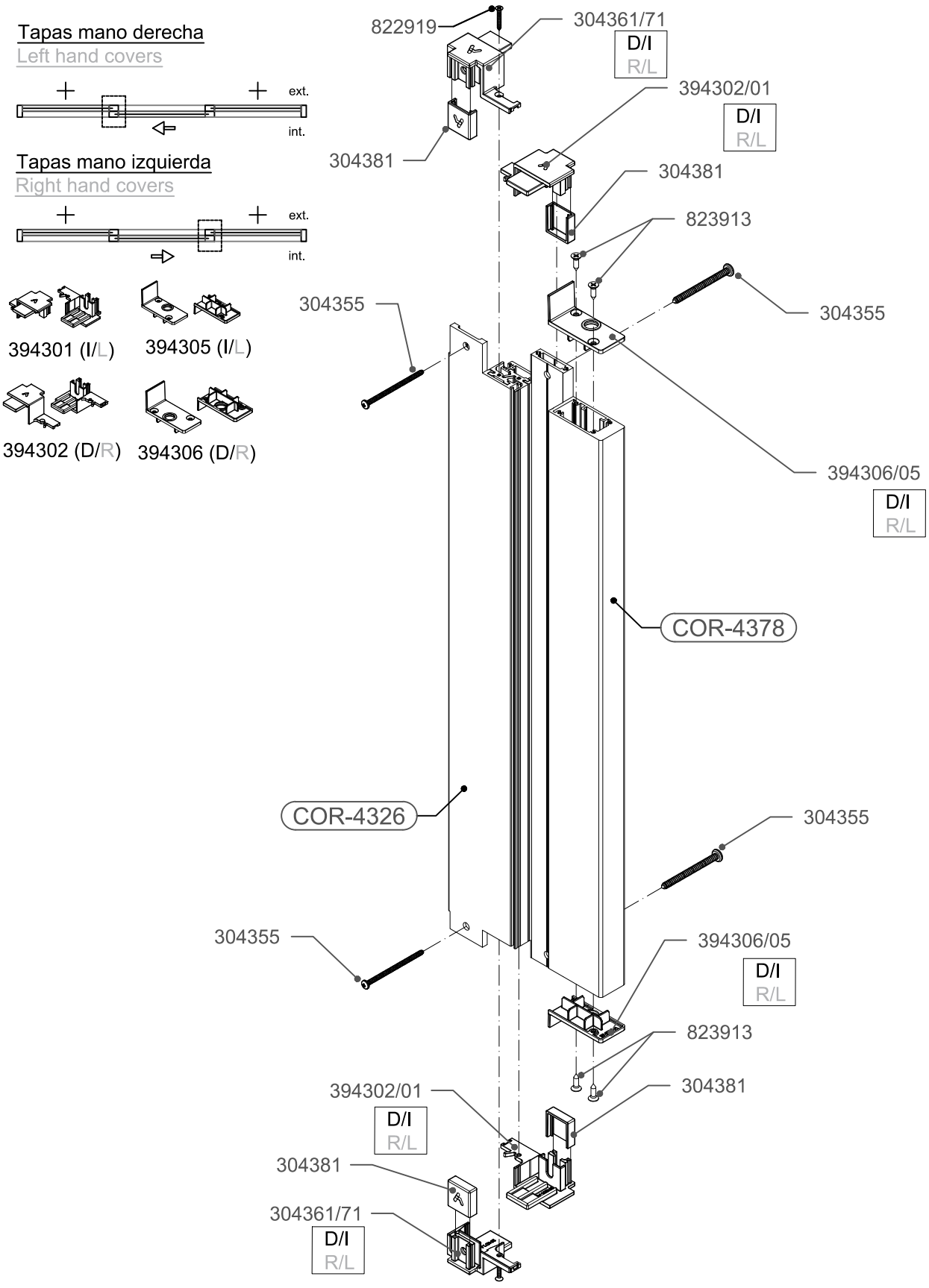



## CENTRAL SASH END PLATES KIT
## Ref.: 304371 left

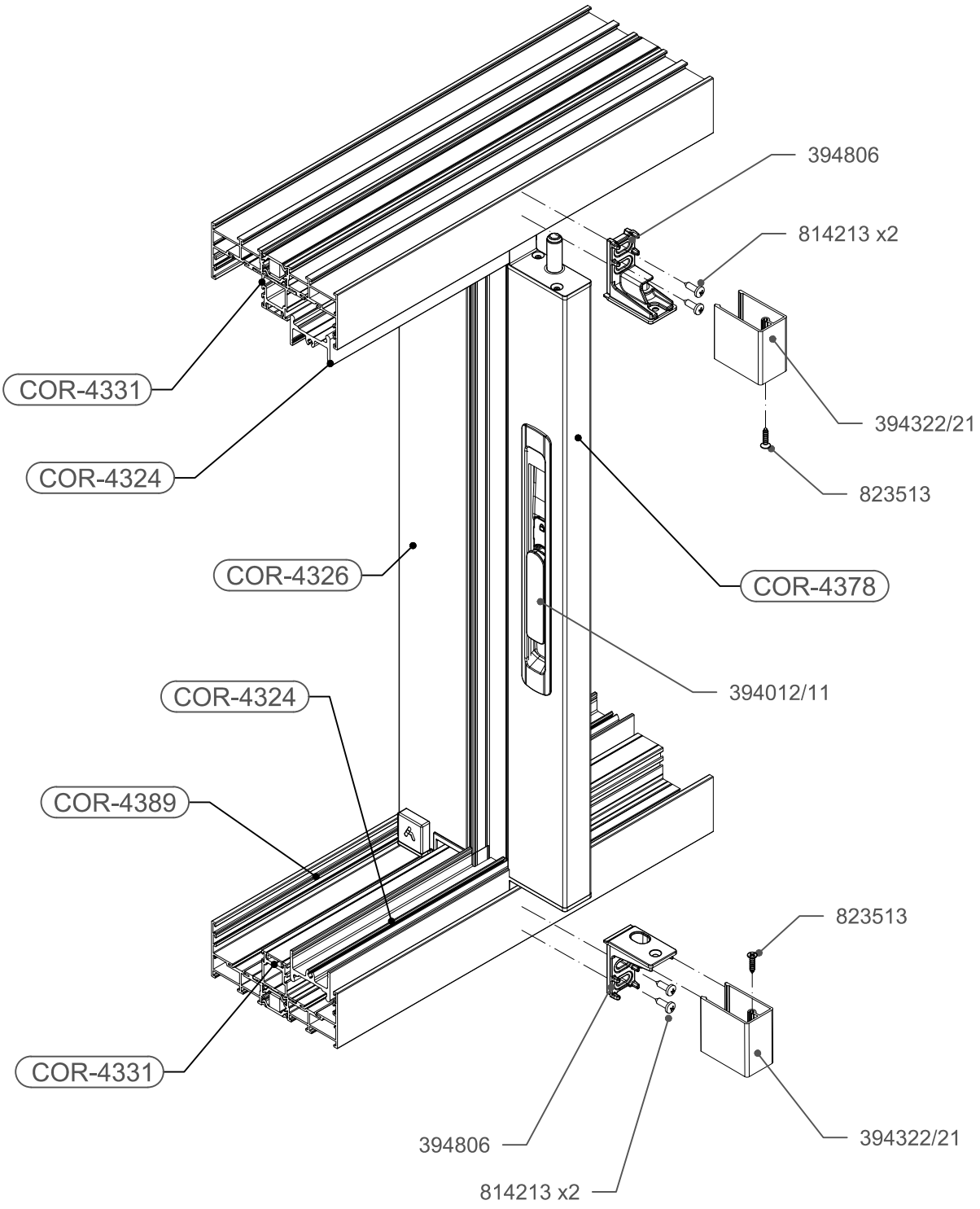
NOTE: Screws NOT included

This set of plates is valid for each of the sashes of this window configuration

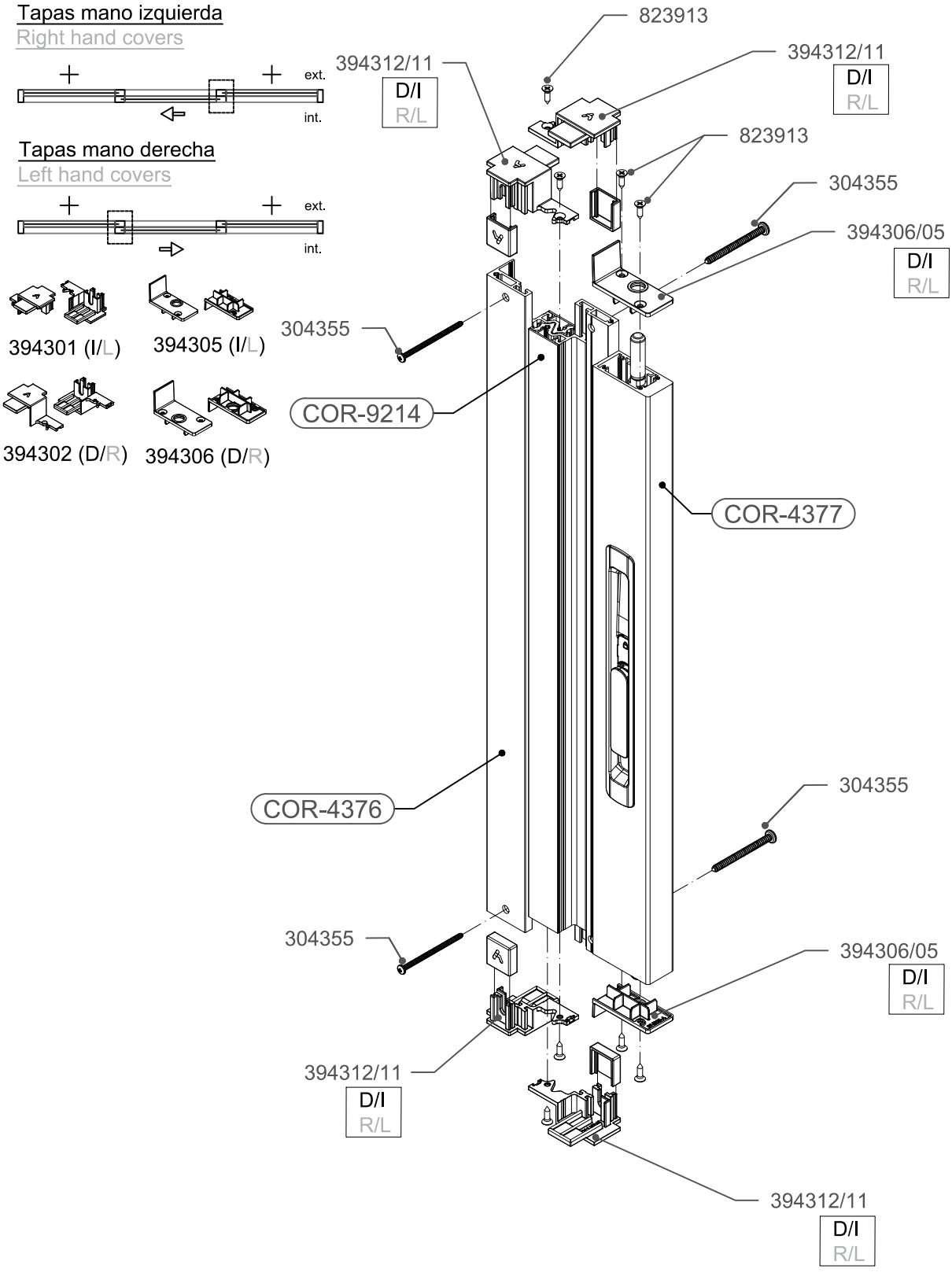
## DETALLE DE ENSAMBLAJE DE TAPAS EN CIERRE HOJA CENTRAL
CENTRAL SASH LOCK COVER ASSEMBLY DETAIL



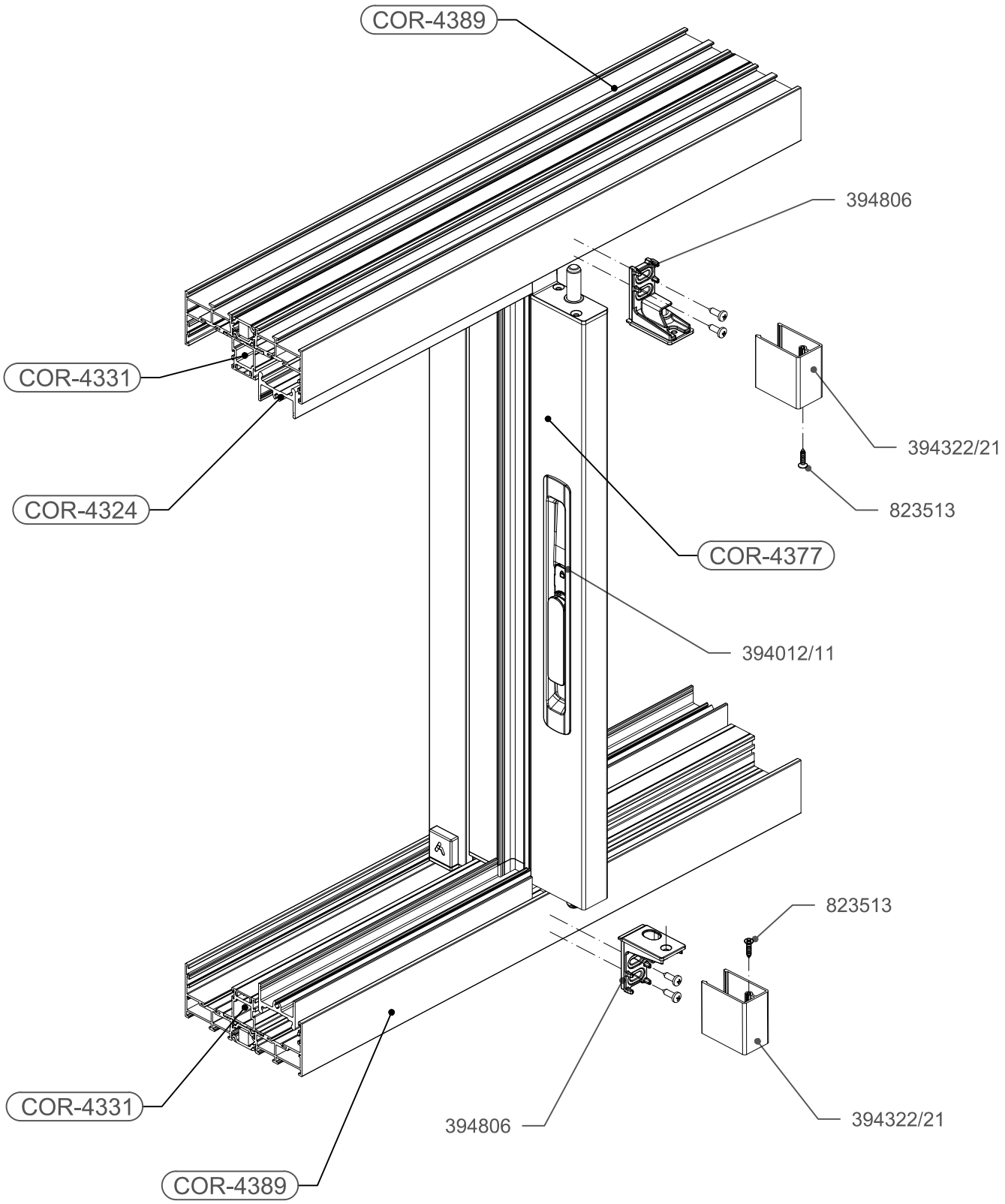
## DETALLE DE ENSAMBLAJE DE HERRAJE EN CIERRE EN HOJA CENTRAL
CENTRAL SASH LOCK HARDWARE ASSEMBLY DETAIL



## DETALLE DE ENSAMBLAJE DE TAPAS EN CIERRE CENTRAL HOJA INVERTIDA
INVERT CENTRAL SASH LOCK COVER ASSEMBLY DETAIL



## DETALLE DE ENSAMBLAJE DE HERRAJE EN CIERRE EN HOJA CENTRAL INVERTIDA
INVERT CENTRAL SASH LOCK HARDWARE ASSEMBLY DETAIL

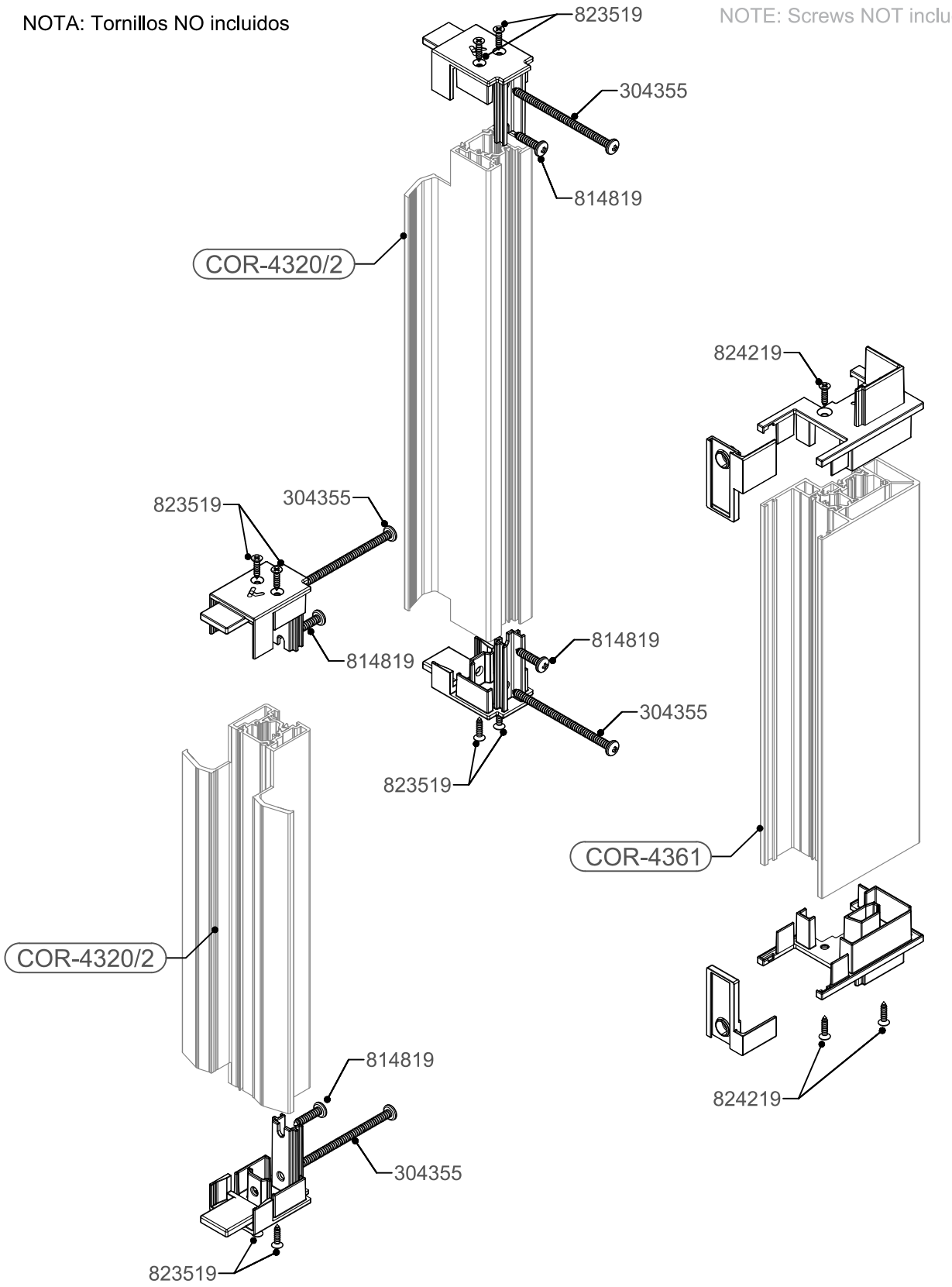


## KIT TAPAS HOJA ESQUINERO A DERECHAS
## Ref.: 304364

NOTA: Tornillos NO incluidos

## SASH CORNER END PLATES KIT AT RIGHT
## Ref.: 304364

NOTE: Screws NOT included

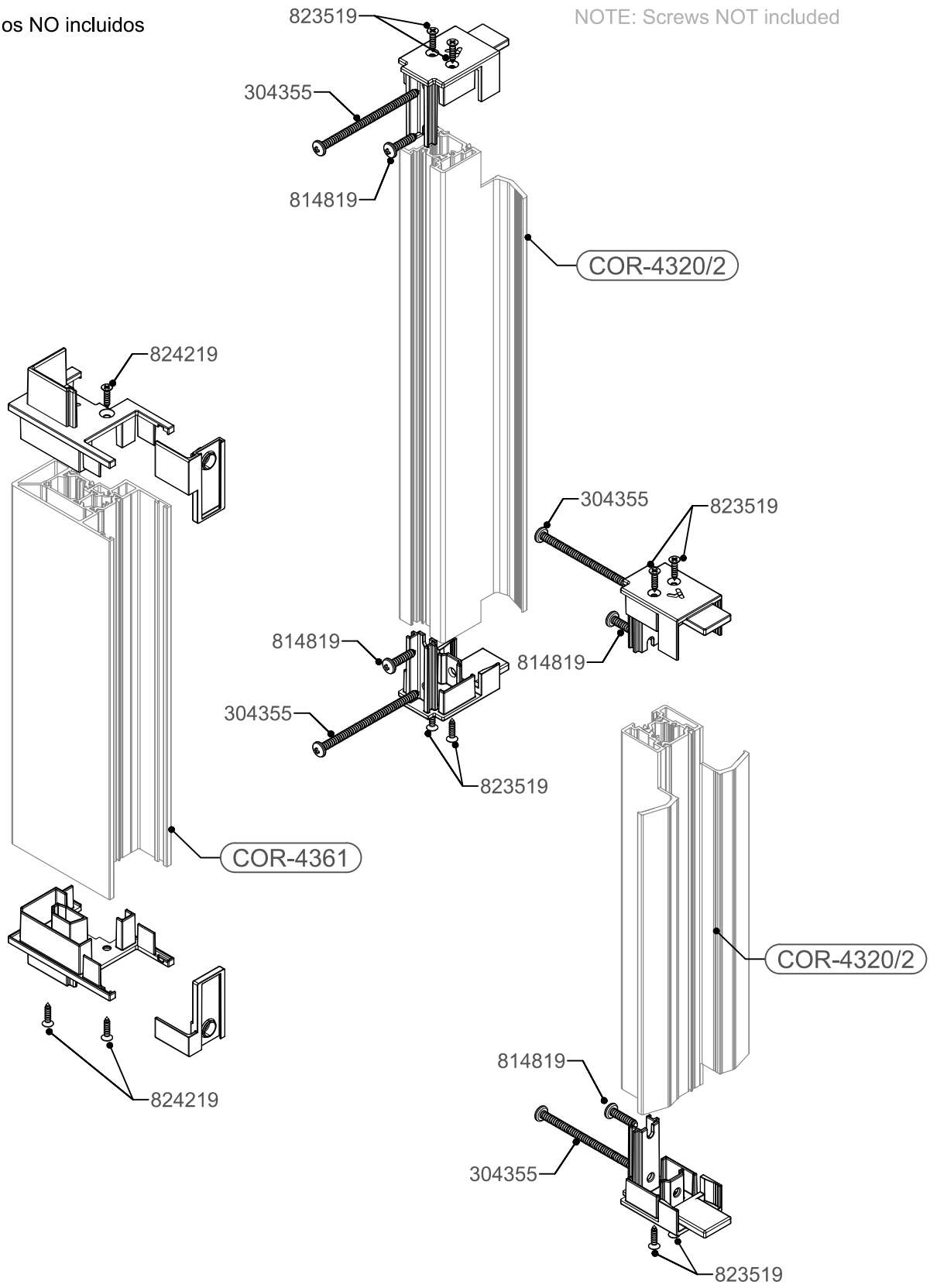


## KIT TAPAS HOJA ESQUINERO A IZQUIERDAS
## Ref.: 304365

NOTA: Tornillos NO incluidos

## SASH CORNER END PLATES KIT AT LEFT
## Ref.: 304365

NOTE: Screws NOT included

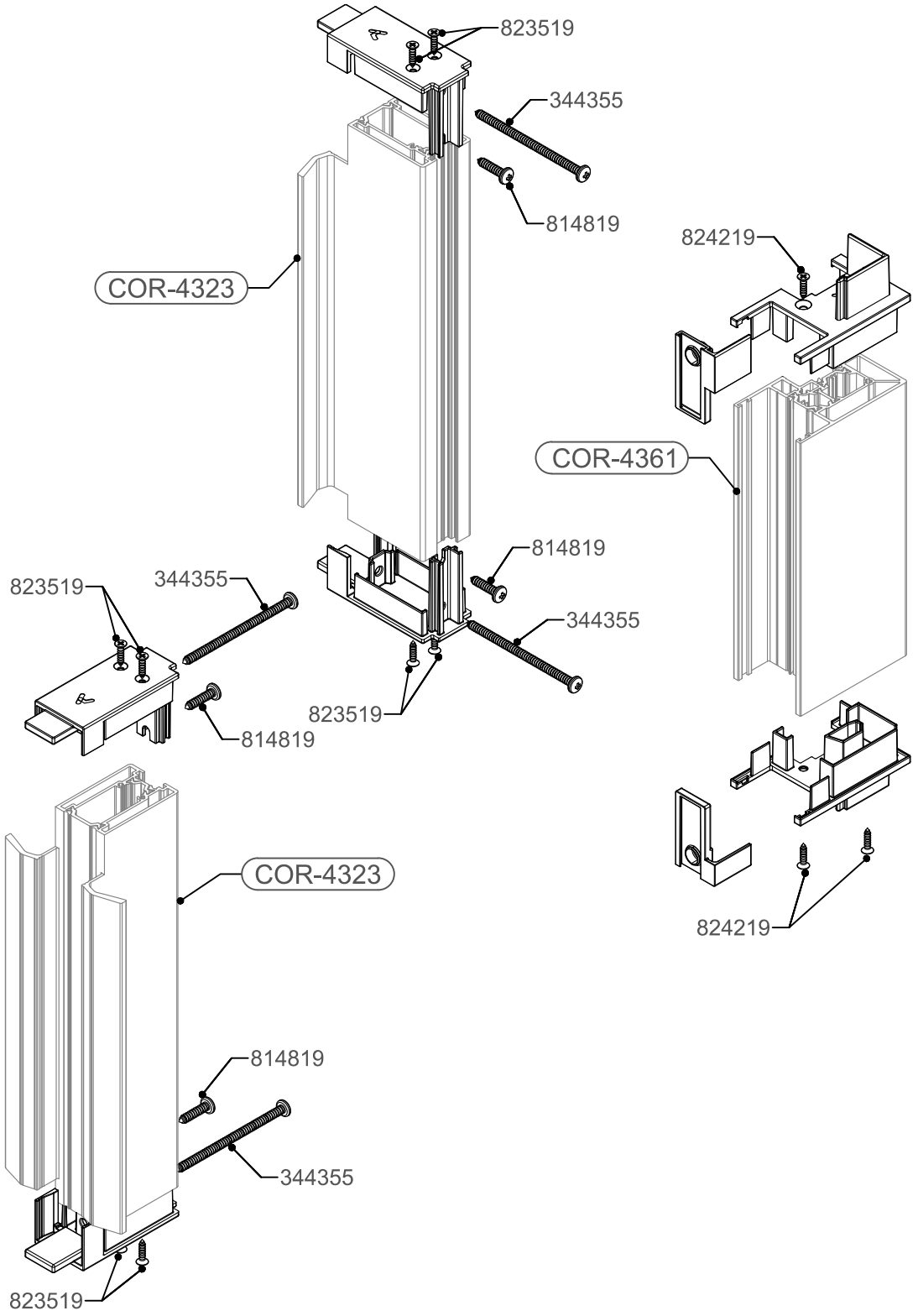


## KIT TAPAS HOJA ESQUINERO A DERECHAS
## Ref.: 344364

NOTA: Tornillos NO incluidos

## SASH CORNER END PLATES KIT AT RIGHT
## Ref.: 344364

NOTE: Screws NOT included

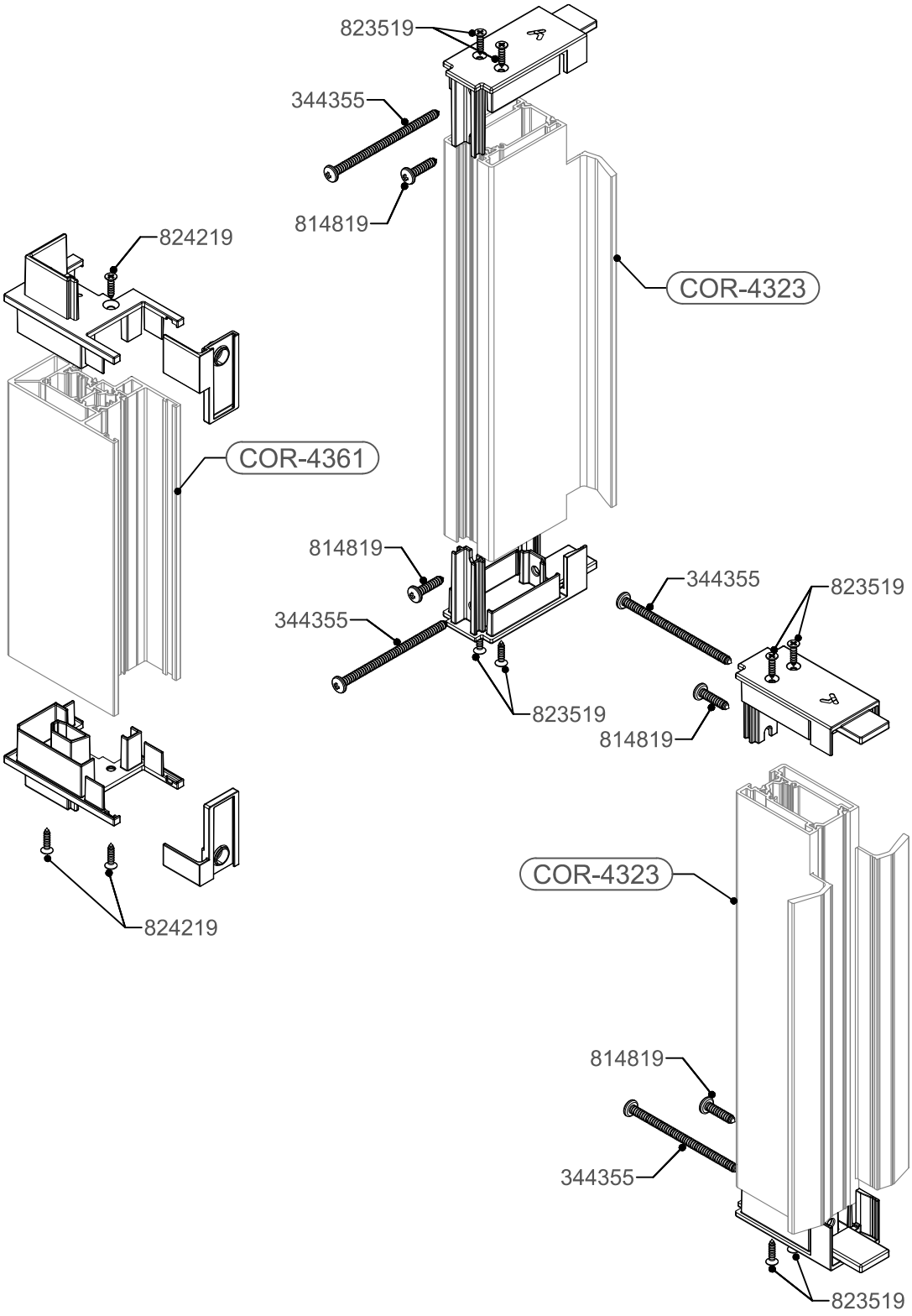


## KIT TAPAS HOJA ESQUINERO A IZQUIERDAS
## Ref.: 344365

NOTA: Tornillos NO incluidos

## SASH CORNER END PLATES KIT AT LEFT
## Ref.: 344365

NOTE: Screws NOT included

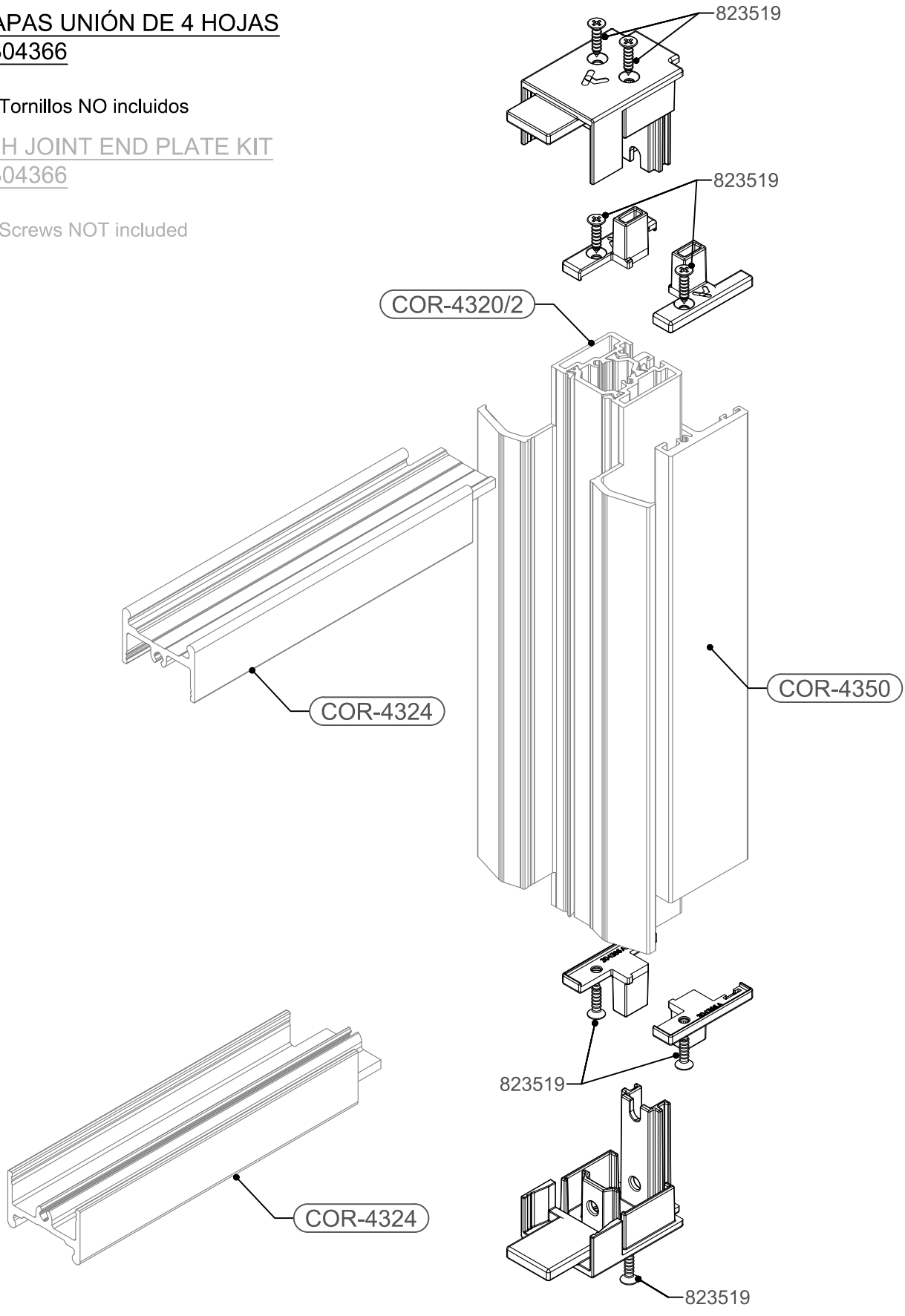


## KIT TAPAS UNIÓN DE 4 HOJAS
## Ref.: 304366

NOTA: Tornillos NO incluidos

## 4 SASH JOINT END PLATE KIT
## Ref.: 304366

NOTE: Screws NOT included

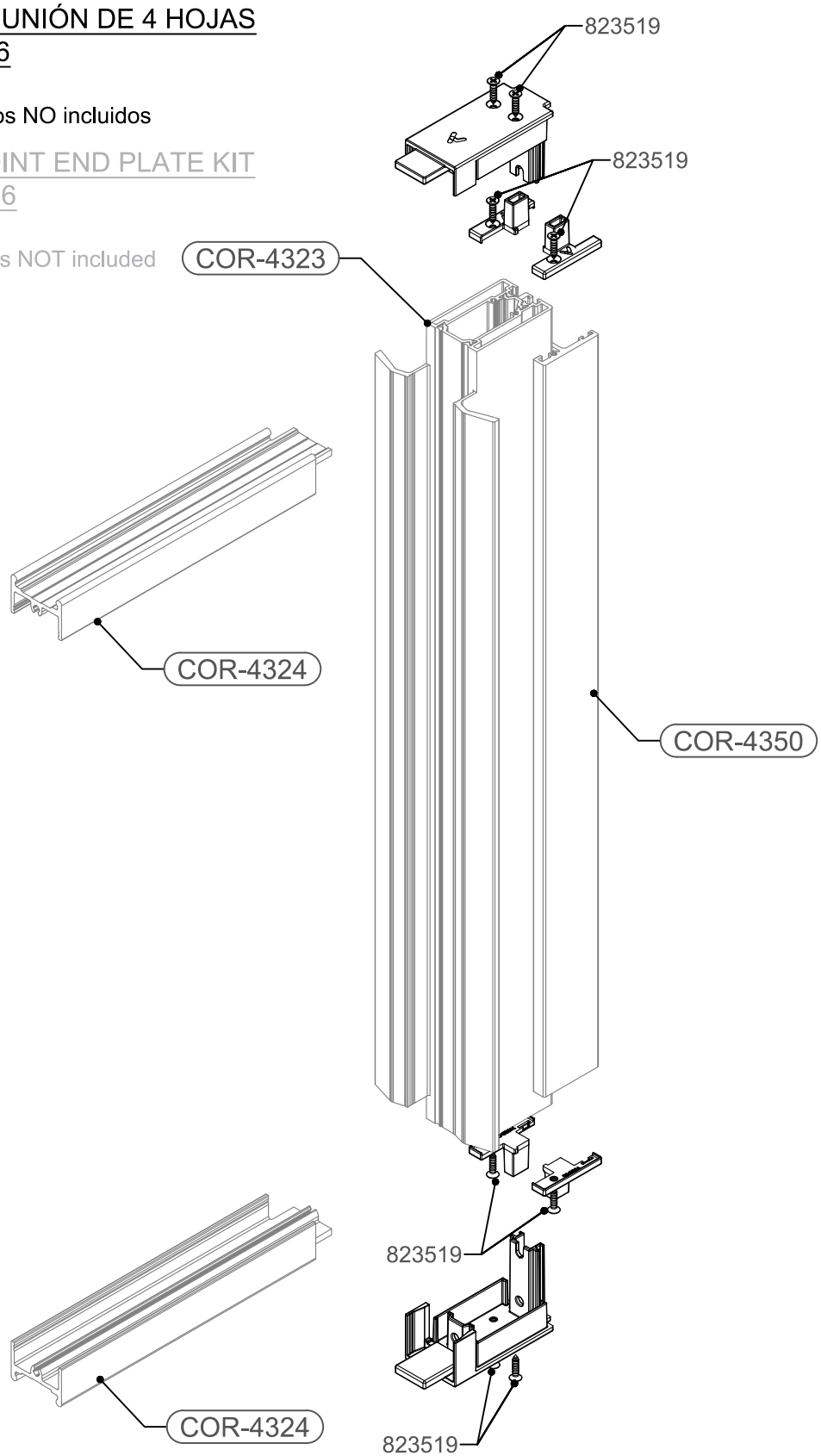


KIT TAPAS UNIÓN DE 4 HOJAS
Ref.: 344366

NOTA: Tornillos NO incluidos

4 SASH JOINT END PLATE KIT
Ref.: 344366

NOTE: Screws NOT included



## DETALLES EN ESQUINA

## DETAILS AT CORNER

APERTURA A DERECHAS/OPENING TO RIGHT

Tapas esquinero/Corner end plates

Ref: 304364 - Válida para hojas/Valid for sashes Cor-4320, Cor-4322

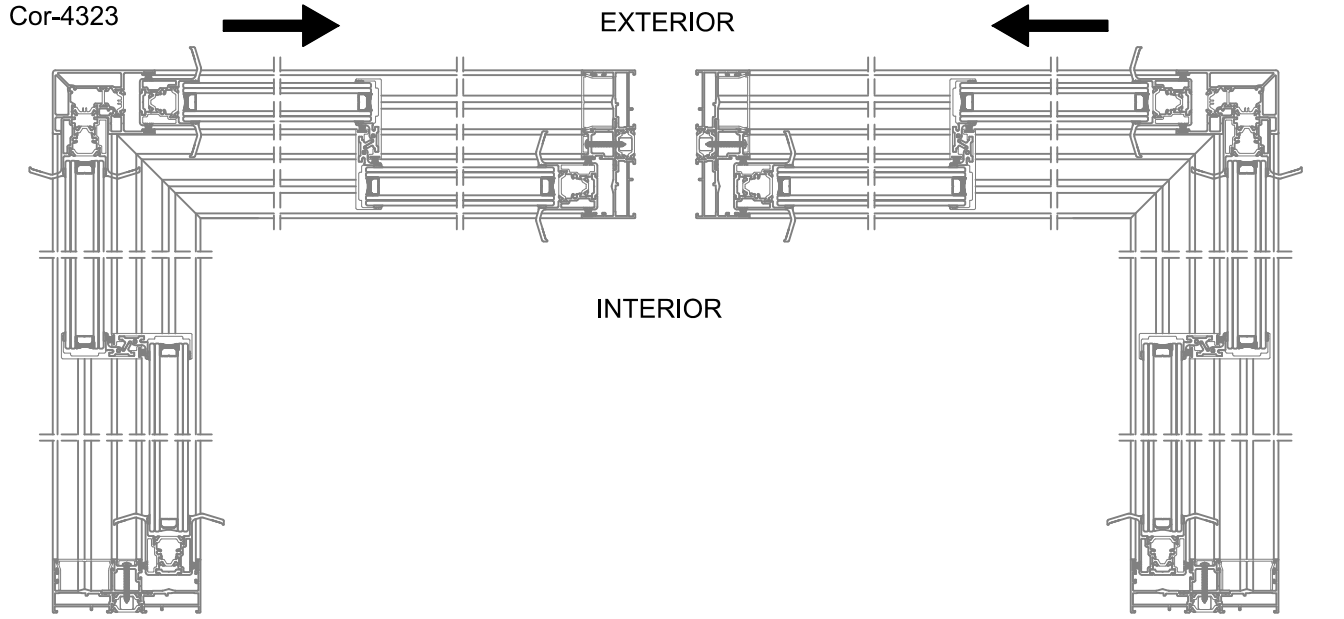
Ref: 344364 - Válida para hoja/Valid for sashes Cor-4323

APERTURA A IZQUIERDAS/OPENING TO LEFT

Tapas esquinero/Corner end plates

Ref: 304365 - Válida para hojas/Valid for sashes Cor-4320, Cor-4322

Ref: 344365 - Válida para hoja/Valid for sashes Cor-4323




## DETALLES EN RINCÓN

## CORNER DETAILS

APERTURA A DERECHAS/OPENING TO RIGHT

Tapas esquinero/Corner end plates

Ref: 304365 - Válida para hojas /Valid for sashes Cor-4320, Cor-4322

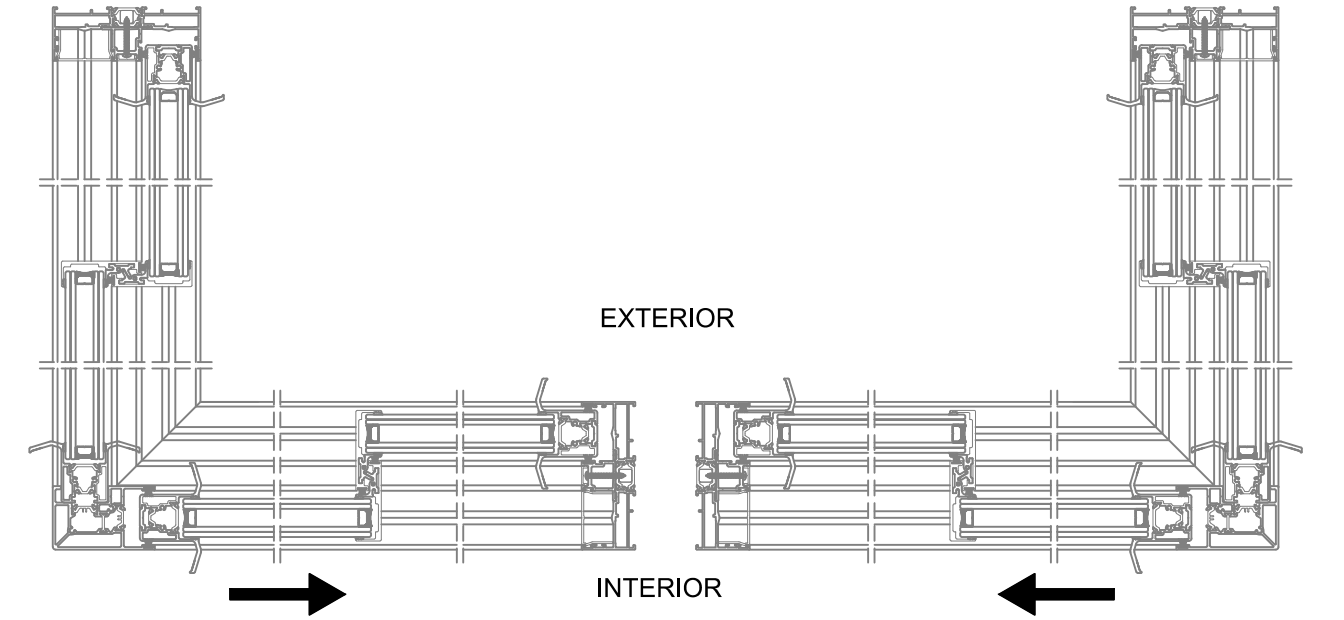
Ref: 344365 - Válida para hoja/Valid for sashes Cor-4323

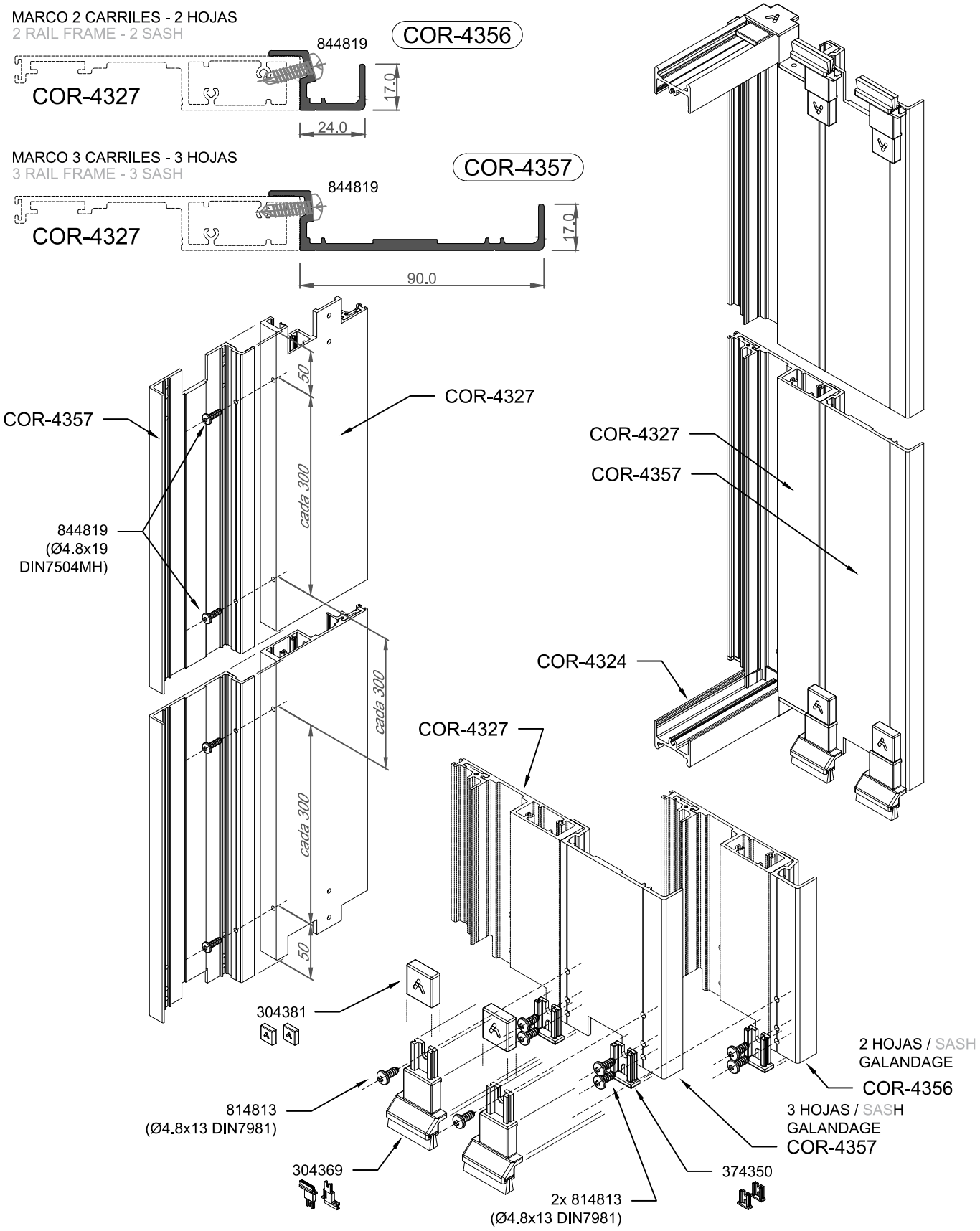
APERTURA A IZQUIERDAS/OPENING TO LEFT

Tapas esquinero/Corner end plates

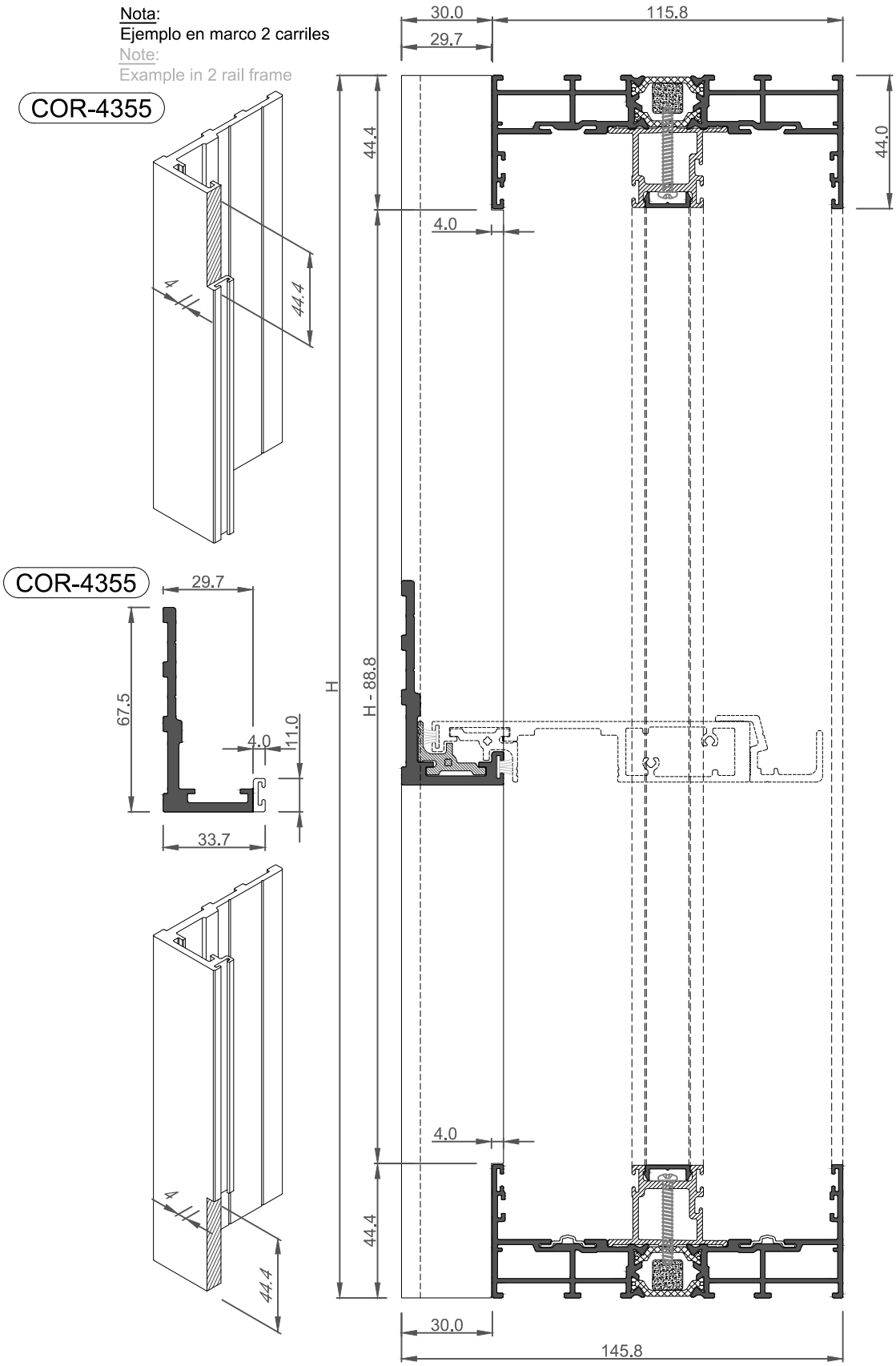
Ref: 304364 - Válida para hojas/Valid for sashes Cor-4320, Cor-4322

Ref: 344364 - Válida para hoja/Valid for sashes Cor-4323

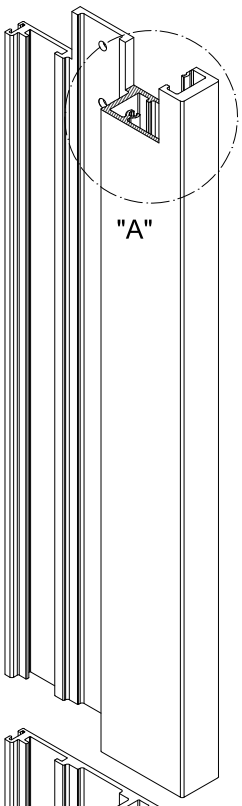


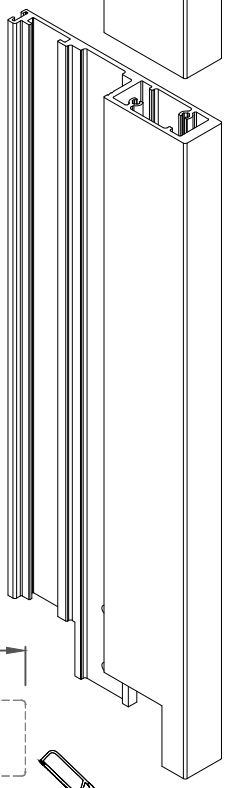

MARCO 2 CARRILES - 2 HOJAS
2 RAIL FRAME - 2 SASH
844819
COR-4356
COR-4327
17.0
24.0
MARCO 3 CARRILES - 3 HOJAS
3 RAIL FRAME - 3 SASH
COR-4357
844819
COR-4327
17.0
90.0
COR-4357
COR-4327
50
cada 300
844819
(Ø4.8x19
DIN7504MH)
cada 300
cada 300
50
304381
814813
(Ø4.8x13 DIN7981)
304369
2x 814813
(Ø4.8x13 DIN7981)
374350
COR-4327
COR-4357
COR-4324
COR-4327
2 HOJAS / SASH
GALANDAGE
COR-4356
3 HOJAS / SASH
GALANDAGE
COR-4357

Nota:
Ejemplo en marco 2 carriles
Note:
Example in 2 rail frame



COR-4327

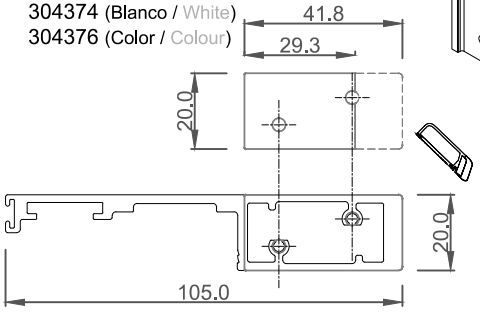


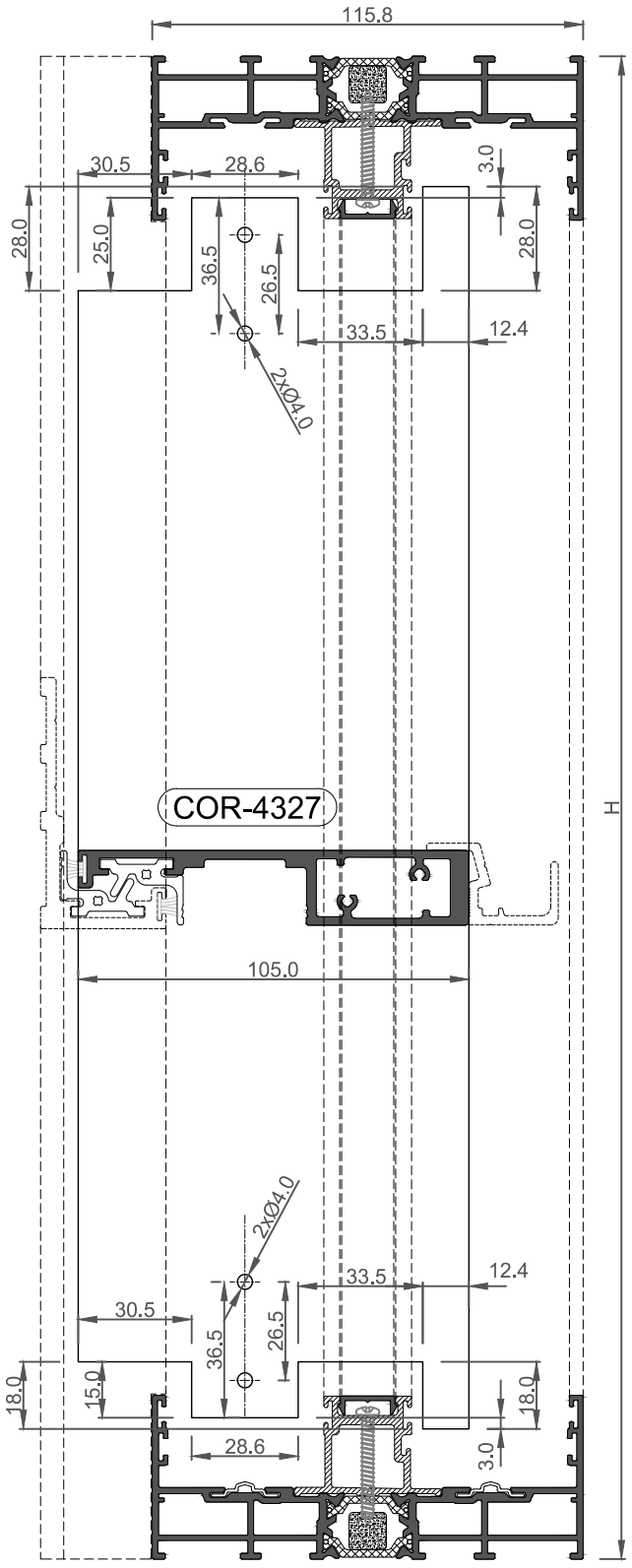



"A"

Tapas refuerzo hoja Cor-4327
Reinforcement end plate sash 4327

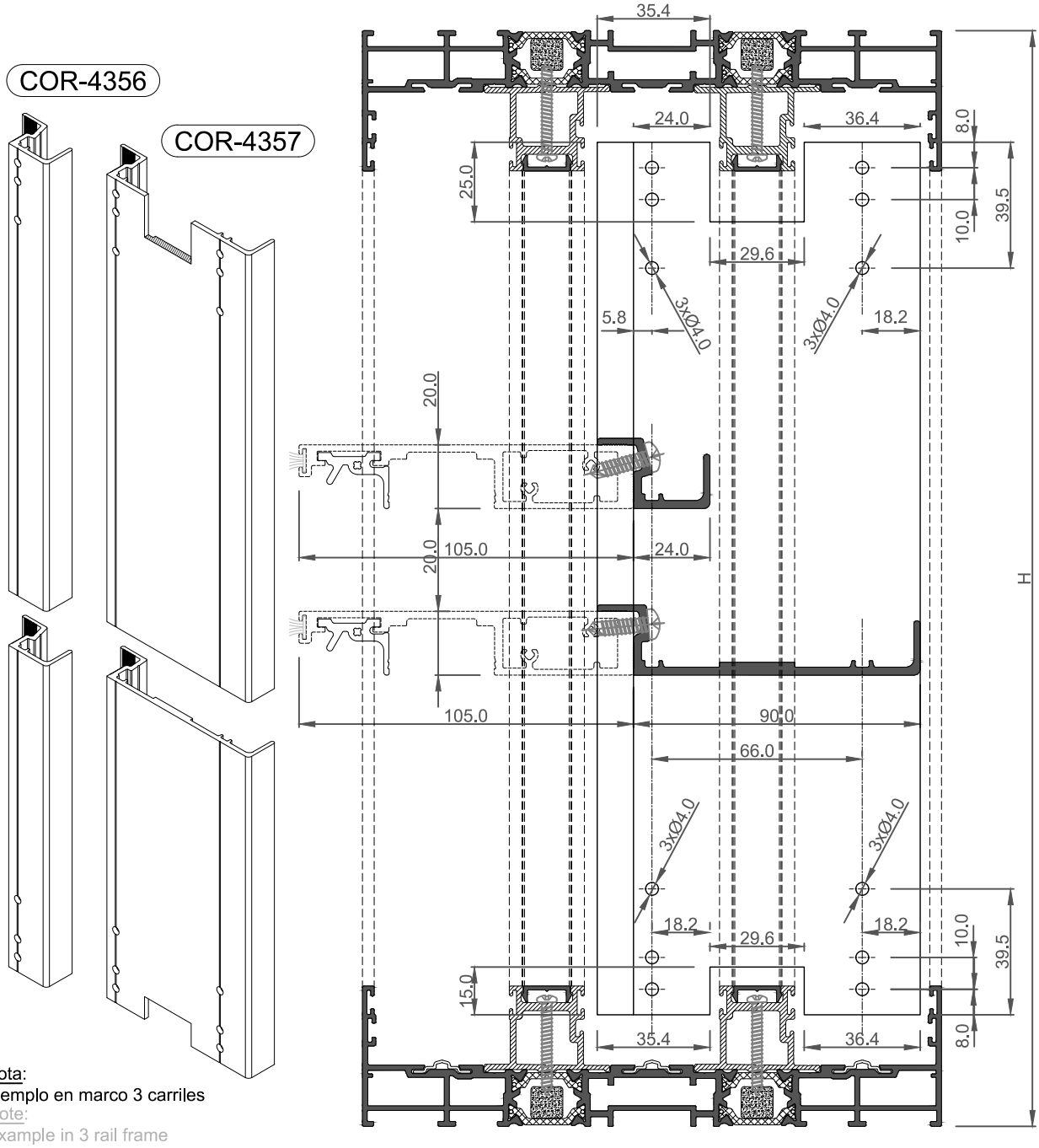
304372 (Negro / Black)
304374 (Blanco / White)
304376 (Color / Colour)



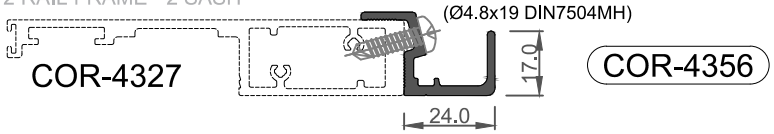

Nota:
Ejemplo en marco 2 carriles

Note:
Example in 2 rail frame

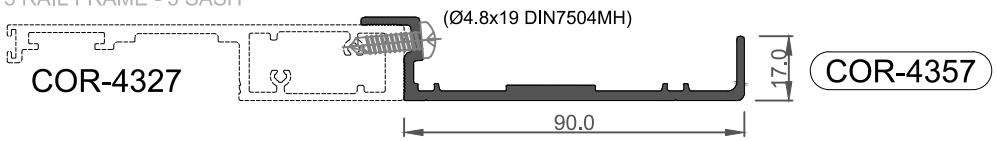



Nota:
Ejemplo en marco 3 carriles
Note:
Example in 3 rail frame

MARCO 2 CARRILES - 2 HOJAS
2 RAIL FRAME - 2 SASH

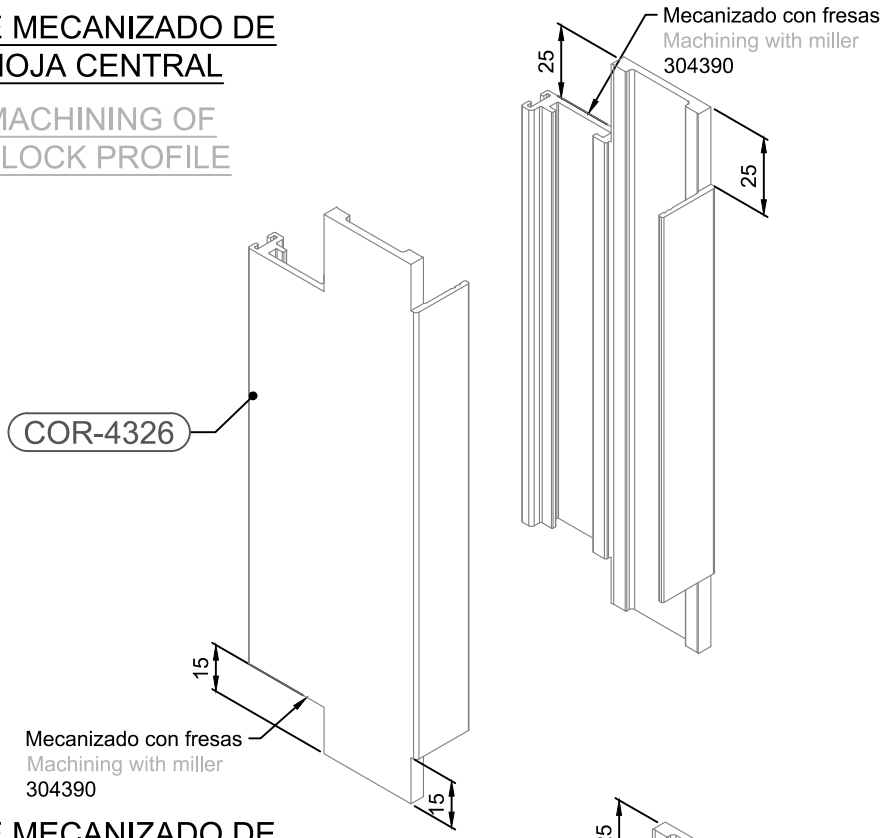



MARCO 3 CARRILES - 3 HOJAS
3 RAIL FRAME - 3 SASH



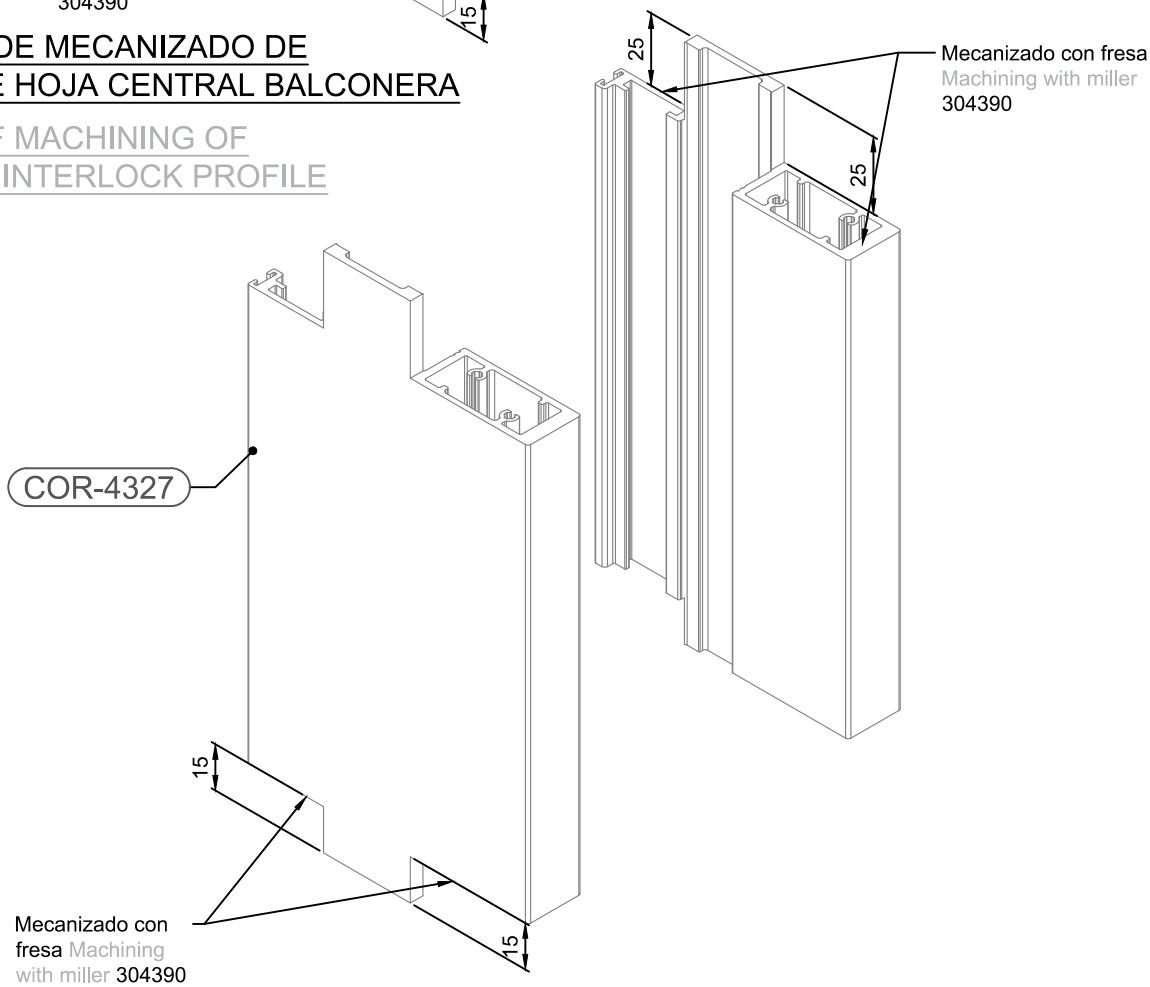
## DETALLE DE MECANIZADO DE PERFIL DE HOJA CENTRAL

DETAIL OF MACHINING OF SASH INTERLOCK PROFILE



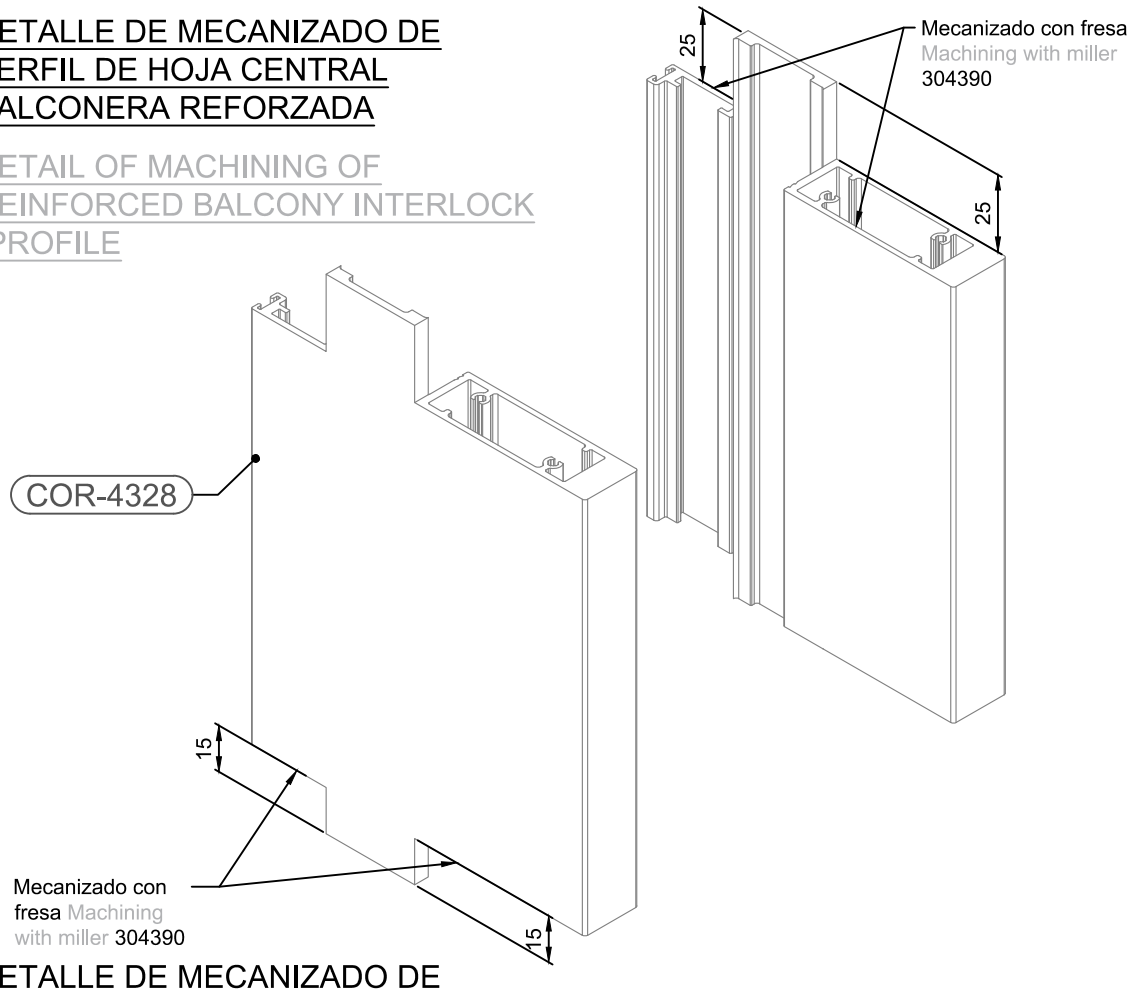

## DETALLE DE MECANIZADO DE PERFIL DE HOJA CENTRAL BALCONERA

DETAIL OF MACHINING OF BALCONY INTERLOCK PROFILE



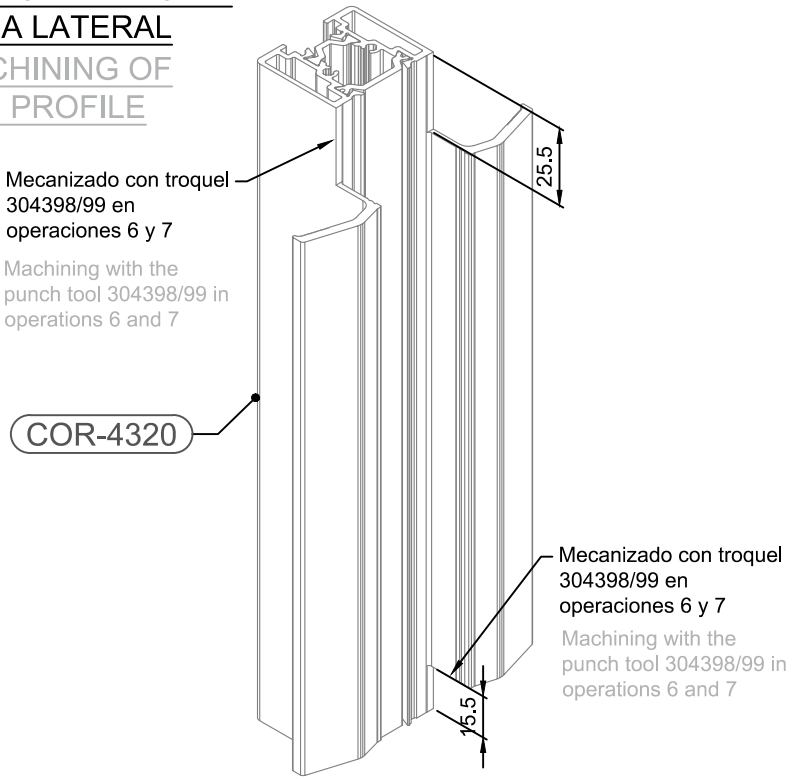
## DETALLE DE MECANIZADO DE PERFIL DE HOJA CENTRAL BALCONERA REFORZADA

## DETAIL OF MACHINING OF REINFORCED BALCONY INTERLOCK PROFILE



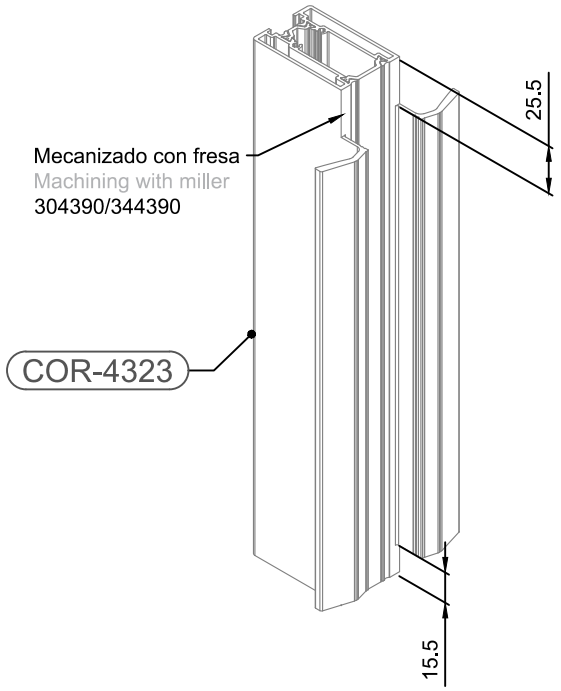

## DETALLE DE MECANIZADO DE PERFIL DE HOJA LATERAL

## DETAIL OF MACHINING OF LATERAL SASH PROFILE



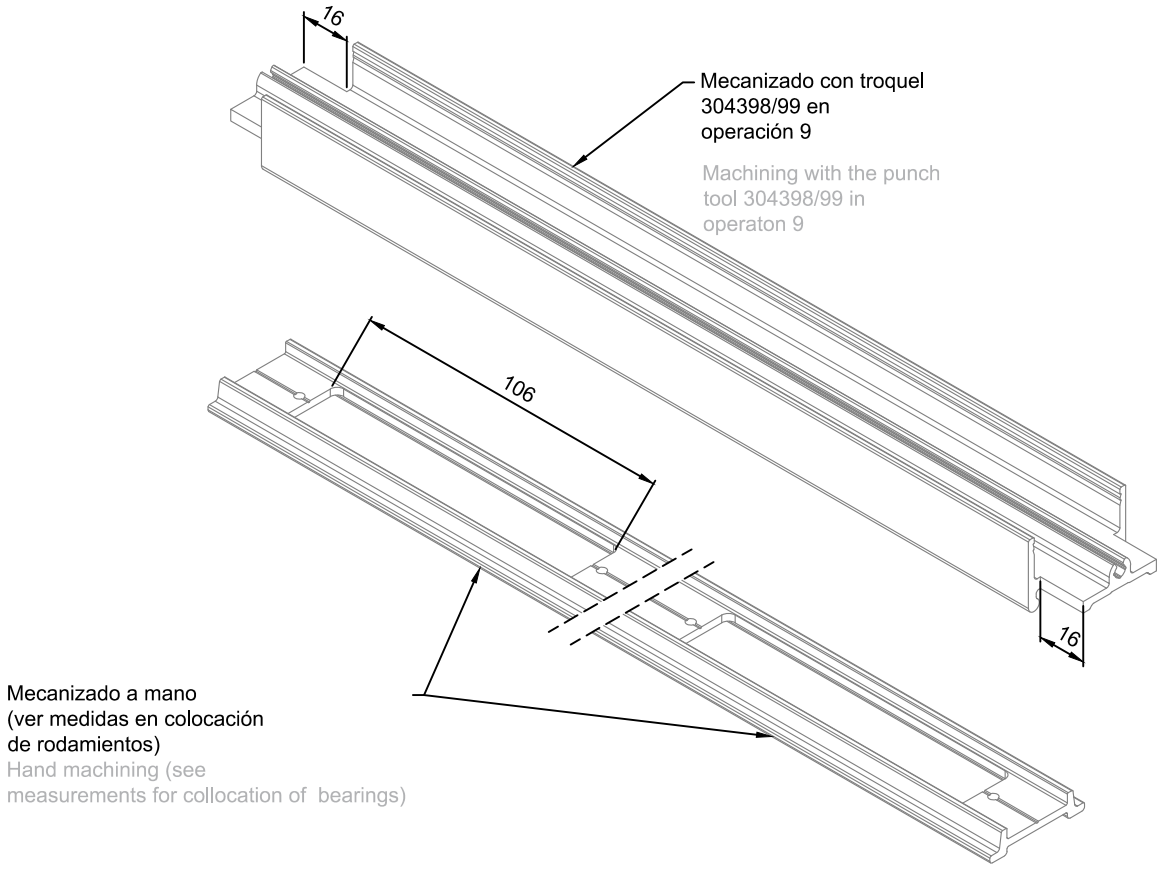
## DETALLE DE MECANIZADO DE PERFIL DE HOJA LATERAL DE BALCONERA

DETAIL OF MACHINING OF BALCONY LATERAL SASH PROFILE




## DETALLE DE MECANIZADO DE PERFIL DE HOJA DE RUEDAS Y PATÍN HOJA DE RUEDAS

DETAIL OF MACHINING OF HORIZONTAL SASH PROFILE AND BEARING PROFILE

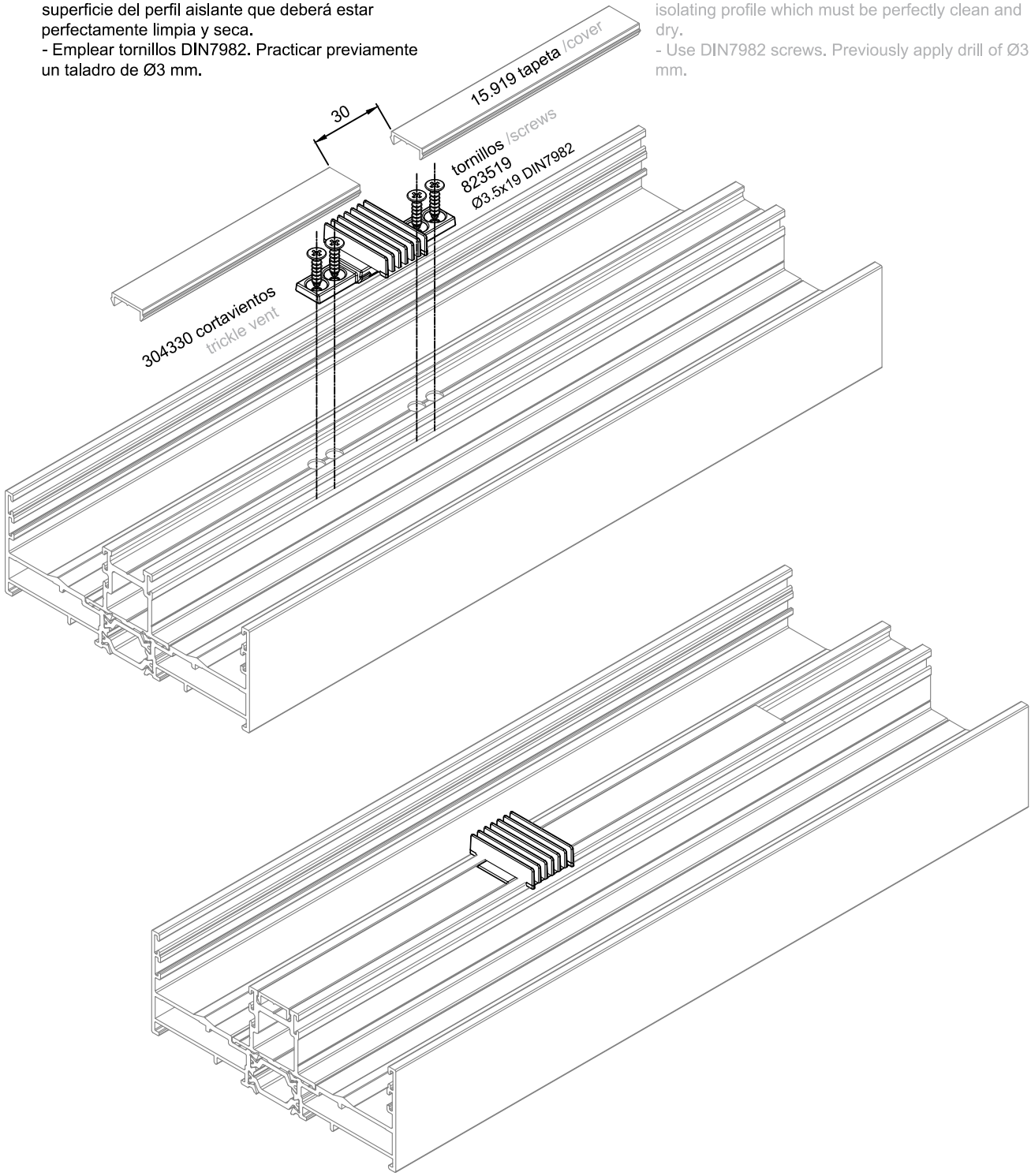


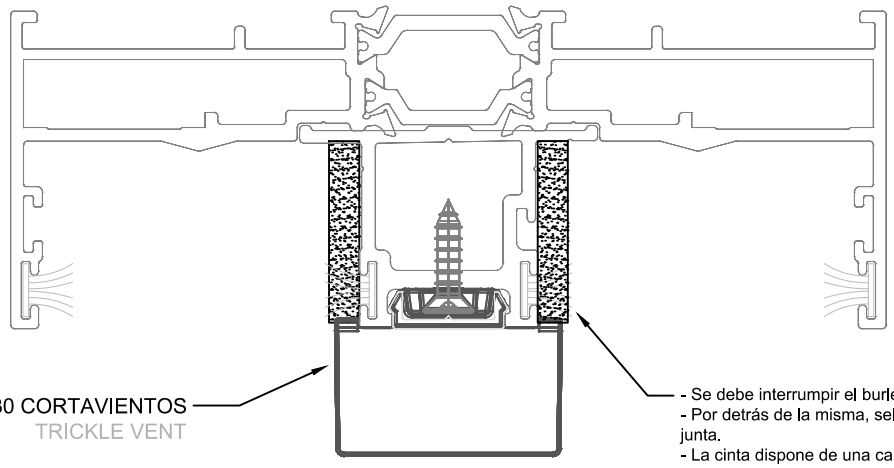
## COLOCACIÓN DEL CORTAVIENTOS (INFERIOR / SUPERIOR)

## LOCATION OF TRICKLE VENT (INTERNAL/ EXTERNAL)

- El cortavientos posiciona directamente sobre el perfil aislante de marco (por lo tanto interrumpe la longitud de la tapeta en 30 mm).
- Antes de proceder a fijar el cortavientos con los tornillos, se deberá pegar mediante silicona a la superficie del perfil aislante que deberá estar perfectamente limpia y seca.
- Emplear tornillos DIN7982. Practicar previamente un taladro de Ø3 mm.

- The trickle vent is positioned on the isolating profile of the frame (interrupting the length of the cover at 30 mm).
- Before fixing the trickle vent with the screws, it must be glued with silicon to the surface of the isolating profile which must be perfectly clean and dry.
- Use DIN7982 screws. Previously apply drill of Ø3 mm.



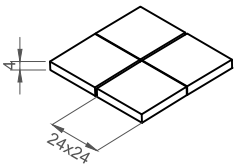


304330 CORTAVIENTOS
TRICKLE VENT

- Se debe interrumpir el burlete y situar la cinta de estanqueidad.
- Por detrás de la misma, sellar con silicona el espacio de la cajera de la junta.
- La cinta dispone de una cara adhesiva.
- Coincide su posición con la del cortavientos superior e inferior, y queda a ambos lados del perfil aislante de marco.
- Antes de proceder a su pegado, la superficie debe estar perfectamente limpia y seca.

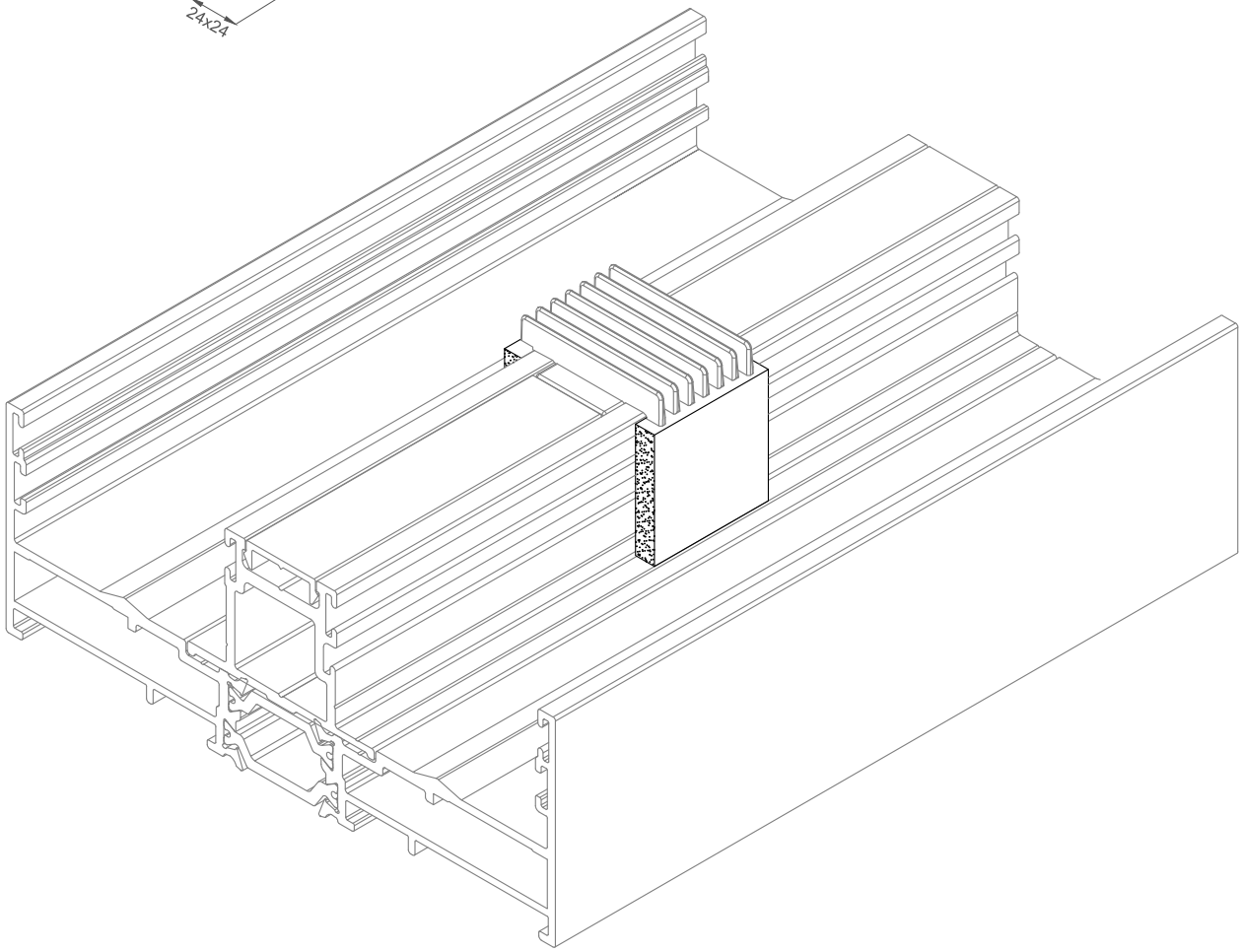
- The weather strip should be interrupted and place a watertightness strip
- Behind it, the space of the casing must be sealed.
- The strip has an adhesive part.
- Its position matches the internal and external trickle vent, and the frame isolation profile remains at each side.
- Before sticking, the surface must be perfectly clean and dry.

304335 CINTA TERMO-ACÚSTICA
(Juego de 4 uds de 4x24x24 mm)
Cinta de Estanqueidad con cara adhesiva
304335 THERMO-ACOUSTIC STRIP
(Set of 4 units of 4x24x24 mm)
Watertightness strip with adhesive part.



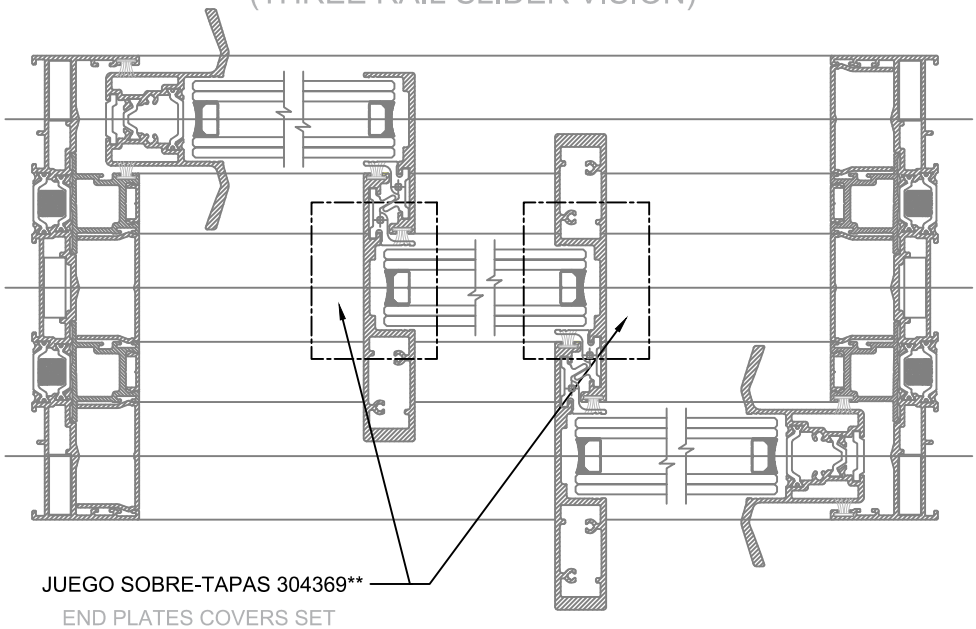

NOTA:
También debe colocarse en las uniones de la hoja central de la versión con marco tricarril.

NOTE:
It must also be placed in the gaskets of the interlock with the three rail frame.



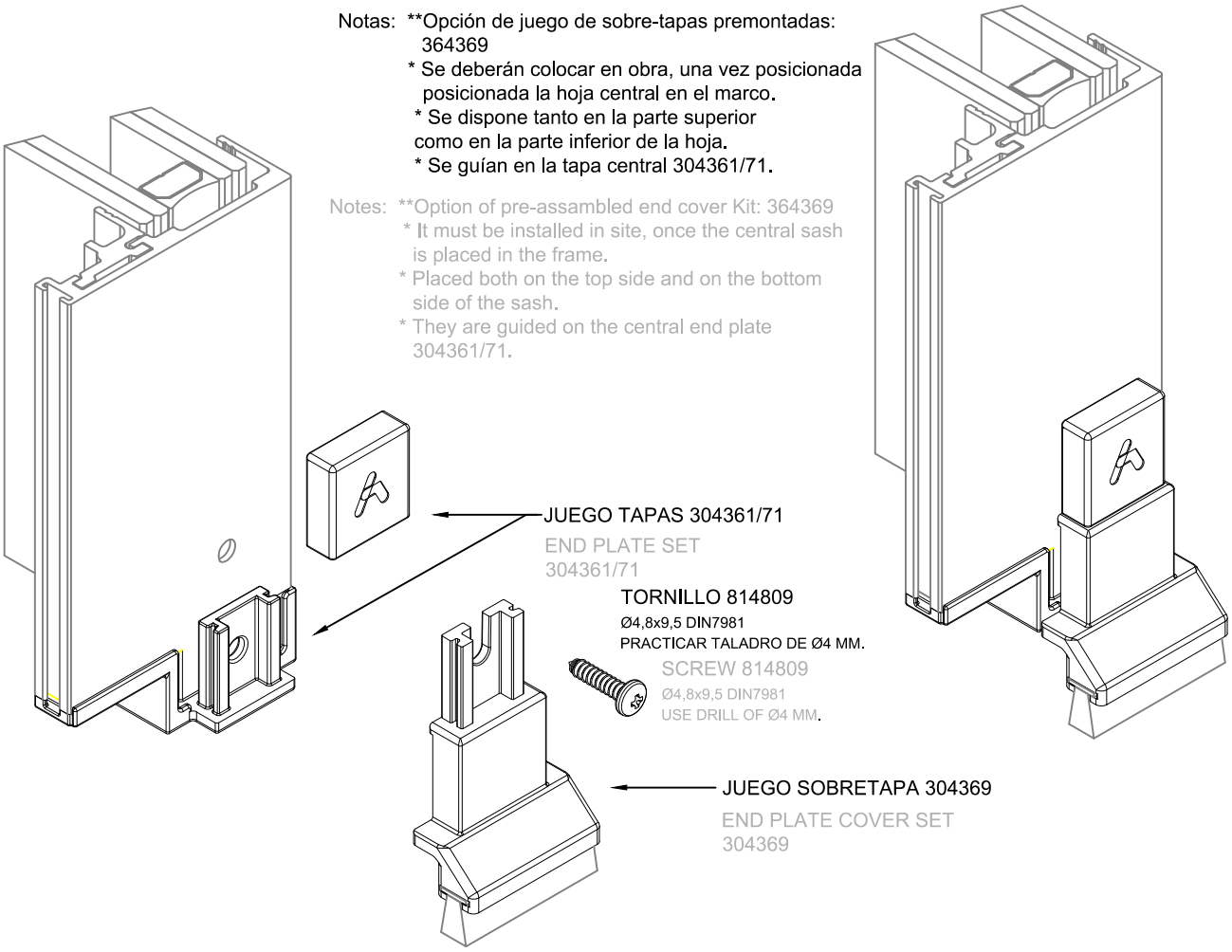
## COLOCACIÓN DE SOBRE-TAPAS HOJA CENTRAL (Ref.: 304369**)
## (CORREDERA VISION TRICARRIL)

## LOCATION OF END PLATES COVERS CENTRAL SASH (Ref.: 304369**)
## (THREE RAIL SLIDER VISION)

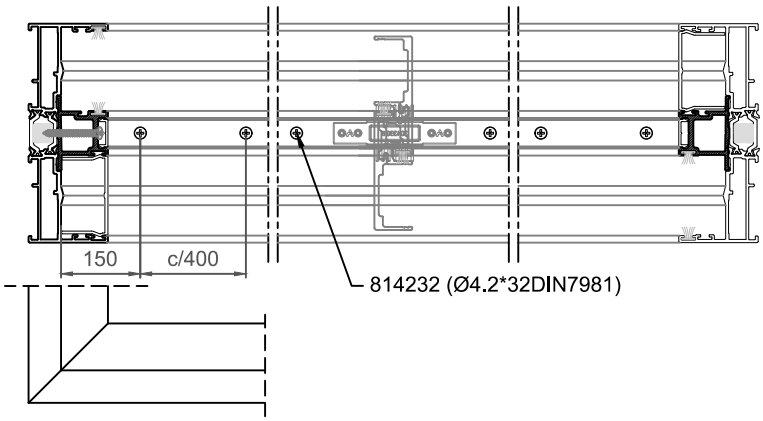


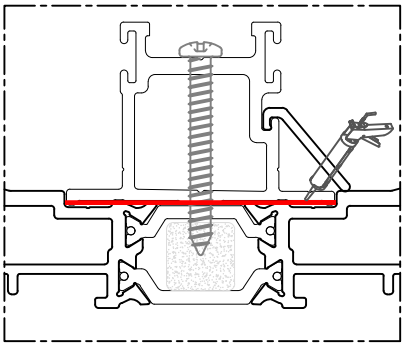

Notas: **Opción de juego de sobre-tapas premontadas:
364369
* Se deberán colocar en obra, una vez posicionada posicionada la hoja central en el marco.
* Se dispone tanto en la parte superior como en la parte inferior de la hoja.
* Se guían en la tapa central 304361/71.

Notes: **Option of pre-assambled end cover Kit: 364369
* It must be installed in site, once the central sash is placed in the frame.
* Placed both on the top side and on the bottom side of the sash.
* They are guided on the central end plate 304361/71.



## DETALLE FIJACIÓN AISLANTE DE MARCO
## DETAIL FIXING OF FRAME SEALING



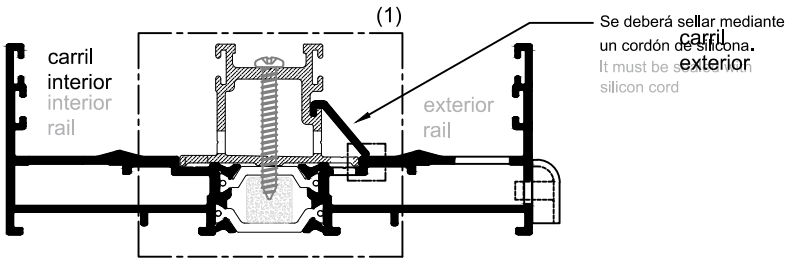



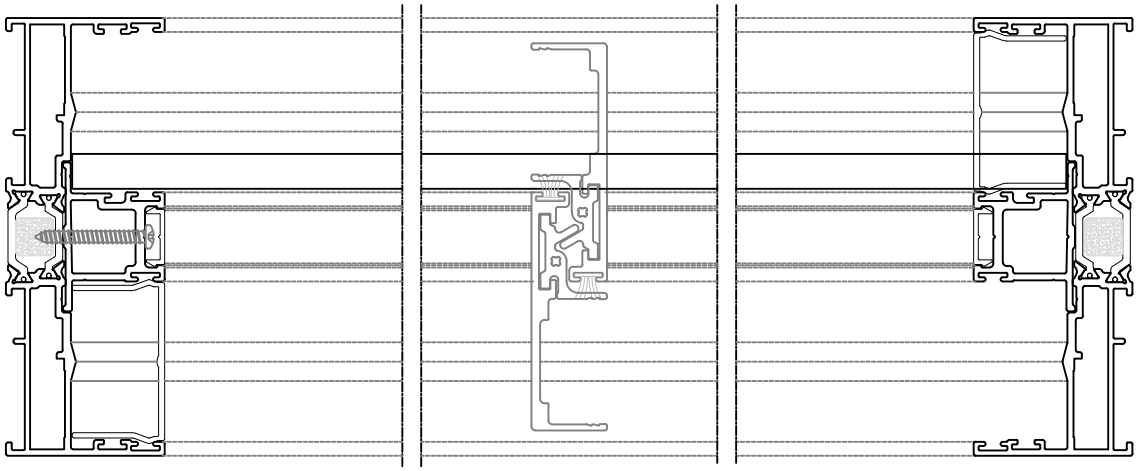
(1) Sellado aislante de marco
(1) Frame sealing

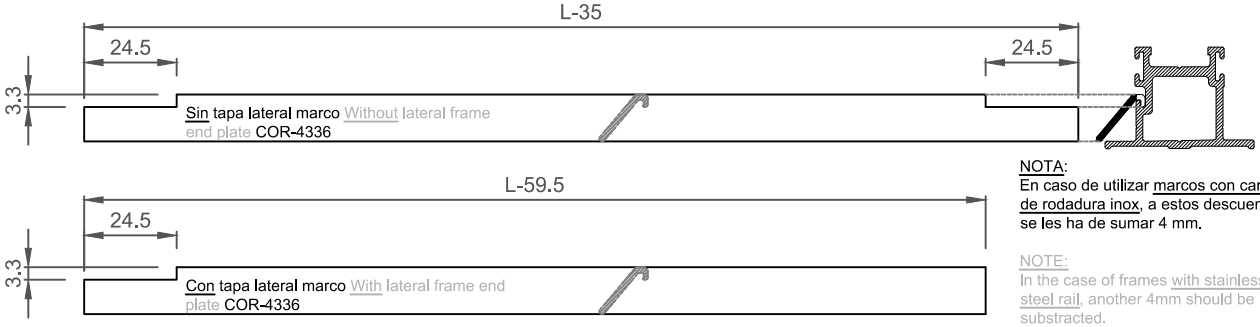
El aislante de marco debe anclarse al marco mediante tornillos. El primero debe colocarse a una distancia de 150mm desde el inglete y el resto distribuirlos cada 400mm, teniendo en cuenta la distancia para que no coincidan con los tornillos de los cortavientos de la hoja central.

The isolator of the frame must be held in place with screws. The first one must be fixed at a distance of 150mm from the mitre and the rest should be distributed every 400mm, taking into account the distance so they do not run into the screws of trickle vent of the central sash.

## DETALLE FIJACIÓN PERFIL COR-4335
## DETAIL OF PROFILE FIXING COR-4335



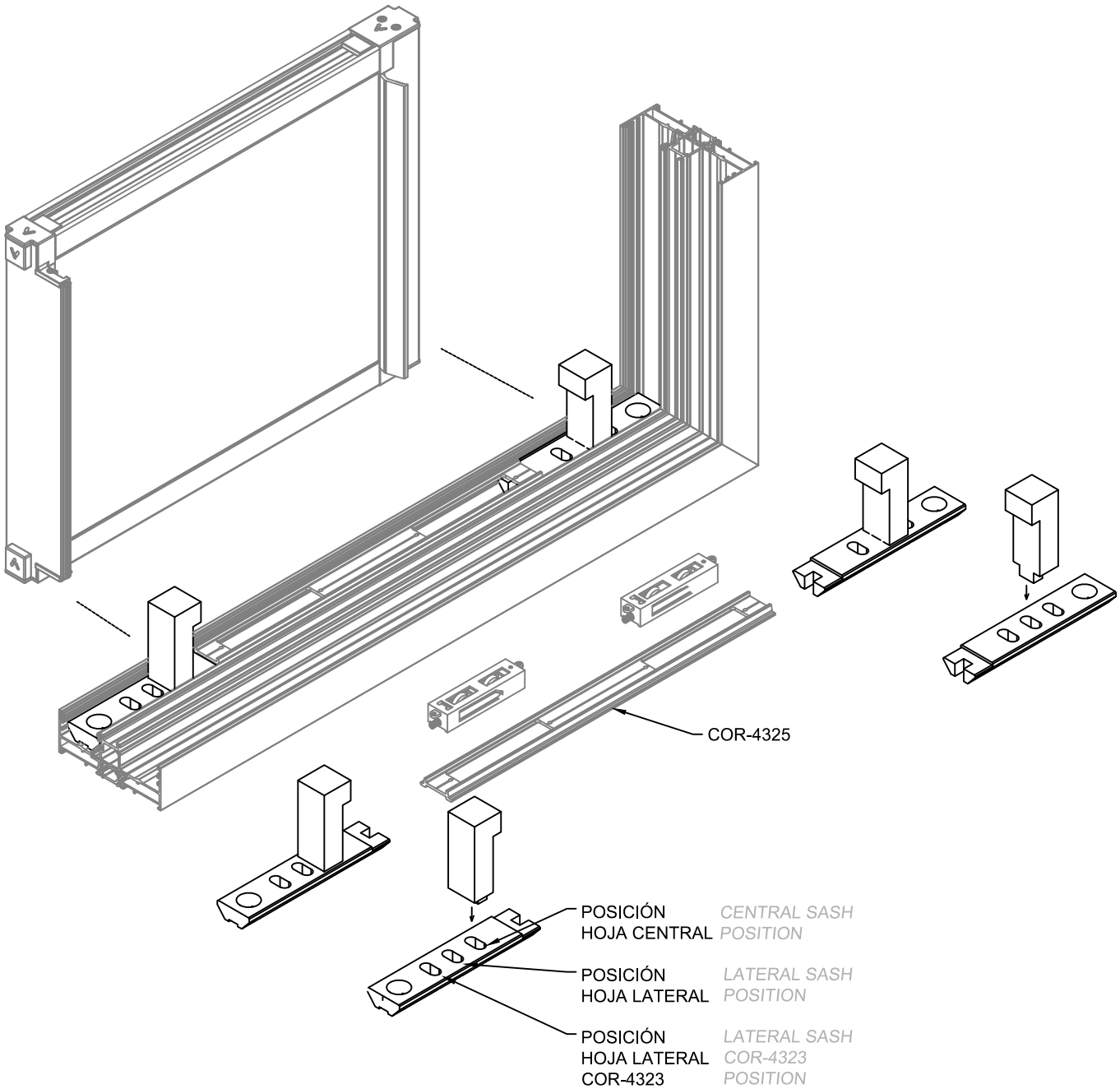



NOTA:
En caso de utilizar marcos con carril de rodadura inox, a estos descuentos se les ha de sumar 4 mm.

NOTE:
In the case of frames with stainless steel rail, another 4mm should be substracted.

## DETALLE DE USO DE LOS CENTRADORES EN EL MONTAJE DE LA HOJA (Ref.: 304325)

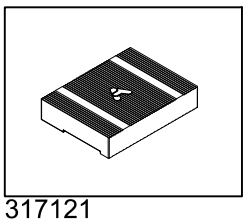
## DETAIL OF THE USE OF CENTERING SUPPORTS IN THE ASSEMBLY OF THE CENTRAL SASH (Ref.: 304325)



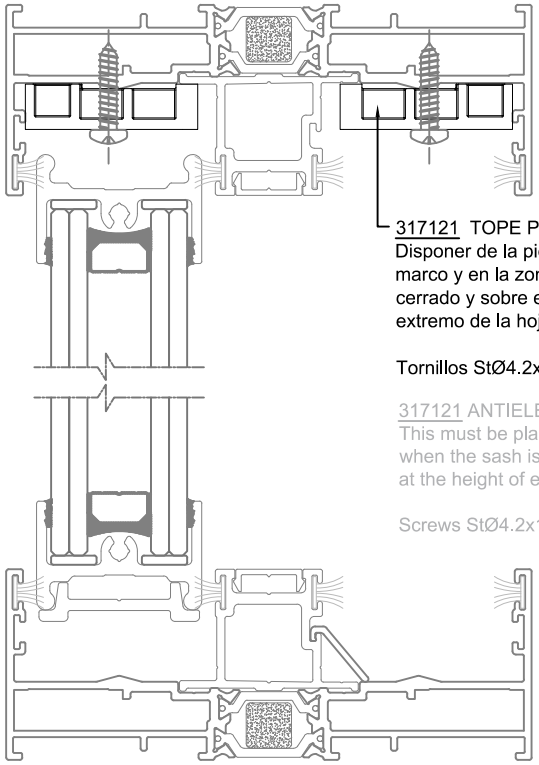

1- Se coloca el perfil patín (COR-4325) sobre el marco (debe llevar los rodamientos fijados).
2- Se colocan los centradores abranzando por sus laterales al patín de ruedas con los rodamientos hasta hacer tope.
3- Se coloca la ventana guiada por los centradores.
4- Finalmente se extraen los centradores, tirando hacia los lados.

1- The bearing profile is placed (COR-4325) on the frame (the bearings must be already fixed).
2- The centering supports will be placed each side of the bearing profile up to the stops.
3- The window will be placed using centering supports as a guide.
4- Finally, the centering supports must be removed, pulling them sidewards

# DETALLE COLOCACIÓN TOPE ANTIELEVACIÓN
## DETAILED LOCATION FOR THE ANTI LIFT BLOCKS



317121
Tope antielevación
Antielevation end plate

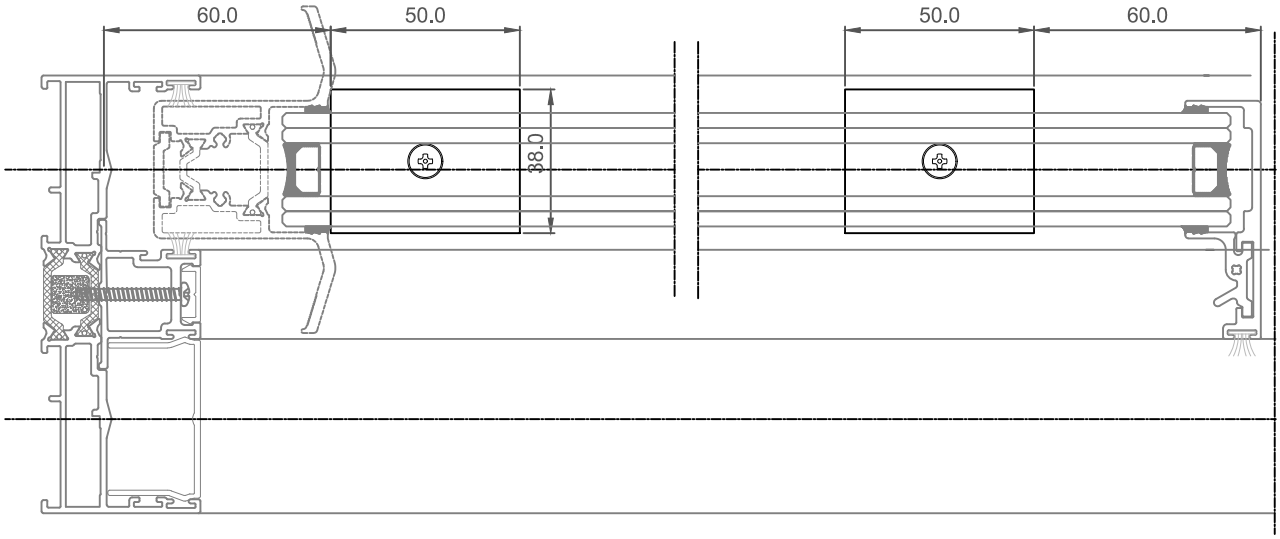


317121 TOPE PARA ANTIELEVACIÓN
Disponer de la pieza atornillada en la parte superior del marco y en la zona próxima a la posición de la hoja en cerrado y sobre ella. Colocar un tope a la altura de cada extremo de la hoja.

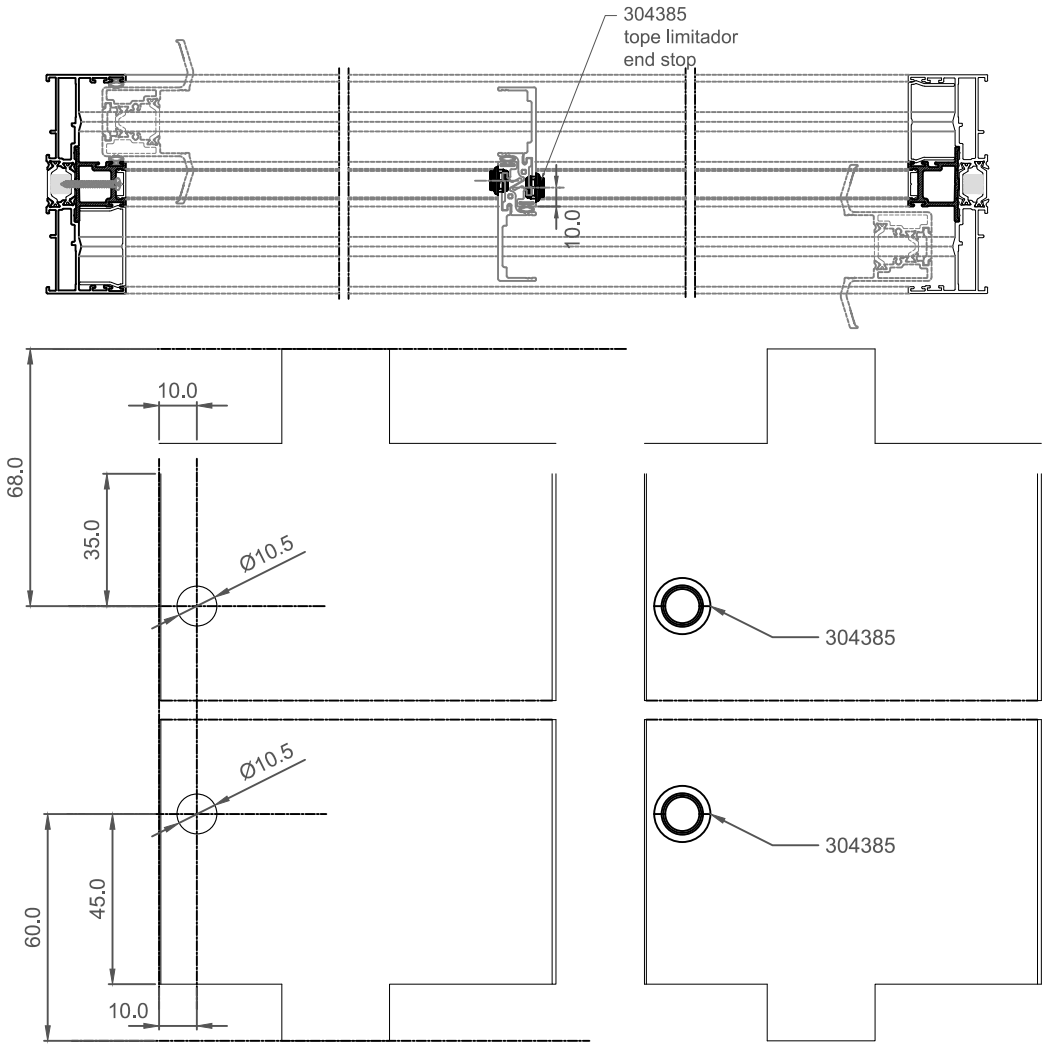
Tornillos StØ4.2x19 DIN 7981_A2

317121 ANTIELEVATION END PLATE
This must be placed at the top of the frame, above the sash when the sash is in the closed position. Place and end plate at the height of each end of the sash.

Screws StØ4.2x19 DIN 7981_A2

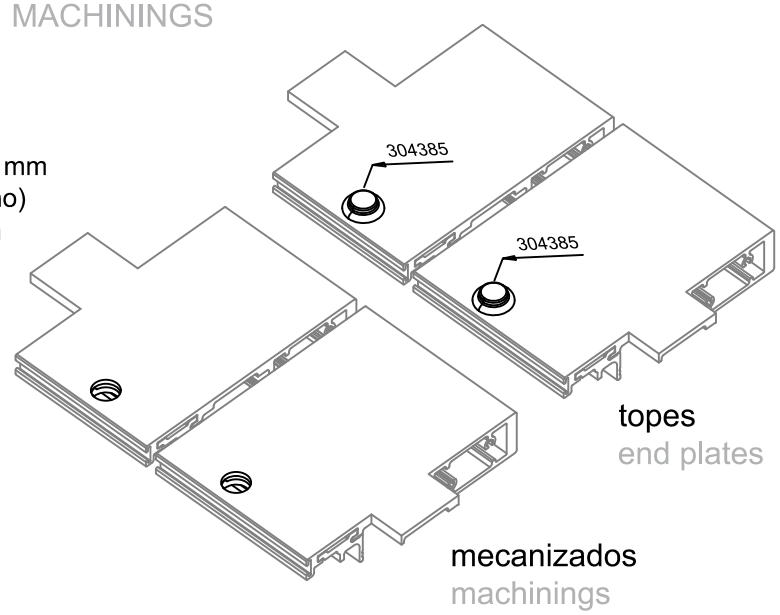


## DETALLE COLOCACIÓN TOPE LIMITADOR DE APERTURA
## DETAILED LOCATION OF END STOPS




## MECANIZADOS
MACHININGS

Taladro Ø10.5 mm
(realizar a mano)
Drill Ø10.5 mm
(manually)



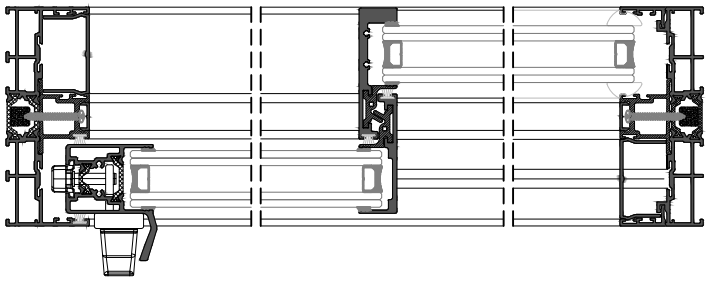

topes
end plates

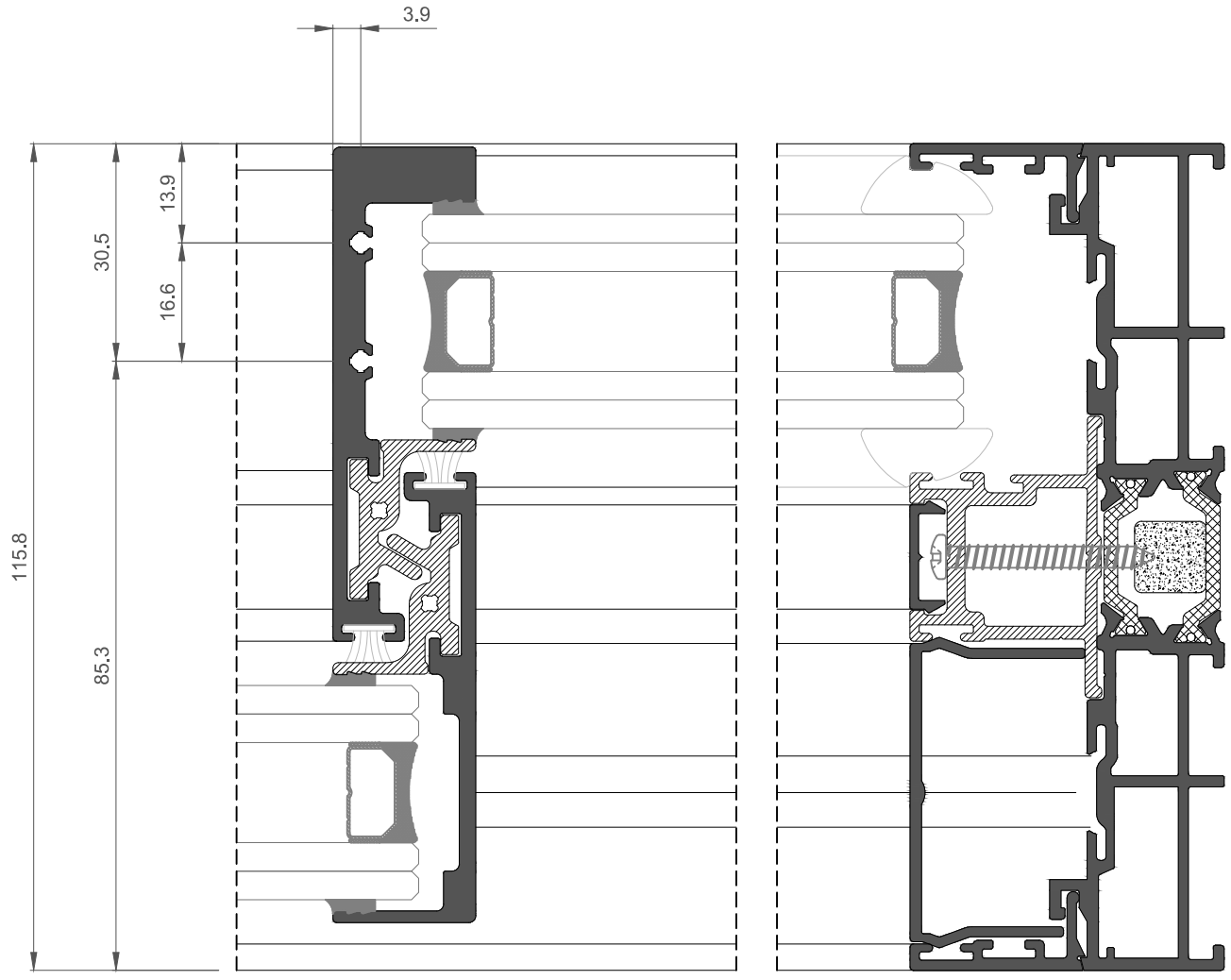
mecanizados
machinings

## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4362

## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4362

E=1:4



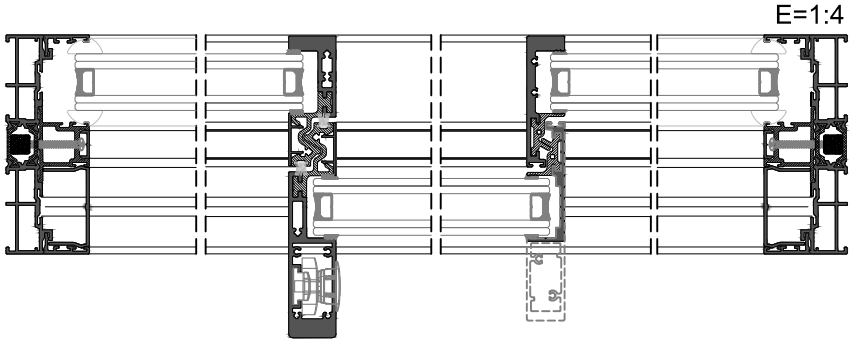


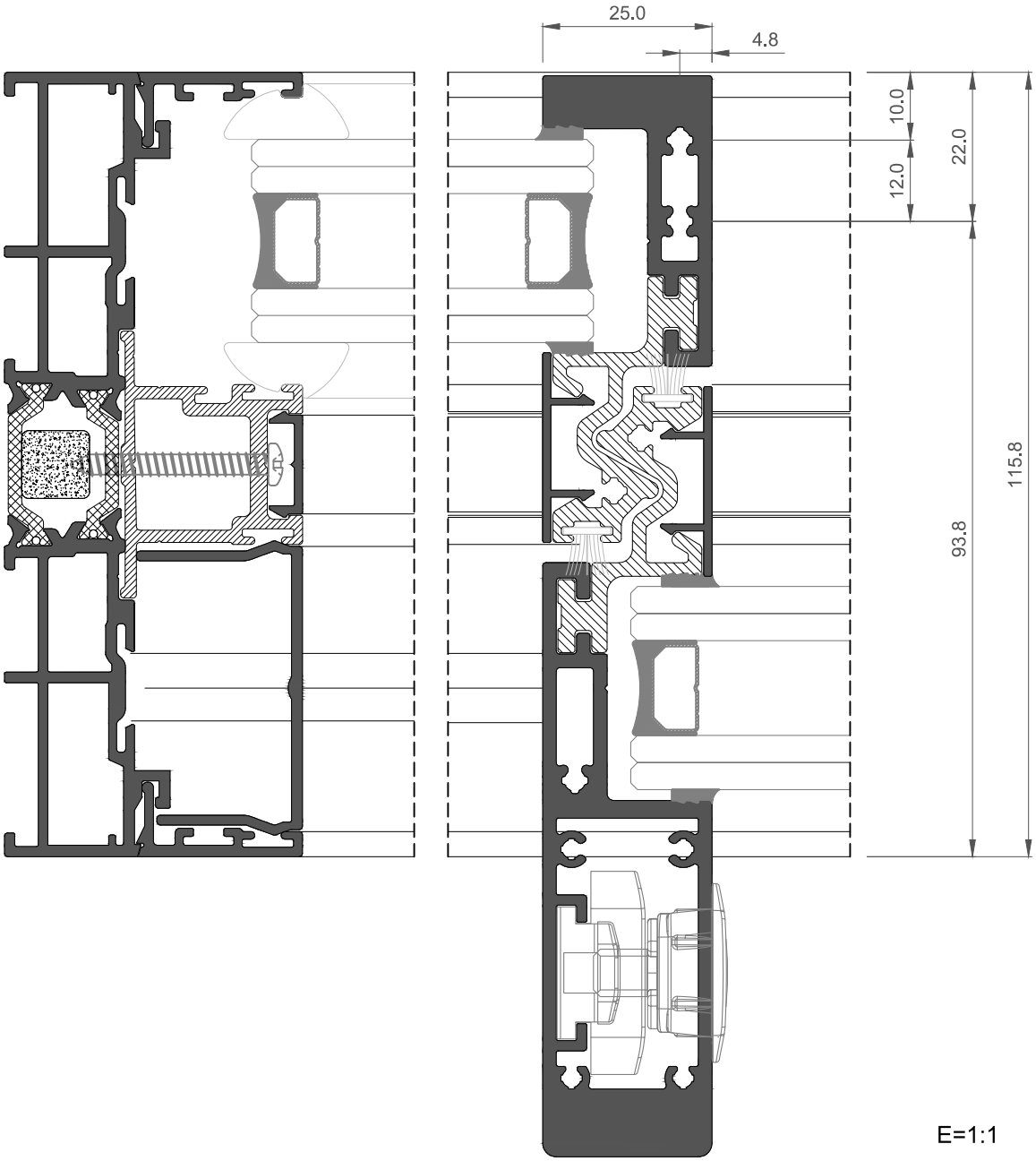

E=1:1

## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4376

## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4376

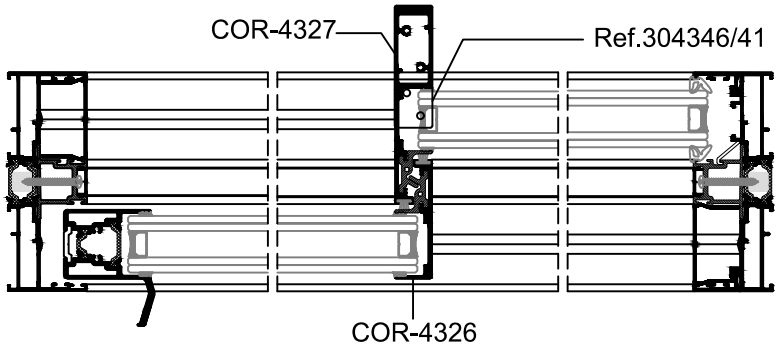
E=1:4






E=1:1

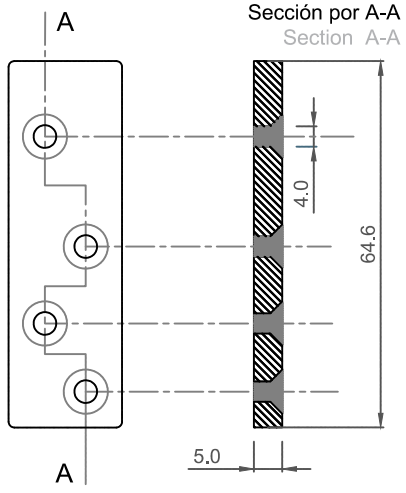
## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4327
## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4327



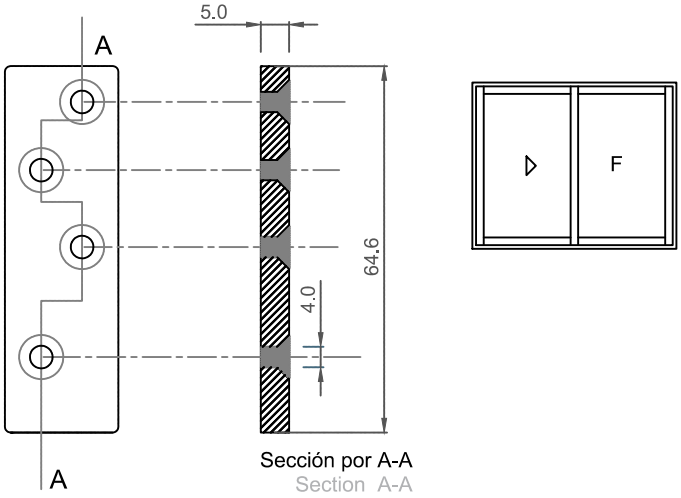

Para la realización de la solución se utiliza el perfil COR-4327 como travesaño vertical, se retesta con la fresa Ref.: 304391 y se fija mediante dos pletinas Ref.: 304341 y 304346 superior e inferiormente mediante tornillos al marco.

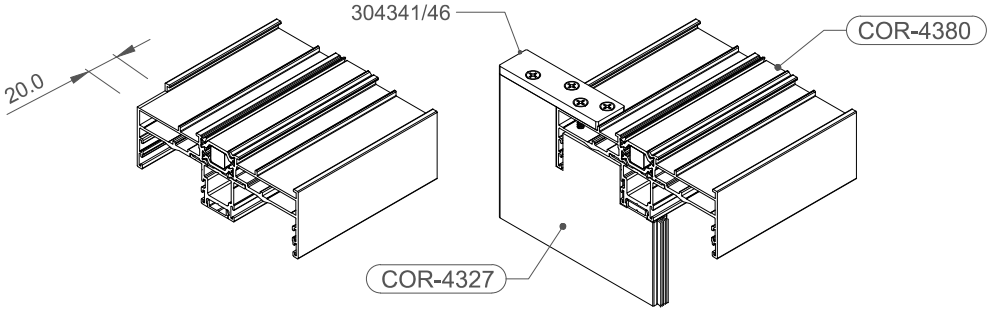
To position the fixed light the profile COR-4327 is used as vertical transom, it is machined with the miller tool Ref.: 304391 and fixed into position with the two plates Ref.: 304341 and 304346.

304341 PLETINA MANO INFERIOR
Taladros de 4 mm. avellanados
304341 PLATE BOTTOM HAND
4 mm. drills

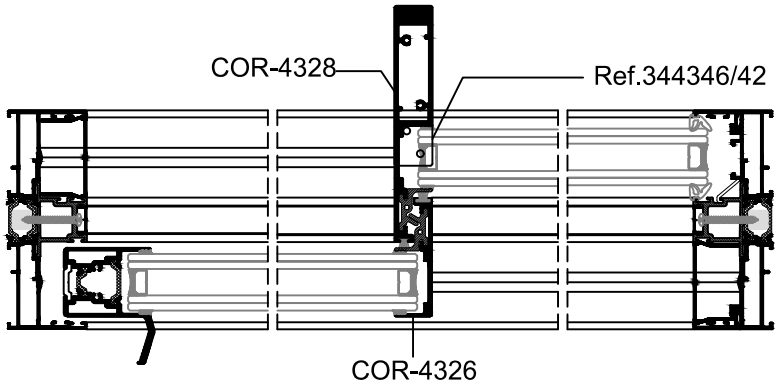



304346 PLETINA MANO SUPERIOR
Taladros de 4 mm. avellanados
304346 PLATE UPPER HAND
4 mm.drills



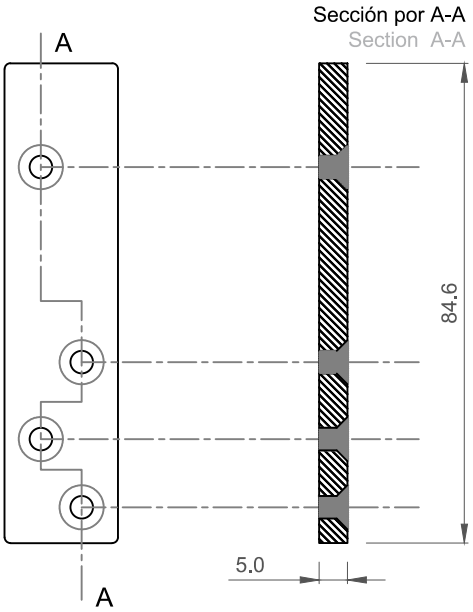
## DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4328
## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4328



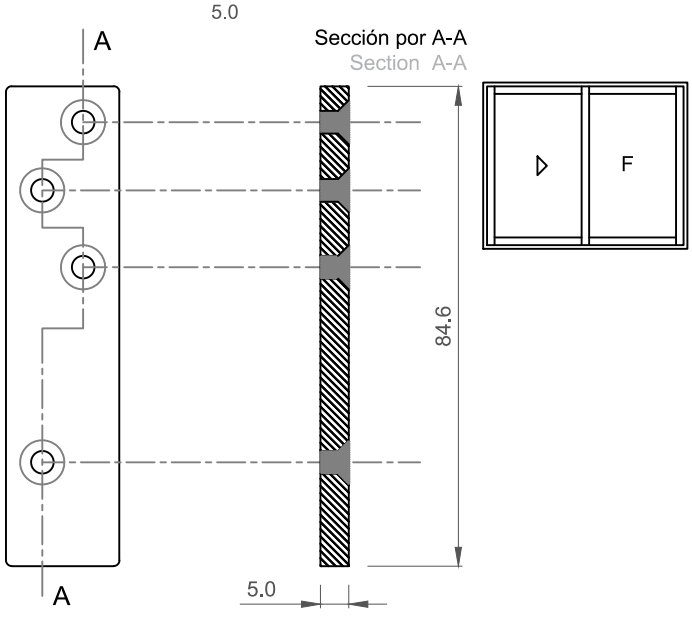

Para la realización de la solución se utiliza el perfil COR-4328 como travesaño vertical, se retesta con la fresa Ref.: 304391 y se fija mediante dos pletinas Ref.: 344342 y 344346 superior e inferiormente mediante tornillos al marco.

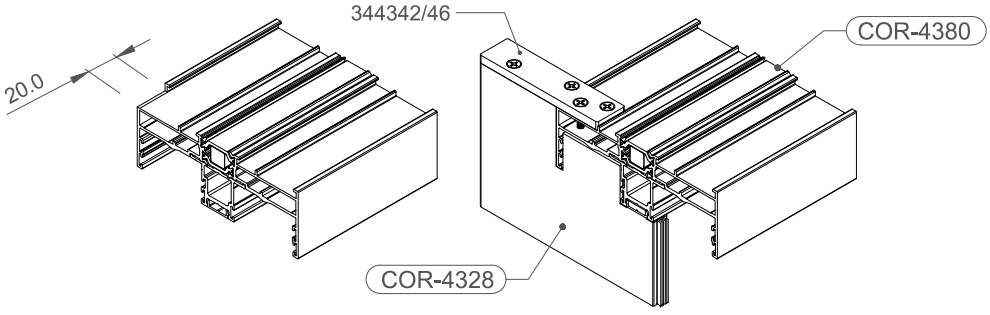
To position the fixed light the profile COR-4328 is used as vertical transom, it is machined with the miller tool Ref.: 304391 and fixed into position with the two plates Ref.: 344342 and 344346.

344342 PLETINA MANO INFERIOR
Taladros de 4 mm. avellanados
344342 PLATE BOTTOM HAND
4 mm. drills



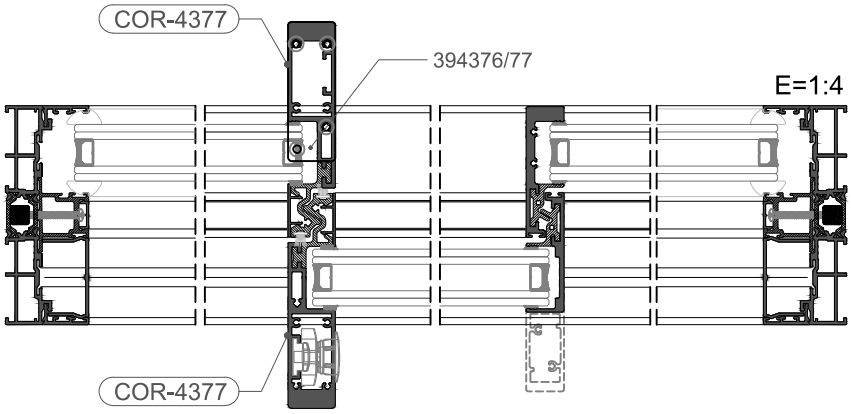

344346 PLETINA MANO SUPERIOR
Taladros de 4 mm. avellanados
344346 PLATE UPPER HAND
4 mm.drills



# DETALLE DE SOLUCIÓN DE HOJA Y FIJO CON EL PERFIL COR-4377

## DETAIL SOLUTION FOR SASH WITH FIXED LIGHT -WITH PROFILE COR-4377




Para la realización de la solución se utiliza el perfil COR-4377 como travesaño vertical, se retesta con la fresa Ref.: 304391 y se fija mediante dos pletinas Ref.: 394377 y 394376 superior e inferiormente mediante tornillos al marco.

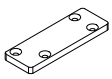
To position the fixed light the profile COR-4377 is used as vertical transom, it is machined with the miller tool Ref.: 304391 and fixed into position with the two plates Ref.: 394376 and 394377.

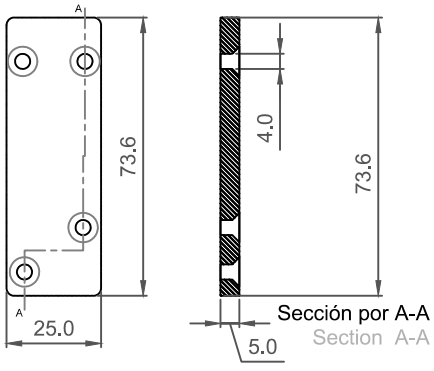
394376 PLETINA MANO INFERIOR

Taladros de 4 mm. avellanados

394376 PLATE BOTTOM HAND

4 mm. drills



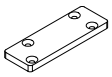


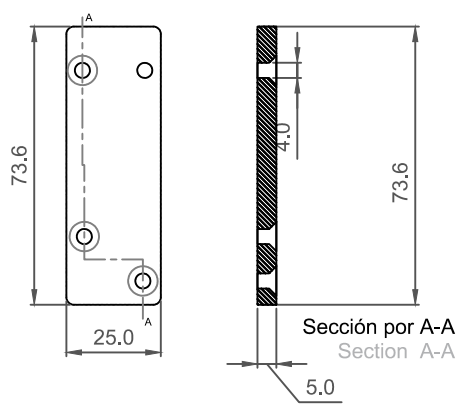

394377 PLETINA MANO SUPERIOR

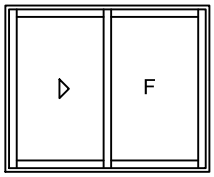
Taladros de 4 mm. avellanados

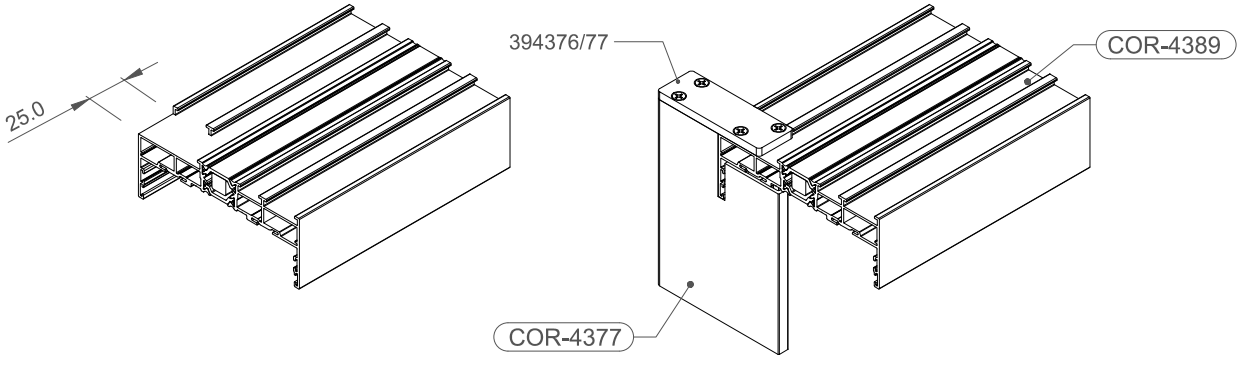
394377 PLATE UPPER HAND

4 mm.drills





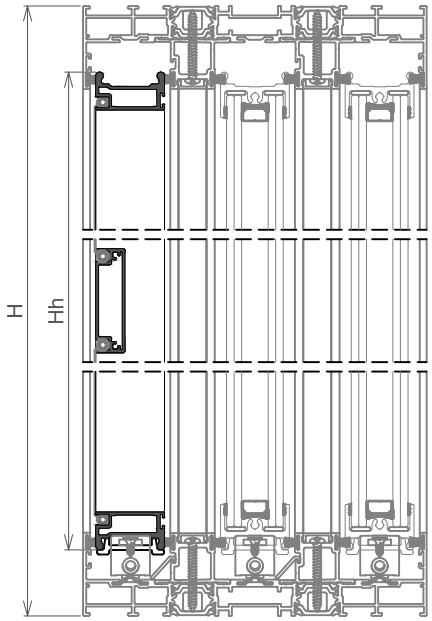



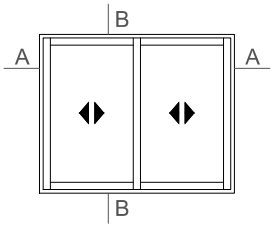



## DETALLE DE MONTAJE DE MOSQUITERA / ASSEMBLY DETAILS OF MOSQUITO NET

1:4

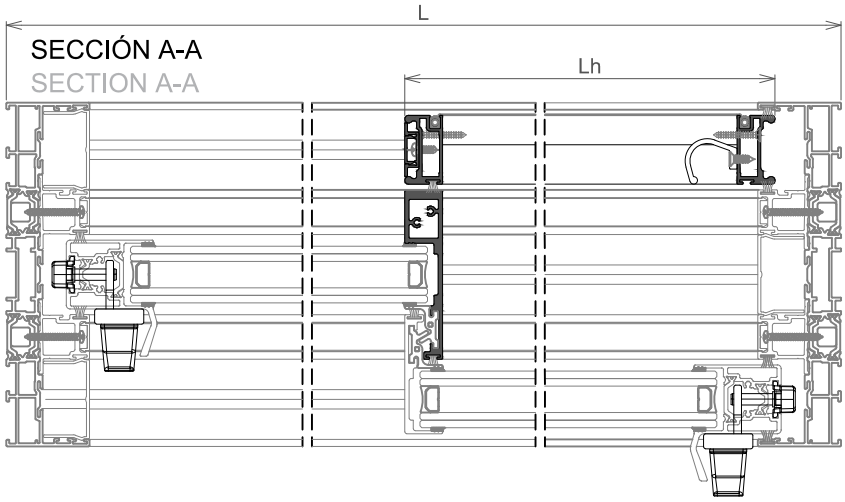
SECCIÓN B-B
SECTION B-B




| |
|---|
| Lh < 2200 |
| Hh < 3000 |

SECCIÓN A-A
SECTION A-A



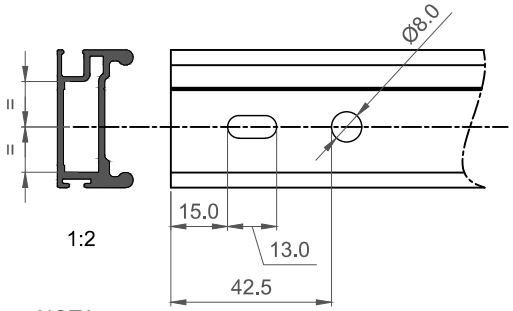

| | | |
|---|---|---|
| 248220 | | x 4 |
| 304351 | | x 2 |
| 374342 | | x 1 |
| 374372 | | x 2 |
| 950030 | | H |
| 272100 | | 2Lh+ 2Hh |

| | | | | mm |
|---|---|---|---|---|
| 771442 | | | x 2 | Lh = L/2-25 |
| | | | x 2 | Hh = H-70 |
| COR-1761 | | | x 1 | Lh - 40 |
| COR-4325 | | | x 1 | Lh |
| 771443 | | | x 1 | Hh |
| 15919 | | | x 1 | Hh |
| 771441 | | | x 1 | H - 76 |

Tela mosquitera/Mosquito net:

- 0,6 x 30 m ref. 272123
- 0,8 x 30 m ref. 272125
- 1 x 30 m ref. 272129
- 1,2 x 30 m ref. 272126
- 1,4 x30 m ref. 272127
- 1,5 x30 m ref. 272128

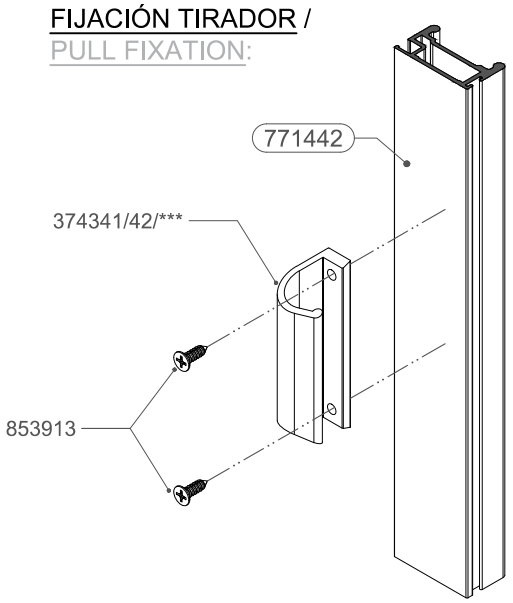
## MECANIZADO ESCUADRA / CLEAT MACHINING:



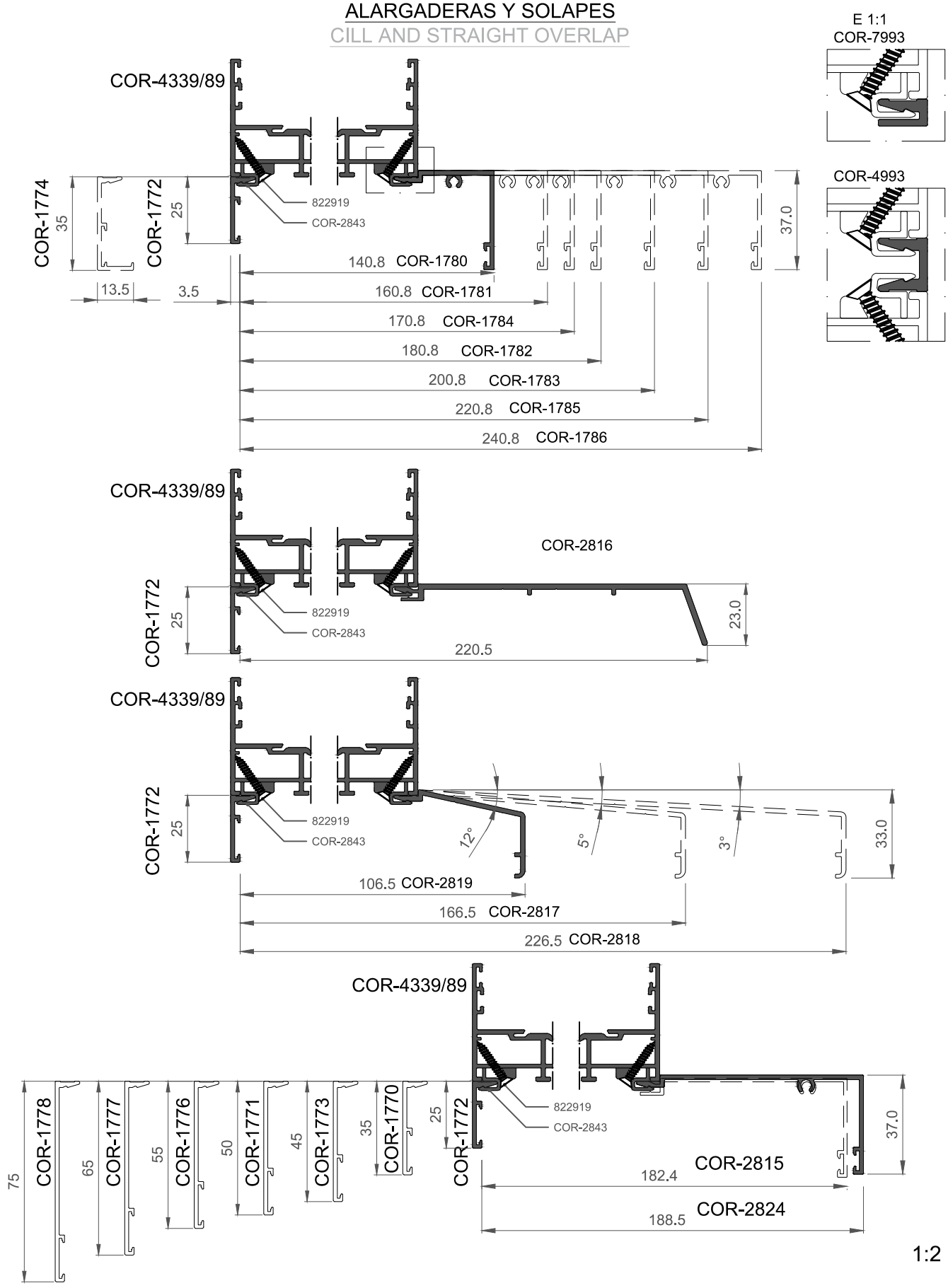

NOTA:
- A REALIZAR POR AMBOS EXTREMOS DEL PERFIL EN TROQUEL 304398/99.
- CORTE DE PERFIL A INGLETE (45º).

NOTE:
- MUST BE DONE AT BOTH ENDS OF THE PROFILE ON TOOL 304398/99.
- PROFILE CUTTING AT MITRE (45º).

## FIJACIÓN TIRADOR / PULL FIXATION:



## ALARGADERAS Y SOLAPES
CILL AND STRAIGHT OVERLAP

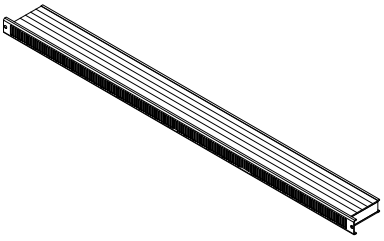


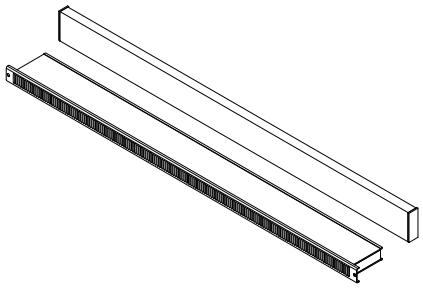

1:2

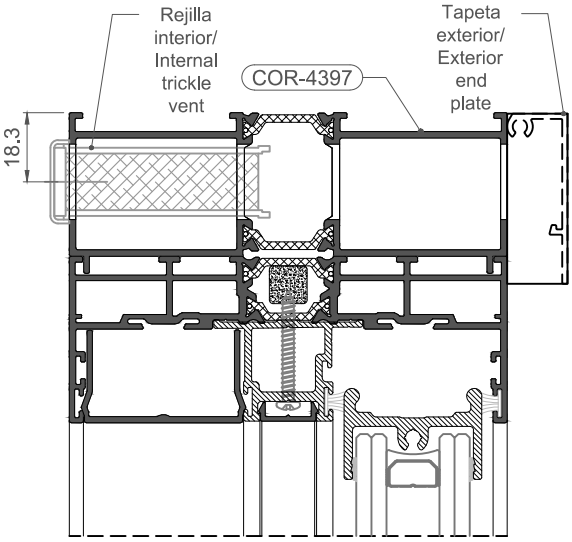
# AIREADORES DE REJILLA
## TRICKLE VENTS

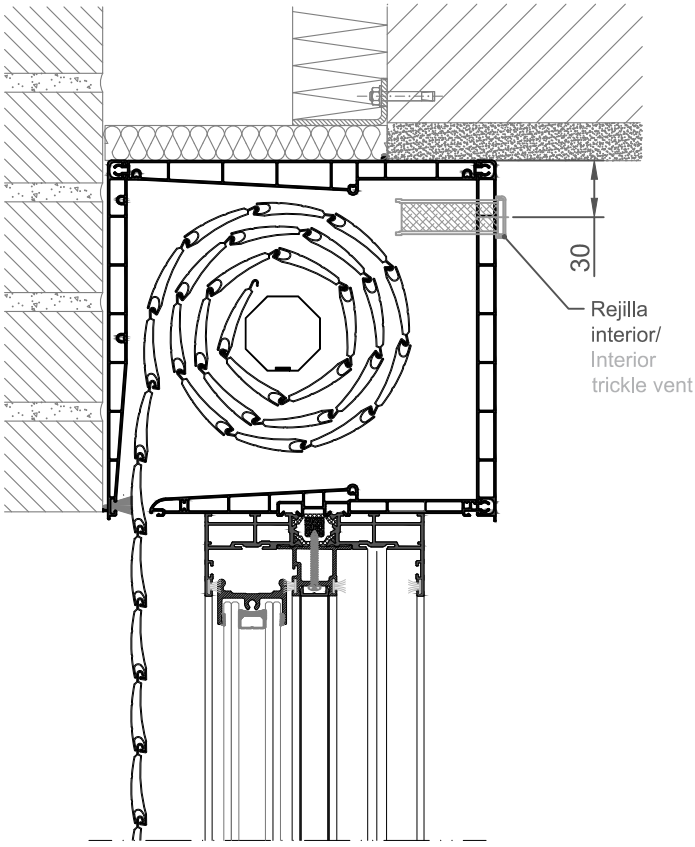
| AIREADORES CARPINTERÍA/ CARPENTRY VENTS | |
|---|---|
| 317961 | Aireador rejilla interior con rem. exterior Blanco/ Interior trickle vent White |
| 317962 | Aireador rejilla interior con rem. exterior Negro/ Interior trickle vent Black |
| 317963 | Aireador rejilla interior con rem. exterior Color/ Interior trickle vent Color |
| 317964 | Aireador rejilla interior con rem. exterior Lac. inox/Interior trickle vent Lacquered |
| 327965 | Aireador rejilla interior con rem. ext. Plata claro/ Interior trickle vent pale Silver |
| 327966 | Aireador rejilla interior con rem. ext. Plata oscuro/ Interior trickle vent dark Silver |
| 317971 | Juego tapas laterales plástico Blanco/ Set of lateral plastic end plates White |
| 317972 | Juego tapas laterales plástico Negro/ Set of lateral plastic end plates Black |
| 317973 | Juego tapas laterales plástico Gris Plata/ Set of lateral plastic end plates Silver Grey |

| AIREADORES CAJÓN DE PERSIANA SHUTTER CASE VENTS | |
|---|---|
| 317951 | Aireador rejilla interior Blanco Interior white trickle vent |
| 317952 | Aireador rejilla interior Negro Interior black trickle vent |
| 317953 | Aireador rejilla interior Color Interior color trickle vent |
| 317954 | Aireador rejilla interior Lacado inox Interior painted inox. finish trickle vent |
| 327955 | Aireador rejilla interior Plata claro Interior light silver trickle vent |
| 327956 | Aireador rejilla interior Plata oscuro Interior dark silver trickle vent |

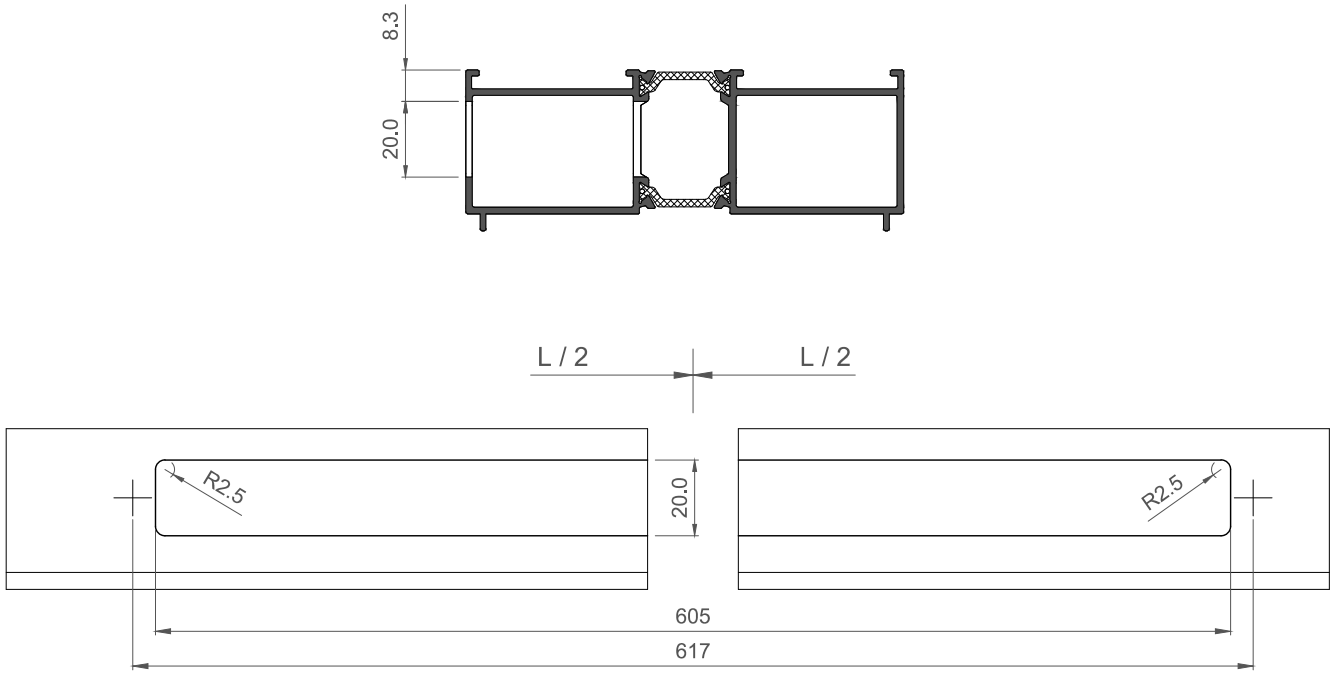




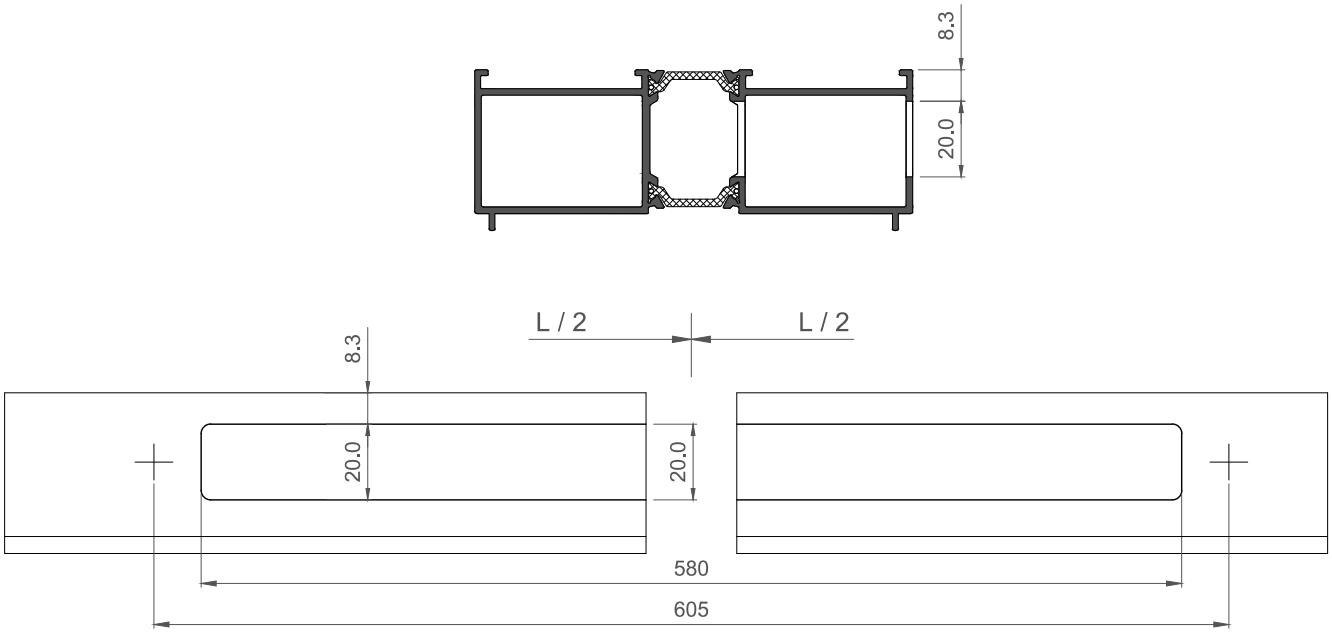


## MECANIZADO COR-4397 PARA REJILLA INTERIOR
COR-4397 MACHINING FOR INTERNAL TRICKLE VENT

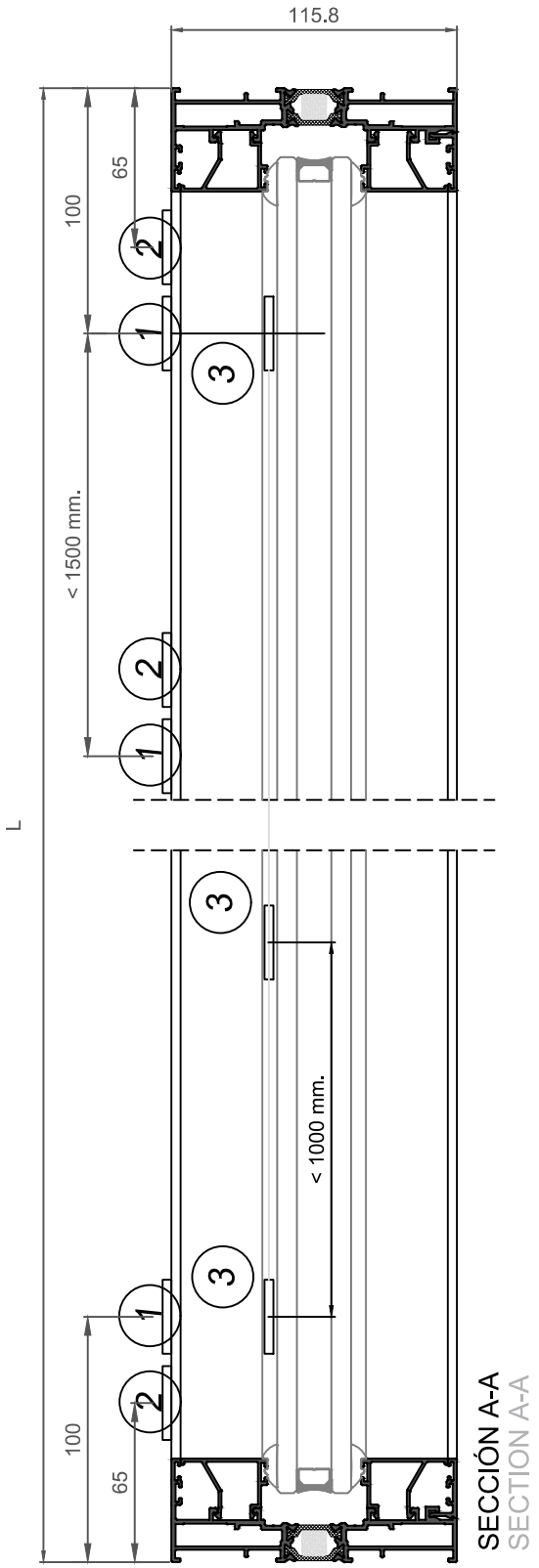



## MECANIZADO COR-4397 PARA REJILLA EXTERIOR
COR-4397 MACHINING FOR EXTERNAL TRICKLE VENT

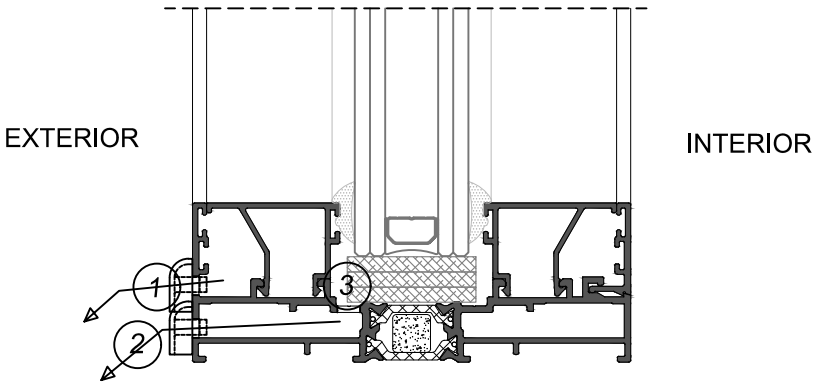


## MECANIZADO SALIDA DE AGUAS MARCO FIJO COR-4337

FIXED FRAME WEEP HOLES MACHINING COR-4337

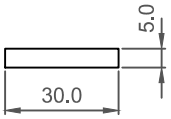


## MECANIZADO SALIDA DE AGUAS MARCO FIJO COR-4337
FIXED FRAME WEEP HOLES MACHINING COR-4337



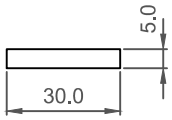

1 Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole 30x5 mm. STRAIGHT EXIT.
A REALIZAR A MANO/ TO BE DONEMANUALLY

Horizontal inferior: Situar a 100 mm de los extremos, y luego cada 1500 mm.
Bottom horizontal edge: Fix at 100 mm from the edges, and then every 1500 mm.



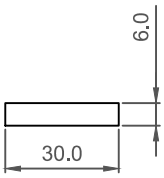

2 Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole 30x5 mm. STRAIGHT EXIT.
A REALIZAR EN TROQUEL (operación nº 1) /
TO DO WITH PUNCH TOOL (operation nº1)

Horizontal inferior: Situar a 65 mm de los extremos, y luego cada 1500 mm.
Bottom horizontal edge: Fix at 65 mm from the edges, and then every 1500 mm.

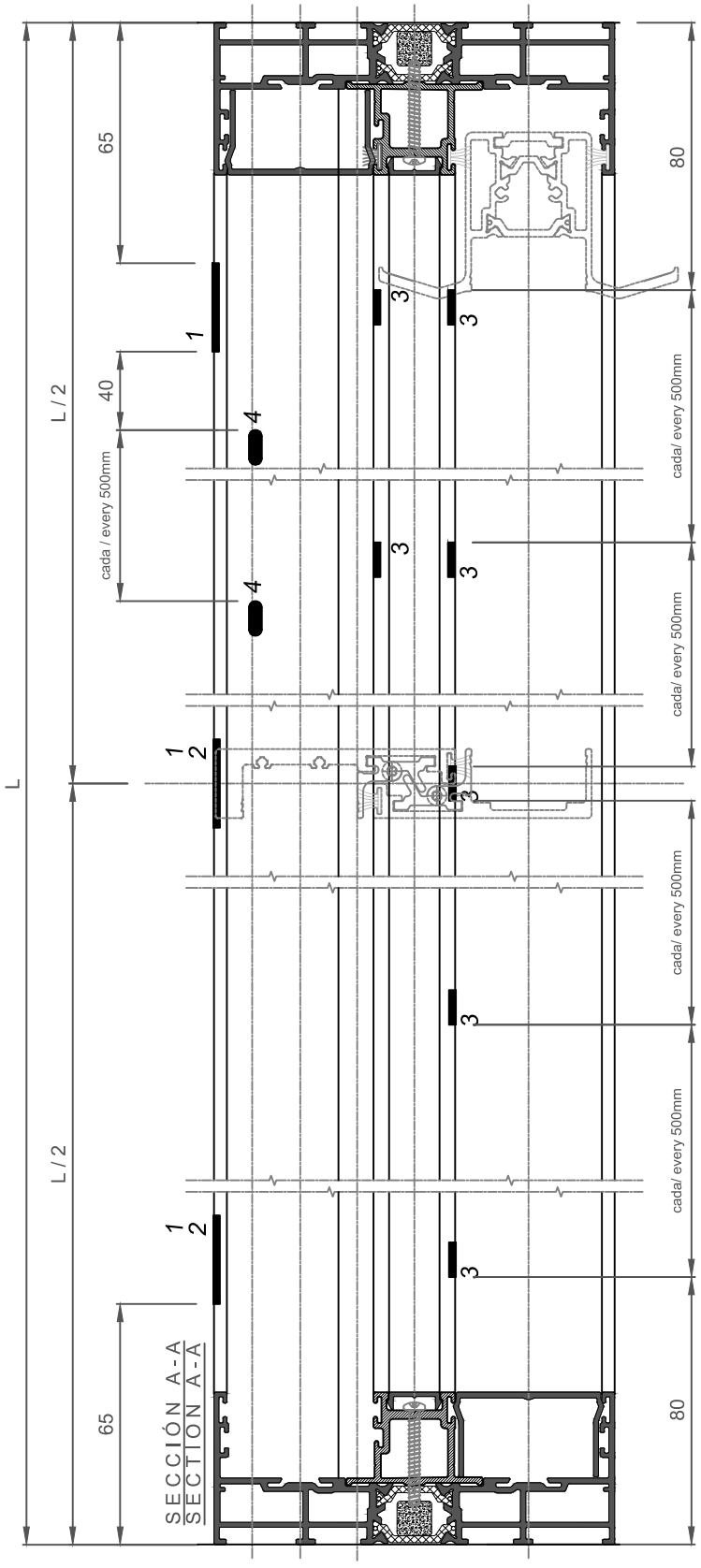



3 Coliso de 30x6 mm. SALIDA TUBULAR
Groove hole 30x6 mm. TUBULAR EXIT
A REALIZAR A MANO/.TO BE DONE MANUALLY

Realizar uno a 100 mm. de cada extremo y luego cada 1000 mm.
Make one at 100 mm. of each edge and then every 1000 mm.

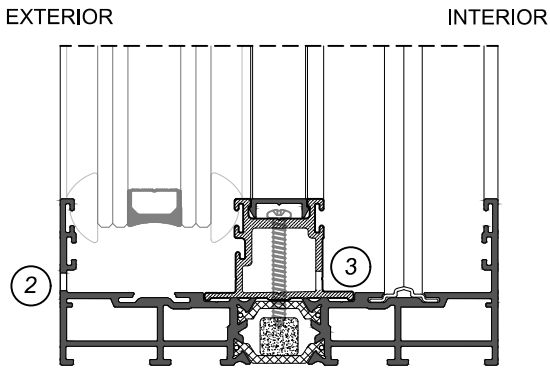


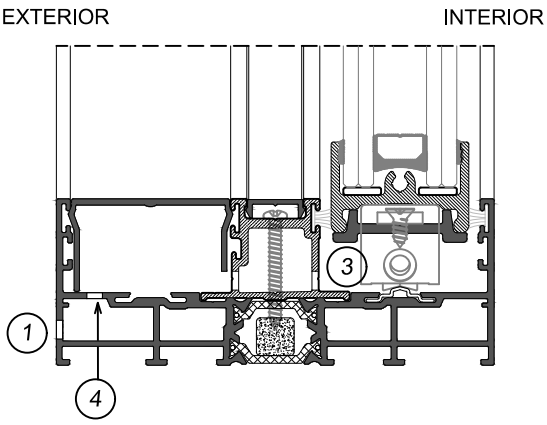
## MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja y fijo
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash window and fixed light



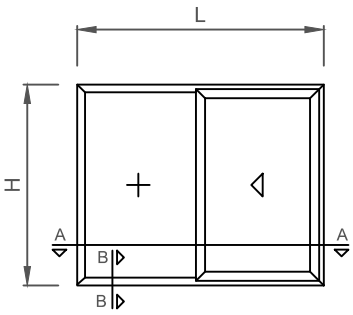
# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja y fijo
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash window and fixed light

SECCIÓN B-B
SECTION B-B

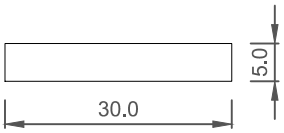


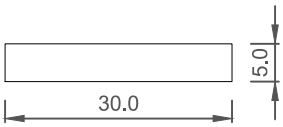

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua con deflector ( ref.: 920100 ).
En los del TIPO 2 podrían situarse sin el deflector.
- The covers for the weep holes with deflector ( ref.: 920100 ) shall be placed over TYPE 1 slantings.
Over TYPE 2 can go without deflector



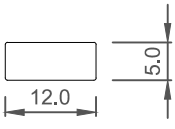

**1** Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL
Horizontal inferior: Situar a 65 mm de los extremos, y otro en L / 2 (opcional).
Bottom horizontal edge: Fix at 65 mm of the edges, and another in L / 2 (optional).




**2** Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL
Horizontal inferior: Situar a 65 mm del extremo, y otro en L / 2.
Bottom horizontal edge: Fix at 65 mm of the edge, and another in L / 2.



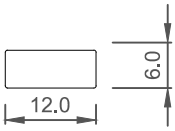

**3** Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR EN TROQUEL/ TO BE DONE WITH PUNCH TOOL.
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groove hole, and then every 500 mm.



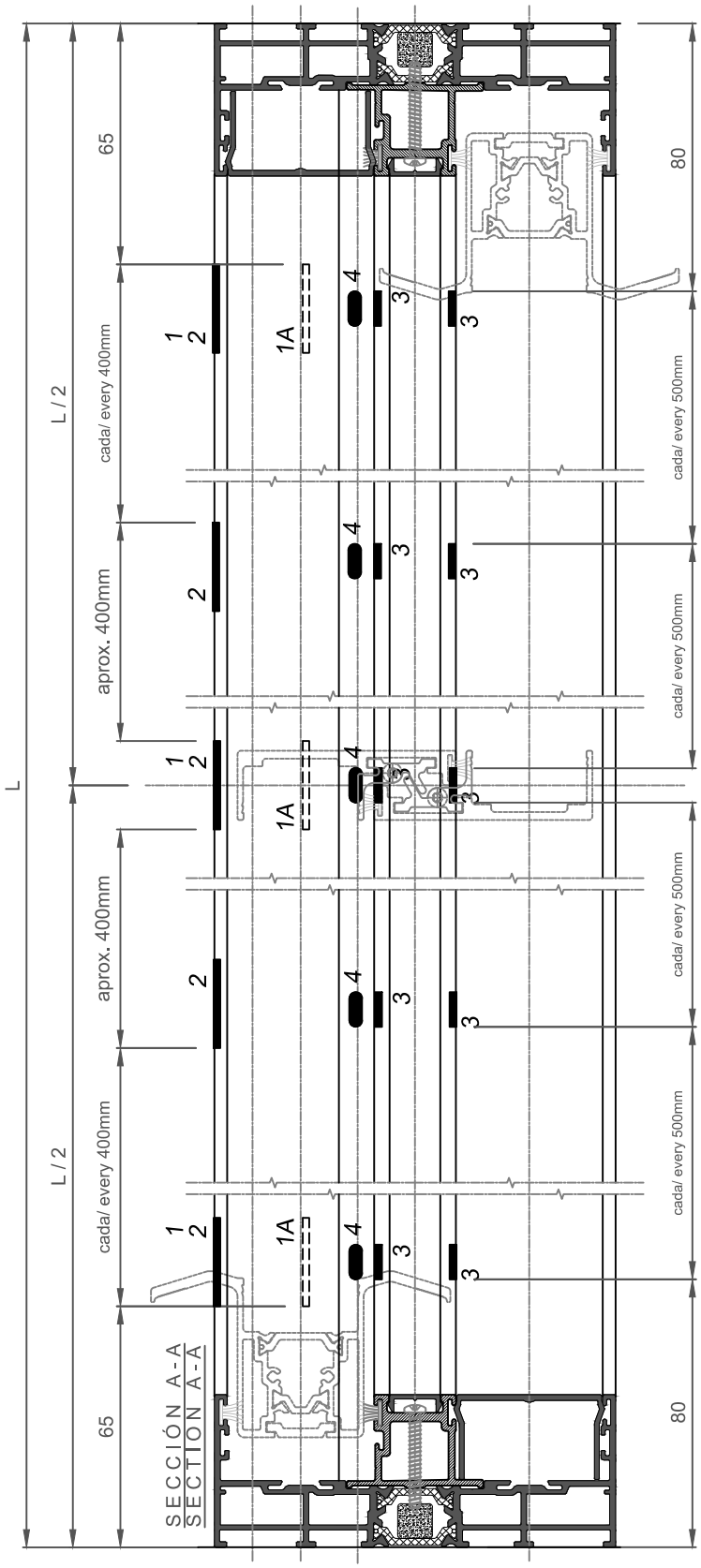

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

**4** Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR A MANO./ TO BE DONE MANUALLY
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groobe hole, and then every 500 mm.

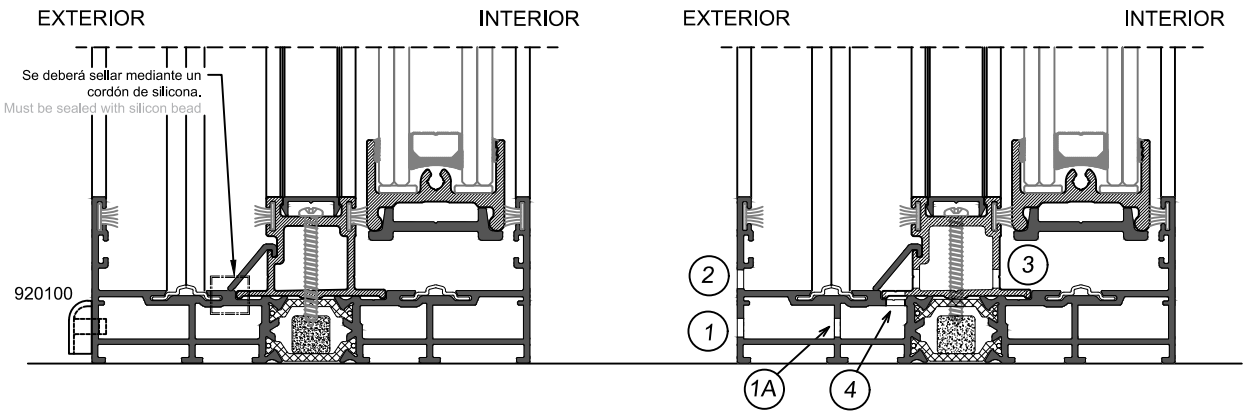


## MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX
WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL

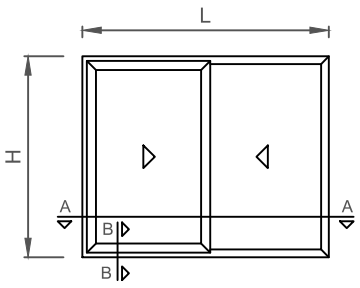


# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL

SECCIÓN B-B
SECTION B-B



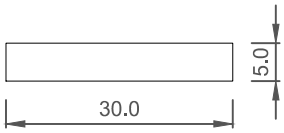

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua con deflector ( ref.: 920100 ).
En los del TIPO 2 podrían situarse sin el deflector.
- The covers for the weep holes with deflector ( ref.: 920100 ).
shall be placed over TYPE 1 slantings. En los del TYPE 2 can go without deflector




Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

**1** Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL

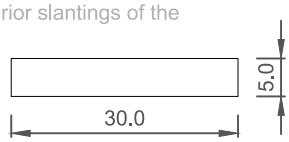



Horizontal inferior: Situar a 65 mm de los extremos, y otro en L / 2 (opcional).
Bottom horizontal edge: Fix at 65 mm of the edges, and another in L / 2 (optional).

**1A** Coliso de 28x4,5 mm.
Groove hole of 28x4.5 mm.
A REALIZAR MANUALMENTE/ TO BE DONE MANUALLY.

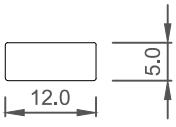
Aprovechando los rasgados exteriores de la cámara, y mediante una broca o fresa de Ø4.5, proceder a abrir el tabique central.
Open the middle partition tking advantage of the exterior slantings of the chamber, an with a Ø4.5 drill.

**2** Coliso de 30x5 mm.
Groove hole of 30x5 mm.



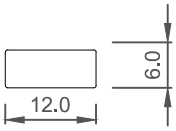

A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL
Horizontal inferior: Situar a 65 mm de los extremos, y luego cada 400 mm.
Bottom horizontal edge: Fix at 65 mm of the edges, and then every 400 mm.

**3** Coliso de 12x5 mm.
Groove hole of 12x5 mm.




A REALIZAR EN TROQUEL/ TO BE DONE WITH PUNCH TOOL.
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groove hole, and then every 500 mm.

**4** Coliso de 12x5 mm.
Groove hole of 12x5 mm.



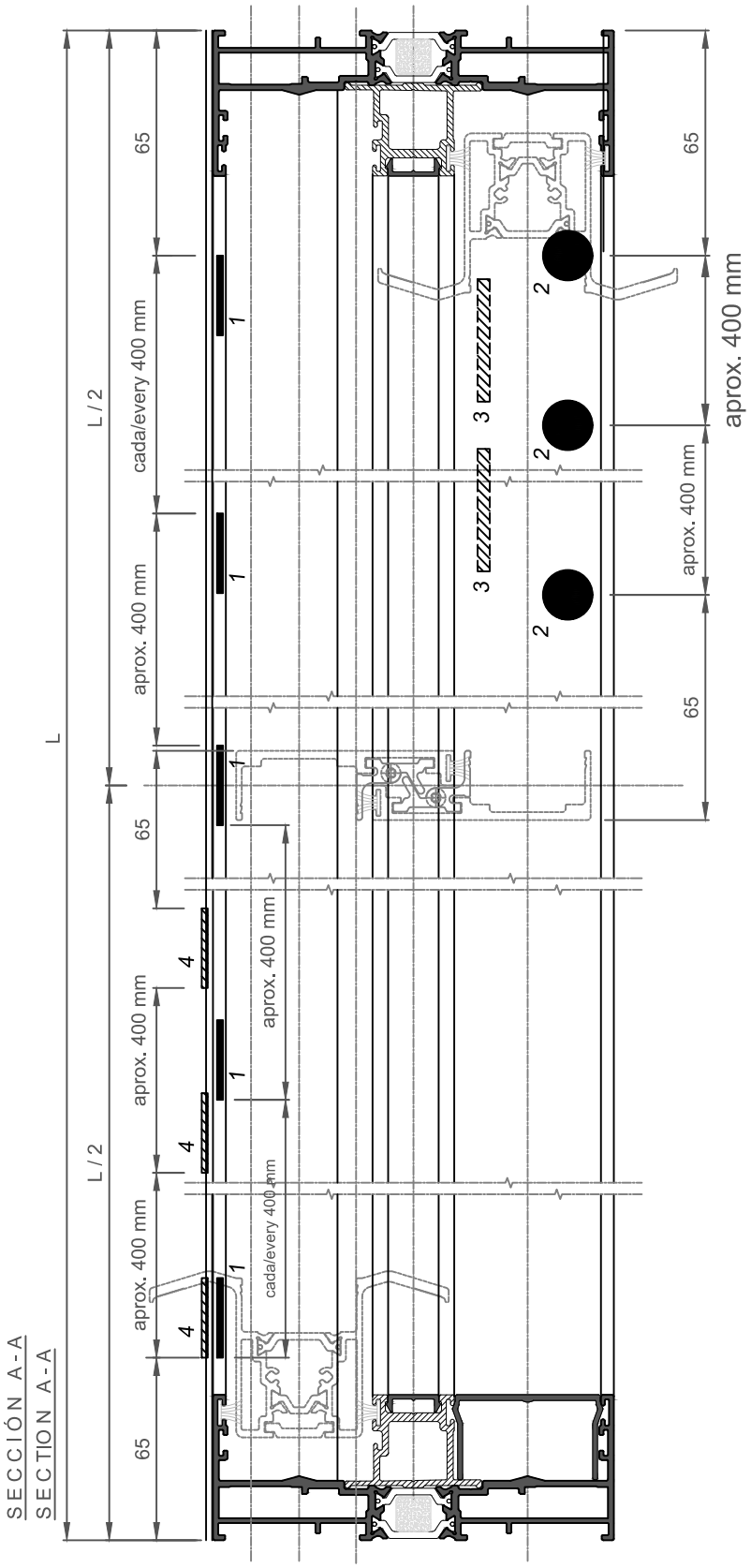

A REALIZAR A MANO./ TO BE DONE MANUALLY
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groobe hole, and then every 500 mm.

## MECANIZADO SALIDA DE AGUAS MARCO BICARRIL

Solución de drenaje recomendada para zonas expuestas

## WEEP HOLE MACHINING TWO RAIL FRAME

Drainage solution recommended for exposed areas



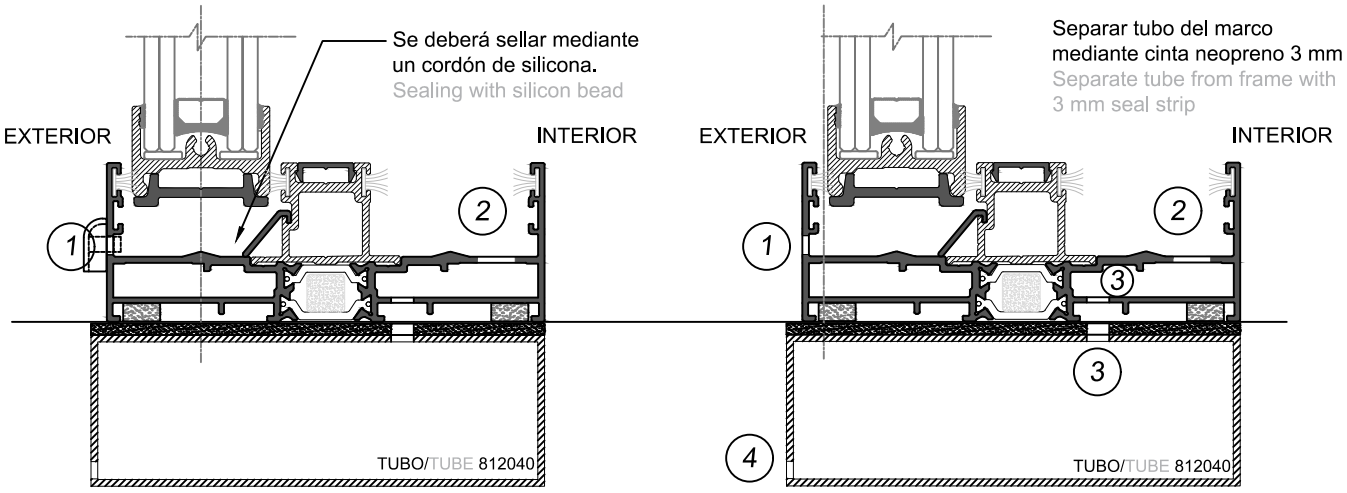
# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL

Solución de drenaje recomendada para zonas expuestas

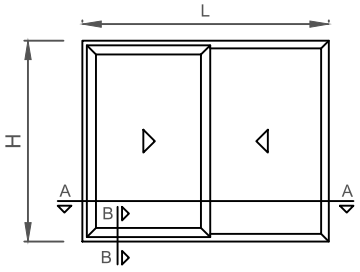
## WEEP HOLE MACHINING TWO RAIL FRAME

Drainage solution recommended for exposed areas

SECCIÓN B-B
SECTION B-B



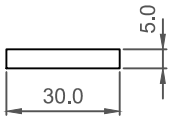

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua con deflector ( ref. 920100 ).
Pueden situarse también sin el deflector.
- Sobre los taladros TIPO 2, disponer de desagües carril inferior ( ref. 912060 ).
- The covers for the weep holes with deflector( ref. 920100 ) shall be placed over TYPE 1 slantings. They can also be fixed without deflector.
- Dispose inferior rail drains ( ref. 912060 )with drills TYPE 2.



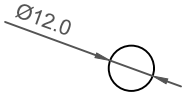

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.

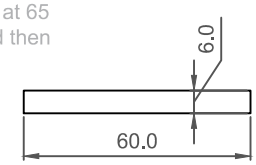
1 Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole of 30x5 mm. STRAIGHT EXIT.
A REALIZAR EN TROQUEL / TO DO WITH PUNCH TOOL.
Horizontal inferior: Situar a 65 mm de los extremos, y luego cada 400 mm.
Bottom horizontal edge. Fix at 65 mm of the edges, and then every 400mm.



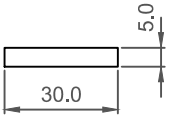

2 Taladro de Ø 12 mm. PASO A TUBULAR
Drill of Ø 12 mm. TUBING
A REALIZAR A MANO/ TO BE DONE MANUALLY.
Horizontal inferior: Solo se realizan bajo la hoja interior. Situar a 65 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo. Disponer de desagües carril inferior ( ref. 912060).
Bottom Horizontal edge: Only done under the interior sash. Fix at 65 mm of the edge and at 65mm at the crossing of the sashes and then every 400mm. Dispose inferior rail drains ( ref. 912060).




3 Coliso de 60x6 mm. SALIDA TUBULAR
Grove hole of 60x6 mm. TUBULAR EXIT
A REALIZAR A MANO/ TO BE DONE MANUALLY.
Horizontal inferior: A realizar en el tabique inferior de marco y solo bajo la hoja interior. Situar en el punto medio entre los tipo 2. Posicionar a la izquierda del talón de marco, como se observa en la figura superior.
Repetir estos mecanizados en el tubo canaleta (perfil 812040).
Bottom horizontal edge: To be done in the bottom partition wall of the frame and only under the interior sash. Place in the middle point between type 2. Position at the left of the frame, as seen in the figure above
Repeat these machinings in the gutter tube (profile 812040).




4 Coliso de 30x5 mm. EVACUACION
Groove hole of 30x5 mm. EVACUATION
A REALIZAR A MANO/ TO BE DONE MANUALLY.
Horizontal inferior: Solo se realiza bajo la hoja exterior. Situar a 65 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo.
Bottom horizontal edge: Only done under the exterior sash. Fix at 65 mm of the edge and at 65 mm of where the sashes cross, and then every 400mm.

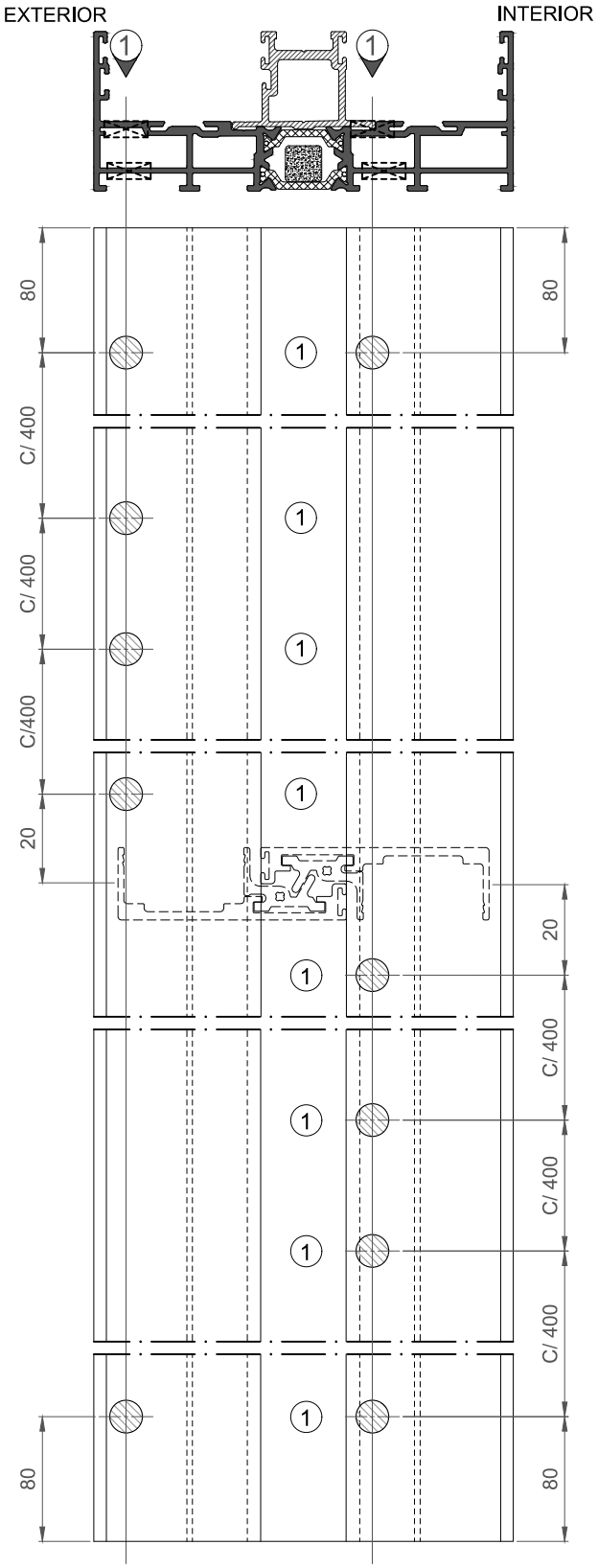


## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

Solución de drenaje recomendada para zonas expuestas

## DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

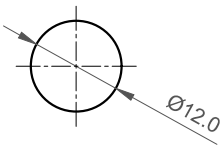
Drainage solution recommended for exposed areas




(1) Salida de aguas hacia cámaras, taladro de Ø12 mm.
Situar a 80 mm de los extremos, otro a L / 2 y cada 400 mm.

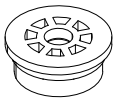
Water exit to chambers Ø12 mm drill.
Position 80 mm to the ends, another L / 2 and every 400 mm.

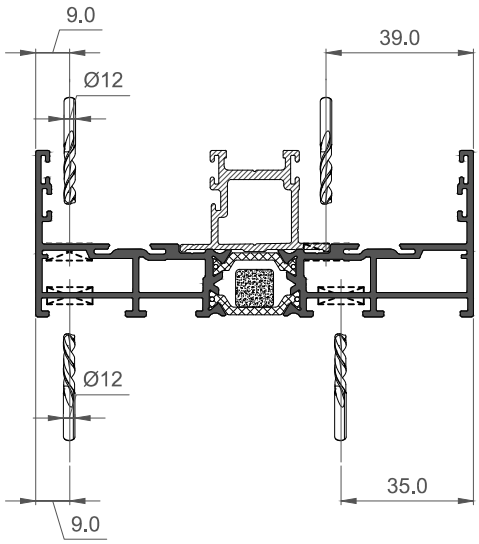
REALIZAR A MANO
TO BE DONE MANUALLY




Disponer de desagües carril inferior ( ref. 912060 ).

Dispose inferior rail drains ( ref. 912060 ).






Nota muy importante:
Los tubulares del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia los mismos.

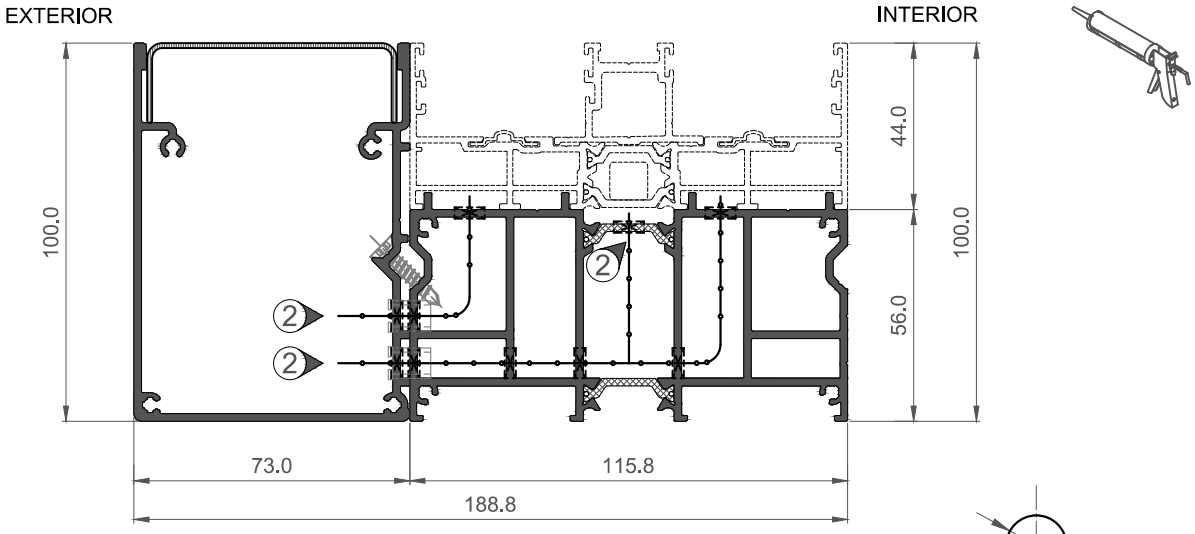
Important note:
Chambers of the frame should be correctly sealed in the mitred joint,in front of the cleats, in the bottom part as well as both ends, in order to avoid water infiltration.

## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

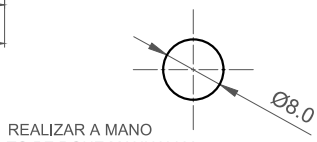
Solución de drenaje recomendada para zonas expuestas

DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

Drainage solution recommended for exposed areas



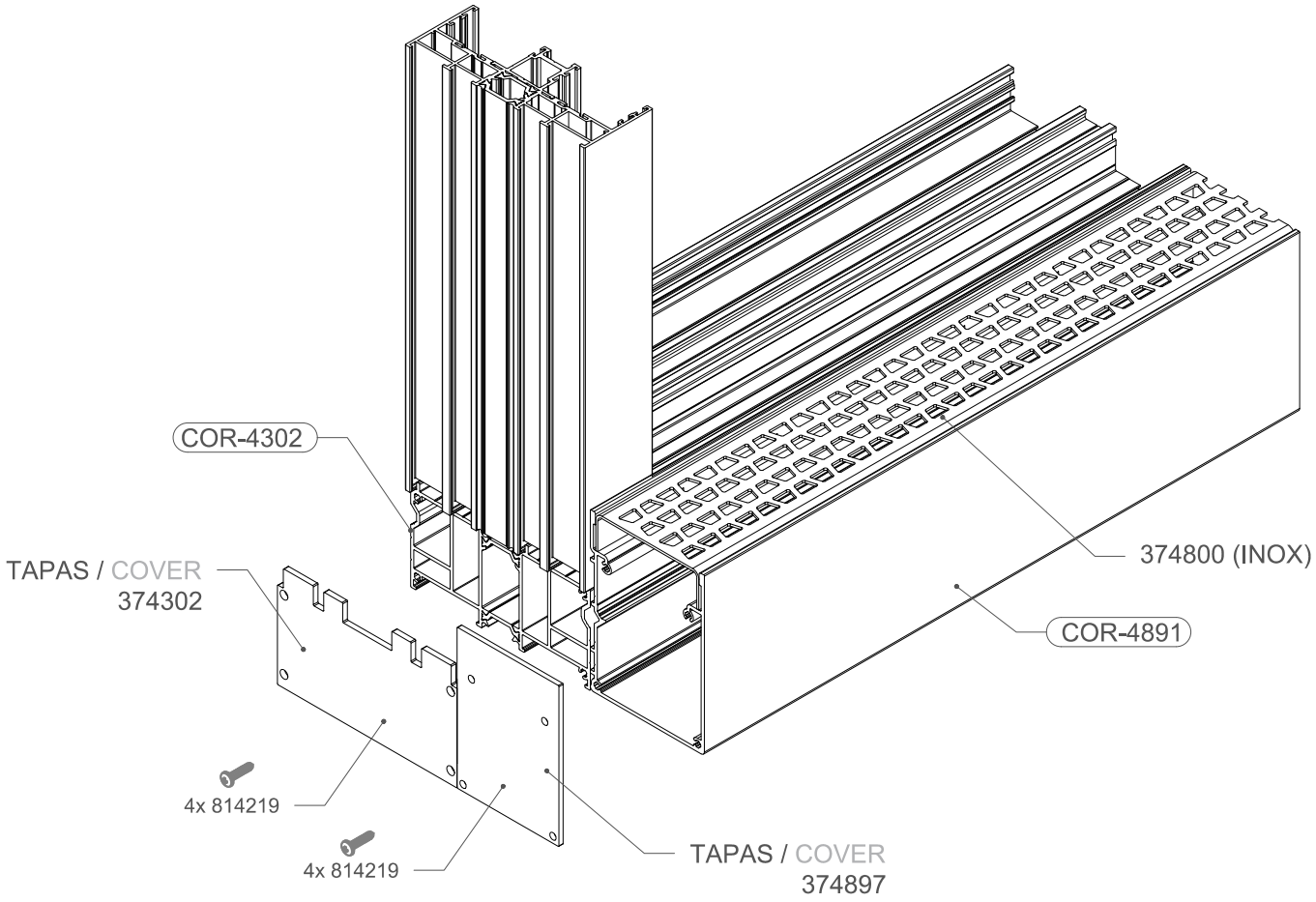

(2) Salida de aguas hacia canaleta, taladro de Ø8 mm.
Horizontal inferior: Situar a 120 mm de los extremos, otro a L / 2 y cada 500 mm.
Water exit to gutter Ø8 mm drill.
Bottom horizontal: Position 120 mm to the ends, another L / 2 and every 500 mm.




REALIZAR A MANO
TO BE DONE MANUALLY

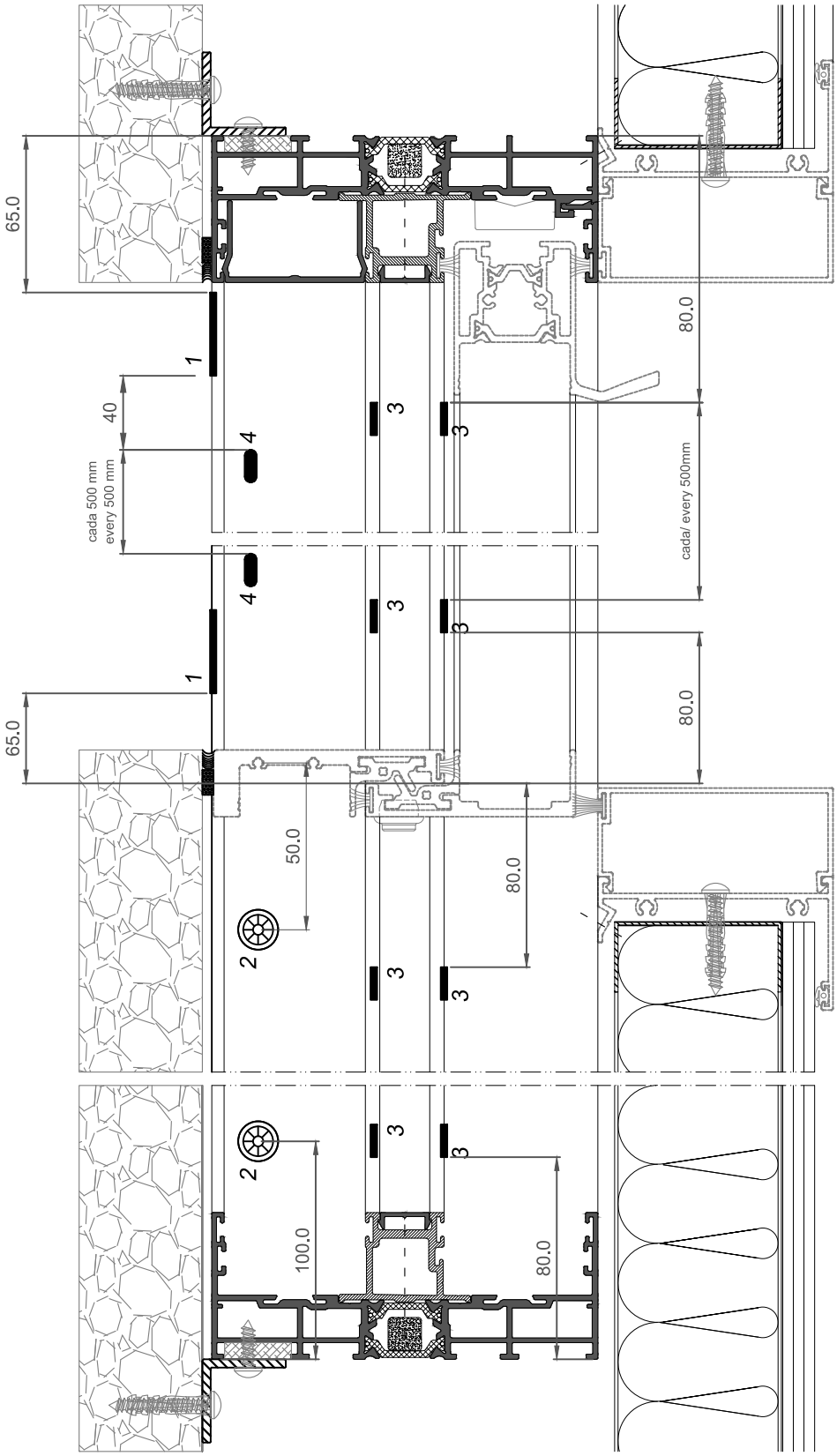


Tubo de drenaje ref. 310100
Drainage tube ref. 310100



## MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja galandage

WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash galandage window

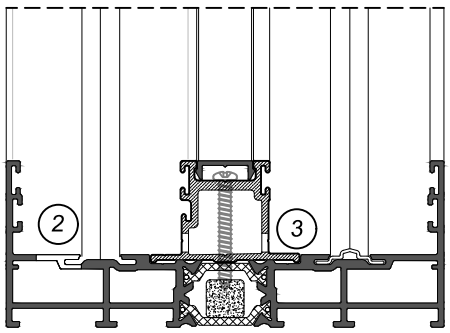


# MECANIZADO SALIDA DE AGUAS MARCO BICARRIL INOX - Ventana de 1 hoja galandage

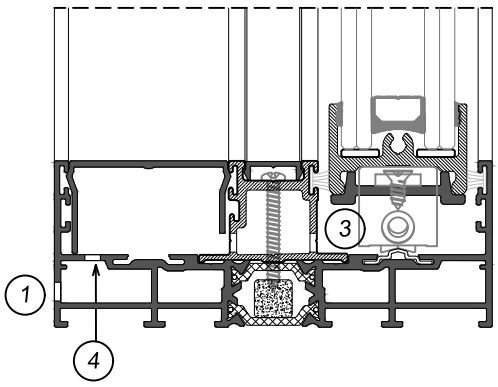
## WEEP HOLE MACHINING TWO RAIL FRAME STAINLESS STEEL - 1 sash galandage window

SECCIÓN B-B
SECTION B-B

EXTERIOR INTERIOR

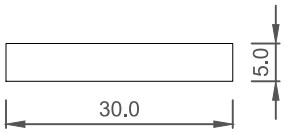



EXTERIOR INTERIOR

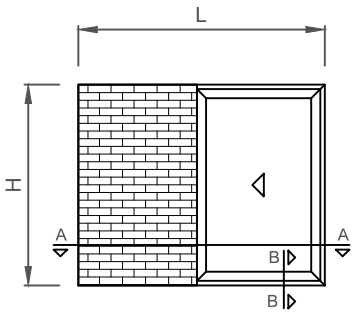



- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua con deflector ( ref.: 920100 ).
En los del TIPO 2 se situará la válvula desagüe (ref.912060).
- The covers for the weep holes with deflector ( ref.: 920100 ) shall be placed over TYPE 1 slantings.
In TYPE 2 the drainage valve (ref. 912060) will be placed.

1 Coliso de 30x5 mm.
Groove hole of 30x5 mm.
A REALIZAR EN TROQUEL./ TO BE DONE WITH PUNCH TOOL




Horizontal inferior: Situar a 65 mm de un extremo y del cruce de hojas.
Bottom horizontal edge: Fix at 65 mm of the edges and the central sash.

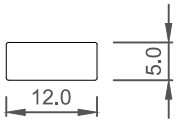






2 Taladro de Ø12 mm.
Drill of Ø12 mm.
A REALIZAR A MANO/ TO BE DONE MANUALLY

Horizontal inferior: Situar a 100 mm de un extremo y 50 mm del cruce de hojas.
Bottom horizontal edge: Fix at 100 mm of the edge and 50 mm of the central sash.




3 Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR EN TROQUEL/ TO BE DONE WITH PUNCH TOOL.

Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groove hole, and then every 500 mm.

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.

Important note:
The tubular exterior of the frame in the mitre joint, in the inferior part and at each end, must be sealed in front of the squares to avoid leakings.




4 Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR A MANO./ TO BE DONE MANUALLY

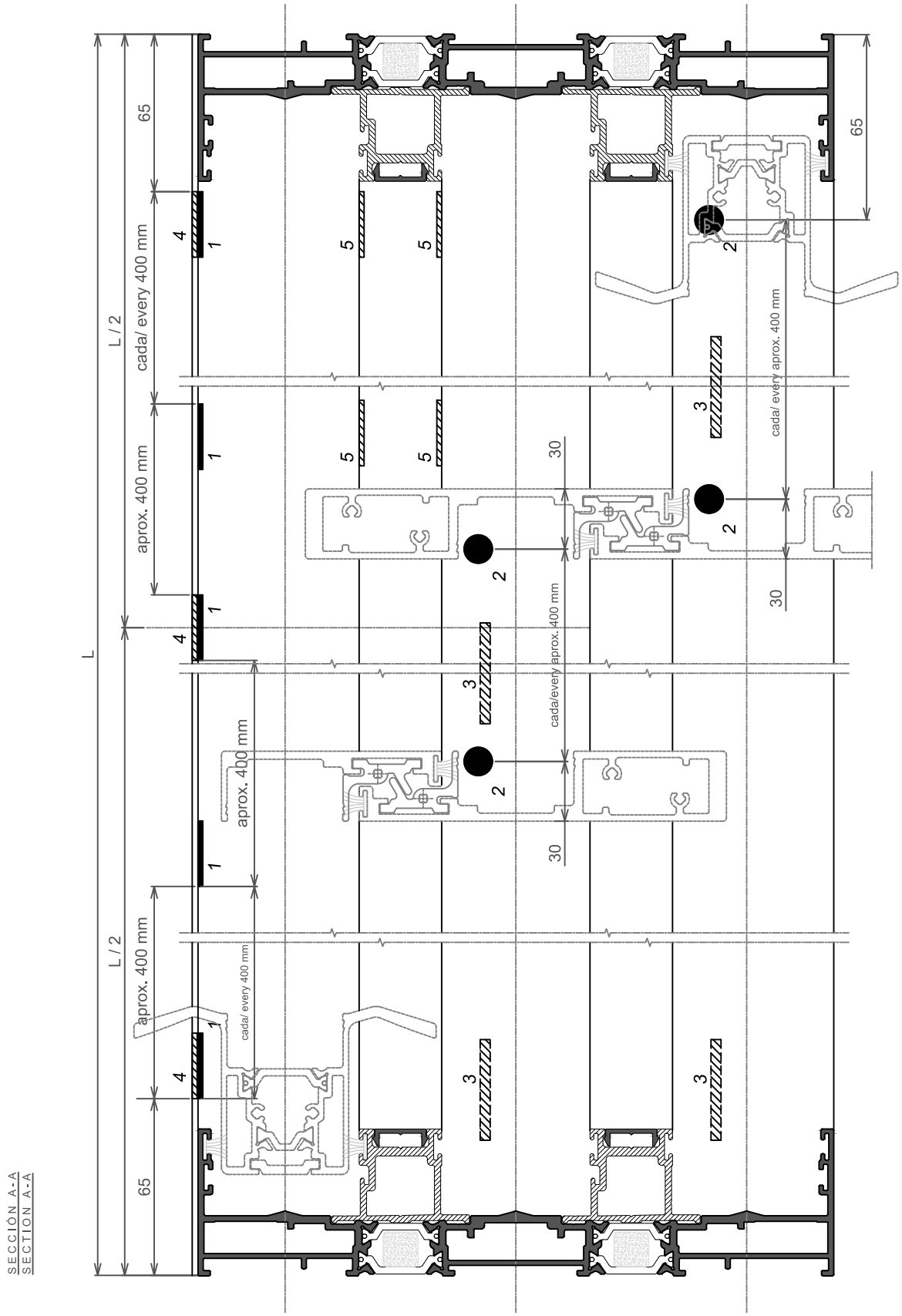
Horizontal inferior: Situar a 40 mm del coliso exterior, y luego cada 500 mm.
Bottom horizontal edge: Fix at 40 mm of the exterior groobe hole, and then every 500 mm.

## MECANIZADO SALIDA DE AGUAS MARCO TRICARRIL

Solución de drenaje recomendada para zonas expuestas

WEEP HOLE MACHINING OF THREE RAIL FRAME

Recommended drainage solution for exposed area



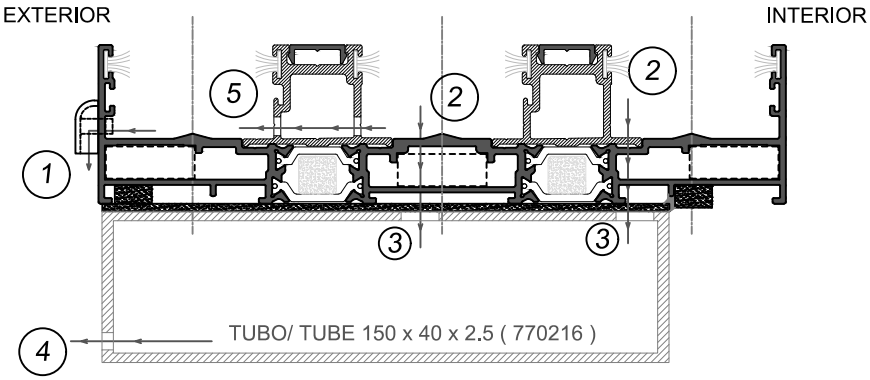
# MECANIZADO SALIDA DE AGUAS MARCO TRICARRIL

Solución de drenaje recomendada para zonas expuestas

WEEP HOLE MACHINING OF THREE RAIL FRAME

Recommended drainage solution for exposed area

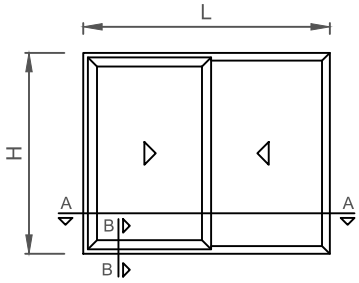
SECCIÓN B-B
SECTION B-B



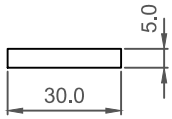

Nota importante:
El tubular exterior del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia el mismo.
Separa el tubo del marco mediante cinta de neopreno de 3 mm.

Important note:
The spacing for the cleats must be sealed in all 3 sections with silicone before insertion to avoid water leaking through the mitre joint.
Separate the tube frome the frame using 3 mm seal strip.

- Sobre los rasgados del TIPO 1, se situarán las tapas de salidas de agua con deflector ( ref. 920100 ).
Pueden situarse también sin el deflector.
- Sobre los taladros TIPO 2, disponer de desagües carril inferior ( ref. 912060 ).
- The covers for the weep holes with deflector( ref. 920100 ) shall be placed over TYPE 1 slantings.
Pueden situarse también sin el deflector.
They can also be fixed without deflector.
- Dispose inferior rail drains ( ref. 912060 )with drills TYPE 2.

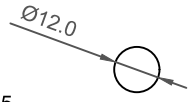



**1** Coliso de 30x5 mm. SALIDA DIRECTA
Groove hole of 30x5 mm. STRAIGHT EXIT.
A REALIZAR EN TROQUEL / TO DO WITH PUNCH TOOL.




Horizontal inferior: Situar a 65 mm de los extremos, y luego cada 400 mm.
Bottom horizontal edge. Fix at 65 mm of the edges, and then every 400mm.

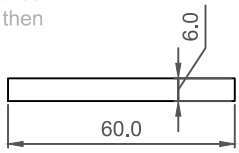
**2** Taladro de Ø 12 mm. PASO A TUBULAR
Drill of Ø 12 mm. TUBING
A REALIZAR A MANO/ TO BE DONE MANUALLY.



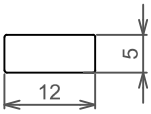

Horizontal inferior: Solo se realizan bajo la hoja interior. Situar a 65 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo. Disponer de desagües carril inferior ( ref. 912060).

Bottom Horizontal edge: Only done under the interior sash. Fix at 65 mm of the edge and at 65mm at the crossing of the sashes and then every 400mm. Dispose inferior rail drains ( ref. 912060 ).

**3** Coliso de 60x6 mm. SALIDA TUBULAR
Grove hole of 60x6 mm. TUBULAR EXIT
A REALIZAR A MANO/ TO BE DONE MANUALLY.



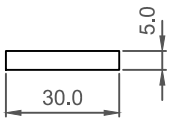

Horizontal inferior: A realizar en el tabique inferior de marco y solo bajo la hoja interior. Situar en el punto medio entre los tipo 2. Posicionar a la izquierda del talón de marco, como se observa en la figura superior.
Repetir estos mecanizados en el tubo canaleta (perfil 812040).
Bottom horizontal edge: To be done in the bottom partition wall of the frame and only under the interior sash. Place in the middle point between type 2. Position at the left of the frame, as seen in the figure above
Repeat these machinings in the gutter tube (profile 812040).




**5** Coliso de 12x5 mm.
Groove hole of 12x5 mm.
A REALIZAR EN TROQUEL/
TO BE DONE WITH PUNCH TOOL

Horizontal inferior: Posición coincidente con el tipo 1.
Bottom horizontal edge: Position coinciding with type 1.

**4** Coliso de 30x5 mm. EVACUACION
Groove hole of 30x5 mm. EVACUATION
A REALIZAR A MANO/ TO BE DONE MANUALLY.



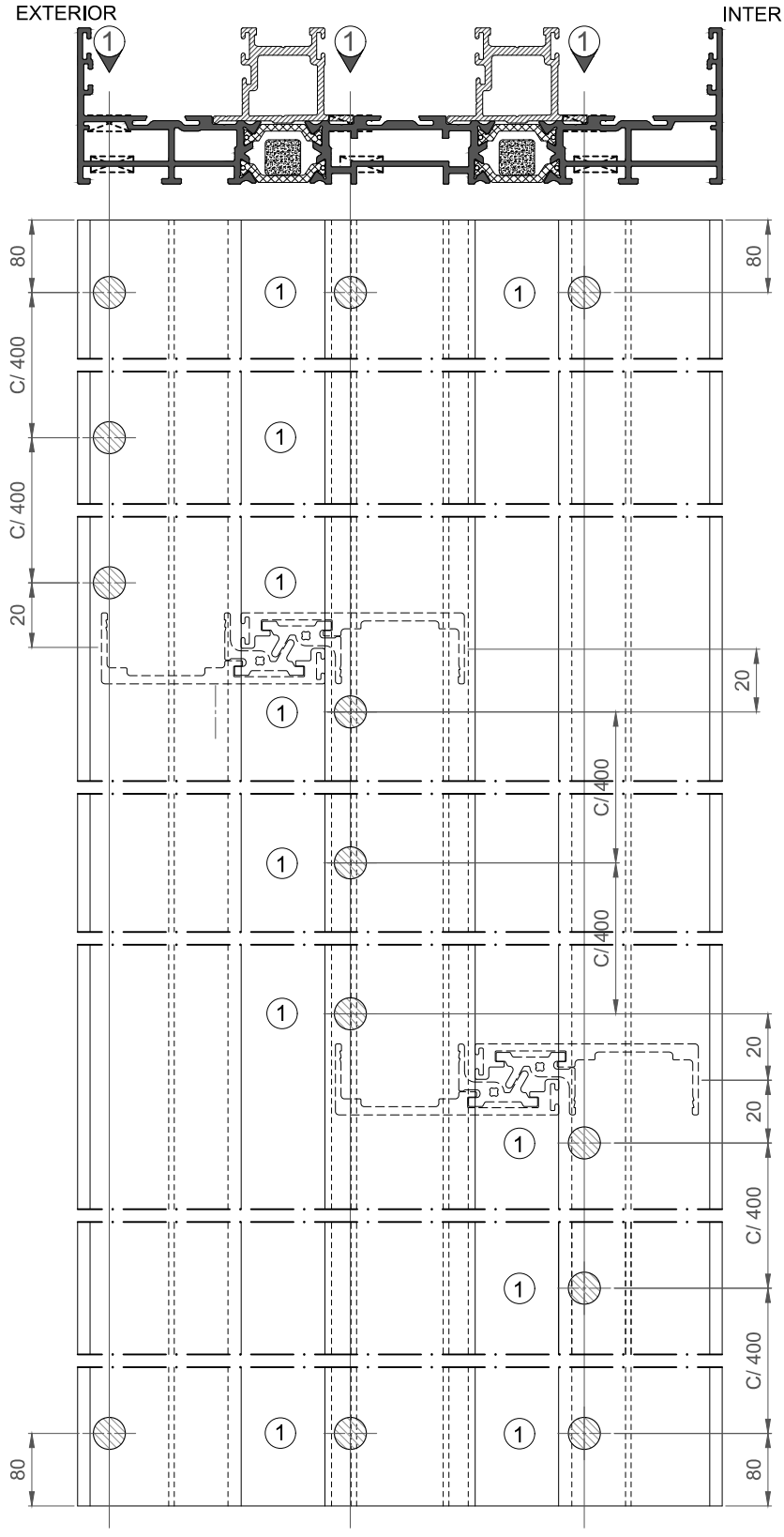

Horizontal inferior: Solo se realiza bajo la hoja exterior. Situar a 65 mm del extremo y a 65 mm del cruce de hojas, y luego cada 400 mm como máximo.
Bottom horizontal edge: Only done under the exterior sash. Fix at 65 mm of the edge and at 65 mm of where the sashes cross, and then every 400mm.

## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

Solución de drenaje recomendada para zonas expuestas

## DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

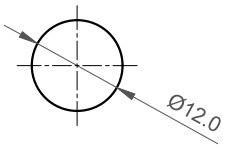
Drainage solution recommended for exposed areas



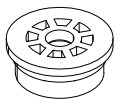

1 Salida de aguas hacia cámaras, taladro de Ø12 mm.
Situar a 80 mm de los extremos, otro a L / 2 y cada 400 mm.

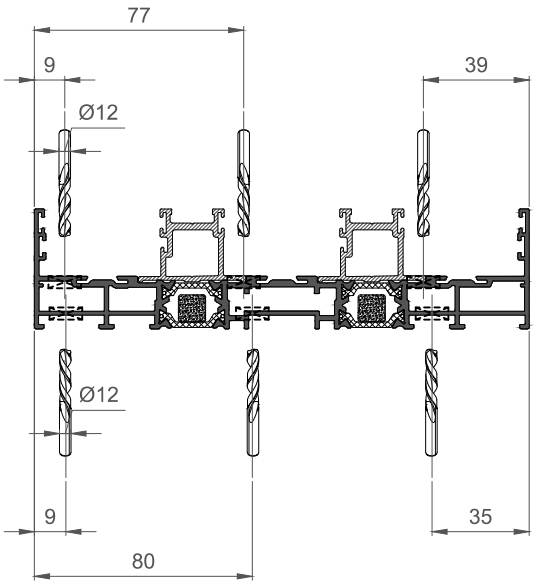
Water exit to chambers Ø12 mm drill.
Position 80 mm to the ends, another L / 2 and every 400 mm.

REALIZAR A MANO
TO BE DONE MANUALLY




Disponer de desagües carril inferior ( ref. 912060 ).
Dispose inferior rail drains ( ref. 912060 ).






Nota muy importante:
Los tubulares del marco en la unión a inglete, en la parte inferior y en ambos extremos, deberá ser sellado convenientemente por delante de las escuadras con el fin de evitar cualquier filtrado de agua hacia los mismos.

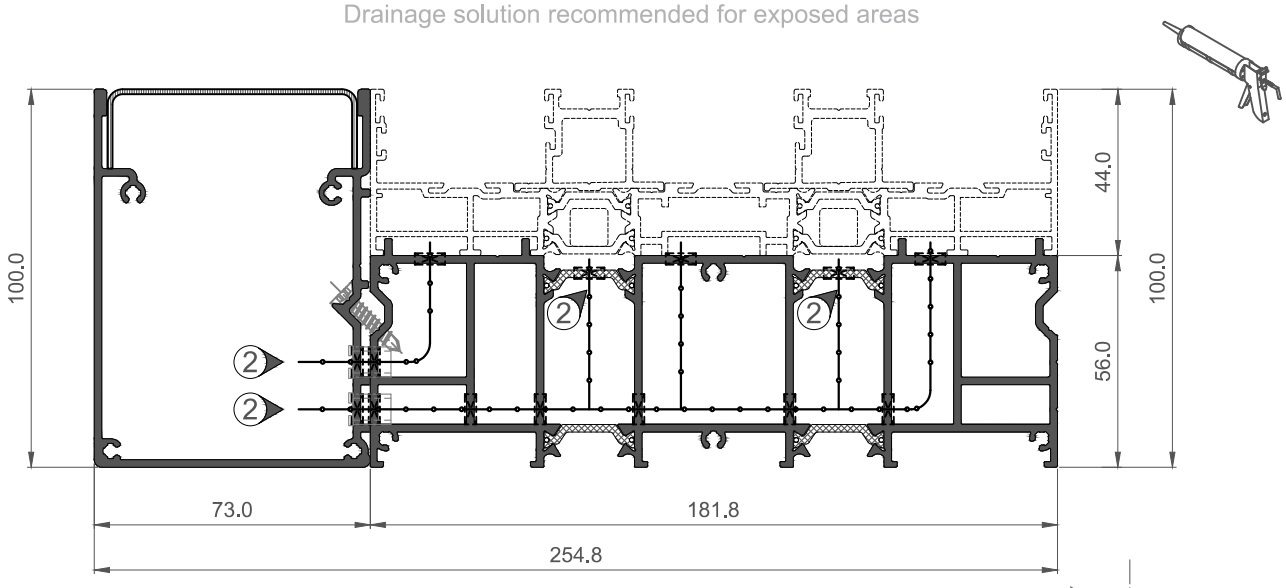
Important note:
Chambers of the frame should be correctly sealed in the mitred joint,in front of the cleats, in the bottom part as well as both ends, in order to avoid water infiltration.

## SALIDA DE AGUAS EN MARCOS - SISTEMA CON CANALETA DE RECOGIDA. MARCO EMBUTIDO

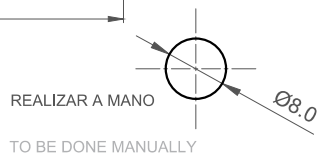
Solución de drenaje recomendada para zonas expuestas

DRAINAGE IN FRAME - SYSTEM WITH PICKUP DUCT. EMBEDDED FRAME

Drainage solution recommended for exposed areas




(2) Salida de aguas hacia canaleta, taladro de Ø8 mm.
Horizontal inferior: Situar a 120 mm de los extremos, otro a L / 2 y cada 500 mm.
Water exit to gutter Ø8 mm drill.
Bottom horizontal: Position 120 mm to the ends, another L / 2 and every 500 mm.

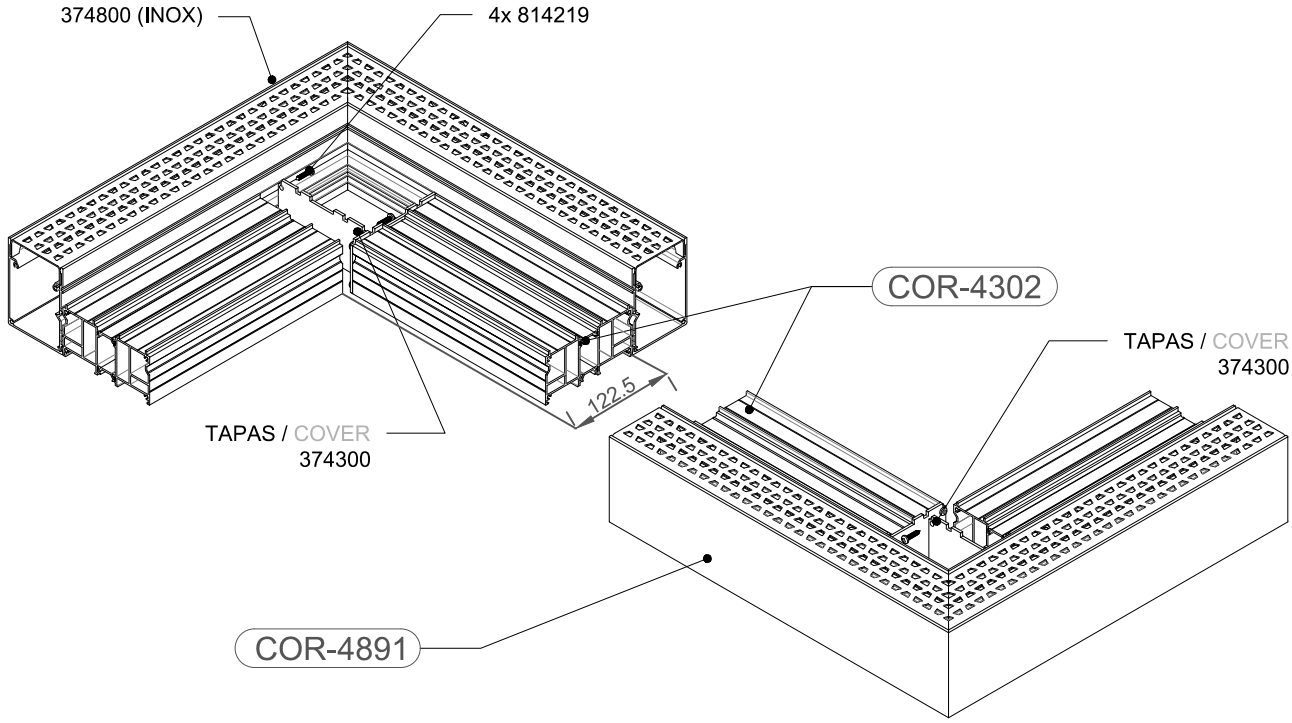




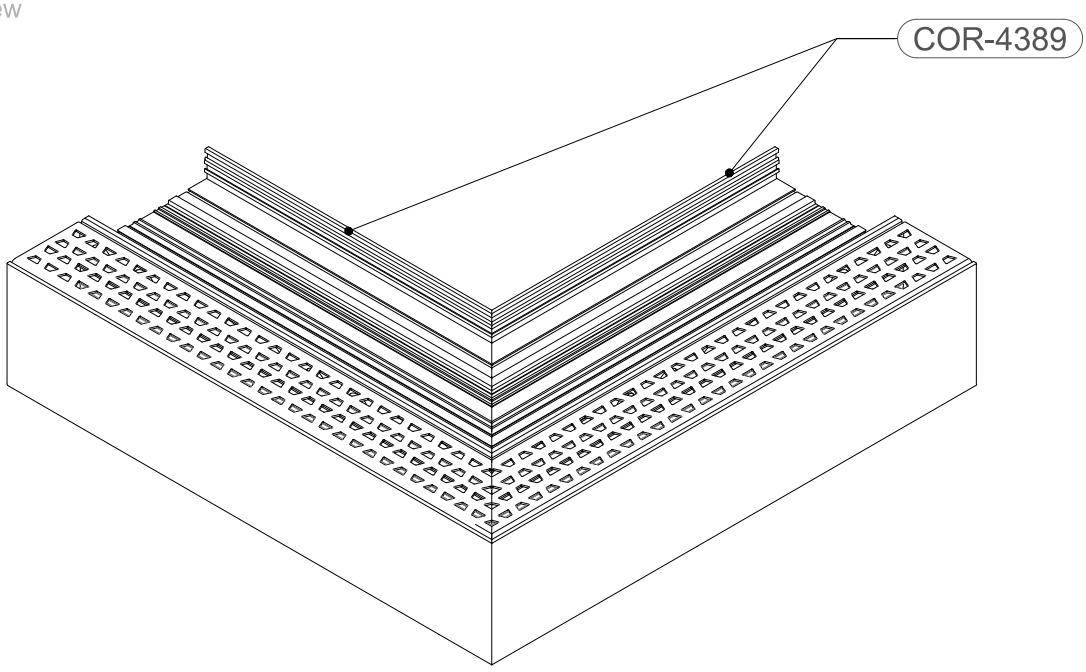

Tubo de drenaje ref. 310100
Drainage tube ref. 310100

## MONTAJE DE TAPAS CANALETA COR-4302 Y COR-4304 EN ESQUINERO
## PICKUP DUCT COVER ASSEMBLY COR-4302 AND COR-4304 IN CORNER POST

Vista de montaje
Assembly view




Vista finalizado
Finished view



# 10. MECANIZADOS
# 10. MACHINING

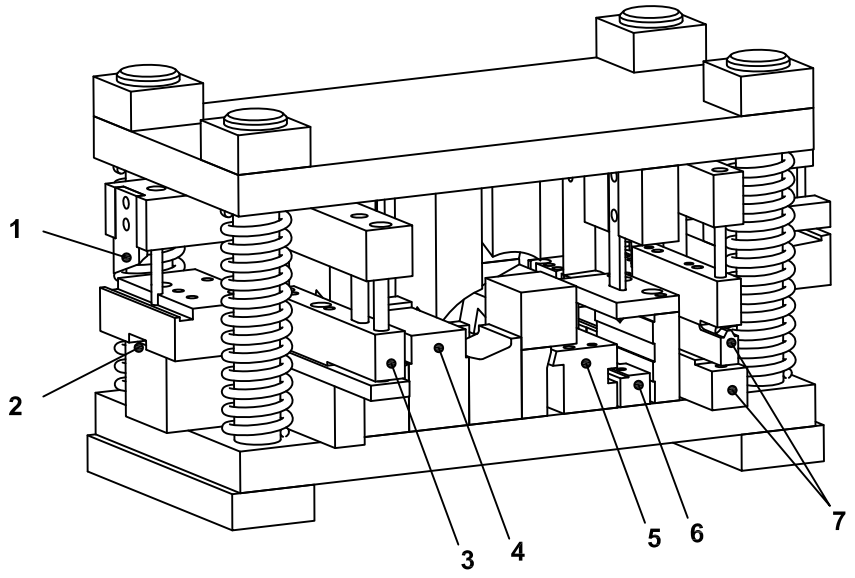
IMPORTANTE

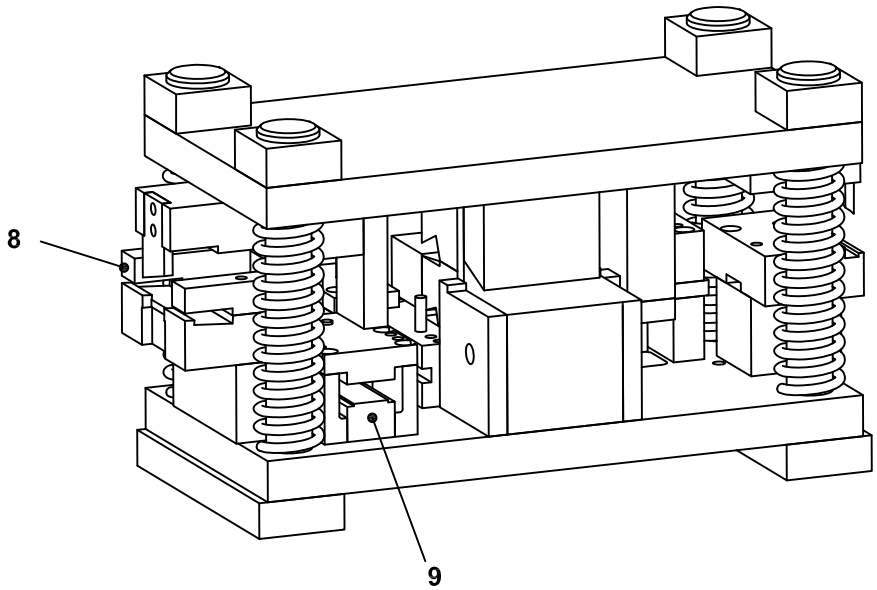
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| | |
|---|---|
| 304398 | TROQUEL |
| 304398 | PUNCH TOOL |
| 304399 | TROQUEL CON PULMÓN NEUMÁTICO |
| 304399 | PUNCH TOOL WITH PNEUMATIC PLENUM CHAMBER |



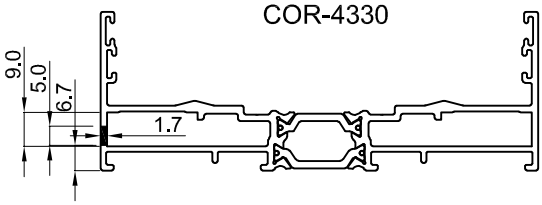




Nota: Para el mecanizado de la hoja Cor-4323 es necesario utilizar el troquel 304398/99 posterior a Septiembre 2016
Note: For the machining of the sash Cor-4323 it is necessary to use the punch tool 304398/99 after September 2016

## OPERACION 1

Mecanizado de desagües indirectos:
Coliso de 30x5mm
Marco perimetral

COR-4330

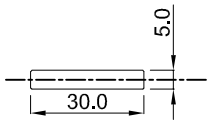



## OPERATION 1

Machining of indirect drainage:
Groove hole of 30x5mm
Perimeter frame

NOTA:
- A REALIZAR EN CUALQUIER PUNTO DE LA LONGITUD DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

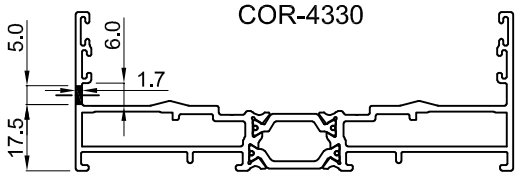
NOTE:
- TO BE DONE AT ANY POINT OF THE FRAME
- PROFILE CUTTING AT MITRE (45º).




## OPERACION 8

Mecanizado de desagües directos:
Coliso de 30x5mm
Marco perimetral

COR-4330

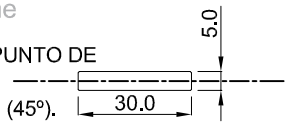



## OPERACION 8

Machining of direct drainage:
Groove hole of 30x5mm
Perimeter frame

NOTA:
- A REALIZAR EN CUALQUIER PUNTO DE LA LONGITUD DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

NOTE:
- CAN BE DONE AT ANY POINT OF THE FRAME
- PROFILE CUTTING AT MITRE (45º).

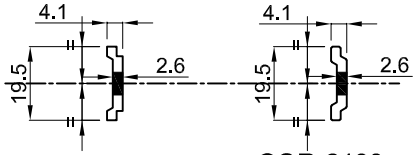



NOTA: Introducir el perfil de frente sobre sufridera y asentarlo bien.

NOTE: Introduce the profile in front on the lip clamp and settle.

## OPERACION 2

Mecanizado de pletina transmisión herraje del cierre multipunto.

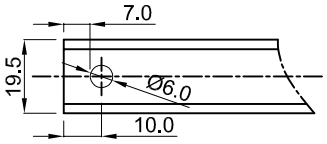



COR-2030

COR-2130
Poliamida
Polyamide

## OPERATION 2

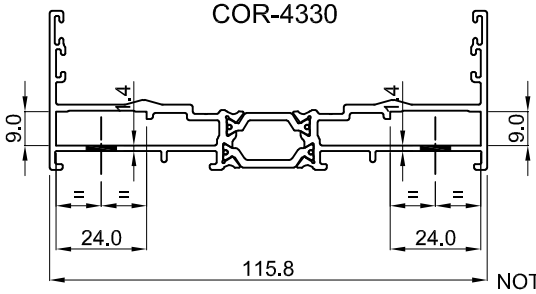
Machining of transmission plate multilock hardware




## OPERACION 3

Mecanizado de escuadras:
Marco perimetral

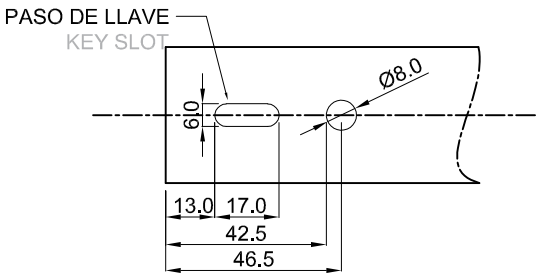
COR-4330




NOTA:
- A REALIZAR POR AMBOS EXTREMOS DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

## OPERACION 3

Machining of squares:
Perimeter frame

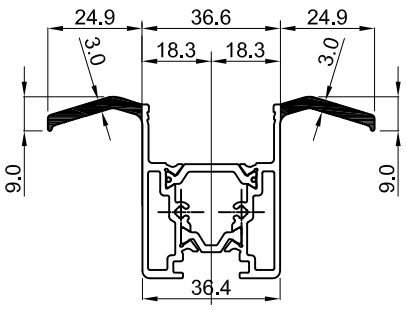



NOTE:
- MUST BE DONE AT BOTH ENDS OF THE PROFILE
- PROFILE CUTTING AT MITRE (45º).

## OPERACION 4

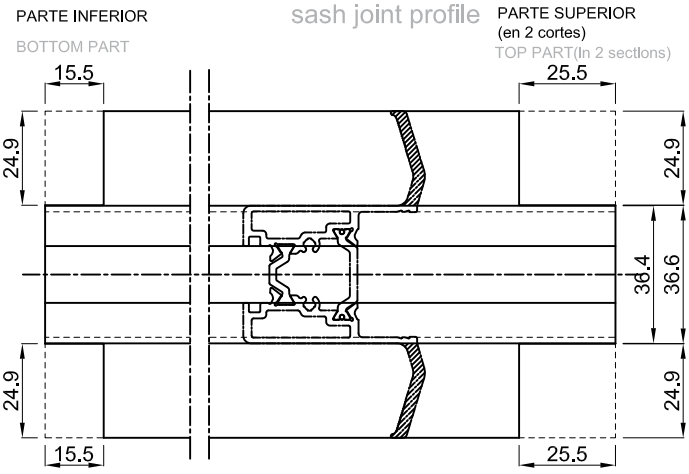
Mecanizado corte del asa de hoja por encuentro con hojas superior e inferior: hoja lateral.

COR-4320




## OPERACION 4

Machining handle cutting for top and bottom sash joint profile



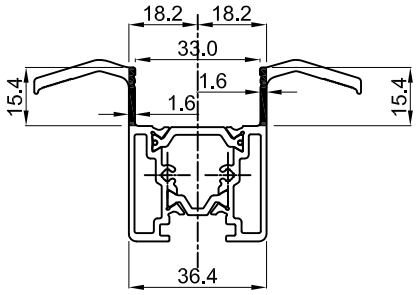

NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE INBOTH PROFILE ENDS.
- STRAIGHT PROFILE CUT (90º).

## OPERACION 5

Mecanizado corte de aletas en hoja por encuentro con hojas superior e inferior: hoja lateral.
NOTA: Realizar después de la Operación 4

COR-4320

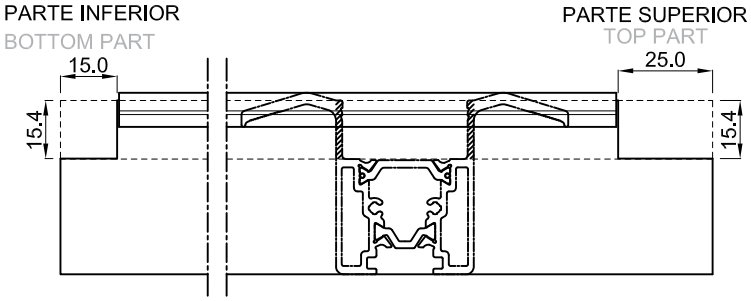



NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE IN BOTH ENDS OF PROFILE.
- STRAIGHT PROFILE CUT (90º).

## OPERATION 5

Machining in fin cut for top and bottom sash joint profile: lateral sash
NOTE: Should be done after Operation 4



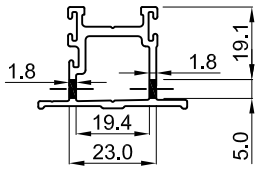

NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- REALIZAR POSTERIOR AL MECANIZADO TIPO Nº6.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE IN BOTHE ENDS OF PROFILE.
- SHOULD BE DONE AFTER MACHINING OF TYPE Nº6.
- STRAIGHT PROFILE CUT (90º).

## OPERACION 6

Mecanizado de desagües directos: Colisos de 12x5mm.
Aislante marco perimetral

COR-4331
perfil PVCr

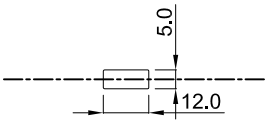


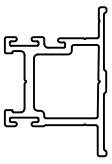

NOTA:
- PERFIL DE PVC RÍGIDO TEFANYL Sh80D.
- A REALIZAR EN CUALQUIER PUNTO DE LA LONGITUD DEL PERFIL.
- CORTE DE PERFIL A INGLETE (45º).

NOTE:
- PVC RIGID PROFILE TEFANYL Sh80D.
- CAN BE DONE AT ANY POINT OF THE PROFILE.
- PROFILE CUT AT MITRE (45º).

## OPERATION 6

Machining of direct drainage: Groove hole of 12x5mm.
Perimeter frame sealing



NOTA:
- Introducir el perfil siempre guiado en esta postura.

NOTE:
- Always introduce the profile in this position

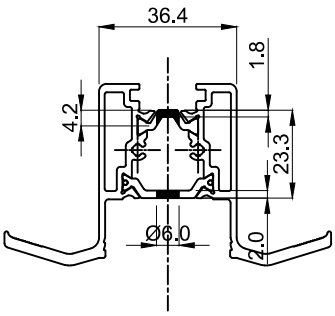
OPERACION 7

Mecanizado para unión hojas laterales con hoja inferior/superior: hojas laterales y centrales.

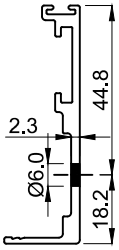
OPERATION 7

Machining for joint profile of lateral sashes with top/bottom sash: lateral and central sashes.

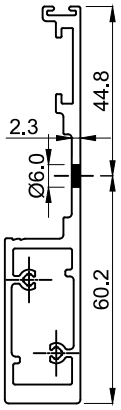
COR-4320



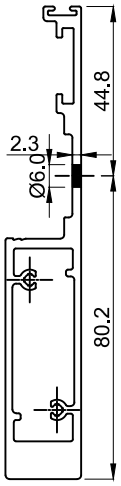

COR-4326

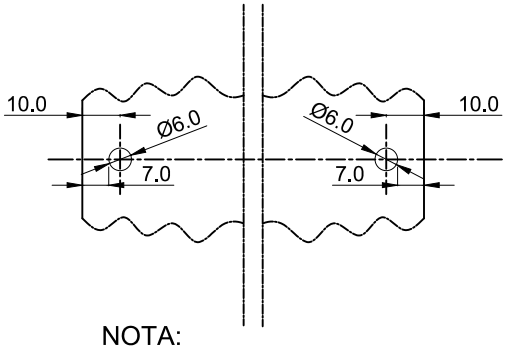



COR-4327




COR-4328




NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

NOTE:
- MUST BE DONE AT BOTH ENDS OF PROFILE
- STRAIGHT PROFILE CUT (90º).

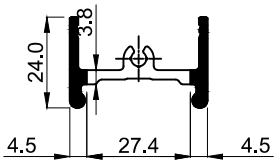
OPERACION 9

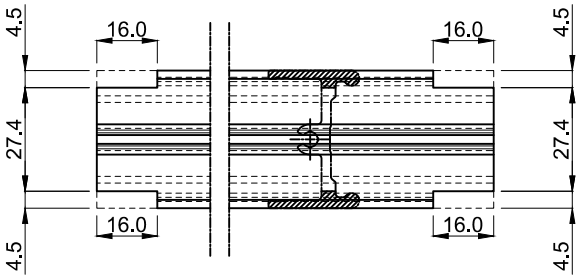
Mecanizado corte de laterales de hoja por el encuentro en laterales: hoja de ruedas inferior y superior.

OPERATION 9

Machining of lateral sash cut for lateral joint profile: top and bottom bearing profile.

COR-4324
perfil PVCr




NOTA:
- A REALIZAR EN LAS 2 CABEZAS DEL PERFIL.
- CORTE DE PERFIL RECTO (90º).

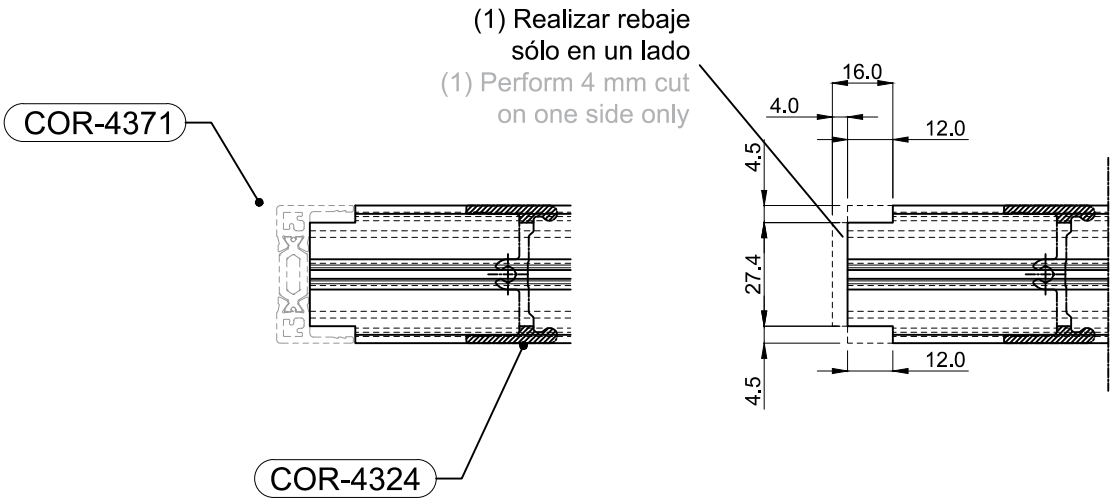
NOTE:
- MUST BE DONE AT BOTHE ENDS OF PROFILE.
- STAIGHT PROFILE CUT (90º).

Cuando se encuentra el perfil Cor-4324 con el Cor-4371 hay que realizar un rebaje a mano de 4 mm después de mecanizar el perfil Cor-4324.

When the Cor-4324 profile meets the Cor-4371, a 4 mm manual cut must be made after machining the Cor-4324 profile.

(1) Realizar rebaje sólo en un lado

(1) Perform 4 mm cut on one side only



Normas de uso y seguridad:

- Las prensas en donde se acoplen los troqueles deberán cumplir con la normativa CE, vigente relativo a la seguridad en máquinas herramientas.
- La colocación y sujeción de la matriz será de forma rígida y segura, siendo aconsejable su fijación con bridas a la bancada de trabajo. Se dispondrá de espacio suficiente para el manejo de los perfiles a mecanizar y una iluminación adecuada.
- Durante la utilización del troquel, es obligatorio el empleo de guantes protectores. Se sujetarán los perfiles a mecanizar con las manos siempre alejadas de la zona de trabajo del troquel.
- En las labores de colocación, mantenimiento y/o limpieza del troquel, es obligatoria la desconexión de la fuente de energía que pueda producir un accionamiento imprevisto del mismo.
- La presión de aire comprimido mínima para trabajar con el troquel será de 6 kg/cm².

Normas de mantenimiento:

- El troquel se deberá lubricar convenientemente antes de trabajar con él mediante el uso de un spray de aceite para herramienta de corte ligero, en vías de un buen funcionamiento del mismo y de una buena colocación de los perfiles a mecanizar.
- Deberán eliminarse previamente del troquel cualquier retal o viruta de aluminio y/o plásticos producto de trabajos anteriores.
- **En cada operación de troquelado, deberá asegurarse que la viruta procedente de la operación de troquelado, no quede atascada en ninguna parte del troquel. De ser así, es muy posible que esto cause daños y roturas de partes del troquel, en posteriores operaciones.**
- Comprobar el estado de afilado de los distintos elementos cortantes.
- Mantener alejado el troquel de ambientes húmedos o agresivos, que puedan deteriorar los componentes de la misma. En períodos largos de inactividad se recomienda pulverizar el troquel con algún aceite o producto antioxidante.

Rules of use and security:

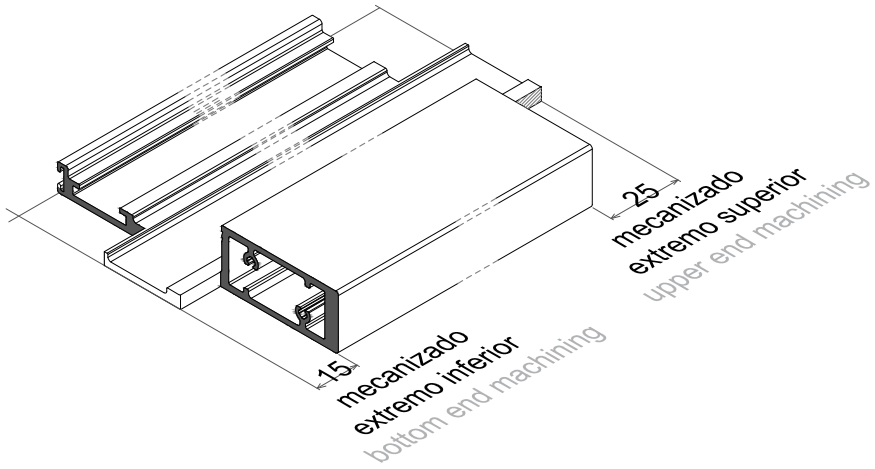
-The presss where the tool is connected must be in accordance with CE regulations.
-The tool needs to be installed in a safe way, it is recommended to fix to a workbench with guide plates.There must be enough space and light to handle the profile to be operated on.
-While using the tool, it is mandatory to use protection gloves. The profiles must be held away from the tool while in use.
-While installing, maintaining and/or cleaning the tool, it is necessary to unplug the tool from the air line.
-The minimum compressed air pressure to work with the tool will be de 6 kg/cm².

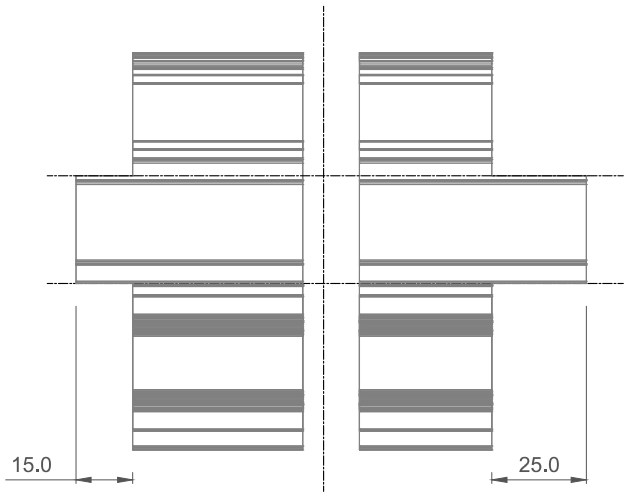
Rules of maintenance:

- The die must be lubricated with a tool oil spray before use.
- All remnants of aluminum and/or plastic must be removed before using the tool.
- **Before every use please ensure that all remnants from previous work has been removed, as this could cause damage in certain operations.**
- Keep the tool away from humid or harsh environments which may deteriorate its components. In long periods of inactivity it is advisable to spray the tool with oil or an antioxidant product.

# JUEGO DE FRESAS REF.: 304390

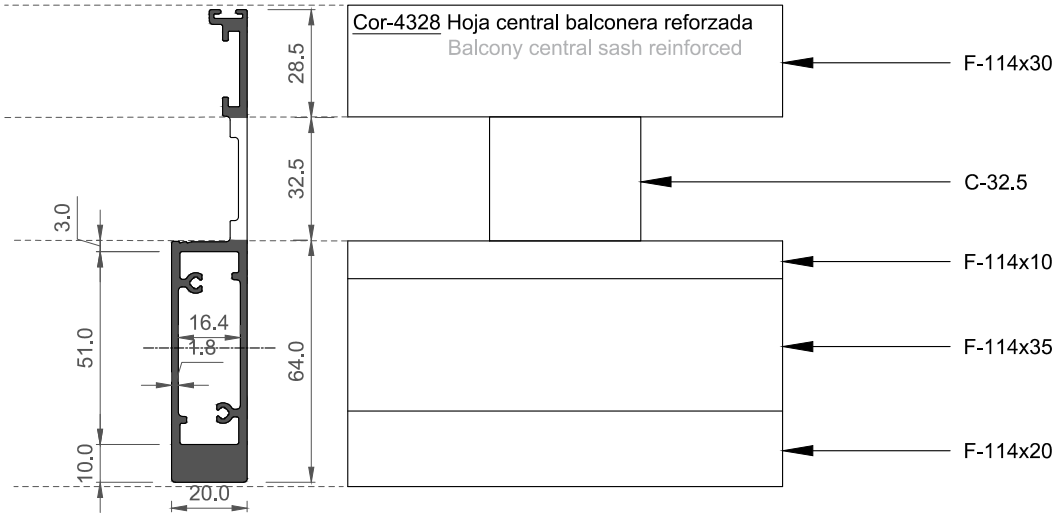
## SET OF MILLERS REF.: 304390



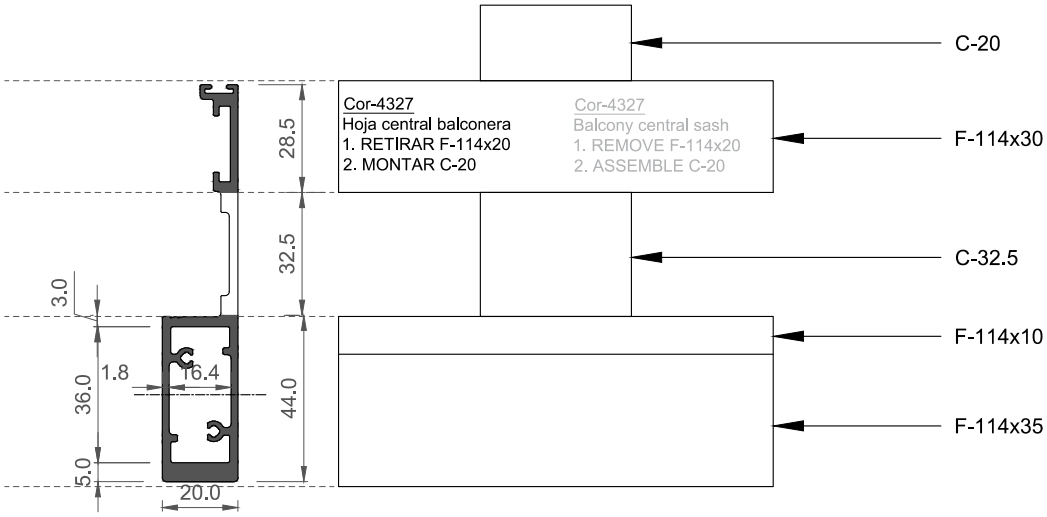



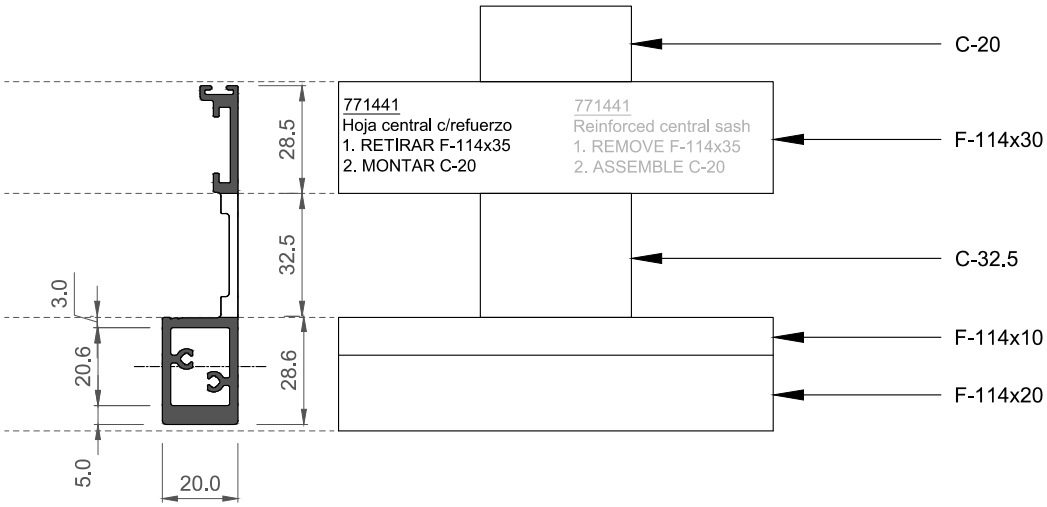

mecanizado de perfil
extremo inferior
bottom end profile
machining

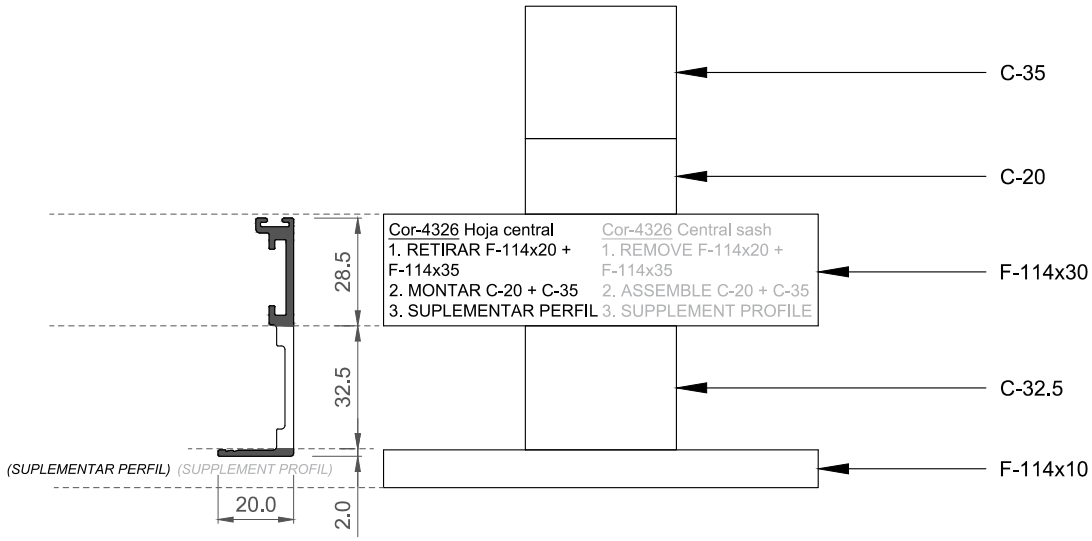
mecanizado de perfil
extremo superior
upper end profile
machining



# JUEGO DE FRESAS REF.: 304390
## SET OF MILLERS REF.: 304390

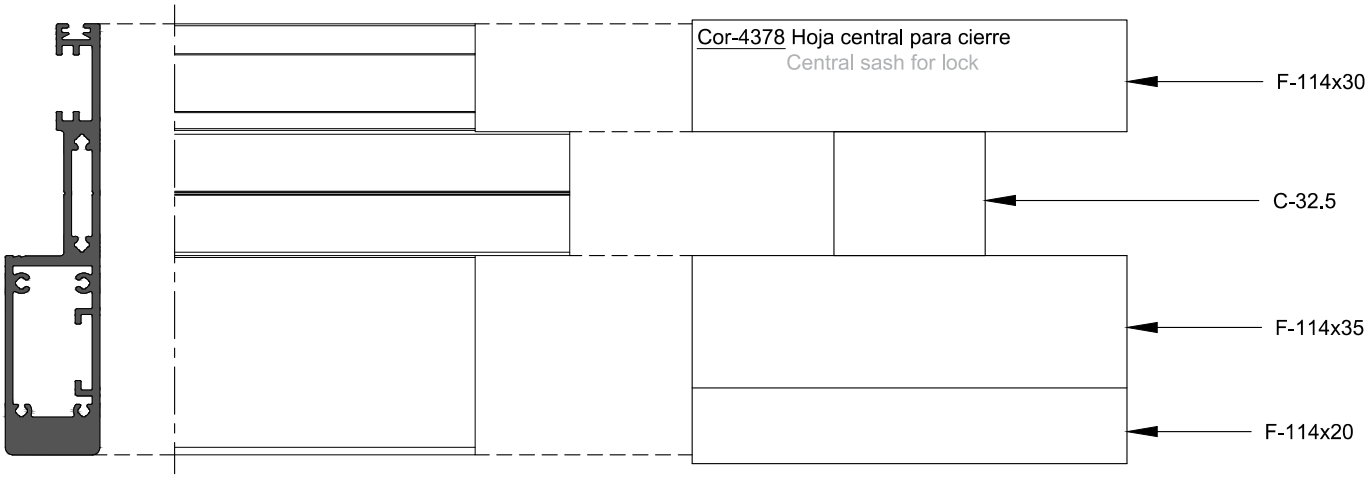


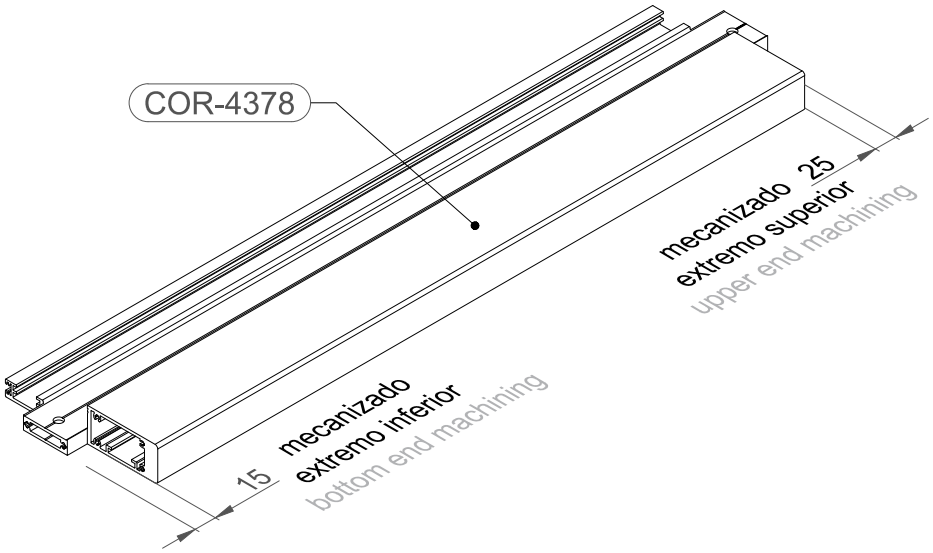



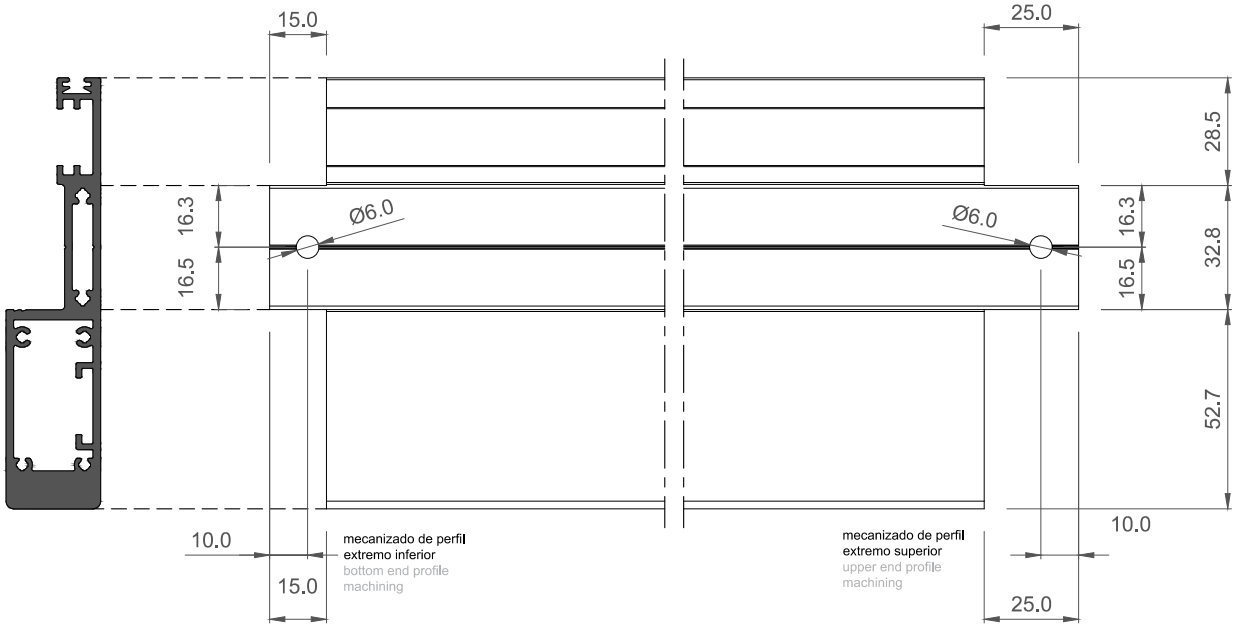



## MECANIZADO HOJA COR-4378
COR-4378 MACHINNING

## JUEGO DE FRESAS REF.: 304390
SET OF MILLERS REF.: 304390

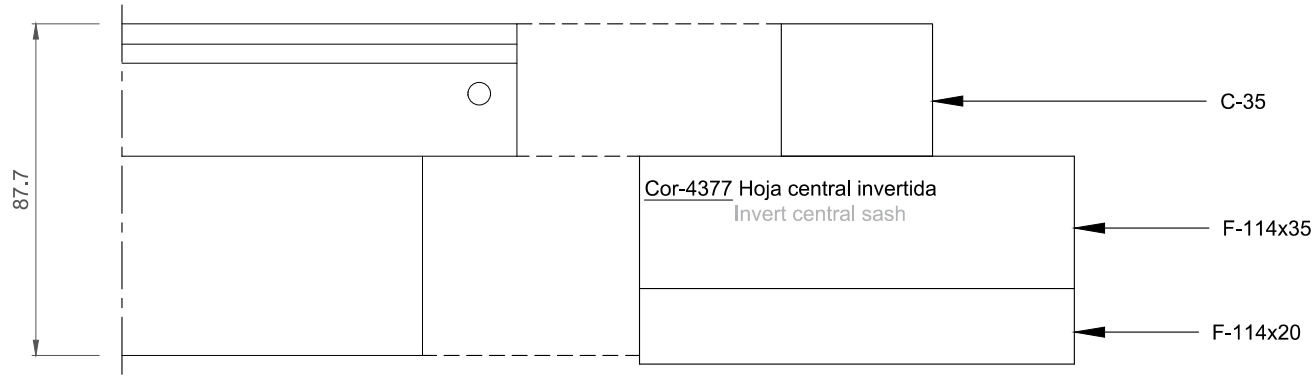


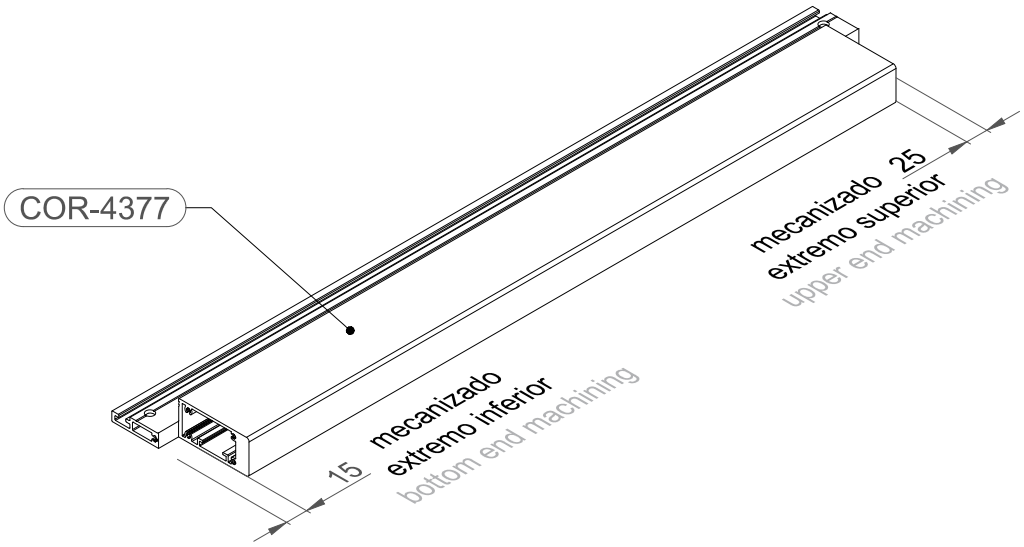



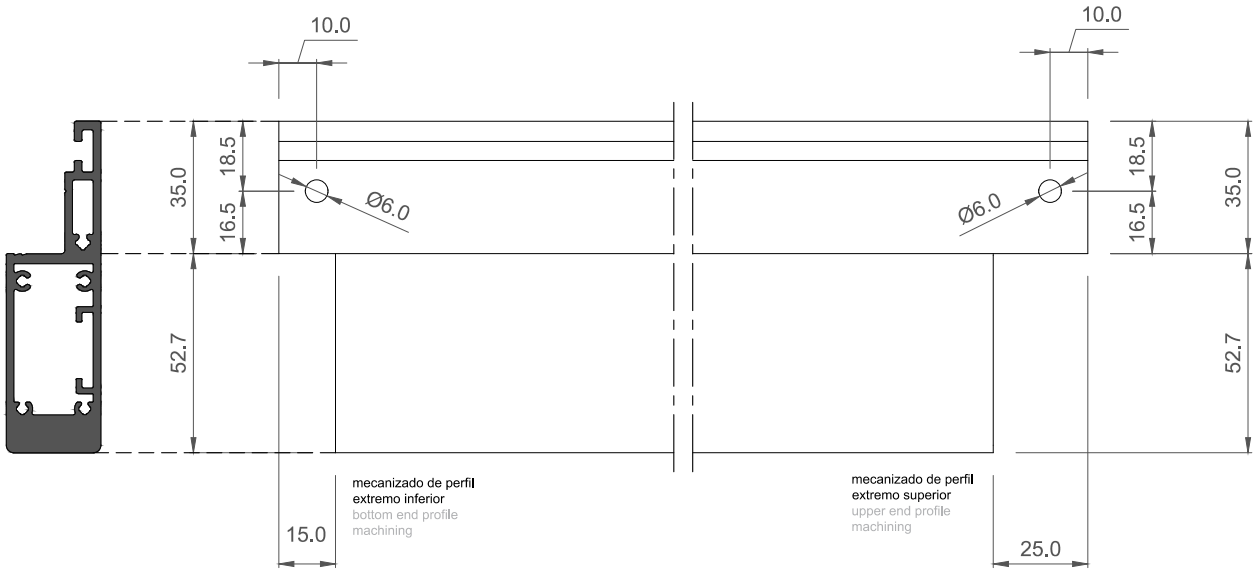



## MECANIZADO HOJA COR-4377
COR-4377 MACHINNING

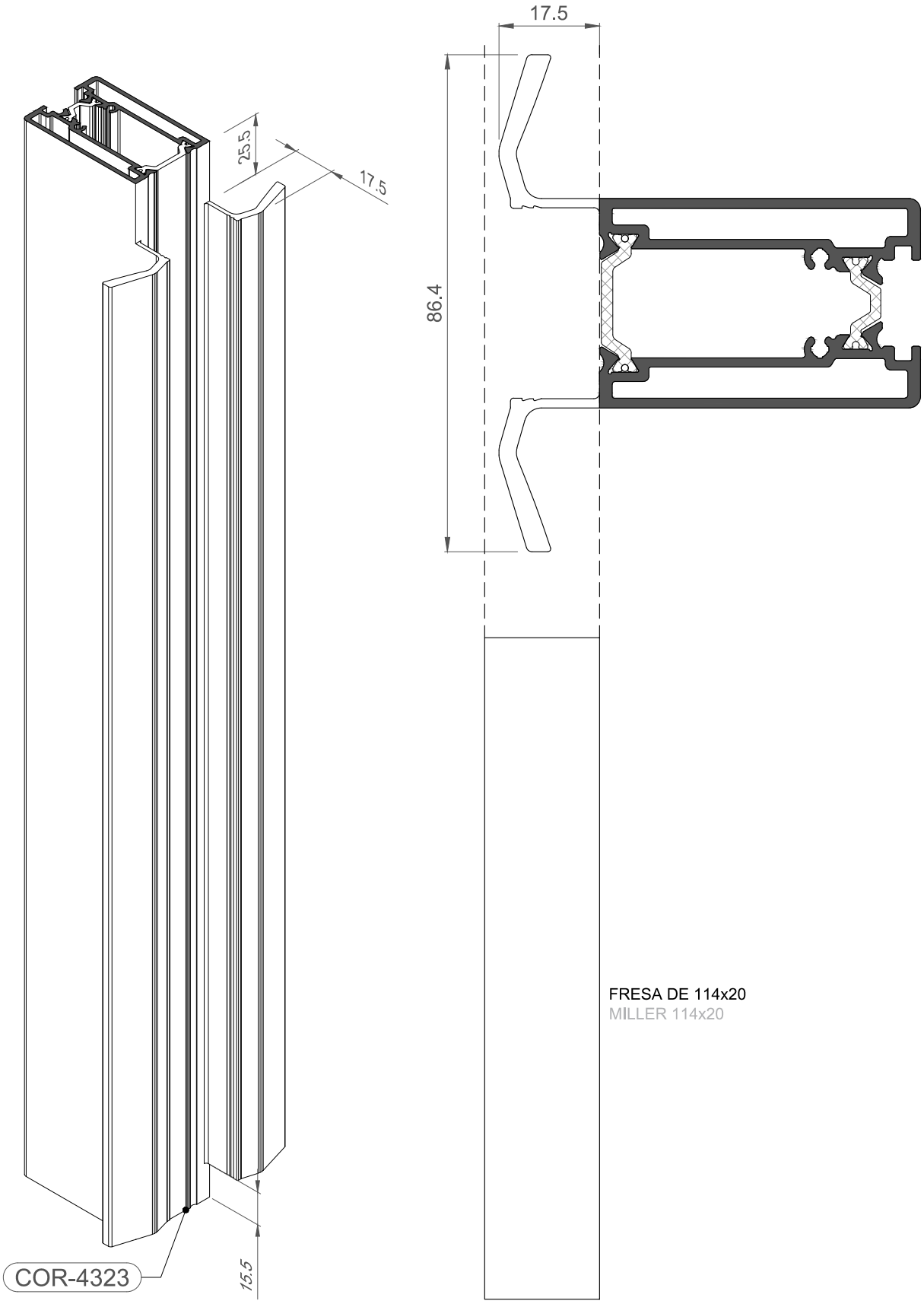
## JUEGO DE FRESAS REF.: 304390
SET OF MILLERS REF.: 304390



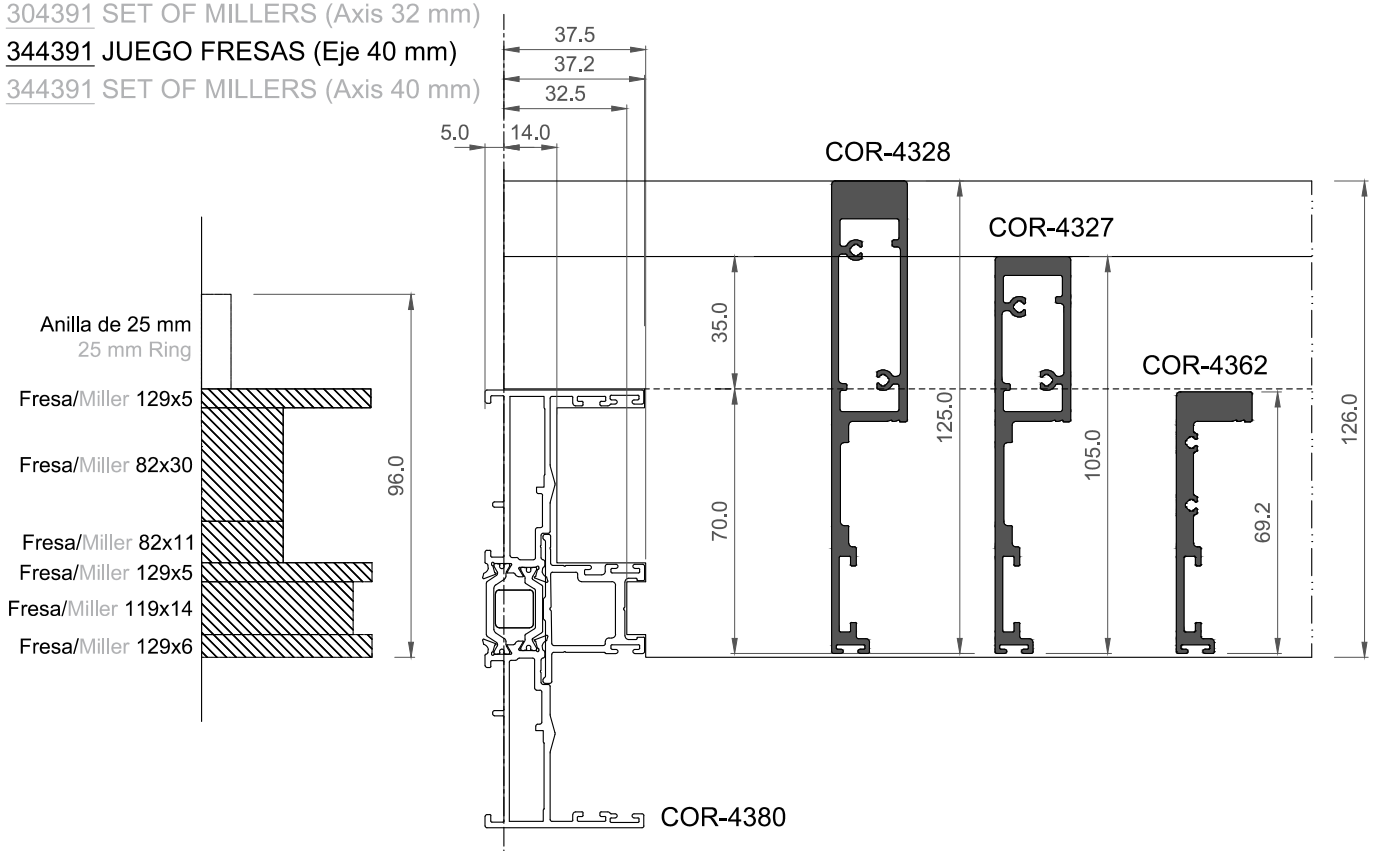
JUEGO DE FRESAS/SET OF MILLERS REF.: 304390 (Eje/Axis 32 mm) / 344390 (Eje/Axis 40 mm)



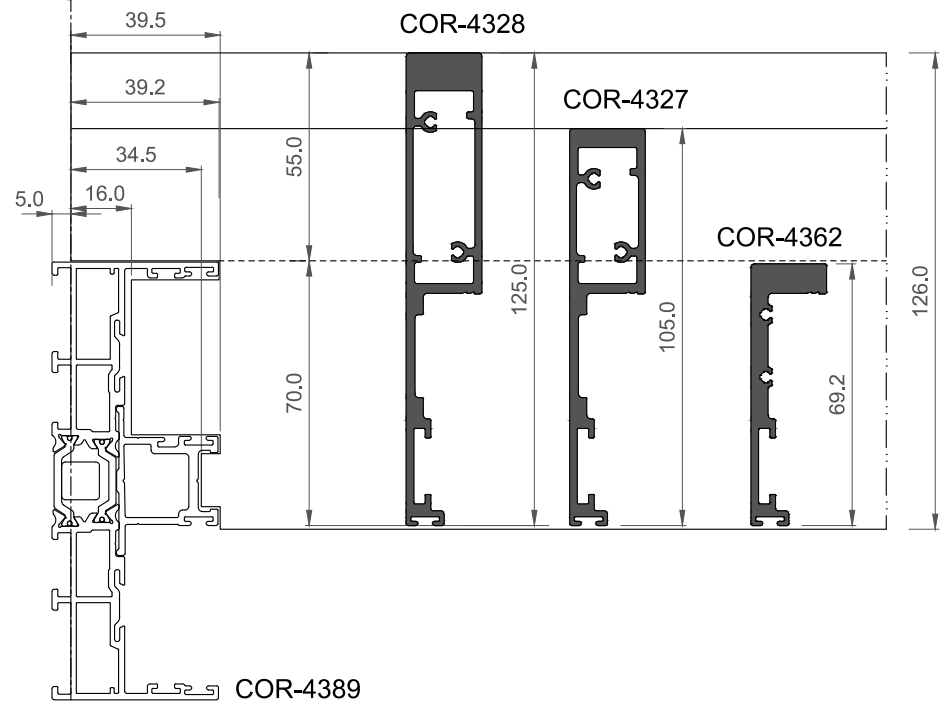

FRESA DE 114x20
MILLER 114x20

## RETESTADO DEL PERFIL COR-4328, COR-4327 y COR-4362 CONTRA EL MARCO COR4380 Y COR-4389
CROSS-CUT OF PROFILE COR-4328, COR-4327 y COR-4362 AGAINST FRAME COR4380 AND COR-4389

304391 JUEGO FRESAS (Eje 32 mm)
304391 SET OF MILLERS (Axis 32 mm)
344391 JUEGO FRESAS (Eje 40 mm)
344391 SET OF MILLERS (Axis 40 mm)

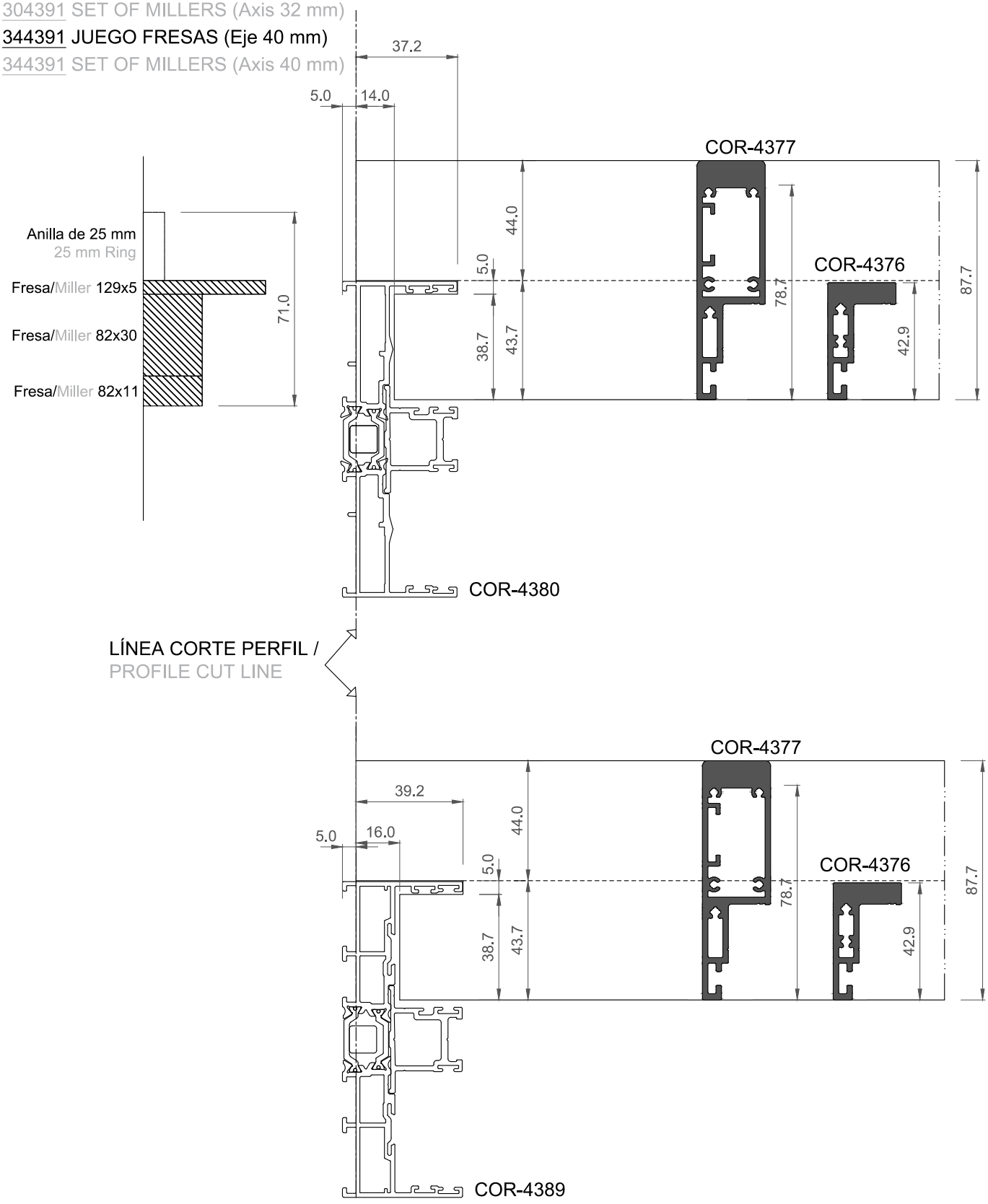



LÍNEA CORTE PERFIL /
PROFILE CUT LINE



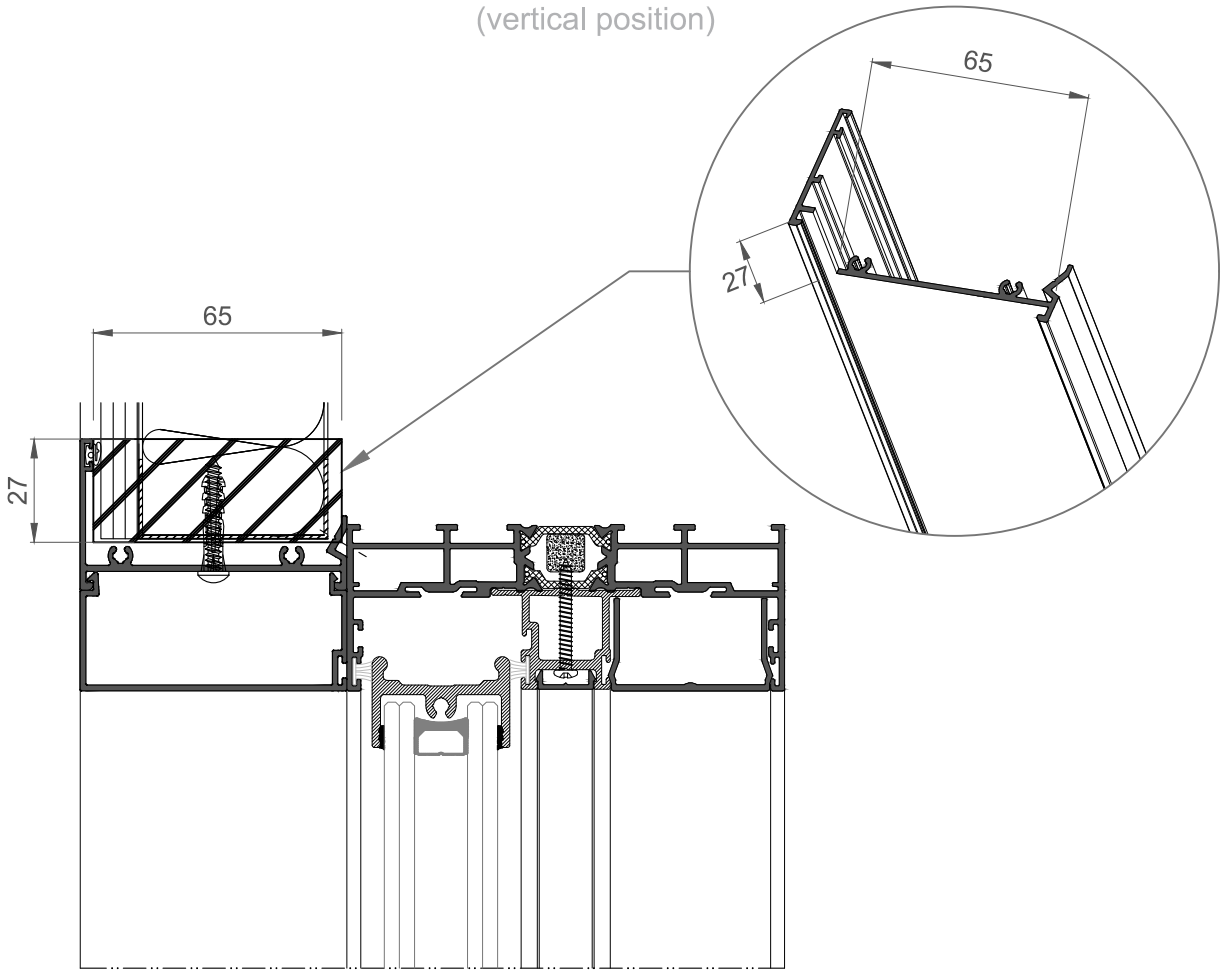
## RETESTADO DEL PERFIL COR-4377 y COR-4376 CONTRA EL MARCO COR4380 Y COR-4389
CROSS-CUT OF PROFILE COR-4377 y COR-4376 AGAINST FRAME COR4380 AND COR-4389

304391 JUEGO FRESAS (Eje 32 mm)
304391 SET OF MILLERS (Axis 32 mm)
344391 JUEGO FRESAS (Eje 40 mm)
344391 SET OF MILLERS (Axis 40 mm)



## MECANIZADO GALANDAGE COR-4283
(en posición vertical)

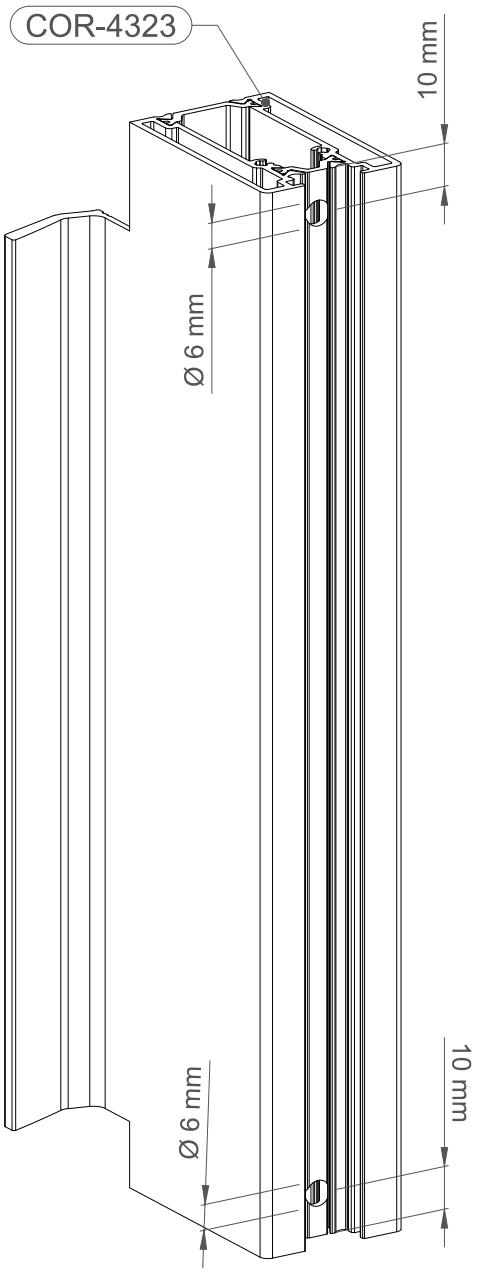
## GALANDAGE MACHINING COR-4283
(vertical position)

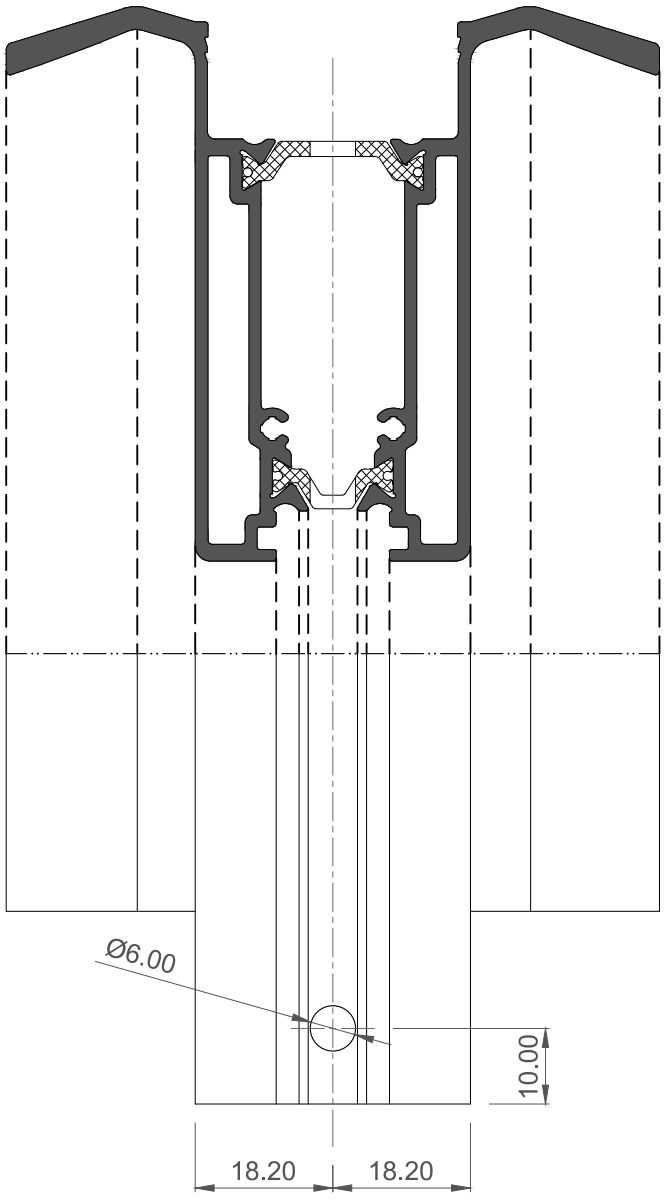



E = 1:2

# MECANIZADO HOJA LATERAL BALCONERA COR-4323

## MACHINING BALCONY LATERAL SASH COR-4323



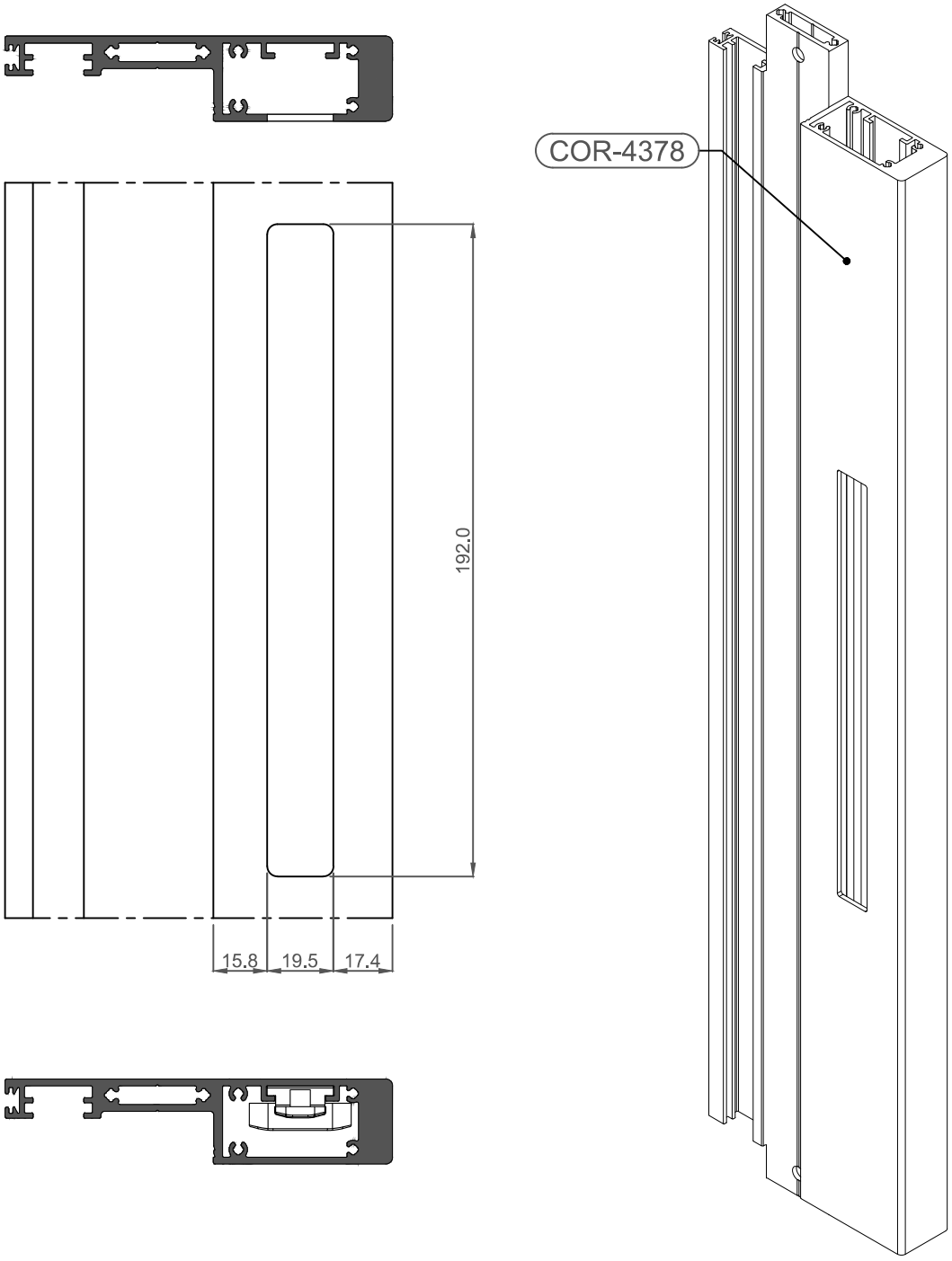




TALADRO A REALIZAR EN LAS DOS CABEZAS DEL PERFIL

DRILL AT BOTH ENDS OF THE PROFILE

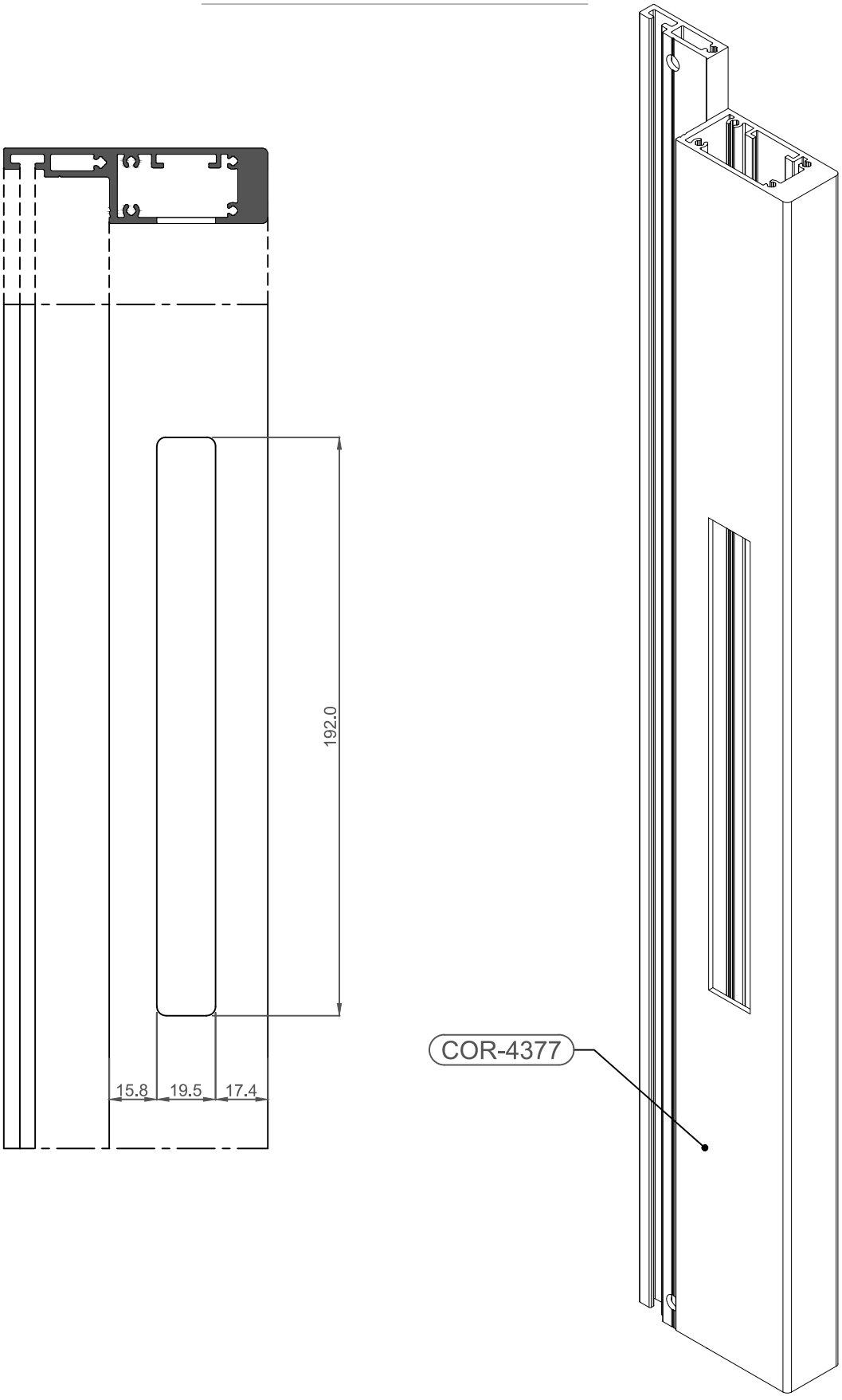
## DETALLE DE MECANIZADO PARA COR-4378

## COR-4378 MACHINNING DETAIL



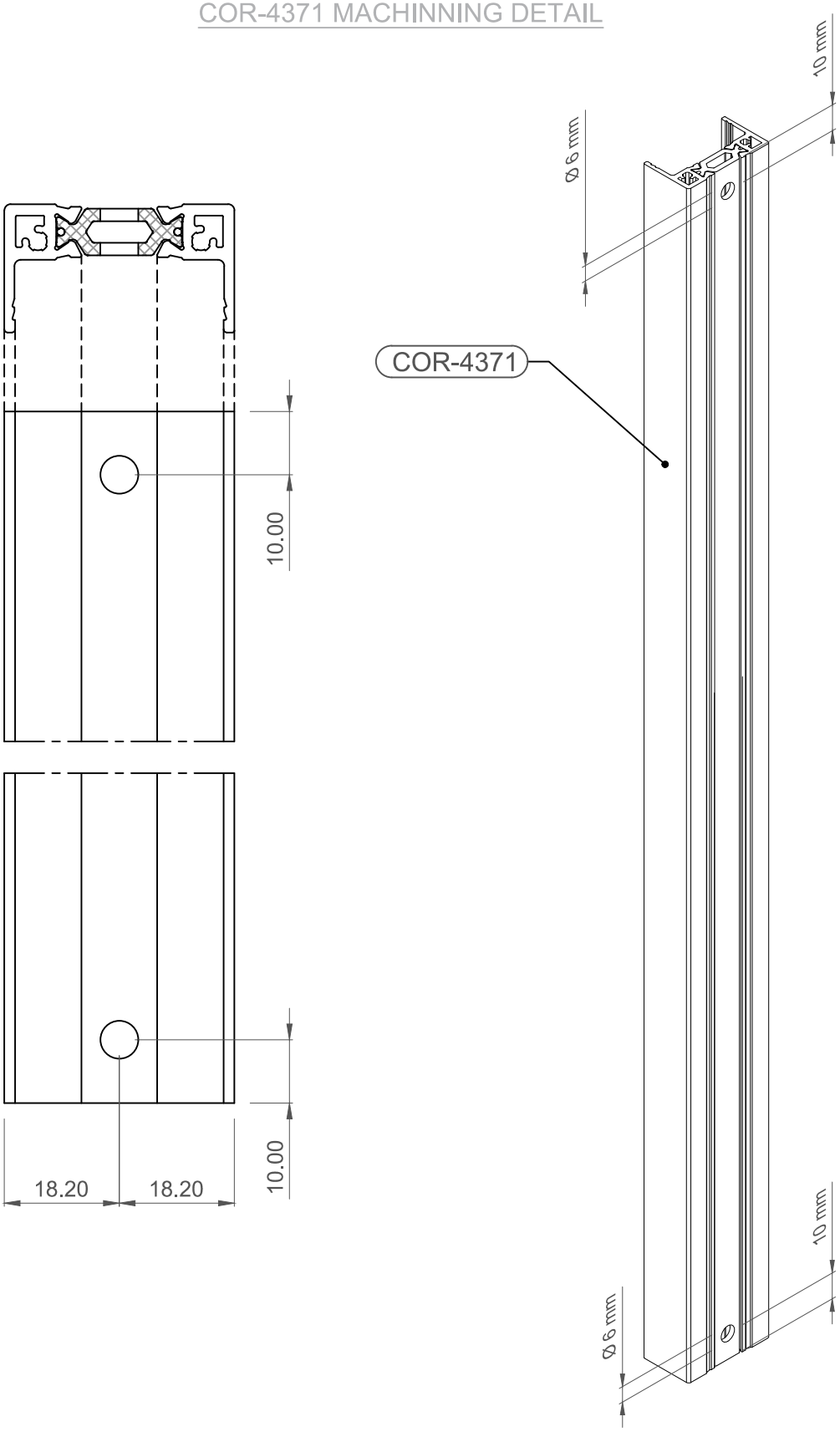
## DETALLE DE MECANIZADO PARA COR-4377

## COR-4377 MACHINNING DETAIL



## DETALLE DE MECANIZADO COR-4371

COR-4371 MACHINNING DETAIL



# 11. PUESTA EN OBRA
# 11. SITE INSTALLATION

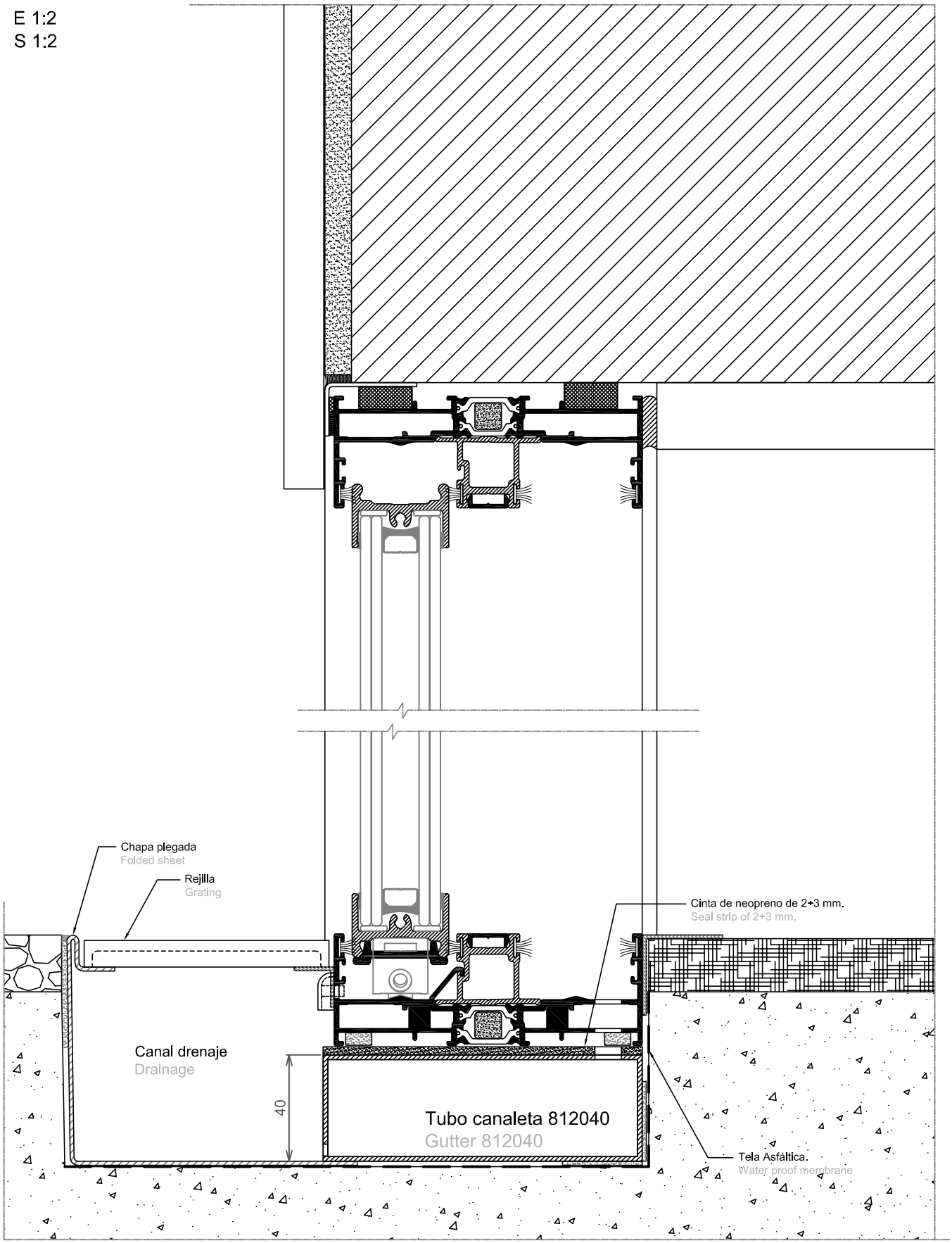
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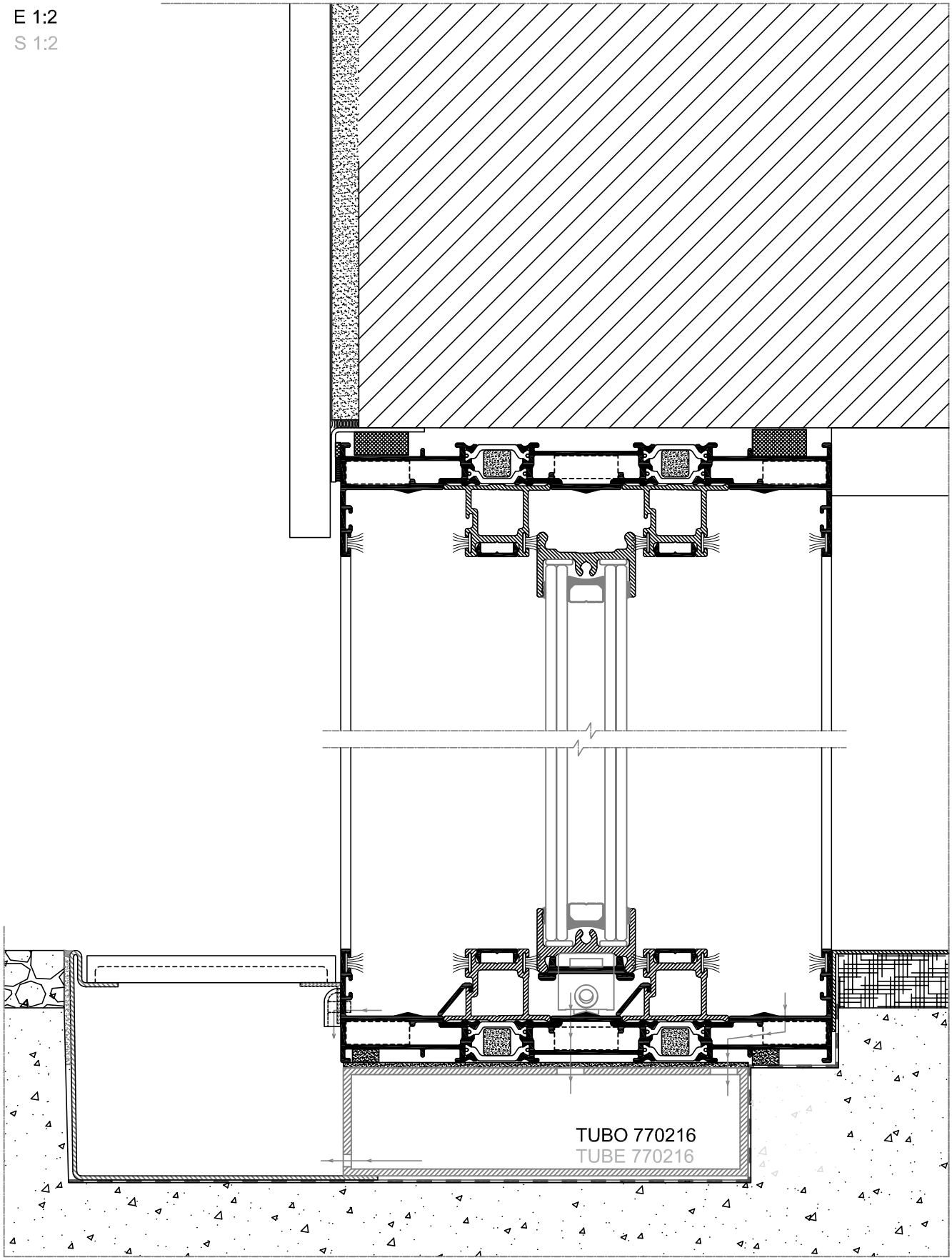
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E 1:2
S 1:2


Chapa plegada
Folded sheet
Rejilla
Grating
Cinta de neopreno de 2+3 mm.
Seal strip of 2+3 mm.
Canal drenaje
Drainage
40
Tubo canaleta 812040
Gutter 812040
Tela Asfáltica.
Water proof membrane

E 1:2
S 1:2



# 12. RECOMENDACIONES DE MANTENIMIENTO
# 12. MAINTENANCE RECOMMENDATIONS

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## INTRODUCCIÓN

Los agentes atmosféricos, tanto del entorno urbano como del industrial, así como la suciedad habitual durante la ejecución de las obras, hacen especialmente necesaria la realización de una limpieza y mantenimiento completo, en la fase de puesta de la carpintería, que posteriormente deberá mantenerse regularmente en el tiempo para mantener las cualidades funcionales y estéticas de las carpinterías de aluminio.

## LIMPIEZA Y MANTENIMIENTO

Elementos que **NO** se deben usar:

- Herramientas afiladas como cuchillo, espátulas, etc.
- Estropajos de acero o esponjas abrasivas.
- Limpiadores agresivos para baños o disoluciones para lacas, pueden ocasionar daños permanentes.

Elementos que **SI** se pueden usar:

- Agua tibia (con un 2% de jabón neutro).
- Esponja suave.
- Bayeta secante
- Papel absorbente.
- Máquinas de limpieza a base de vapor de agua caliente.
- Aspirador (para aspirar el polvo retenido entre la junta y la pared exterior del cerco.

## 1. LIMPIEZA DE ZONAS INTERIORES

Utilice algún tipo de aspiración, para extraer el polvo y los cuerpos extraños acumulados (normalmente durante la fase de obra) entre las juntas en la cámara entre marco y hoja. También puede ser útil algún tipo de cepillo o pincel.

Lubrique los elementos de fricción como bisagras, manetas, cerraduras y demás mecanismos con lubricante (por ejemplo 3 en 1). En los ángulos de re-envío, no es necesario, ya que llevan grasa permanente.

Se aconseja repetir esta operación semestralmente, una vez realizada la primera vez.

## 2. LIMPIEZA DE CERCOS Y VIDRIOS

Empape una esponja (suave), en agua tibia con jabón, frote suavemente los cercos (cara exterior y cara interior) que componen la ventana y el vidrio. Posteriormente, pase una bayeta absorbente, para retirar los restos de jabón y agua. Finalmente, pase un paño seco (o un papel de cocina), para completar la limpieza y secado.

El agua tibia con jabón, puede ser sustituida por limpieza con vapor.

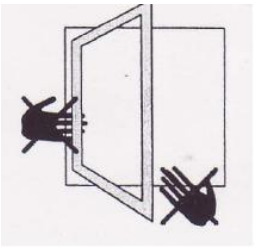
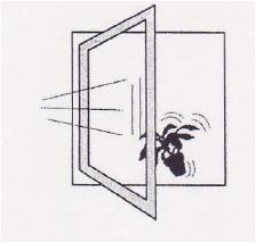
Se aconseja repetir esta operación mensualmente con cada ventana.

Observaciones finales:

- En zonas próximas a autopistas, línea de mar o zonas industriales, deberá incrementar el mantenimiento de sus ventanas.
- Antes de iniciar cualquier obra próxima a una ventana, deberá proteger esta de la suciedad que la obra pueda originar. Utilice plásticos y cintas protectoras según necesidad.

## PELIGROS A TENER EN CUENTA EN LA MANIPULACIÓN DE LAS VENTANAS

Recomendaciones de seguridad en la manipulación y uso de las ventanas.

| | |
|---|---|
|  | **Peligro de Atrapamiento**<br>Atención a la posibilidad de atrapamiento entre marco y hoja, al manipular ventanas. |
|  | **Peligro de Caída**<br>Las ventanas abiertas pueden permitir la caída a través de la misma. Especial vigilancia con los menores. |
|  | **Peligro de Caída de Objetos**<br>Las ventanas abiertas, pueden permitir la caída de objetos, especialmente durante las operaciones de mantenimiento y limpieza. |

## ACRISTALAMIENTO

Para conseguir un óptimo aislamiento acústico y térmico, el **Sistema COR VISION** tiene que ser acristalado siempre con vidrio doble con cámara, debiendo disponer del correspondiente Marcado CE que declare sus prestaciones.

Por otra parte y para el correcto funcionamiento de la ventana es preciso tener en consideración que el cristal tiene que ir siempre colocado sobre calzos, debiendo ser acristalado según lo indicado en el apartado de acristalamiento.

## INTRODUCTION

Due to the dirt and dust usually found during the installation phase it is necessary to carry out appropriate maintenance and cleaning. This must also be maintained to keep the functional and aesthetic qualities of the aluminum carpentry.

## CLEANING AND MAINTENANCE

The following elements must **NOT** be used:

- Sharp tools such as knives, trowels, etc.
- Steel wool or abrasive sponges.
- Aggressive bath cleaners or solutions for lacquer, can cause permanent damage.

The following elements **CAN** be used:

- Warm water (with 2% of mild soap).
- Soft sponge.
- Cleaning cloth.
- Absorbent paper.
- Steam cleaners.
- Vacuum cleaner (to vacuum the dust between the gasket adn the outer wall of the frame).

## 1. CLEANING OF INTERIOR AREAS

Use some a vacuum, to clean the gaskets and chamber between the sash and frame to remove the dust and foreign bodies which have accumulated during the construction phase. A brush or a paintbrush can also be used.

Lubricate the friction elements such as hinges, handles, lock and any other moving mechanism with lubricant (for example 3 in 1). It is not necessary in the return angles and these are permanently greased.

This needs to be repeated every six months after the first application.

## 2. CLEANING OF FRAMES AND GLASS

Drench a sponge (soft) in warm water with soap, rub the frames smoothly (inner and outer side). Afterwards, apply a cleaning cloth, to remove the remainders of soap and water. Finally, apply a dry cloth (or kitchen paper), to complete the cleaning and drying.

Steam cleaning can be applied instead of warm water with soap..

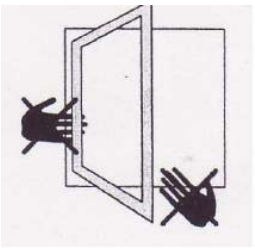
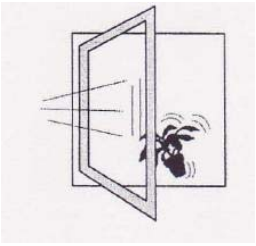
This operation should be repeated monthly with each window.

Concluding observations:

- In areas close to highways, coast line or industrial areas, the maintenance of the windows should be increased.
- Before beginning any work close to the window, it should be protected from dirt which can be originated from the site. Use plastics and weatherstripping as required.

## DANGERS THAT SHOULD BE TAKEN INTO CONSIDERATION WHEN HANDLING THE WINDOWS

Safety recommendations when handling and using the windows.

| | |
|---|---|
|  | **Danger of being caught**<br>Pay attention to the possibility of being caught between the frame and the sash, when handling the windows. |
|  | **Danger of falling**<br>An open window poses a risk of people falling out of them. Pay special attention to children. |
|  | **Danger of falling objects**<br>Be aware of objects falling out of an open window, especially during cleaning or maintenance. |

## GLAZING

In order to achieve an ideal acoustic and thermal insulation, the **COR VISION** must always be double-glazed, must have the corresponding CE Seal which declares its performance.

Additionally the glazing must always be done following the guidelines in the glazing section.

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Los descuentos que se incluyen en todos los modelos son orientativos, habiendo sido realizados según los accesorios y juntas que suministra ALUMINIOS CORTIZO, S.A.U. recomienda expresamente que se proceda a una comprobación previa por parte del cliente.

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The deductions included in every model are only illustrative, done according to the accessories and gaskets provided by ALUMINIOS CORTIZO, S.A.U. specifically recommends the clients to carry out a prior check.

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